

UNCLASSIFIED

AD NUMBER
AD491366
NEW LIMITATION CHANGE
TO Approved for public release, distribution unlimited
FROM Distribution: No foreign
AUTHORITY
USAPA ltr., 7 Oct 1971

THIS PAGE IS UNCLASSIFIED

UNCLASSIFIED

AD. 491 366

DEFENSE DOCUMENTATION CENTER

FOR

SCIENTIFIC AND TECHNICAL INFORMATION

CAMERON STATION ALEXANDRIA, VIRGINIA

Classification cancelled in accordance with
Executive Order 10501 issued 5 November 1953

Document Service Center
Armed Services Tech. Info Agency



UNCLASSIFIED

AP 11 302890
AC 11 302890

RETURN TO:
ASIA REFERENCE CENTER
LIBRARY OF CONGRESS
WASHINGTON, D.C.

9

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59

60

61

62

63

64

65

66

67

68

69

70

71

72

73

74

75

76

77

78

79

80

81

82

83

84

85

86

87

88

89

90

91

92

93

94

95

96

97

98

99

100

101

102

103

104

105

106

107

108

109

110

111

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

137

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

156

157

158

159

160

161

162

163

164

165

166

167

168

169

170

171

172

173

174

175

176

177

178

179

180

181

182

183

184

185

186

187

188

189

190

191

192

193

194

195

196

197

198

199

200

201

202

203

204

205

206

207

208

209

210

211

212

213

214

215

216

217

218

219

220

221

222

223

224

225

226

227

228

229

230

231

232

233

234

235

236

237

238

239

240

241

242

243

244

245

246

247

248

249

250

251

252

253

254

255

256

257

258

259

260

261

262

263

264

265

266

267

268

269

270

271

272

273

274

275

276

277

278

279

280

281

282

283

284

285

286

287

288

289

290

291

292

293

294

295

296

297

298

299

300

301

302

303

304

305

306

307

308

309

310

311

312

313

314

315

316

317

318

319

320

321

322

323

324

325

326

327

328

329

330

331

332

333

334

335

336

337

338

339

340

341

342

343

344

345

346

347

348

349

350

351

352

353

354

355

356

357

358

359

360

361

362

363

364

365

366

367

368

369

370

371

372

373

374

375

376

377

378

379

380

381

382

383

384

385

386

387

388

389

390

391

392

393

394

395

396

397

398

399

400

401

402

403

404

405

406

407

408

409

410

411

412

413

414

415

416

417

418

419

420

421

422

423

424

425

426

427

428

429

430

431

432

433

434

435

436

437

438

439

440

441

442

443

444

445

446

447

448

449

450

451

452

453

454

455

456

457

458

459

460

461

462

463

464

465

466

467

468

469

470

471

472

473

474

475

476

477

478

479

480

481

482

483

484

485

486

487

488

489

490

491

492

493

494

495

496

497

498

499

500

501

502

503

504

505

506

507

508

509

510

511

512

513

514

515

516

517

518

519

520

521

522

523

524

525

526

527

528

529

530

531

532

533

534

535

536

537

538

539

540

541

542

543

544

545

546

547

548

549

550

551

552

553

554

555

556

557

558

559

560

561

562

563

564

565

566

567

568

569

570

571

572

573

574

575

576

577

578

579

580

581

582

583

584

585

586

587

588

589

590

591

592

593

594

595

596

597

598

599

600

601

602

603

604

605

606

607

608

609

610

611

612

613

614

615

616

617

618

619

620

621

622

623

624

625

626

627

628

629

630

631

632

633

634

635

636

637

638

639

640

641

642

643

644

645

646

647

648

649

650

651

652

653

654

655

656

657

658

659

660

661

662

663

664

665

666

667

668

669

670

671

672

673

674

675

676

677

678

679

680

681

682

683

684

685

686

687

688

689

690

691

692

693

694

695

696

697

698

699

700

701

702

703

704

705

706

707

708

709

710

711

712

713

714

715

716

717

718

719

720

721

722

723

724

725

726

727

728

729

730

731

732

733

734

735

736

737

738

739

740

741

742

743

744

745

746

747

748

749

750

751

752

753

754

755

756

757

758

759

760

761

762

763

764

765

766

767

768

769

770

771

772

773

774

775

776

777

778

779

780

781

782

783

784

785

786

787

788

789

790

791

792

793

794

795

796

797

798

799

800

801

802

803

804

805

806

807

808

809

810

811

812

813

814

815

816

817

818

819

820

821

822

823

824

825

826

827

828

829

830

831

832

833

834

835

836

837

838

839

840

841

842

843

844

845

846

847

848

849

850

851

852

853

854

855

856

857

858

859

860

861

862

863

864

865

866

867

868

869

870

871

872

873

874

875

876

877

878

879

880

881

882

883

884

885

886

887

888

889

890

891

892

893

894

895

896

897

898

899

900

901

902

903

904

905

906

907

908

909

910

911

912

913

914

915

916

917

918

919

920

921

922

923

924

925

926

927

928

929

930

931

932

933

934

935

936

937

938

939

940

941

942

943

944

945

946

947

948

949

950

951

952

953

954

955

956

957

958

959

960

961

962

963

964

965

966

967

968

969

970

971

972

973

974

975

976

977

978

979

980

981

982

983

984

985

986

987

988

989

990

991

992

993

994

995

996

997

998

999

1000

1001

1002

1003

1004

1005

1006

1007

1008

1009

1010

1011

1012

1013

1014

1015

1016

1017

1018

1019

1020

1021

1022

1023

1024

1025

1026

1027

1028

1029

1030

1031

1032

1033

1034

1035

1036

1037

1038

1039

1040

1041

1042

1043

1044

1045

1046

1047

1048

1049

1050

1051

1052

1053

1054

1055

1056

1057

1058

1059

1060

1061

1062

1063

1064

1065

1066

1067

1068

1069

1070

1071

1072

1073

1074

1075

1076

1077

1078

1079

1080

1081

1082

1083

1084

1085

1086

1087

1088

1089

1090

1091

1092

1093

1094

1095

1096

1097

1098

1099

1100

1101

1102

1103

1104

1105

1106

1107

1108

1109

1110

1111

1112

1113

1114

1115

1116

1117

1118

1119

1120

1121

1122

1123

1124

1125

1126

1127

1128

1129

1130

1131

1132

1133

1134

1135

1136

1137

1138

1139

1140

1141

1142

1143

1144

1145

1146

1147

1148

1149

1150

1151

1152

1153

1154

1155

1156

1157

1158

1159

1160

1161

1162

1163

1164

1165

1166

1167

1168

1169

1170

1171

1172

1173

1174

1175

1176

1177

1178

1179

1180

1181

1182

1183

1184

1185

1186

1187

1188

1189

1190

1191

1192

1193

1194

1195

1196

1197

1198

1199

1200

1201

1202

1203

1204

1205

1206

1207

1208

1209

1210

1211

1212

1213

1214

1215

1216

1217

1218

1219

1220

1221

1222

1223

1224

1225

1226

1227

1228

1229

1230

1231

1232

1233

1234

1235

1236

1237

1238

1239

1240

1241

1242

1243

1244

1245

1246

1247

1248

1249

1250

1251

1252

1253

1254

1255

1256

1257

1258

1259

1260

1261

1262

1263

1264

1265

1266

1267

1268

1269

1270

1271

1272

1273

1274

1275

1276

1277

1278

1279

1280

1281

1282

1283

1284

1285

1286

1287

1288

1289

1290

1291

1292

1293

1294

1295

1296

1297

1298

1299

1300

1301

1302

1303

1304

1305

1306

1307

1308

1309

1310

1311

1312

1313

1314

1315

1316

1317

1318

1319

1320

1321

1322

1323

1324

1325

1326

1327

1328

1329

1330

1331

1332

1333

1334

1335

1336

1337

1338

1339

1340

1341

1342

1343

1344

1345

1346

1347

1348

1349

1350

1351

1352

1353

1354

1355

1356

1357

1358

1359

1360

1361

1362

1363

1364

1365

1366

1367

1368

1369

1370

1371

1372

1373

1374

1375

1376

1377

1378

1379

1380

1381

1382

1383

1384

1385

1386

1387

1388

1389

1390

1391

1392

1393

1394

1395

1396

1397

1398

1399

1400

1401

1402

1403

1404

1405

1406

1407

1408

1409

1410

1411

1412

1413

1414

1415

1416

1417

1418

1419

1420

1421

1422

1423

1424

1425

1426

1427

1428

1429

1430

1431

1432

1433

1434

1435

1436

1437

1438

1439

1440

1441

1442

1443

1444

1445

1446

1447

1448

1449

1450

1451

1452

1453

1454

1455

1456

1457

1458

1459

1460

1461

1462

1463

1464

1465

1466

1467

1468

1469

1470

1471

1472

1473

1474

1475

1476

1477

1478

1479

1480

1481

1482

1483

1484

1485

1486

1487

1488

1489

1490

1491

1492

1493

1494

1495

1496

1497

1498

1499

1500

1501

1502

BEST

AVAILABLE

and

Station,

EFFECTING THE

THE MEANING

733 and 794.

TENTS IN

IBUTED BY LAW.

COPY

307/22

FC
LTC

FILE COPY
MAY BE RETURNED TO
LIBRARY OF CONGRESS
TO BE RETURNED

NOTICE

This document is the property of the United States Government. It is loaned to you on a non-exclusive basis and shall be returned as specified, or upon request by ASTIA to the following address: ASTIA Reference Center, Technical Information Division, Library of Congress, Washington 25, D.C.

RETURN TO:
ASTIA REFERENCE CENTER
LIBRARY OF CONGRESS
WASHINGTON 25, D.C.

TECHNICAL INFORMATION CENTER
ASTIA REFERENCE CENTER
(MAY BE RETURNED TO)

ASTIA 4

CONFIDENTIAL
SECURITY INFORMATION

Copy No. 15

REPORT

ON

STUDY OF PURE EXPLOSIVE COMPOUNDS

Part IV

Calculation of Heat of Combustion

of

Organic Compounds from Structural Features

and Calculation of Power of High Explosives

to

OFFICE OF THE CHIEF OF ORDNANCE

Contract No. DA-19-024-ORD-47

C-58247

May 1, 1952

"This document contains information affecting the national defense of the United States within the meaning of the Espionage Act, U.S.C. 50:31 and 32. Its transmission or the revelation of its contents in any manner to an unauthorized person is prohibited by law."

CONFIDENTIAL

Arthur D. Little, Inc.

CONFIDENTIAL
SECURITY INFORMATION

DEPARTMENT OF THE ARMY
Boston Ordnance District
Army Base
Boston 19, Mass.

SUBJECT: "Fundamental Research on High Explosives. Part IV."
Prepared by Arthur D. Little, Inc., under Contract
DA-19-020-ORD-47

TO:

Attention:

1. You are furnished herewith Part IV of "Fundamental Research on High Explosives". This is the fourth of a series of reports prepared by Arthur D. Little, Inc., under a contract with the Ordnance Department comprising research and development in the field of military explosives.

2. This Report is furnished for your use under the limitations applicable to its security classification. If you do not desire to retain this Report, it is requested that it be returned to the Office, Chief of Ordnance, Ammunition Development Division, Research and Development Division, Washington 25, D. C.

3. Your comments, criticism and remarks relative to any and all aspects of the subject matter of this Report are invited, and should be directed to the Contracting Officer, Boston Ordnance District.

4. It is requested that the original of the inclosed receipt be signed and returned as indicated. The carbon copy may be retained for your files.

FOR THE DISTRICT CHIEF:

A. C. YOKES
A. C. YOKES
Lt Col, Ord Corps
Assistant

1 Incl:
Receipt

CONFIDENTIAL

Arthur D. Little, Inc.

CONFIDENTIAL
SECURITY INFORMATION

TABLE OF CONTENTS

	<u>Page Number</u>
Letter of Transmittal	461
Summary	463
Recommendations	465
Section XVI. Calculation of Heats of Combustion of Organic Compounds	467
A. Abstract	467
B. Introduction	467
C. Discussion	467
1. Comparison with Other Methods	467
2. Congruence of Observation and Calculation	468
3. Relationship among Functional Groups	469
4. Multiple Groups on a Single Carbon Atom	475
D. Conclusions	476
E. Rules and Procedure for Calculating Heat of Combustion with Examples	478
F. Tables of Data	488
1. Scope	488
2. Method of Obtaining Least Squares Equations	488
3. Arrangement of Heat of Combustion Data	482
G. Historical	490
1. Methods of Summation of Bond Energies	490
2. Methods of Summation using a Base Value plus Group Corrections	492
3. Methods Based on Linear Equations	492
4. Methods Based on Group Substitutions	494
H. References	495
I. Glossary of Terms and Symbols	513
J. Heat of Combustion Data	514

CONFIDENTIAL

Arthur D. Little, Inc.

TABLE OF CONTENTS (cont'd)

	<u>Page Number</u>
Section XVII. Calculation of Power (NRT) of Explosives Compounds and Mixtures	575
A. Abstract	575
B. Introduction	575
C. Discussion	577
1. Organic Compounds	590
2. Explosives Mixtures	591
3. Metallized Mixtures	591
4. Correlation of Spherical Lead Block Measurements and NRT	593
5. Application to New Compounds and Mixtures	596
D. Method of Calculation	596
E. Conclusions and Recommendations	613
F. References	615
Distribution List	617

LIST OF TABLES

<u>Table Number</u>	<u>Title</u>	<u>Page Number</u>
<u>Section XVI</u>		
58	Pisemotive Series. Contribution of Functional Groups to Heat of Combustion.	472
59	Illustration of Heat of Combustion Calculations.	481
60	Coefficients of Equations for Heat of Combustion.	484
61-138	Heat of Combustion Data.	510-555
139	List of Compounds	560
<u>Section XVII</u>		
140	Ratio of Specific Heats, γ , for Product Gases for Selected High Explosives.	578
141	Thermodynamic Data for Selected Reactions.	579
142	Thermodynamic Data for Selected Metals and their Corresponding Oxides.	579
143	Properties of Selected Pure Organic Compounds.	585
144	Properties of Selected Explosives Mixtures.	588
145	Properties of Selected Metallized Explosives Mixtures.	589
146	Pyre Compounds Showing Large Differences Between Observed Ballistic Mortar and Calculated nRT Values.	590
147	Correlation Between Calculated nRT and Spherical Lead Block Measurements.	595
148	Properties of Selected High Energy Compounds.	596
149	Average C_p Over Range from 298°K to T (calories/mole/°K).	604

CONFIDENTIAL

Arthur D. Little, Inc.

CONFIDENTIAL
SECURITY INFORMATION

LIST OF FIGURES

<u>Figure Number</u>	<u>Title</u>	<u>Page Number</u>
	<u>Section XVI</u>	
79	Reduced Heat of Combustion (y') vs. Oxygen Needed (x')	470
	<u>Section XVII</u>	
80	Comparison of Ballistic Mortar and Calculated nRT for Pure Explosive Compounds	581
81	Comparison of Ballistic Mortar and Calculated nRT for Explosive Organic Mixtures	582
82	Comparison of Ballistic Mortar and Calculated nRT for Explosive Metallic Mixtures	583
83	Statistical Distribution of Deviation from the Mean Comparing Ballistic Mortar and nRT for Explosive Substances	584
84	Comparison of Ballistic Mortar and Calculated nRT for Cyclotols (RDX/TNT)	592
85	Comparison of Calculated nRT, Ballistic Mortar and Spherical Lead Block for Tritonals (TNT/Al)	594
86	Calculation Sheet, RDX	596
87	Calculation Sheet (Reverse Side), RDX	599
88	Calculation Sheet, Ednatol	600
89	Calculation Sheet (Reverse Side), Ednatol	601
90	Calculation Sheet, Torpex	602
91	Calculation Sheet (Reverse Side), Torpex II	603

CONFIDENTIAL

Arthur D. Little, Inc.

Arthur D. Little, Inc.

RESEARCH - ENGINEERING - INVESTIGATION



CAMBRIDGE 42, MASSACHUSETTS

Office of the Chief of Ordnance
Pentagon Building
Washington 25, D.C.

Contract No. DA-19-020-ORD-47
C-58247

Gentlemen:

We are transmitting herewith Part IV, "Calculation of Heat of Combustion of Organic Compounds from Structural Features and Calculation of Power of High Explosives", continuing our fundamental study of explosives under the subject contract. In the earlier parts of this report we developed approximate methods for predicting performance in certain explosive tests from the concepts of oxygen balance and phosphoric groups, and from heat of explosion. These approximations were shown to be useful for both pure explosives and mixed explosives.

In the first section of this report a method for calculating heats of combustion of organic compounds, and hence heats of explosion, from structural features alone has been developed. The method is based entirely on observed heats of combustion for both explosive and non-explosive organic compounds. It represents a distinct improvement over the calculation method presented in Part II, and possesses several features which make it more adaptable and suited for our purposes than other methods proposed in the literature.

The second section of this report demonstrates the application of a system for predicting the power of an explosive, relative to TNT (or to any other substance). A comparison is made between the calculated power based on calculated heat of combustion, and the power observed in the ballistic mortar for pure compounds and for mixtures, both metallized and non-metallized. This method of prediction results in an accuracy much improved over the use of the previous concepts given in Parts I and III.

Recommendations are made for experimental work to confirm and expand the conclusions reached by this treatise.

Respectfully submitted,

Arthur D. Little, Inc.

CONFIDENTIAL
SECURITY INFORMATION

SUMMARY

This report describes a new method for calculating heats of combustion of explosives and non-explosive organic compounds and a method for calculating relative powers of explosive compounds from heats of combustion.

It is shown that a straight-line relationship exists between molar heat of combustion (Q_c) and molar oxygen balance for a large number of homologous series of organic compounds. From the slope and intercept coefficients of the straight lines obtained from observed data a method has been devised for calculating the heat of combustion at constant pressure (water liquid) of an organic compound, considering only the structural features of the molecule. Simple rules and examples of use are explained. The agreement between calculated and observed heat of combustion is generally better than 1%, although the variability is more pronounced in members of homologous series whose determinations are known with less assurance of accuracy.

It is shown that the coefficients of the equations can be used as a measure of the relative desirability of any functional group in an explosive compound. The coefficients have been arranged to give a quantitative idea of the energy contribution of any functional group in a molecule, based on the paraffin hydrocarbon as the zero energy potential. This means that the potentialities of a functional type can be assessed for explosive usefulness without necessity of preparing oxygen balanced compounds. Instead, an approximation can be made from a small number of organic substances containing the functional group of interest, but not necessarily any primary phosphoric group, thus eliminating the synthetic difficulties and attendant danger usually encountered

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

with oxygen balanced molecules. After the potentialities of the group have been determined, it can then be decided whether the effort to prepare balanced explosives is worthwhile.

This system of calculation is compared with methods proposed by others. A historical section dealing with published heats of combustion completes the presentation of this subject matter.

The relative power of an explosive compound can be calculated from its heat of combustion by an iteration method employing the estimated temperature and the moles of gas produced in the detonation. The resulting figure (= nRT) compared to the value for TNT is equal to the power of the explosive as measured in the ballistic mortar or in the spherical lead block on an equivalent weight basis. A comparison of results with more than 100 pure compounds and more than 50 organic mixtures is in agreement with this conclusion. Greater harmony is achieved if the calculated rather than observed heat of combustion is used.

The results with a large number of metallized mixtures, while not giving as close agreement as the non-metallized substances do, show that the use of nRT to predict power for this type of mixture is definitely superior to the use of the concepts of oxygen balance or heat of explosion alone, as described in Part III of this report.

The nRT method, combined with the method for calculating heat of combustion can be used to predict the expected power, as it might be measured in the ballistic mortar compared to a standard explosive, of any organic compound or mixture whose structural features are known or postulated. A quantitative arrangement of the many types of functional groups from the viewpoint of power

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

contribution in an explosive compound or mixture can also be obtained from use of this method for calculating power.

Thus, prior to synthesis, it can be determined with some degree of accuracy whether the effort to prepare oxygen balanced explosives containing any given functional type is worthwhile, and what functional types or mixtures might be expected to produce better power performance than the existing most powerful organic explosives.

RECOMMENDATIONS

1. Determination of the contribution to heat of combustion and explosion has been recommended for the nitroso group and for the following functional types of interest to the explosives program but not treated in this report:

azide

1,2,3-triazole and 1,2,4-triazole

furoxan and furazan

triazene, tetrazene, and other linear nitrogen chain

azine

hydrazone

imide

s-triazine

imine or anil

hydroxylamine

nitrite

perchlorate ester

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

2. For general interest the contribution of the following groups should be estimated:

thiol

sulfide

disulfide

sulfonic acid

chloro

bromo

iodo

isocyanate

peroxide

3. Heat of combustion should be redetermined for 2,4,6-trinitroresorcinol (styphnic acid) and for α, α, α -trifluoro-3,5-dinitrotoluene. 5-Nitraminotetrazole should be measured for heat of combustion.

None of the specific compounds and mixtures of negative oxygen balance whose observed powers are widely different from calculation are recommended for redetermination. Their low theoretical powers make them basically of no interest to a project endeavoring to improve on the present service explosives. Recommendations are made for a program of testing metallized mixtures containing high nitrogen compounds expected to have exceptionally high power, for testing certain high energy compounds, and for retesting certain substances of positive oxygen balance, such as hexamethylenetriamine, which appear to disagree with the general theory of power calculated by NHT.

CONFIDENTIAL

SECTION XVI
Calculation of Heats of Combustion of
Organic Compounds

A. Abstract

A method of calculating heats of combustion of organic compounds from structural features is described. This method depends on the straight line relationship between molar oxygen balance and the molar heat of combustion of a homologous series. Intercept and slope values have been determined from published data for thirty-eight structural features. On the average, an accuracy of 1% is found by comparison of observed with calculated heats of combustion. The usefulness of the method for high explosives is illustrated and certain rules of procedure have been established.

B. Introduction

In an earlier Report (70) a method of additive group energies was proposed for calculating heats of combustion of explosive compounds. This method was converted from the Springall and Roberts system of calculating heats of formation (110). Calculation gave good agreement with observation in most cases for organic compounds containing primary phosphoric groups (69) but it was later discovered that very poor agreement was frequently being obtained with non-explosive organic compounds whose observed values were undoubtedly correct. This poor agreement, as well as the lack of values for certain common structural features, led to a reexamination of the problem from a more empirical and less theoretical viewpoint than that of Springall and Roberts.

C. Discussion

1. Comparison with Other Methods

Holcomb et al described a relation between oxygen balance and heat of combustion on a weight basis for nitroalkanes (14) and later for nitro-alcohols (31a). We have found that a similar relationship is applicable to a great many more functional types. The relationship is found to give a better straight line, however, between molar oxygen balance and molar heat of combustion, than between these parameters on a weight basis. Indeed such a weight relation does not exist for molecules with the empirical formula C_nH_{2n} . Olefins and cyclic paraffins all have the same oxygen balance on a weight basis (-342.2) and the weight heat of combustion becomes independent of this parameter. It was discovered subsequently that relationships between the molar heat of combustion and the number of carbon atoms in the molecule had been published by several investigators (11, 65, 100, 103, 144, 146, and 148). None of them, though, had been or could be applied to any molecules containing more than a single type of functional group, and they were straight lines in any homologous series only above five carbon atoms.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Relating the heat of combustion to the number of carbon atoms is neither as effective nor as flexible as relating it to the molar oxygen balance which is done here for the first time. When one considers that numerous polyfunctional compounds can have the same number of carbon atoms but different heats of combustion, necessitating an equation for each homologous series, it is apparent that the task is simplified by use of oxygen balance which leads to a single equation for any homofunctional type regardless of the number of like functional groups present.

The method of Kharasch (55) is as close as any to the system described in this report. Yet the difficulties in calculating the number of electrons in a molecule are definitely greater than in computing the oxygen balance, a figure which can be obtained from the molecular formula alone, independent of electronic structure. Furthermore, no corrections to be found for functional types not given by Kharasch are difficult to assign and assess with any assurance of accuracy (1). His method of derivation does not involve the straight-line relationship which smooths out errors as it does in the system described below.

The system presented here has one distinct advantage over all previously used methods. The linearity of Q_c for any homologous series with molar oxygen balance allows a reasonable estimation of the accuracy of any reported heat of combustion. Isolated points which do not fall on the best line or within a reasonable range of it arouse suspicion of inaccurate determination for one reason or another. The truthfulness of this statement has been upheld and justified by a number of instances in the pertinent field of explosive chemistry, in which a determination, discarded by us as being incorrect, has been revised by later determination or by other authors, bringing the observed heat of combustion in line with the calculated value. An example of similar reasoning applied to structure proof can be found in the recent literature (72). Thus many of the data in the Tables 61 through 130 show the effects of some selection, and the points chosen for estimating the best line by the least-squares method have been biased, but only for this reason.

This list of functional groups used may be considered incomplete. Additions will be made and reported at a future time. It may be that improved accuracy can be attained by reworking the accumulated data in a different fashion and employing punched card machine methods for this reevaluation. Such a possibility is under consideration.

2. Congruence of Observation and Calculation

The agreement between observation and calculation by the present system is generally within 1% or better, depending somewhat on the accuracy of the original data. Other factors affecting the agreement, and not taken into complete consideration in deriving the equations, are effect of positional isomerism, effect of neighboring groups and branching, and effect of not taking

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

into account minor corrections necessary to convert observed data to a uniform basis of temperature, in vacuo measurements, Washburn corrections, and the like. It has not seemed worthwhile to make all adjustments possible because the unknown accuracy of the original data, with a few exceptions, did not warrant the effort. The data used for this study and the resulting equations are given in Tables 61-130.

There is almost perfect agreement between calculated heats of combustion and observed values for normal paraffins and certain other hydrocarbons where the data are known with considerable accuracy (115). These data are taken as the basis for the whole system which follows. For other types of functional groups the agreement is less good but satisfactory enough for the purpose intended. A graphic illustration of some of the results is given in Figure 79. The accuracy and precision of results apparently depend only on the reliability and accuracy of combustion data actually measured. The greatest deviation from the straight line relation is generally exhibited by the lowest member, and this is particularly true for the polar type of compound without carbon-carbon bonds, e.g., methanol, formic acid, formaldehyde, methylamine, and tetranitromethane.

It may be argued that the calculation method devised and reported here does not give sufficient accuracy to the heat of combustion. It seems to be adequate, however, for the purpose intended, i.e., approximation of properties of new or unknown compounds, particularly for prediction of power. In the second section of this report it is shown how well such calculated values serve to relate power as computed by the NRT product directly to power as measured in the ballistic mortar. Indeed, in a number of instances the calculated heat of combustion leads to better agreement than does observed heat of combustion. At any rate the roughness of prediction is not so great but what satisfaction can be expected when used in the field of propellants and high explosives.

3. Relationship among Functional Groups

This system of estimating heats of combustion was devised specifically for use with high explosive materials, many of which contain groups not susceptible to estimation by any other simple system. The system as presented at this time, nevertheless, can be used for any compound containing the functional groups given in Table 60. Conceivably there is no limit to the number or types of groups or bonds which can eventually be included. The present method is not claimed to be indisputable, for there exist anomalies and difficulties still to be corrected. These may be accounted for if interactions could be completely estimated.

One use to which the equation coefficients can be put is establishing the relative contribution of any functional group to heat of combustion. The same contribution will be made to heat of explosion if the point of comparison is chosen to be zero oxygen balance to carbon dioxide and water, since at this point and at positive balance these two heat quantities are identical. Moreover, at the zero point the power of pure explosive compounds, a parameter which is of vital interest to the present investigation, is at the maximum.

CONFIDENTIAL

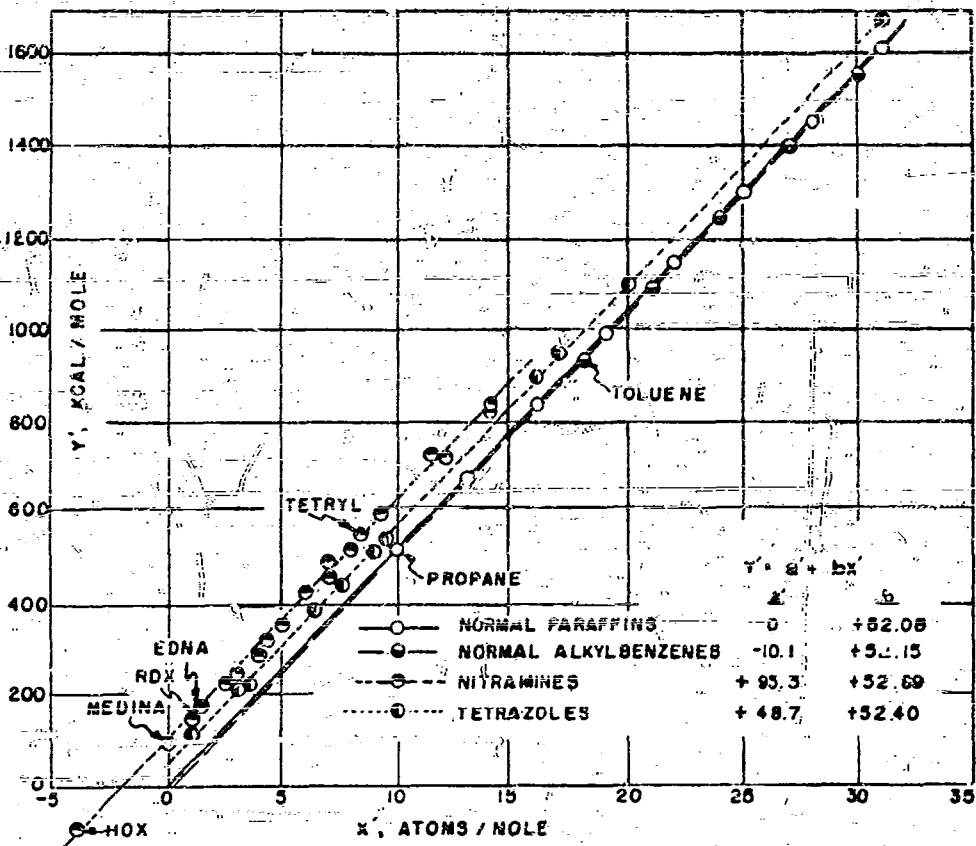


FIGURE 79
REDUCED HEAT OF COMBUSTION (Y)
VS
OXYGEN NEEDED (x)

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Thus there can be constructed what might be called a "plosomative" series to interrelate the relative desirability of a functional group in an explosive molecule. Paraffin is taken as the zero potential. The complete series is given in Table 58. Where possible or practical the values have been listed for the liquid state, and only the most reliable or highest value for types with potential is given.



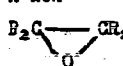
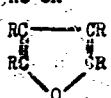
CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 58

PROLOMOTIVE SERIES

Contribution of Functional Groups to Heat of Combustion

<u>Functional Type</u>		<u>Contribution kcal/mole</u>
(R=aliphatic residue or hydrogen)		
Nitrate	RONO_2	129
Substituted nitramide	RC(=O)NNO_2	120
Secondary nitramine	R_2NNO_2	113
Primary nitramine	RNNO_2	112
Nitramide	RC(=O)NNO_2	103*
Nitramine	$-\text{NNO}_2$	95*
Nitro	RNO_2	93
Primary nitrosamine	RNHNO	73
Azo compound	RN=NR	69
Azoxy compound	RON=NR 	69
Hydrazine, disubstituted	RNHNHR	67
Nitrosamine	$-\text{NNO}$	56
Hydrazine, monosubstituted	RNHNH_2	50
Tetrazole		49
Hydrazide, monosubstituted	RC(=O)NHNHR	47
Oxime	R=NOH	45
Oxirane		41
Acetylene	$\text{RC}\equiv\text{CR}$	37
Furan		36
Azo bond-group	$-\text{N=N}-$	35*

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 5B (cont'd)

PLC MOTIVE SERIES

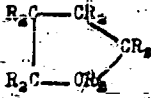
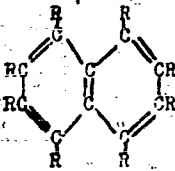
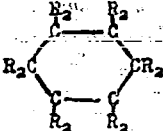

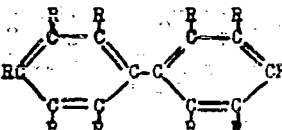
<u>Functional Type</u>		<u>Contribution</u> <u>kcal/mole</u>
Azoxy bond-group	$\begin{array}{c} \text{N-N} \\ \\ \text{O} \end{array}$	35*
Guanidine, disubstituted	RNHC(=NH)NHR	35
Hydrazine bond-group	N-N	33*
Hydrazide bond-group	RC(=O)N-N	30
Carbylamine (isonitrile)	RNC	27
Thiophene	$\begin{array}{c} \text{R-C} \quad \text{C-R} \\ \backslash \quad / \\ \text{S} \end{array}$	22
Nitroso	RNO	21
Guanidine, monosubstituted	RNHC(=NH)NH_2	18
Amine	RNH_2	18
Cycloheptane	$\begin{array}{c} \text{R}_2\text{C} \quad \text{R}_2\text{C} \\ \backslash \quad / \\ \text{C} \quad \text{C} \\ / \quad \backslash \\ \text{R}_2\text{C} \quad \text{R}_2\text{C} \end{array}$	17
Cyclopropane	$\begin{array}{c} \text{R}_2\text{C} \quad \text{R}_2\text{C} \\ \backslash \quad / \\ \text{C} \\ / \quad \backslash \\ \text{R}_2\text{C} \end{array}$	16
Ester	RC(=O)OR	16
Ether	ROR	16
Fluorine	RF	14
Olefin	$\text{R}_2\text{C=CR}_2$	14
Aldehyde	RCHO	12
Amide, substituted	RC(=O)NHR	11
Cyclobutane	$\begin{array}{c} \text{R}_2\text{C} \quad \text{R}_2\text{C} \\ \backslash \quad / \\ \text{C} \quad \text{C} \\ / \quad \backslash \\ \text{R}_2\text{C} \quad \text{R}_2\text{C} \end{array}$	10
Alcohol	ROH	9
Nitrile	RCN	9

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 58 (cont'd)

PLASMOCHROME SERIES

<u>Functional Type</u>		<u>Contribution</u> <u>kcal/mole</u>
Ketone	$RC(=O)R$	6
Acid anhydride	$RC(=O)OC(=O)R$	2
Guanidine	$-NC(=NH)N-$	1*
PARAFFIN	$R-R$	0
Cyclopentane		-2
Acid	$RCOOH$	-5
Amide	$RC(=O)N-$	-6*
Naphthalene		-6
Cyclohexane		-7
Benzene		-10
Salt		-16
Biphenyl		-31

*For compounds with substituents on nitrogen, add appropriate group value.
For example, primary nitramine, $RNHNH_2$, contribution becomes 112.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

The functional group which makes the best placeholder is the nitro group ($-\text{NO}_2$) and this attached to oxygen, nitrogen, or carbon appears highest on the list (93-129 kcal/mole). Nitrosamine ($-\text{NO}$) is also high (56 kcal/mole), consistent with its secondary phosphoric nature. Nitroso ($-\text{NO}$, 21 kcal/mole) appears considerably lower in the scale than would be expected. This may be due to the lack of sufficient data to give a completely reliable constant, and it is reflected in the unusually high slope for this functional type (see Tables 60 and 136). Aromatic rings, unsubstituted amides, and acids appear below paraffins (-11 to -5 kcal/mole) and are not desirable for contributing to heat of explosion or combustion. Energy is added to a molecule by replacing a single bond with a double bond (olefin, 14 kcal/mole) or with a triple bond (acetylene, 37 kcal/mole). Compounds with hydrazine, azo, and azoxy groups (67-69 kcal/mole) are rich in energy and, in addition, are high in nitrogen acting as a source of extra gas. Thus for power, all other factors being constant. The presence of such common groups as ether, alcohol, amine, fluorine, substituted guanidine, and ester (14-18 kcal/mole) is helpful rather than detrimental. Tetrazole (49 kcal/mole) is not as good as might be expected, probably because of loss of energy due to resonance, although it can still be classed as a secondary placeholder. The same loss of energy is shown by benzene which, without resonance, ought to have been the equivalent of three olefinic bonds (42 kcal vs. -10 kcal). Furan (36 kcal/mole) is not quite the sum of an ether and two double bonds (44 kcal/mole) perhaps for the same reason. Indeed, from such considerations a resonance energy value can be calculated. For the benzene ring it would amount to 52 kcal/mole and to 76 kcal/mole for naphthalene, in reasonable agreement with Wheland's assigned values of 41-51 kcal/mole and 77-86 kcal/mole respectively (151).

A table similar to Table 58 drawn up on a weight basis would be even more helpful in group evaluation from an explosive viewpoint, because of the dependence on weight rather than molar values for measuring explosive properties. Such a table can be constructed from the data on a molar basis and will be presented at a future time.

The contribution made by functional groups, as produced by the present report, converted to values which atom to atom bonds might contribute would be akin to the Pauling system of additive bond energies for heat of formation, and to the Arthur D. Little, Inc., method for heat of combustion (70), predecessor of this one. Some efforts in this direction have shown that this can be done. The conversion is easily made from the intercept and slope values shown in Table 60, but the results are not yet in a state for publication.

4. Multiple Groups on a Single Carbon Atom

Attention is drawn to another point of interest. More than one of certain groups or atoms, such as nitro or halogen, can replace the hydrogen atoms on a single carbon atom. It has been found that compounds containing such a multiplicity of function make an energy contribution to heat of combustion greater than would be expected from simple addition using the values for one function per carbon as described by the system herein. Accordingly,

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

special equations have been determined for the gem trinitro [$\text{RC}(\text{NO}_2)_3$] and gem trifluoro (RCF_3) groupings. The increase for the gem tri substitution over the sum of three single groups is small (0.7% and 1% for trinitro and trifluoro, respectively). It might be attributed to the lack of hydrogen atoms for bonding which normally consumes some energy, or to the energy of strain from increased bond length caused by repulsion of multiple highly electronegative groups on the same carbon atom.

The difference between the value for gem dinitro [$\text{RC}(\text{NO}_2)_2$] and the sum of two mononitro (R_2CNO_2) groups was so small that it could not be determined whether it was a real difference or due to errors in experimental measurement. A separate value for gem dinitro is not included, therefore, in Table 60. From the preliminary evaluation of the enhancement effect of multiple substitution during the early stage of study on the heat of combustion problem a much larger effect for both gem di- and tri- substitution was deduced. These original conclusions have been discarded now in favor of the present, more satisfactory equations.

D. Conclusions

From the evidence, given in this report it is concluded that the method of calculating heat of combustion from a straight line relationship with molar oxygen balance is valid and exceedingly useful. Of the many hundreds of compounds considered the only ones of interest which are in disagreement with calculation greater than 10% are the following:

	% difference from calcn.
Tetranitromethane	+44
α, α, α -trifluoro-3,5-dinitrotoluene	-31
2-nitroethanol nitrate	-20
Nitrocellulose - 200	-20
N-picryldiethanolamine dinitrate	+17
trinitroacetonitrile	+16
allylpentaerythritol trinitrate polymer	-12
pentanitroaniline	+11

Tetranitromethane has recently been determined with great accuracy by the National Bureau of Standards (8j). It must be assumed that this compound is unique and does not fit the general scheme of the calculation method. Trifluoro-3,5-dinitrotoluene is sufficiently divergent to cast suspicion on the identity of the compound measured and should be reevaluated.

2,4,6-Trinitroresorcinol (styphnic acid) is only 3% less than calculated, and 5-nitraminetetrazole has never been measured, but current interest makes determination of both these desirable.

It thus becomes possible with this system to evaluate and screen functional groups for suitability in explosive compounds by using a limited number of non-explosive, even poorly balanced, compounds without the necessity and danger of preparing well-balanced explosives for actual testing. If any functional type is found desirable, then greater expenditure of effort can be made to prepare balanced compounds by introducing primary phosphoric groups.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

The present list of functional groups should be extended, partly for particular use with explosive compounds and partly for general use in other fields of science. The coefficients of many of them can be approximated from existing data. A more accurate estimate of nitroso (-NO) should be obtained, and the following should be considered:

1. Of interest for explosives

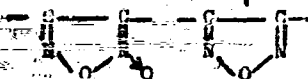
a) azide



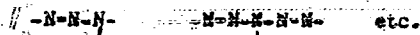
b) 1,2,3-triazole and 1,2,4-triazole



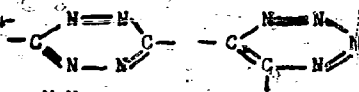
c) furoxan and furazan



d) triazene, pentazene, and other linear nitrogen chains



e) 1,2,4,5-tetrazine and 1,2,3,4-tetrazine



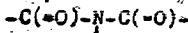
f) azine



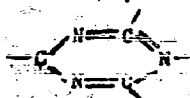
g) hydrazone



h) imide



i) s-triazine



j) imine or anil



k) hydroxylamine



l) nitrite



m) perchlorate ester



2. Of general interest

n) thiol



o) sulfide



p) disulfide



q) sulfonic acid



r) chloro



s) bromo



t) iodo



u) isocyanate



v) peroxide



CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

E. Rules and Procedure for Calculating Heat of Combustion with Examples

The present system described in this report is based on the assumption, adequately upheld by experimental evidence, that the molar heat of combustion of any organic homologous series bears a straight line relation, within an acceptable limit of error, to the number of atoms of oxygen lacking in the molecule which are required to burn the compounds to CO_2 , H_2O , N_2 , HCl , and SO_2 . A quick estimation of this number, called the molar oxygen balance, for the compound, $\text{C}_m\text{H}_n\text{N}_p\text{O}_q\text{X}_r\text{S}_t$, can be made by

the equation: Oxygen balance = $2(n+t) + \frac{(n-r)}{2} - q$.

Linear equations for a large number of functional types have been obtained by the method of least squares. The slope and intercept values for these equations related to the paraffin equation as a basis are given in Table 60, and the heat of combustion data used for the estimation are given in Tables 61 through 138. At present calculations are limited to compounds containing the groupings given in Table 60. The data were taken from many sources, and the only correction applied to the original data, aside from correcting obvious errors, was to convert the results reported to a basis of constant pressure, where necessary.

Fundamental Rule

The heat of combustion of a compound is computed from the oxygen balance of the compound on a molar basis and the equation derived from the summation of the slope and intercept factors for each structural feature, including paraffin as one of the features in every case. Thus $Q_c = \sum a_i + x \sum b_i$

in which a_i = intercept coefficient for each functional type.

b_i = slope coefficient for each functional type.

x = atoms of external oxygen required for combustion.

The system, in effect, calculates and applies the equation for the homologous series which has the same functional groups as the compound in question.

In Table 59 a few examples of the use of the equation illustrate the additional rules which have been followed in the derivation of the coefficients given in Table 60. Examples 5 and 6 illustrate larger and more complicated molecules which can be handled easily by the present system.

Rule 1.

The values for normal paraffins ($a = 5.7$ and $b = 52.08$) are always part of the equation, and it is considered that never more than one of this feature is ever present.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Rule 2.

If a chain is branched, or there is more than one alkyl substituent attached to a cyclic structure the values for branched paraffin are added to the equation, but never more than one of these features is ever considered to be present. Thus benzene and toluene are not branched, but xylene, i-propylbenzene, and hexamethylcyclohexane each has one branched paraffin feature. (See example 1, Table 59).

Rule 3.

If more than one functional group of the same type is present, the intercept term (a') is multiplied by the number of such groups, but the slope term is the same as for a single such group. The only exceptions to this rule are the normal paraffin and branched paraffin features. This rule is illustrated in example 1, Table 59, with six nitrate groups.

Rule 4.

When there is a choice between two possible groups, the values for the group which appears later in the table of coefficient. (Table 60) are taken. In example 2, Table 59, although a formamide can be considered as both an aldehyde and an amide, only the amide values are taken in order to avoid duplicating groups. Incidentally, the amide value is about the same as the sum of an aldehyde and an amine, which is the alternate choice that could be made in the example shown. Exceptions to this rule of duplication are the urea type of group ($-N-C(=O)-N-$) and the biuret type of group

$(-N-\overset{\underset{O}{\parallel}}{C}-N-\overset{\underset{O}{\parallel}}{C}-N-)$ both of which are considered to be diamides. In addition the

biuret group has an amine group as one of the components of the equation. It is hoped that such questions of duplication, which arise only with nitrogen containing compounds, can be resolved or avoided by use of bond contributions rather than group contributions. This may be done at a later date.

Rule 5.

Where a choice of coefficients is possible, depending on physical state, the ones taken are those corresponding to the physical state of the compound under consideration. Some exceptions to this rule are made in Table 60 when one set of coefficients is less reliable than the other, such as acid anhydride (solid is preferred to liquid), ester, nitrile, and secondary amine for which liquid is preferred to solid. Benzene (solid) and primary amine (solid) are reserved for hydrocarbons and aromatic amines, respectively. Derivation of coefficients for the liquid and solid phases have been based on normal paraffin (liquid) in all cases and for the gas phase have been based on normal paraffin (gas) in all cases.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Rule 6.

With salts of organic bases and inorganic acids, and with hydrates, an additional step is required. The heat of combustion of the component base is calculated independently, by the general scheme, then added to the heat of combustion of the inorganic acid along with the value for each salt link, to give the heat of combustion of the salt. This is illustrated in example 3, Table 59. For inorganic components, such as nitric acid, the heat of combustion is computed from the heat of formation obtained from other sources. A similar procedure is adapted for salts of organic acids and inorganic bases. For organic salts, with carbon-carbon bonds, the ordinary rules for calculation can be followed. (See example 4, Table 59).

Rule 7.

For certain nitrogen containing groups there must be added to the contribution given in Table 60 additional values for amine or hydrazine when a carbon-nitrogen or nitrogen-nitrogen bond has been formed by substitution. Such is the case for amide, hydrazine, hydrazide, azo, azoxy, guanidine, tetrazole, nitramine, nitramide, nitrosamine, and nitrosamide. Thus a primary nitramine is considered to have both a nitramine and a primary amine contribution, and an N-substituted nitramide also has a primary amine contribution. To calculate an organic azo compound of the type $Ar-N=N-Ar$ two primary amine contributions besides the azo, aromatic and paraffin features must be included. As in examples 2 and 3, Table 59, an N-substituted amide or guanidine should be considered to possess appropriate amine features in addition to the amide and guanidine contributions.

Rule 8.

For compounds which have functional groups not covered specifically in Table 60 approximations sometimes can be made by using values for a closely related group. This rule may be applied particularly to the physical state aspect. Little error will be introduced in most organic compounds if the value for the liquid state is used for solids, and vice versa. (See Rule 5). Compounds containing other structural features cannot be estimated at this time.

The data for homologous series of compounds in the same physical state were used to estimate the best straight line. In several instances enough data were available to give equations for more than one physical state for compounds containing a given functional group. The differences between the equations, then, would be the heat of fusion or heat of vaporization for the homofunctional types. The differences due to heat of fusion for organic compounds are small, particularly for the less polar types, but it is felt that account should be taken of this factor where it is possible to do so, reducing at least one source of error. However, the error of using liquid data for solid compounds is small.

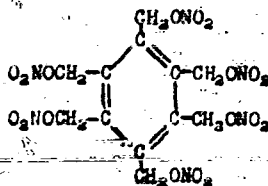
CONFIDENTIAL

TABLE 59

Illustration of Heat of Combustion Calculation

$$Q_C^p = \sum a' + x \sum b'$$

1. Hexamethylolbenzene hexanitrate
(183)



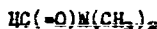
Q_C^p (obs) = 1396.1 kcal/mole Ref. 71



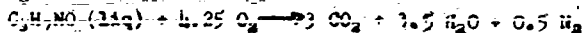
$x = 12$

	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	+ 5.7	+52.08	(Rule 1)
1 branched paraffin (liq)	- 3.7	+ 0.09	(Rule 2)
1 benzene (liq)	-10.1	+ 0.07	(Rule 5)
6 ONO_2 (s) $- 6 \times 128.4 =$	+770.4	+ 0.53	(Rule 3)
$Q_C^p = 762.3 + (12 \times 0) (52.77) = 1395.7 \text{ kcal/mole}$			

2. Dimethylformamide



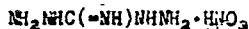
Q_C^p (obs) not found



$x = 8.5$

	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	+ 5.7	+52.08	(Rule 1)
1 amide (liq)	- 5.6	+ 0.47	(Rule 4)
1 secondary amine (liq)	+18.3	- 0.12	(Rule 7)
Q_C^p (calc) = 18.4 + (52.43) (8.5) = 464.1 kcal/mole			

3. Diaminoguanidine nitrate



Q_C^p (obs) = 322.8 kcal/mole (59)



$x = 5.5$ (for diaminoguanidine)

(Rule 6)

CONFIDENTIAL

TABLE 59 (cont'd)

	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	5.7	52.08	(Rule 1)
1 guanidine (s)	0.7	+ 0.46	(Rule 7)
2 hydraxine bonds (s)	65.0	- 0.10	(Rule 7)
Q_C^D (calc) = $71.4 + (51.52) (5.5) = 354.8$ kcal/mole for diaminoguanidine			
1 salt link	-14.0		(Rule 6)
1 HNO ₃	- 7.2		
Q_C^D (calc) = $354.8 - 14.0 - 7.2 = 333.6$ kcal/mole for diaminoguanidine nitrate			

4. Carbohydrazide hydrogen oxalate



x = 5.0 (for entire molecule)

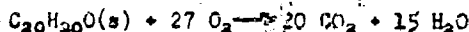
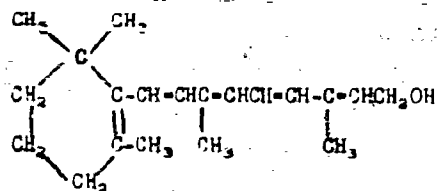
(Rule 6)

Q_C^D (obs) = 314.6 kcal/mole Ref. 96



	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	+ 5.7	+52.08	(Rule 1)
2 hydrazide (s) (2 x 28.7) =	+57.4	- 0.09	(Rule 3,7)
2 acid (s) (2 x -3.8) =	- 7.6	- 0.01	(Rule 3,5)
1 salt	-14.0	-	(Rule 6)
$Q_C^D = 41.5 + (51.98) (5) = 304.0$ kcal/mole			

5. Vitamin A (Carotene)



x = 54

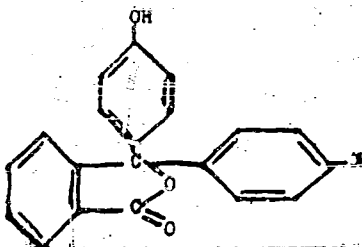
	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	5.7	52.08	(Rule 1)
1 branched paraffin (liq)	- 3.7	+ 0.09	(Rule 2)
1 cyclohexane (liq)	- 7.4	0.00	(General)
5 normal olefin (liq) 5 x (14.2) =	+71.0	- 0.01	(Rule 3)
1 primary alcohol (liq)	+ 9.2	- 0.05	(Rule 5)
$Q_C^D = 71.8 + (52.11) (54) = 2888.7$ kcal/mole			

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 59 (cont'd)

6. Phenolphthalein



$x = 43$

	a' (intercept)	b' (slope)	
1 normal paraffin (liq)	5.7	52.08	(Rule 1)
1 branched paraffin (liq)	- 3.7	+ 0.09	(Rule 2)
3 benzenes (liq)	-10.1	+ 0.07	(Rules 5 and 3)
2 aromatic hydroxyl (s)	+ 7.0	- 0.29	(Rule 4)
1 ester (liq)	+16.1	- 0.42	(Rule 5)

$$Q_C^D = 15.0 + (51.53) (43) = 2230.8 \text{ kcal/mole}$$

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION


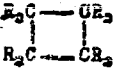
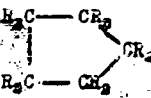
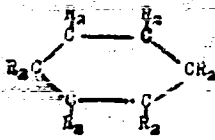
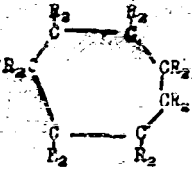
TABLE 60

COEFFICIENTS OF EQUATIONS FOR HEAT OF COMBUSTION

$$\Delta H_C^D = \sum a_i + x \sum b_i$$

Normal paraffin () $a = 5.7, b = 52.06$

Normal paraffin (g) $a = 5.5, b = 52.48$

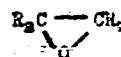
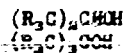
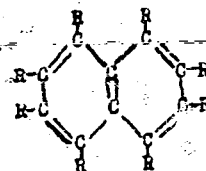
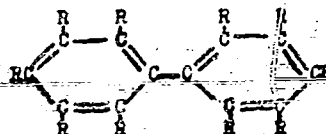
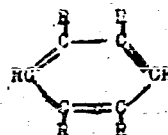
<u>Functional Type</u>	<u>aⁱ</u> (intercept)	<u>bⁱ</u> (slope)	
(R=aliphatic chain or hydrogen)			
Paraffin branched (liq)	- 3.7	+0.09	
Cyclopropane (liq)	+16.2	-0.13	
Cyclobutane (liq)	+10.3	+0.11	
Cyclopentane (liq)	- 1.7	0.00	
Cyclohexane (liq)	- 7.4	0.00	
Cycloheptane (liq)	+17.1	-0.99	
Olefin			$R_2C=CH_2$
normal (liq)	+14.2	-0.01	
normal (gas)	+14.2 ^a	0.00 ^a	
Acetylene			$HC\equiv CR$
normal (liq)	+37.3	0.00	

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 60 (cont'd)




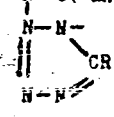
Functional Type	a' (intercept)	b' (slope)
Benzene (liq)	-10.1	+0.07
(gas)	-7.0 ^a	0.00 ^a
(solid)	-16.5 ^b	+0.45 ^b
Biphenyl (liq)	-34.3	+0.37
Naphthalene (solid)	-6.1	-0.59
Alcohol		
primary (liq)	+9.2	-0.05
primary (gas)	+18.3 ^a	-0.24 ^a
secondary (liq)	+4.5	-0.44
tertiary (liq)	+2.6	-0.25
mixed (liq)	+10.3	-0.63
mixed (solid)	+3.8	-1.27
Aromatic hydroxyl (solid)	+7.0	-0.29
Ether (liq)	+15.5	+0.02
(gas)	+28.1	-0.05 ^a
Oxirane (ethylene oxide) (liq)	+41.2	-1.05
Furan (liq)	+35.5	-1.17
Aldehyde (liq)	+11.5	-0.09
(gas)	+20.9	-0.68
Ketone (liq)	+5.5	-0.19



CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 60 (cont'd)

Functional Type	a' (intercept)	b' (slope)	
Acid (liq)	- 4.7	+0.07	RCOOH
(solid) ^c	- 3.8	-0.01	
Acid anhydride (liq) ^d	+ 9.2	-0.03	RC=O
(solid)	+ 2.4	-0.01	
Ester (liq)	+16.1	-0.4 ^e	RC(=O)OR
(solid) ^e	+16.1	-0.62	
Nitrile (liq)	+ 9.3	-0.01	RC≡N
(solid) ^e	+ 8.9	+0.29	
Carbylamine (Isonitrile) (liq)	+26.5	+0.57	RNC
Amine			
primary (liq)	+17.7	-0.81	R ₃ CN ₂
primary (gas)	+18.0 ^a	-0.49 ^a	
primary (solid)	+ 4.3 ^f	-0.08 ^f	
secondary (liq)	+18.3	-0.12	(R ₃ C) ₂ NH
secondary (solid)	-44.9 ^g	+1.82 ^g	
tertiary (liq)	+20.5	+0.08	(R ₃ C) ₃ N
Amide (liq) ^h	- 6.5	+0.57	RC(=O)N-
(solid) ^h	- 6.0	+0.16	
Hydrazine (solid) ^h	+32.5	-0.10	-N-N-
Hydrazide (solid) ^h	+30.2	-0.15	RC(=O)N-N-
Azo (solid) ^h	+35.4	+0.11	-N=N-
Azoxy (solid) ^h	+32.5	+1.44	-N=N- 
Guanidine (solid) ^h	+ 0.7	-0.46	-N-C(-NH)N-
Tetrazole (solid) ^h	+48.7	+0.32	
Oxime (solid)	+45.3	-0.12	R ₂ C=N-OH
Nitro			
aliphatic (liq)	+38.4	-0.38	R ₃ CNO ₂
aliphatic (solid)	+92.8	-0.65	
aromatic (liq)	+97.9	-0.39	
aromatic (solid)	+92.2	-0.40	

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 60 (cont'd)

Functional Type	a' (intercept)	b' (slope)	
Gas trinitro (liq) (solid)	+292.5 +288.2	+0.29 -0.32	$\text{R}(\text{NO}_2)_3$
Nitrate (liq) (solid)	+129.4 +128.4	+0.23 +0.53	R_2CONO_2
Nitramine (solid) ^h	+ 95.3	+0.81	$\text{R}-\text{N}(\text{NO}_2)_2$
Nitramide (solid) ^h	+103.6	+0.10	$\text{R}-\text{CONHNO}_2$
Fluorine (liq) (solid)	+ 10.9 + 14.2	+0.61 -0.19	R_2CF
Gas trifluoro (liq)	+ 36.1	-0.44	RCF_3
Nitrosamine (solid) (liq)	+ 56.0	+1.05	$\text{R}-\text{N}(\text{NO})$
Thiophene (solid) (liq)	+ 21.5	+0.98	$\text{R}-\text{C}=\text{C}-\text{R}$ $\text{R}-\text{C}=\text{C}-\text{R}$ S
Nitroso (solid)	+ 20.9	+1.93	R_2CHO
Salt formation	- 16.1	-	
Hydrate formation	+ 4.5	-	

a) Based on normal paraffin (gas) value.

b) For hydrocarbons only.

c) From dibasic acids.

d) Based on small amount of data and not as reliable as value for solid.

e) Based on limited amount of data and less reliable than value for liquid.

f) From aromatic amines only.

g) Of questionable accuracy. Based on limited amount of data.

h) For substituents on the nitrogen atom(s), not appropriate bond-group values.

Add primary amine values for one substituent on nitrogen, secondary amine values for two substituents on the same nitrogen.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

F. Tables of Data
1. Scope

An attempt has been made to obtain from the literature, open and classified, all heats of combustion which have been published between 1929, when the bibliography by Kharasch (55) appeared, and 1951. Much of the material found appears in Tables 61 through 130, the omissions being compounds which do not fall into any homologous series reported there. With some exceptions, notably in the nitro and nitrate functions, heats of combustion before 1929 which have been used are the ones as given by Kharasch (55), but all of the heats reported by Kharasch have not been used or reproduced in the present treatise. However, all known heats of combustion of organic compounds containing the nitro or the nitroso group attached to carbon, oxygen or nitrogen have been included in this report even though there is duplication of compounds.

The primary source of the open literature data was Chemical Abstracts, for the years 1929-1951. In many cases the original publication cited by Chem. Abstr. was consulted for evaluation of the author's work, but this was not a universal rule. Classified literature covered included OSRD reports of Division 8, SPIA/MJ reports, Picatinny Arsenal Technical Reports, various current reports of Navy installations and contractors, and original work done for Arthur D. Little, Inc. by its subcontractors.

2. Method of Obtaining Least Squares Equations

The equation, $Q_p^c = a + bx$, was obtained for the paraffin hydrocarbons from the formulas:

$$b = \frac{n \sum xy - \sum x \sum y}{n \sum x^2 - (\sum x)^2}$$

$$a = \frac{\sum y - b \sum x}{n}$$

in which x = molar oxygen balance

y = heat of combustion at constant pressure

n = number of items.

The equations for the remaining homologous series were obtained by the same formulas from what might be called "reduced data", i.e. the values of Q_p^c remaining after subtracting 5.7 and the contribution of functional groups in the molecule other than the one being processed. To obtain x' and y' for least squares computation the reduced value for Q_p^c and the molar oxygen balance of the compound were then each divided by the number of like functional groups which were being calculated. Thus the equations were obtained literally for functional groups of a single type regardless of the presence of other groups in the compounds. This approach allowed the use of a larger body of available data than possible if only the data for pure, homofunctional types had to be used.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

3. Arrangement of Heat of Combustion Data

Tables 61-138 contain the data of interest to this project. They have been arranged in general order of increasing complexity of functional type, although the equations were not all determined in the order in which they appear in the tables. The columns are self-explanatory. The ADL numbers are those assigned in Part I of this report (69) and as extended in Table 139. Many of the compounds have been renamed here to conform to accepted usage which avoids ambiguity. The numbers originally assigned in Part I (69), however, have not been changed.

Each of the Tables 61-138 shows the equation for the homologous series represented and the summation figures for its derivation. All combustion data above it were used for its calculation. The combustion data below the equation were not used but have been included for completeness, or because the data are pertinent to the field of explosives. An occasional entry made below the equation was found too late to include in the calculations.

The heat of hydration was determined as an average from pairs of data for hydrates and the anhydrous compound (Table 134). The heat of salt formation was obtained as the difference between the heat of formation (or combustion) of the salt and the sum of the heats of formation (or combustion) of the basic and acidic components of the salt. (Table 135).

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

G. Historical

Methods of calculating heats of formation and of combustion for organic compounds have been used for many years. They can be divided into four general types:

1. Methods of summation, using bond, resonance, and group energies. These generally have a sound basis in theory and have been well-developed for fairly wide application. The energy values are obtained from considerations of observed thermochemical data.
2. Methods of summation, using a base value to which are added corrections for substituent functional groups. These are generally empirical and based on observed data.
3. Methods based on linear equations obtained from relationships between heat value and some intrinsic feature of a series of homologous compounds, such as number of carbon atoms in the molecule or paraffin. These are empirical methods using observed data but of limited applicability.
4. Methods involving effects observed upon substituting one group for another. These have been widely used but are extremely limited or completely unsuitable for prediction of thermochemical properties of new or unknown structures.

1. Methods of Summation of Bond Energies

The method which has probably received the greatest popular attention is that based on the additivity of bond energies as outlined by Pauling (89) for heats of formation, and expanded and extended by Wheland (20) and Klages (59) to heats of combustion. The bond values given by Pauling (89) were determined from thermochemical considerations of small molecules as given by Bichowsky and Rossini (16).

Wheland (20) in explaining the theory of resonance and comparing values for different resonant structures, converted Pauling's bond energies of formation to values which could be used to estimate heat of combustion. Klages (59) later improved the accuracy and added to the values of Wheland, enlarging the scope and applicability of this system.

Springall and Roberts (130) obtained a set of bond, resonance, and group energies for heats of formation especially suitable for explosive compounds containing carbon, hydrogen, nitrogen, and oxygen. Pauling's bond energies were taken as a basis, and group energies were determined from known heats of formation for a great many explosive compounds.

In the present continuing investigation it was felt that heat of combustion was a more valuable and accessible function than heat of formation. Part II of this report by Arthur D. Little, Inc., (70) presented bond and group energies for calculating heats of combustion which were determined for the special field of explosives along the lines of Springall and Roberts (130).

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Anderson, Beyer, and Watson (3) reported a system of group contributions for calculating heats of formation, entropies, and heat capacities of organic compounds. The development of their system was based on theoretical consideration and "heats of atomization".

All of these methods, except that of Arthur D. Little, Inc., as described in Part II (70), produce results for compounds in the gaseous state and appropriate corrections must be assumed to convert these to values for the standard state of the compounds of which the great majority are solid or liquid. All the preceding systems of bond and group energies become exceedingly difficult to apply to complex groups and heterocyclic structures.

A good discussion of the early methods proposed for calculating heats of formation in the gaseous state from bond energies is given by Rossini (114). Major contributions to these methods, besides those described above (3, 69, 110), have been made by Anderson and Gilbert (5), Coates and Sutton (25), and Cole and Gilbert (26). Resonance energies of ring structures were introduced into the system of bond energies by Wheland (20), and additional values have been obtained by Willis (2, 151) and by workers at the Naval Ordnance Test Station (77).

Efforts to improve the accuracy of calculated heats of formation have been made by Laidler (62, 63) who used a system similar to Pauling's and Wheland's but based it on bond strengths and "heats of atomization." Laidler's method suffers from being too complicated for use with polyfunctional compounds and the accuracy claimed for functional types other than hydrocarbons is misleading, since values given are based on a limited amount of unconfirmed data in the early literature. Others have attempted to apply group contribution methods to heat of formation taking into account neighboring effects (37, 97, 127). These are all rather theoretical treatments, Platt (97) limiting his calculations to paraffin hydrocarbons, and Souders (127) to hydrocarbon vapors. Franklin (37) attempted to include many of the more common functional groups but used very limited data to obtain his figures. His suggestions are also very difficult to apply to complicated configurations.

Stern and Klebe (131, 132), from a study of heats of combustion of pyrroles, determined thermochemical characteristics for a large number of common functional groups attached to the heterocyclic nucleus.

Of more theoretical interest are the investigations of bond strengths by Cottrell and Sutton (30), Walsh (150), and Skinner and Springall (124). Cottrell (28) also calculated binding energies of hydrocarbons and resonance energies of simpler aromatic hydrocarbons. Roberts and Skinner (112) derived heats of formation of a number of alkyl radicals and resonance energies from thermal and other data.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Methods for calculating heats of formation from structural groups and molecular formulas, employing standard equations, have been suggested (19, 22, 105, 106), and heats of combustion have been calculated by similar methods (20, 21). All of these results were limited to gaseous hydrocarbons. Another author (42) adopted 8, the lowest even calculated value for bond energies published, as the unit of the chemical bond and calculated heats of formation from energies of all other bonds grouped as multiples of this unit.

2. Methods of Summation using a Base Value plus Group Corrections

One of the best and most thoroughly described methods for calculating heats of combustion from the structure of an organic compound is that described by Kharasch (55). Kharasch and Jner (46) have given the background and basis for his method of calculation which depends on adding the number of electrons in a molecule multiplied by the combustion value of each electron, to the corrections for structural and functional features. Aerojet Corp. (1) has extended the system to include primary phosphoric types (69) of compounds. The method is more empirical and less theoretical than those described previously in this report, and in general gives good agreement with observed values. The physical state is liquid which involves fewer corrections and assumptions to compute values for most compounds. It is not adapted to heterocyclic compounds, however, and does not always work well with the more complicated functional groups.

3. Methods Based on Linear Equations

The Kharasch theory of molar summation has been converted to a weight basis (52). Results are expressed in a unique series of graphs for a single functional type, with heat of combustion plotted against percent carbon in the compounds. Heats of combustion and formation are tabulated in the form of general equations for the different classes of compounds. The method has not been used, however, with poly- and heterofunctional molecules.

One author (68) has attempted to establish a relationship between atomic number, effective nuclear charge, and heat of combustion for compounds containing C, H, and O, and another (43) has proposed a relationship between heats of combustion and composition of organic compounds by use of a single simple formula. It is not easy to see how these systems have general applicability and validity.

The values of the paracher and the heats of combustion or formation of organic compounds have been correlated by a straight line relationship (95). The values of the slope and intercept are different for various homologous series and classes of compounds, but it is claimed they can be determined easily if the values of paracher and combustion are known for one of the representatives of a homologous series. Slope and intercept values for nine homologous series are given. Satisfactory agreement between experimental and calculated values is illustrated with saturated alcohols.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Numerous articles have been published giving empirical methods for calculating heats of combustion from observed data. Heat of combustion of successive members of homologous series have been obtained by Verhade and co-workers from which was calculated the heat of combustion for the methylene ($-\text{CH}_2-$) group. Thus the straight chain dicarboxylic acids (114) and their dimethyl esters (116), the homologous normal primary aliphatic alcohols (114), and monoalkyl-substituted malonic acids (115) have been studied. Range and Parks (11) did much the same thing for paraffin hydrocarbons. Schjanberg (123) calculated the energy of cleavage of the C-Cl link in a series of aliphatic monocarboxylic acids and their esters, relating it to the change in position of the halogen.

Rossini and co-workers applied similar techniques. Relative to the number of carbon atoms in a series of normal aliphatic primary alcohols to their heats of combustion, he found that a straight line would express the heat of combustion for alcohols longer than pentanol (113). The equation given is

$$\begin{aligned} Q_c &= 21.60 + 157.00 n && \text{(gaseous state)} \\ &= 12.00 + 157.00 n && \text{(liquid state)} \end{aligned}$$

in which n , the number of carbon atoms, must be greater than 5. Similar equations applicable to the estimation of heats of combustion of paraffin hydrocarbons were calculated (103), giving

$$\begin{aligned} Q_c &= 57.909 + 157.443 n && \text{(gaseous state)} \\ &= 57.430 + 156.263 n && \text{(liquid state)} \end{aligned}$$

in which n , again, is the number of carbon atoms, and is greater than 5. An equation obtained for alkylbenzenes (100) is:

$$Q_c = -158.990 + 157.443 n \quad \text{(gaseous state)}$$

in which n is the number of carbon atoms, and is greater than 9.

A straight line for approximating the heat of combustion of gasolines from the percent of hydrogen has been proposed recently (53a).

Lentle (65) gave straight line equations for calculating heats of combustion of eleven homologous series of compounds with commonly encountered functional groups. Agreement with observation was good, but no attempt was made to expand the system to poly- or hetero-functional compounds. For calculating heats of formation he gave a treatment similar to Sugden's procedure.

Holcomb and co-workers found a straight line relationship between oxygen balance and heat of combustion (on a weight basis) for nitroalkanes (34a) and later for nitroalcohols (31a). Earlier a straight line relationship was reported between the weight heat of combustion and oxygen balance of explosives, in which different lines were found for different types (23). The value of substituting an aromatic alkyl ether for an aromatic hydroxyl group in explosives was also determined.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

1. Methods Based on Group Substitutions

One of the most common methods of predicting heats of formation and combustion is based on the effects observed upon substituting one group for another. Although frequent publications have been made comparing classes of compounds differing only in a single functional group, prediction of heat values is limited to such comparisons, and has not generally been extended to prediction from additive structural features, or to unknown compounds. Thus Swietoslowski (Svyatoslavskii) (135) obtained thermochemical characteristics of many groupings including $-N=O$, $-N-N-$, $-N=N-$, and $-NO_2$. By a similar technique the effect of a nitro group on heat of combustion has been found from a study of aromatic nitro derivatives (137) and there has been calculated the heats of combustion of certain groups such as carbonyl, hydroxyl, olefin, etc. (12). A series of furans and benzene has been compared (64); a study of furazan and furoxan compounds (80) showed a relation similar to the azo and azoxy derivatives according to McMurt (67). The contribution of the oxime group has been calculated (81) and energy changes in the formation of chelate rings have been measured (17). Badoche has correlated the effects on heat of combustion of introducing nitro groups into the benzene ring (8), of introducing hydroxyl and methyl groups into the benzene ring (9), and of introducing hydroxyl groups into the benzene ring (10) already containing nitro groups. Matignon investigated the difference between a nitroso substituted on carbon and on nitrogen (75) and applied the information gained from the effect of adding a methyl group to a nitrogen atom in cyclic ureas to deduce and establish formulas of constitution (74). The effect of introducing successive nitro groups into aromatic rings and the relationship of the heat of formation to the number of nitro groups present has been studied (110).

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

H. References

1. Aerojet Engineering Corp., Report No. 417 A, Contract W7onr-462 by Gold and Carleton (23 December 1949), pp. 31-36.
CONFIDENTIAL.
2. A. Albert and J. B. Willis, *Nature*, 157, 341 (1946); *C.A.*, 40, 3311 (1946). "Resonance energies of acridine and phenazine".
3. J. W. Anderson, G. H. Beyer, and K. M. Watson, *Nat. Petroleum News*, 35, 476 (1944). "Thermodynamic properties of organic compounds - Estimation from group concentrations". Also see O. A. Hougen and I. M. Watson, "Chemical process principles", Part II, John Wiley, New York (1947) pp. 758-765.
4. C. Anderson, L. G. Cole, and E. C. Gilbert, *J. Am. Chem. Soc.*, 72, 1263-1264 (1950). "The heats of combustion of some isomeric nitrostilbenes and their isomerization energies".
5. C. H. Anderson and E. C. Gilbert, *J. Am. Chem. Soc.*, 64, 2369 (1942). "The apparent energy of the N-H bond as calculated from heats of combustion".
6. Army-Navy Solid Propellant Group, Bulletin of 4th Meeting. (19-20 April 1948) and Addendum. CONFIDENTIAL
7. M. Badoche, *Bull. soc. chim.*, [5], 4, 549-558 (1937); *C.A.*, 31, 4196 (1937). "Determination of heats of combustion of several nitro derivatives of naphthalene".
8. M. Badoche, *Bull. soc. chim.*, 6, 570-579 (1939); *C.A.*, 32, 5736 (1939). "Determination of heats of combustion of nitro derivatives of the benzene series".
9. M. Badoche, *Bull. soc. chim.*, 8, 212-220 (1941). *C.A.*, 36, 1840 (1942). "Heats of combustion of phenol, m-cresol, and of their ethers".
10. M. Badoche, *Bull. soc. chim.*, 9, 86-95 (1942); *Chem. Zentr.*, 1942, II, 2013; *C.A.*, 38, 2558 (1944). "The heat of combustion of nitrated phenol derivatives".
11. H. Fausse and G. S. Parks, *J. Am. Chem. Soc.*, 55, 3223 (1933). "Thermal data on organic compounds. XII. The heats of combustion of nine hydrocarbons".
12. H. F. Barker, *J. Phys. Chem.*, 29, 1345-1363 (1925); *C.A.*, 20, 326 (1926). "Calorific value and constitution".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

13. M. Beckers, Bull. soc. chim. Belg., 40, 518-610 (1931); C.A., 26, 2626 (1932). "Methods and equipment used at the Bureau of Physico-chemical Standards. V. VI. Heats of combustion".
14. Berthelot and Matignon, Compt. rend., 113, 246 (1891). "Heats of combustion and formation of nitrobenzenes".
15. Berthelot and Matignon, Ann. chim. et phys. (6), 30, 565 (1893). "Nitromethane and its homologues".
16. F. K. Bichowsky and F. D. Rossini, "Thermochemistry of the chemical substances", Reinhold, N. Y. (1936).
17. G. B. Mondino, R. Manzoni-Angeli, and M. Rolis, Ricerca sci., 8, No. 5-6, 4 pp. (reprint) (1937); C.A., 32, 4846 (1938). "Experimental contributions to the problem of chelation. VI. Thermochemical investigations of acetylphenols and acetylresorcinols".
18. L. Brull, Gazz. chim. ital., 65, 19-28 (1935); C.A., 29, 3589 (1935). "Heats of combustion of some derivatives of biphenyl".
19. M. Brutzkus, Compt. rend., 204, 490-3 (1937); C.A., 31, 2579 (1937). "Intrinsic value of linkages C-C and C-H in hydrocarbons".
20. M. Brutzkus, Compt. rend., 204, 574-5 (1937); C.A., 31, 2916 (1937). "Thermochemistry of hydrocarbons".
21. M. Brutzkus, Compt. rend., 204, 659-61 (1937); C.A., 31, 3373 (1937). "Yields of combustion of hydrocarbons and energy values of the linkages of their atoms".
22. M. Brutzkus, Compt. rend., 204, 1802-4 (1937); C.A., 31, 5666 (1937). "Heat of formation of hydrocarbons".
23. E. Burlet, M. Thomas, and M. Badocque, Mem. poudres, 25, 226-282 (1939); C.A., 34, 1849 (1940). "Calorimetry of explosives".
24. Chemical Rubber Publishing Co., Cleveland, Ohio. "Handbook of Chemistry and Physics".
25. G. E. Coates and L. E. Sutton, J. Chem. Soc., 1948, 1187. "The heats of formation of the -N-N- and -O-N- bonds".
26. I. G. Cole and E. C. Gilbert, J. Am. Chem. Soc., 73, 5423-5427 (1951). "The heats of combustion of some nitrogen compounds and the apparent energy of the N-N bond".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

27. J. Coops, D. Mulder, J. W. Dienske, and J. Smittenberg, Rec. trav. chim., 65, 128 (1946); C.A., 40, 3972 (1946). "The heats of combustion of a number of hydrocarbons (preliminary communication)". See also Rec. trav. chim., 66, 153-160 (1947); C.A., 41, 6460 (1947). "Heat of combustion. IV. Technique for the determination of heats of combustion of volatile liquids".
28. T. L. Cottrell, J. Chem. Soc., 1948, 1148-1151; C.A., 43, 2352 (1949). "Binding energies in hydrocarbons".
29. T. L. Cottrell and J. E. Gill, J. Chem. Soc., 1951, 1798-1800. "The preparation and heats of combustion of some azine nitrates".
30. T. L. Cottrell and L. E. Sutton, Quart. Rev., 2, 260-276 (1948); C.A., 43, 1230 (1949). "The interpretation of bond properties".
31. R. S. Crog and H. Hunt, J. Phys. Chem., 46, 1162-1163 (1942); C.A., 37, 1324 (1944). "Heats of combustion. II. Heats of combustion of ethyl methyl ketone and ethylamine oxide".
- 31a R. M. Currie, C. O. Bennett, and D. E. Holcomb, Ind. Eng. Chem., 44, 329-331 (1952). "Heats of combustion of some nitro alcohols".
32. H. S. Davis and O. F. Wiedeman, Ind. Eng. Chem., 37, 483 (1945). "Physical properties of acrylonitrile".
33. M. Delapine, Bull. soc. chim., 15, 1199 (1896). "Hexamethylenetetramine and its nitroso derivatives: thermochemistry".
34. M. Delapine and M. Radoche, Compt. rend., 211, 777-81 (1942); C.A., 38, 5138 (1944). "The thermochemistry of CH_2O , $(\text{CH}_2)_3\text{N}_4$, and their derivatives".
35. F. dePaul, Z. ges. Schiess- u. Sprengstoffw., 32, 10-12, 36-37, 60-63 (1937); C.A., 31, 3696 (1937). "Heat of combustion of smokeless powder".
36. Fassler, "Dissertation", Dresden (1930).
37. J. L. Franklin, Ind. Eng. Chem., 41, 1070-1076 (1949). "Prediction of heat and free energies of organic compounds".
- 37a J. L. Franklin and H. E. Lumpkin, J. Am. Chem. Soc., 74, 1023-1026 (1952). "Some C-S, H-S and S-S bond strengths by the electron impact method".
38. Cl. Fromageot and E. Danni, Bull. soc. chim., 42, 929-936 (1931); C.A., 25, 5076 (1931). "The heat of combustion of methylglyoxal".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

39. W. E. Garner and C. L. Abernethy, Proc. Roy. Soc. (London), 99A, 213-235 (1921); C.A., 15, 3748 (1921). "Heats of combustion and formation of nitro-compounds. Part I. Benzene, toluene, phenol and methylaniline series".
40. O. Glensner and V. Haussner, Z. Naturforsch., 3b, 159 (1948); C.A., 43, 3682 (1949). "Carbon monoxide compounds of the nonmetals. II. Properties of carbonyl cyanide".
41. W. Gliwitsky, Feuerschutz, 19, 80-82 (1939); C.A., 33, 815 (1939). "Naphthalene dust and vapor explosions".
42. A. Gosselin, Bull. soc. chim., 12, 61-67 (1945); C.A., 40, 4267 (1946). "The unit of the chemical bond (energy)".
43. A. Harlin, IVA, 17, No. 1, 28 (1946); C.A., 40, 5525 (1946). "Elementary analysis and heat of combustion".
44. D. E. Holcomb and C. L. Dorsey, Jr., Ind. Eng. Chem., 41, 2788-2792 (1949). "Thermodynamic properties of nitroparaffins".
45. W. H. Hubbard, J. W. Krowlton, and H. M. Huffman, J. Am. Chem. Soc., 70, 3259 (1948). "The heat of combustion of 2,2'-bis-(4-tert-butylphenyl)-propane".
46. W. Huckel, A. Gercke and A. Gross, Ber., 66B, 563 (1933); C.A., 27, 4811 (1933). "Cyclodecane".
47. H. M. Huffman, J. Am. Chem. Soc., 60, 1171-1177 (1938). "Thermal data. II. The heats of combustion of hippuric and succinic acids and a proposal for the use of hippuric acid as a secondary standard in combustion calorimetry".
48. H. M. Huffman, J. Am. Chem. Soc., 62, 1009 (1940). "Thermal data. XII. The heats of combustion of urea and guanidine carbonate and their standard free energies of formation".
49. H. M. Huffman, E. L. Ellis, and S. W. Fox, J. Am. Chem. Soc., 58, 1728 (1936). "Thermal data. VI. The heats of combustion and free energies of seven organic compounds containing nitrogen".
50. A. H. Hughes, R. J. Corruccini, and E. C. Gilbert, J. Am. Chem. Soc., 61, 2639 (1939). "Studies on hydrazine: The heat of formation of hydrazine and of hydrazine hydrate".
51. H. Hunt and P. F. Stehle, Purdue University, Private Communication.
52. E. Janszke, Z. Elektrochem., 40, 462-469 (1934); C.A., 23, 6364 (1934); cf. C.A., 25, 3226 (1931). "The heats of combustion and formation of organic compounds in relation to their structure".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

53. R. S. Jessup, J. Research Nat. Bur. Standards, 20, 559 (1936).
"Heat of combustion of isoprene".
- 53a. W. H. Jones and C. E. Starr, Ind. Eng. Chem. Anal. Ed., 13, 267-290 (1941). "Determination of the heat of combustion of gasoline".
54. H. Kast. Chem. Zeit., 1925, 621 (as given by Barlot, Ref. 27).
55. H. S. Kharasch, Bur. Standards J. Research, 2, 359-430 (1929).
"Heats of combustion of organic compounds".
- 55-9. E. Berner, Arch. Math. Naturwissenschaften, 36, No. 6, 5-134 (1926);
C.A., 21, 3814 (1927). "A contribution to the thermochemistry of organic compounds".
- 55-24. Berthelot and G. Andre, Ann. chim. et phys. (7), 17, 433 (1899).
"New studies on the heats of formation and combustion of various nitrogen compounds and others".
- 55-25. Berthelot and Delépine, Compt. rend., 122, 920 (1899). "Lactic acid".
- 55-26. Berthelot and Delépine, Ann. chim. et phys. (7), 21, 289 (1900).
"Heat of combustion of very volatile liquids".
- 55-34. Berthelot and Matignon, Compt. rend., 114, 1145 (1892). "Heats of combustion and formation of alcohol and formic and acetic acids".
- 55-37. Berthelot and Matignon, Ann. chim. et phys. (6), 30, 547 (1893).
- 55-41. Berthelot and M. P. Petit, Ann. chim. et phys. (6), 16, 107 (1869).
"Heats of combustion and formation of nitriles".
- 55-44. Berthelot and Rivals, Ann. chim. et phys. (7), 7, 29 (1896).
"New studies on thermochemical relations between aldehydes, alcohols, and acids".
- 55-51. P. Bruylants and A. Christiaen, Bull. soc. chim. Belg., 34, 144 (1925). "Thermochemistry of the butene nitriles".
- 55-52. Bureau of Standards, Cir. 11, 3d. ed., (1917). "The standardization of bomb calorimeters".
- 55-54. J. Coops and P. E. Verkade, Rec. trav. chim., 44, 983 (1925).
"Calorimetric researches. IX. The heat of combustion of d- and meso-tartaric acids, succinic acid and a number of their derivatives".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

- 55-58. M. Delapine, Compt. rend., 131, 684 (1900). "Acetals of monohydroxy alcohols".
- 55-60. M. Delapine, Compt. rend., 132, 777 (1901). "Heat of formation of acetals compared to that of isomeric compounds".
- 55-64. A. O. Eaery and F. O. Benedict, Am. J. Physiol., 28, 301, (1911). "The heat of combustion of compounds of physiological importance".
- 55-65. P. A. Favre and J. T. Silbermann, Ann. chim. et phys. (3), 34, 357 (1852). "Researches on the quantities of heat released in chemical and molecular reactions".
- 55-66. Fischer and Wrede, Sitzber. kgl. preuss. Akad. Wiss., 1904, 687.
- 55-77. H. Guillemand, Ann. chim. et phys. (8), 14, 311 (1908). "Studies on the tautomerism of cyanogen derivatives".
- 55-78. J. Guinchant, Compt. rend., 121, 354 (1895). "Heat of combustion of some B-keto esters". Ibid., 122, 943 (1896). "Heat of combustion of cyano derivatives." All data collected and evaluated in Ann. chim., 10, 51 (1918). "Study of the acid function in methenic and methinic derivatives".
- 55-80. F. Henning, Z. physik. Chem., 27, 467 (1921). "Heats of combustion of benzoic acid, naphthalene, and cane sugar. A critical review".
- 55-93. Ph. Landrieu, Compt. rend., 140, 867 (1905). "Heat of formation of oximes".
- 55-97. P. Lemoult, Compt. rend., 143, 772 (1906). "Heat of combustion and formation of some cyclic nitrogen compounds".
- 55-98. P. Lemoult, Compt. rend., 143, 902 (1906). "Carbtlamines and nitriles".
- 55-99. P. Lemoult, Ann. chim. et phys. (8), 10, 395 (1907). "Theoretical and experimental studies on the heats of combustion and formation of organic compounds. I. Primary, secondar, and tertiary amines".
- 55-100. P. Lemoult, Ann. chim. et phys. (8), 13, 562 (1908). "2. Hydrazine compounds".
- 55-101. P. Lemoult, Ann. chim. et phys. (8), 14, 184 (1908). "3. Azoxy compounds". Ibid., 14, 289 (1908). "4. Azo compounds".
- 55-102. P. Lemoult, Compt. rend., 148, 1602 (1909). "Comparison of nitriles and carbtlamines".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

- 55-110. W. Louguinine, *Ann. chim. et phys.* (5), 21, 139 (1880). "Heat released in the combustion of some isomeric alcohols of the fatty series as well as that of oenanthal".
- 55-113. W. Louguinine, *Ann. chim. et phys.* (5), 23, 384 (1881). "Heats of combustion of some alcohols of the allylic series and of aldehydes isomeric with them".
- 55-117. W. Louguinine, *Compt. rend.*, 100, 63 (1885). "Heat of combustion of some substances of the fatty series".
- 55-118. W. Louguinine, *Compt. rend.*, 101, 1061 (1885). "Heat of combustion of some substances of the fatty series". *Ibid.*, 101, 1154 (1885). "Heat of combustion of some esters of organic acids".
- 55-119. W. Louguinine, *Ann. chim. et phys.* (6), 8, 128 (1886). "Measure of the heat of combustion of esters of some organic acids as a means of determining the heat of formation of these acids".
- 55-120. W. Louguinine, *Ann. chim. et phys.* (6), 11, 220 (1887). "Heat of combustion of fatty acids and of fats in which they occur".
- 55-121. W. Louguinine, *Ann. chim. et phys.* (6), 23, 179 (1891). "Study of the heat of combustion of some organic acids and anhydrides".
- 55-130. C. Matignon, *Ann. chim. et phys.* (6), 28, 70 (1893). "Ureides derived from acids with one and two carbon atoms". *Ibid.*, 28, 289 (1893). "Polybasic ureides and uric acid". *Ibid.*, 28, 498 (1893). "Some general results of the thermochemical study of ureides." These articles contain also the data reported by Matignon, *Compt. rend.*, 110, 1267 (1890); 113, 198 (1891).
- 55-131. C. Matignon and Daigny, *Compt. rend.*, 121, 422 (1895). "Nitro substitution".
- 55-138. C. Moureu and E. Andre, *Ann. chim.* (9), 1, 113 (1914). "Thermochemistry of acetylenic compounds".
- 55-139. C. Moureu and J. Ch. Rougrand, *Compt. rend.*, 170, 1025 (1920). "New studies on carbon subnitride. Action of halogens, halohydric acids, and alcohols".
- 55-141. C. Moureu, A. Boutaric, and C. Dufrasse, *J. chim. phys.*, 18, 333 (1920). "Some physicochemical constants of acrolein".
- 55-142. J. A. Muller, *Ann. chim. et phys.* (8), 20, 116 (1910). "Heats of combustion and specific weights of methylanines".
- 55-147. P. Petit, *Ann. chim. et phys.* (6), 18, 145 (1889). "Researches on some nitrogen compounds of the aromatic series".

CONFIDENTIAL
SECURITY INFORMATION

- 55-151. Reyer, Diss., Braunschweig (1923); quoted in Landolt-Bornstein Tabellen (1923).
- 55-153. T. W. Richards and H. S. Davis, J. Am. Chem. Soc., 42, 1599 (1920). "The heats of combustion of benzene, toluene, aliphatic alcohols, cyclohexanol, and other carbon compounds".
- 55-154. T. W. Richards and R. H. Jesse, J. Am. Chem. Soc., 32, 268 (1910). "The heats of combustion of the octanes and xylenes".
- 55-160. W. A. Roth, Rec. trav. chim., 45, 246 (1926). (Value by Lemoult corr. by Roth.) "A note on the work of Swietoslawski and Popow: 'Corrections of the thermochemical results of Lemoult'".
- 55-163. W. A. Roth, Unpub. work. Authority for these values in Landolt-Bornstein Tabellen- (1923).
- 55-172. W. A. Roth and Muller, Landolt-Bornstein Tabellen (1927).
- 55-175. W. A. Roth and G. J. Ostling, Ber., 46, 309 (1913). "Thermochemical studies in the alicyclic series."
- 55-179. J. Schmidlin, Ann. chim. et phys. (8), 7, 195 (1906). "Chemical and thermochemical studies on the constitution of pyrazoline".
- 55-182. F. Stohmann, Z. physik. Chem., 6, 334-357 (1890). "Heats of combustion of organic compounds".
- 55-183. F. Stohmann, Z. physik. Chem., 10, 410-424 (1892). "Heats of combustion of organic compounds".
- 55-184. F. Stohmann and E. Hausmann, J. prakt. Chem. (2), 55, 263 (1897). "Calorimetric researches. 36. Calorific value of amide and anilide of the first member of the dibasic acid series". For details consult Ber. Verhandl. K. sachs. Ges. Wiss., 49, 1 (1897).
- 55-185. F. Stohmann and Kleber, J. prakt. Chem. (2), 43, 1 (1891).
- 55-187. F. Stohmann, Cl. Kleber and H. Langbein, J. prakt. Chem. (2), 40, 77 (1889). "Calorimetric researches. 17. Heat of combustion of benzene and other hydrocarbons of aromatic series".
- 55-189. F. Stohmann, Cl. Kleber and H. Langbein, J. prakt. Chem. (2), 40, 128 (1889). "Calorimetric researches. 18. Heat of combustion of carboxylic acids of the aromatic series".
- 55-190. F. Stohmann, Cl. Kleber and H. Langbein, J. prakt. Chem. (2), 40, 202 (1889). "Calorimetric researches. 19. Heat of combustion of acids of the oxalic acid series and of fumaric and maleic acids".

CONFIDENTIAL
SECURITY INFORMATION

- 55-192. F. Stohmann, Cl. Kleber, H. Langhein, and P. Offenhamer, J. prakt. Chem. (2), 48, 99 (1894). "Calorimetric researches. 30. Heat of combustion of aliphatic acids". For details of the work consult Ber. Verhandl. K. sachs. Ges. Wiss., 45, 604 (1893).
- 55-193. F. Stohmann and H. Langbein, J. prakt. Chem. (2), 42, 361 (1890). "Calorimetric researches. 22. Fats and a fatty acid".
- 55-195. F. Stohmann and H. Langbein, J. prakt. Chem. (2), 45, 505 (1892). "Calorimetric researches. 26. Heat of combustion of carbohydrates, polyalcohols, and phenols".
- 55-201. F. Stohmann, P. Rodatz and H. Herzberg, J. prakt. Chem. (2), 33, 464-472 (1886). "Calorimetric researches. 7. Heat of combustion of phenol".
- 55-203. F. Stohmann, P. Rodatz and W. Herzberg, J. prakt. Chem. (2), 25, 22-42 (1867). "Calorimetric researches. 11. Heat of combustion of ethers of phenol".
- 55-204. F. Stohmann, J. prakt. Chem. (2), 35, 40, 136 (1887). "Calorimetric researches. 12. Heat of combustion of benzene homologs".
- 55-208. F. Stohmann and R. Schmidt, J. prakt. Chem. (2), 52, 59 (1895). "Calorimetric researches. 34. Heat of combustion of anides and anilides of monobasic acids". For details consult Ber. Verhandl. K. sachs. Ges. Wiss., 47, 1 (1895).
- 55-209. F. Stohmann and R. Schmidt, J. prakt. Chem. (2), 52, 345 (1895). "Calorimetric researches. 35. Heat of combustion of hippuric acid, its homologues, and of anisuric acid."
- 55-215. W. Swietoslawski, J. Am. Chem. Soc., 42, 1092 (1920). "The restatement and correction of the thermochemical data on organic compounds. 1. The data of P. W. Zubow".
- 55-216. W. Swietoslawski, J. chim. phys., 22, 583 (1925). "Remarks concerning the paper of W. Jaeger and H. V. Steinwehr titled: On the establishment of the heat of combustion of normal substances".
- 55-217. W. Swietoslawski, Private comm.
- 55-221. W. Swietoslawski and H. Starostowska, Bull. soc. chim. Belg., (4), 31, 654 (1922). "Heat of combustion of benzoic acid, cane sugar, and naphthalene".
- 55-223. J. Thomsen, Z. physik. Chem., 52, 343 (1905). "Numerical results of a systematic study of the heats of combustion and formation of liquid organic compounds".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

- 55-225. A. Valseur, Ann. chim. et phys. (7), 21, 470 (1900). "Contribution to the thermochemical study of quinones. Study of the constitution of quinhydrone".
- 55-226. P. E. Verkade, Amst. Akad. Versl., 35, 496 (1926). Values by Verkade, van de Lee and Coops.
- 55-227. P. E. Verkade, Proefschr. Delft (1915).
- 55-238. E. Voisenet, Bull. soc. chim. Belg. (4), 17, 34 (1915). "Heats of formation of acrolein and of methacrolein".
- 55-239. H. v. Wartenberg, A. Muchlinski and O. Riedler, Z. angew. Chem., 37, 457 (1924). "Investigations of formaldehyde". See also H. v. Wartenberg and Lerner-Steinberg, Z. angew. Chem., 38, 591-592 (1925). "Heat of formation of formaldehyde".
- 55-243. P. W. Zubov, J. Russ. Phys.-Chem. Soc. (7), 28, 687 (1896).
- 55-245. P. W. Zubov and W. Swietoslowski, Bull. soc. chim. Belg., 37, 271 (1925). "Heat of combustion of three oxides".
56. M. S. Kharasch and R. Sher, J. Phys. Chem., 29, 625 (1925). "The electronic conception of valence and heats combustion of organic compounds".
57. O. M. Kibler and H. Hunt, J. Phys. and Colloid Chem., 53, 955-956 (1949); C.A., 43, 7318 (1949). "Heats of combustion. V. Five nitrogen-containing compounds".
58. J. Kielland, Ber., 71B, 220-226 (1938); C. A., 32, 2865 (1938). "Rapid colorimetric determination of potassium with hexanitro-diphenylamine (dipicrylamine) as well as some thermodynamic data concerning the amine and its potassium salt".
59. F. Klages, Chem. Ber., 82, 358-375 (1949) C.A., 44, 1323 (1950). "Improvement in the additive calculation of heats of combustion and the calculation of mesomerism energy from heats of combustion".
60. J. W. Knowlton and F. D. Rossini, J. Research Nat. Bur. Standards, 43, 113 (1949). "Heats of combustion and formation of cyclopropane".
61. P. N. Kogerman, Sitzber. Naturforsch. Ges. Univ. Tartu, 41, No. 3-4, 62pp. (1934); C.A., 29, 3297 (1935). "Addition reactions and polymerization of 2,3-dimethylbutadiene".
62. Catholic University of America, Contract NORD 10260 Progress Report July 1 - December 31, 1947, by K. J. Laidler. "The estimation of heats of formation of organic compounds. Part I". RESTRICTED

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

63. Catholic University of America, Contract NOrd 10260, Final Report, 30 June 1950, by K. J. Laidler. "The estimation of heats of formation of organic compounds". RESTRICTED
64. P. Landrieu, P. Baylocq, and John R. Johnson, Bull. soc. chim., 45, 36-49 (1929); C.A., 23, 2967 (1929). "Thermochemical studies in the furan series".
65. R. Lantier, Bull. soc. chim. [5], 5, 1306-1321 (1938); C.A., 33, 1582 (1939). "Heats of formation and combustion".
66. A. Lesan and G. Lepoutre, Compt. rend., 226, 1976-1978 (1948); C.A., 42, 8061 (1948). "Heats of combustion of naphthols".
67. P. Leclout, Ann. chim. et phys. [8], 1, 496 (1903).
68. Lanhard, Z. Naturforsch., 4a, 257-261 (1949); C.A., 43, 8844 (1949). "Relationships between atomic number, effective nuclear charge, and heat of combustion".
69. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 (2 January, 1947). "Study of pure explosive compounds. Part I. Correlation of organic structure with explosive properties from existing data". CONFIDENTIAL See also W. C. Lothrop and G. R. Handrick, Chem. Rev., 44, 419-445 (1949). "The relationship between performance and constitution of pure organic explosive compounds".
70. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 (2 April, 1947). "Study of pure explosive compounds. Part II. Correlation of thermal quantities with explosive properties." CONFIDENTIAL
71. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 and DA-19-020-ORD-12 (1 March, 1951). "Second report on synthesis and testing of high explosives". pp. 346-347. CONFIDENTIAL
72. W. C. Lothrop, G. R. Handrick and R. M. Hainer, J. Am. Chem. Soc., 73, 3581 (1951). "The structure and infrared absorption spectra of polynitrophenylmethylinitraamines and polynitroanilines".
73. Mathieson Alkali Works, Inc., Lit. Report No. 76. "Uses and reactions of hydrazine". Revised April 1949.
74. C. Matignon, Ann. chim. et phys. (6), 28, 510 (1893). "General results of the thermochemical study of urea".
75. C. Matignon and Deligny, Compt. rend., 125, 1103 (1897). "Difference between the nitroso substituted on carbon and on nitrogen".
76. M. Matui and T. Abo, Bull. Tokyo Univ. Eng., 8, 339-357 (1939); Chem. Zentr., 1941, I, 804; C.A., 37, 3 (1943). "Method of operation of an adiabatic calorimeter".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

77. W. S. McEwan and M. W. Rigg, J. Am. Chem. Soc., 73, 4725-4727 (1951).
"The heats of combustion of compounds containing the tetrazole ring".
78. C. B. Miles and H. Hunt, J. Phys. Chem., 45, 1346-1359 (1941);
C.A., 36, 2469 (1942). "Heats of combustion. I. The heat of combustion of acetone".
79. J. J. Miller and H. Hunt, J. Phys. Chem., 49, 20-31 (1945);
C.A., 39, 1352. "Heats of combustion. III. Heats of combustion of some polynitroparaffins".
80. H. Milone, Gazz. chim. ital., 61, 151-158 (1931); C.A., 25, 3624-3625 (1931). "Dioxines. LXXVI".
81. H. Milone and G. Venturello, Gazz. chim. ital., 66, 808-812 (1936);
C.A., 32, 4646 (1937). "Dioximes. CIVIII".
82. H. Moureu and M. Dods, Bull. soc. chim. Belg. (5), 4, 637-647 (1937);
C.A., 31, 4884 (1937). "Heats of formation of ethylene oxide, of ethanediol and some of their homologues".
- 82a. National Bureau of Standards, "Selected values of chemical thermodynamic properties. Series I." U. S. Dept. of Commerce, Washington, D. C. (30 June 1947).
83. Naval Ordnance Laboratory, Private Communication 4 October 1951
(Determined by National Bureau of Standards).
84. Naval Powder Factory, Quarterly Report 4 by F. C. Ynages,
15 December 1948. CONFIDENTIAL.
85. OSRD 702. G. B. Kistiakowsky, "The heats of combustion of explosives". (15 July 1942) CONFIDENTIAL.
86. OSRD 5306. G. Stegeman, "Heat of combustion of explosive substances".
(4 July 1945) CONFIDENTIAL.
87. G. S. Parks and G. E. Moore, J. Chem. Phys., 7, 1066 (1939). "The heat of combustion of isopropanol".
88. G. S. Parks, T. J. West, R. F. Naylor, P. S. Fujii and L. A. McClaine,
J. Am. Chem. Soc., 68, 2524 (1946). "Thermal data on organic compounds. XVIII. Modern combustion data for 14 hydrocarbons and 5 polyhydroxy alcohols."
89. L. Pauling, "The nature of the chemical bond", Cornell University Press, Ithaca, New York (1940) pp. 47-56.
90. Picatinny Arsenal Laboratory Report 134460 (20 February 1951).
CONFIDENTIAL.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

91. Picatinny Arsenal Tech. Report 1409 (3 April 1944). "Compounds of high nitrogen content in propellant powders". CONFIDENTIAL
92. Picatinny Arsenal Tech. Report 1694 by O. E. Sheffield (26 May 1948). "Long range basic research leading to the development of ideal propellants. Compounds of high nitrogen content propellant powders". CONFIDENTIAL.
93. Picatinny Arsenal Tech. Report 1740 by W. R. Tomlinson (20 June 1949). "Properties of explosives of military interest". CONFIDENTIAL
94. Picatinny Arsenal Tech. Report 1752 by S. Helf (7 Nov. 1949). "Compounds of high nitrogen content in propellant powders". CONF.
95. Picatinny Arsenal Tech. Report 1755 by T. C. Castorina (30 Dec. 1949). "Long range basic research leading to the development of ideal propellants. Explosive plasticizers for nitrocellulose". CONFIDENTIAL
96. Picatinny Arsenal Tech. Report 1841 by S. Helf, I. Minsky and B. D. Guida (1 October 1951). "Long range basic research leading to the development of superior propellants. Compounds of high nitrogen content in propellant compositions". CONFIDENTIAL
97. J. R. Platt, J. Chem. Phys., 15, 419-420 (1947). "Influence of neighbor bonds on additive bond properties in paraffins".
98. T. M. Polonskii, Nauch. Zapiski Khar'kov Poligraf. Inst., 1940 No. 5, 103-5; Khim. Referat. Zhur., 4, No. 4, 26-7 (1941); C.A., 37, 4618 (1943). "The connection between the parachor values and the heats of combustion".
99. A. Pongratz, S. Bohmert-Suss, and K. Scholtis, Ber., 77, 651 (1944); C.A., 40, 6068 (1946). "Thermochemistry of the benzidine rearrangement".
100. E. J. Prosen, W. H. Johnson and F. D. Rossini, J. Research Nat. Bur. Standards, 36, 455-461 (1946); C.A., 40, 5630 (1946). "Heats of combustion and formation at 25° of the alkylbenzenes through C₁₀H₁₄, and of the high normal monoalkylbenzenes".
101. E. J. Prosen, F. W. Maron, and F. D. Rossini, J. Research Nat. Bur. Standards, 42, 259 (1949). "Heat of isomerization of the two butadienes".
102. E. J. Prosen and F. D. Rossini, J. Research Nat. Bur. Standards, 31, 59 (1945). "Heats of formation and combustion of 1,3-butadiene and styrene".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

103. E. J. Prosen and F. D. Rossini, J. Research Nat. Bur. Standards, 24, 263-269 (1945). "Heats of combustion and formation of the paraffin hydrocarbons at 25°C."
104. N. A. Feschin, Z. Physik. Chem., 124, 16 (1926). "The binary system naphthalene-*m*-dinitrobenzene".
105. H. Reber, Monatsh., 73, 57-81 (1940); Sitzber. Akad. Wiss. Wien, Math.-naturw. Klasse. Abt. IIb, 149, 1-25 (1940); C.A., 36, 702 (1942). "Distribution of the heats of formation of organic molecules into bond increments. I. Hydrocarbons".
106. H. Reber, Monatsh., 73, 257-68 (1941); C.A., 36, 5084 (1942). "Distribution of the heats of formation of organic molecules into bond increments. II. Normal chains and isomers".
107. J. W. Richardson and G. S. Parks, J. Am. Chem. Soc., 61, 3543-3546 (1939). "Thermal data on organic compounds. III. Modern combustion data for some non-volatile compounds containing carbon, hydrogen, and oxygen".
108. W. H. Rinkenbach, Ind. Eng. Chem., 18, 1195 (1926).
109. W. H. Rinkenbach, Ind. Eng. Chem., 19, 925-9 (1927). "Preparation and properties of diethylene glycol dinitrate".
110. W. H. Rinkenbach, J. Am. Chem. Soc., 52, 116 (1930). "The heats of combustion and formation of aromatic nitro compounds".
111. D. E. Roberts and R. S. Jessup, J. Research Nat. Bur. Standards, 40, 281 (1948); C.A., 42, 5327 (1948). "Heat of combustion of phenyl-beta-naphthylamine (N-phenyl-2-naphthylamine)".
112. J. S. Roberts and H. A. Skinner, Trans. Faraday Soc., 45, 339-357 (1949); C.A., 43, 6479 (1949). "Dissociation energies of carbon bonds, and resonance energies in hydrocarbon radicals".
113. F. D. Rossini, Bur. Standards J. Research, 13, 189 (1934). "Heats of combustion and of formation of the normal aliphatic alcohols in the gaseous and liquid states, and the energies of their atomic linkages".
114. F. D. Rossini, Ind. Eng. Chem., 29, 1424-1430 (1937). "Heats of formation of simple organic molecules".
115. F. D. Rossini, K. S. Pitzer, W. J. Taylor, J. P. Ebert, J. E. Kilpatrick, C. W. Beckett, M. G. Williams, and H. G. Werner, "Selected values of properties of hydrocarbons", National Bureau of Standards, U. S. Government Printing Office, Washington, D.C. (1947).
116. W. A. Feth and K. Isecke, Ber., 77B, 537-539 (1944); C.A., 40, 5328 (1946). "The heats of combustion and formation of tetramethane".

CONFIDENTIAL
SECURITY INFORMATION

117. W. A. Roth and Machaleidt, "Dissertation", Braunschweig (1933).
118. W. A. Roth and E. Rist-Schumacher, Z. Elektrochem., 50, 7-9 (1946); C.A., 38, 6183 (1944). "Thermochemistry of the sulfonic acids and acid chlorides".
119. P. P. Kmitov and L. A. Server'yanov, J. Russ. Phys.-Chem. Soc., 50, 140-144 (1918); C.A., 18, 1421 (1924). "The heats of combustion and of formation of certain explosive nitro compounds from their elements".
120. L. Ruzicka and P. Schlapfer, Helv. Chim. Acta, 16, 262 (1932); C.A., 27, 3919 (1933). "Carbon rings. XIII. Heats of combustion of high-membered cyclic compounds".
121. D. J. Salley and J. R. Gray, J. Am. Chem. Soc., 70, 2650 (1948). "Heats of combustion of some organic nitrogen compounds".
See also: J. Am. Chem. Soc., 71, 5925 (1949).
122. Sarrau and Vieille, Compt. rend., 23, 269 (1881). "Heats of formation of explosives; numerical results".
123. E. Schjerve, Z. physik. Chem., A 172, 197-233 (1935); C.A., 29, 3589 (1935). "The heat of combustion and refraction data for various chlorine-substituted fatty acids and esters. The relation between chemical constitution, heat of combustion, and molecular refraction".
124. A. Schmidt, Z. ges. Schiess- u. Sprengstoffw., 29, 259-266, 296-301 (1934). "Thermochemical tables for explosive chemistry".
125. M. Simonetta, Chimica e Industria (Milan), 29, 37 (1947); C.A., 41, 7165 (1947). "The thermal problem in the chain of reactions between ethylene oxide and methanol".
126. H. A. Skinner and H. D. Springall, Nature, 162, 343-344 (1948); C.A., 43, 10 (1949). L. H. Long, Nature, 162, 344-345 (1948); C.A., 43, 10 (1949). "Definitions of bond energy in physical chemistry".
127. M. Souders, C. S. Matthews, and C. O. Hurd, Ind. Eng. Chem., 41, 1048-1055 (1949). "Entropy and heat of formation of hydrocarbon vapors".
128. Solid Propellant Information Agency, SPIA/M3 Propellant Powder Ingredients Manual (1951, unpublished).
 - 128-1. Determined at Naval Powder Factory.
 - 128-2. Determined at Aerojet Engineering Corp.
 - 128-3. Data given by British Advisory Council reports.
 - 128-4. Determined by Picatinny Arsenal.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

129. R. Spitzer and H. M. Huffman, J. Am. Chem. Soc., 69, 211 (1947). "Heats of combustion of cyclopentane, cyclohexane, cycloheptane and cyclooctane".
130. British Ministry of Supply Report AC-7048 (July 1944) by H. D. Springall and E. Roberts. "On the calculation of heats of formation, and of the explosive powers of compounds from bond, resonance, and "group" energies". BRITISH SECRET
131. A. Stern and G. Klebs, Ann., 500, 91-108 (1932); C.A., 27, 1346 (1933). "Application of calorimetry to pyrroles and pyrrole dyes. II. Calorimetric determination of simple and multiple-nucleus pyrrole derivatives".
132. A. Stern and G. Klebs, Ann., 504, 287 (1933); C.A., 27, 4796. "Application of calorimetry to pyrroles and pyrrole dyes. III. Calorimetric determination of simple and polymucleated pyrrole derivatives".
133. M. V. Sullivan and H. Kunz, J. Phys. and Colloid Chem., 53, 497 (1949). "Heats of combustion. IV. The heats of combustion of five aromatic amines".
134. S. Szwarc, Svensk Kem. Tid., 58, 71-81 (1946); C.A., 40, 3972 (1946). "Determination of combustion heats of organosulfur compounds."
135. V. Svyatoslavskii, Z. physik. Chem., 72, 49-83 (1910); C.A., 4, 2101 (1910). "Thermochemical investigations of organic compounds. III. Nitrogen compounds". Also given by same author in J. Russ. Phys.-Chem. Soc., 41, 387-429 (1909); C.A., 6, 1907 (1911), and J. Russ. Phys.-Chem. Soc., 41, 920-925 (1909); C.A., 5, 1414 (1911).
136. F. Swarts, Rec. trav. chim., 32, 59-89 (1913). "Heat of formation of some organic fluorine compounds".
137. F. Swarts, Rec. trav. chim., 33, 281-90 (1914); Bull. acad. roy. belg., 1914, 18-44; C.A., 9, 445 (1915). "The heat of combustion of some aromatic nitro derivatives".
138. F. Swarts, J. chim. phys., 17, 3-70 (1919). "Thermochemical studies on organic fluorine compounds".
139. W. Swietoslowski and J. Bobinska, Koczniki Chem., 9, 723 (1929); C.A., 24, 1790 (1930). "The heats of combustion of camphor, azobenzene, and hydrazobenzene".
140. J. Taylor and C. R. L. Hall, J. Phys. Coll. Chem., 51, 593 (1947). "Determination of the heat of combustion of nitroglycerin and the thermochemical constants of nitrocellulose".
141. J. Taylor, C. R. L. Hall, and H. Thomas, J. Phys. and Colloid Chem., 51, 580-592 (1947); C.A., 41, 3967 (1947). "The thermochemistry of propellant explosives".

CONFIDENTIAL
SECURITY INFORMATION

142. A. Testmann and M. Arnaldi, *Atti accad. sci. Torino, Classe sci. fis. nat.*, 77, 278-281 (1942); *Chem. Zentr.*, 1943, I, 1848-1849; *E. A.*, 38, 3841 (1944). "Preparation of hexanitrosorbitol and its explosive properties".
143. K. Tsuchioka and Takahashi, *Rep. Res. Dep. Nav. Expl.* 1934, p. 122. *Tables An. Int. de Constantes* (1931-1934) 1st Part, Vol. XI, p. 12-51. (As cited by Burlot, Ref. 27).
144. P. E. Verkade and J. Coops, *Rec. trav. chim.*, 46, 903-917 (1927); *C.A.*, 22, 571 (1928). "Calorimetric researches XIV. Heats of combustion of successive members of homologous series: the normal primary aliphatic alcohols".
145. P. E. Verkade and J. Coops, Jr., *Proc. Acad. Sci. Amsterdam*, 36, 76-87 (1933); *C.A.*, 27, 3134 (1933). "Alternations in the properties of monoalkylmalonic acids. Malkin's views concerning the alternation phenomena".
146. P. E. Verkade, J. Coops, and H. Hartman, *Rec. trav. chim.*, 45, 585-606 (1926); *C.A.*, 21, 1216 (1927). "Calorimetric researches. XIII. Heats of combustion of successive terms of homologous series".
147. P. E. Verkade and H. Hartman, *Rec. trav. chim.*, 52, 945-68 (1933); *C.A.*, 28, 30 (1934). "Calorimetric investigations. XII. Heats of combustion of methyl-, ethyl- and phenyl-substituted succinic acids and of their anhydrides ... (a) experimental data".
148. P. E. Verkade, H. Hartman, and J. Coops, *Rec. trav. chim.*, 45, 373-393 (1926); *C.A.*, 20, 2937 (1926). "Calorimetric researches. X. Heats of combustion of successive terms of homologous series: dicarboxylic acids of the oxalic acid series".
149. G. Waddington, J. W. Knowlton, D. W. Scott, G. D. Oliver, S. S. Todd, W. N. Hubbard, J. C. Smith and M. H. Huffman, *J. Am. Chem. Soc.*, 71, 797 (1949). "Thermodynamic properties of thiophene".
150. A. D. Walsh, *Trans. Faraday Soc.*, 43, 60-77 (1947); *C.A.*, 41, 4978 (1947). "Remarks on the strengths of bonds".
151. O. W. Hasland, "The theory of resonance", John Wiley and Sons, New York (1944) pp. 52-87.
152. H. Wieland, K. Heymann, T. Teatsas, D. Juchacz, O. Varvoglis, G. Labriola, O. Dobbelstein, and H. S. Boyd-Barrett, *Ann.*, 514, 145-181 (1934); *C.A.*, 29, 1800 (1935). "Occurrence of free radicals in chemical reactions. VIII"

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

153. J. B. Willis, Trans. Faraday Soc., 43, 97-102 (1947); C.A., 41, 5008 (1947). "Heats of combustion of some organic bases and their salts. The resonance energy of acridine and phenazine".
154. P. H. Wise, K. T. Serijan, and I. A. Goodman, Technical Note 2081 for National Advisory Committee for Aeronautics (Copied for OGO 12 September, 1950). "Correlation of physical properties with molecular structure for dicyclic hydrocarbons. I. 2-alkylbiphenyls, 1,1-diphenylalkane, α,ω -diphenylalkane, 1,1-dicyclohexylalkane, and α,ω -dicyclohexylalkane series". - Also appears as: K. T. Serijan and P. H. Wise, J. Am. Chem. Soc., 73, 4766-4769 (1951). "Dicyclic hydrocarbons. III. Biphenyl- and dicyclohexylalkanes through C_{18} ".

CONFIDENTIAL
SECURITY INFORMATION

1. Glossary of Terms and Symbols

A functional group is any substituent for a hydrogen of a normal paraffin.

A monofunctional compound is one containing a single functional group.

A polyfunctional compound contains more than one functional group which may be same or different.

A homofunctional compound contains only one functional type and may be either mono or polyfunctional.

A heterofunctional compound contains more than one functional type and is necessarily polyfunctional.

Molar oxygen balance is equal to the atoms of external oxygen required to complete the combustion of a compound to carbon dioxide, water, and nitrogen (and to hydrohalic acid and sulfur dioxide when X and S are present).

Q_C = heat of combustion (H_2O liquid), heat evolved; Q_C of Part II (Ref. 70); $-\Delta H$ of Lewis and Randall.

superscript p = constant pressure as in Q_C^p

superscript v = constant volume as in Q_C^v

x = oxygen balance on a molar basis

x' = x divided by number of homofunctional groups

y = Q_C^p

y' = ($Q_C^p - 5.7$) divided by number of homofunctional groups

a = intercept of a homologous series; the value of y when $x = 0$.
For paraffins the intercept is 5.7.

b = slope of a homologous series, or $\frac{y_2'}{x_2'} - \frac{y_1'}{x_1'}$.
For normal paraffins (liq) the slope is 52.08.

a' = ($a - 5.7$) for liquid and solid state, ($a - 5.5$) for gas state; the value of y' when $x' = 0$.

b' = ($52.08 - b$) for liquid and solid states, ($52.48 - b$) for gas state.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

J. Heat of Combustion Data

<u>Table</u>		<u>Page</u>
61	Normal Paraffins (liquid)	516
62	Normal Paraffins (gas)	516
63	Normal Paraffins Heat of Vaporization at 25°C	517
64	Branched Paraffins (liquid)	517
65	Cyclopropanes (liquid and solid)	518
66	Cyclobutanes (liquid)	518
67	Normal Alkylcyclopentanes (liquid)	518
68	Normal Alkylcyclohexanes (liquid)	519
69	Cycloheptanes (liquid)	519
70	Other Saturated Alicyclic Hydrocarbons	519
71	Normal Olefins (liquid)	520
72	Normal Olefins (gas)	520
73	Branched Olefins (liquid)	521
74	Diolefins (liquid)	522
75	Normal Acetylenes (liquid)	522
76	Normal Alkylbenzenes (liquid)	523
77	Normal Alkylbenzenes (gas)	523
78	Normal Alkylbenzenes Heat of Vaporization	524
79	Branched Alkylbenzenes (liquid and solid)	524
80	Polycyclics (solid)	525
81	Biphenyls (liquid)	525
82	Naphthalenes (solid)	526
83	Primary Alcohols (liquid)	526
84	Primary Alcohols (gas)	527
85	Secondary Alcohols (liquid)	527
86	Tertiary Alcohols (liquid)	527
87	Mixed Polyalcohols (liquid)	528
88	Mixed Polyalcohols (solid)	528
89	Aromatic Hydroxyls (solid)	528
90	Ethers (liquid)	529
91	Aliphatic Ethers (gas)	529
92	Oxiranes (Ethylene Oxides) (liquid)	529
93	Furans (liquid)	530
94	Aldehydes (liquid)	530
95	Aldehydes (gas)	530
96	Ketones (liquid)	531
97	Acids (liquid)	531
98	Acids (solid)	532
99	Acid Anhydrides (liquid)	533
100	Acid Anhydrides (solid)	533
101	Esters (liquid)	534
102	Esters (solid)	534
103	Nitriles (liquid)	535
104	Nitriles (solid)	535
105	Carbonyl Compounds (Isonitriles) (liquid)	535
106	Primary Amines (liquid)	536

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Heat of Combustion Data (cont'd)

<u>Table</u>		<u>Page</u>
107	Primary Amines (gas)	536
108	Primary Amines (solid)	536
109	Secondary Amines (liquid)	537
110	Secondary Amines (solid)	537
111	Tertiary Amines (liquid)	537
112	Amines (liquid)	538
113	Amines (solid)	538
114	Hydrazines (solid)	539
115	Hydrazides (solid)	539
116	Azo's (solid)	540
117	Azoxy's (solid)	540
118	Guanidines (solid)	541
119	Tetrazoles (solid)	542
120	Oximes (solid)	542
121	Aliphatic Nitros (liquid)	543
122	Aliphatic Nitros (solid)	544
123	Aromatic Nitros (liquid)	545
124	Aromatic Nitros (solid)	545
125	Aliphatic Gem Trinitros (liquid)	548
126	Aliphatic Gem Trinitros (solid)	548
127	Nitrates (liquid)	549
128	Nitrates (solid)	550
129	Nitrosamines (solid)	551
130	Nitrazides (solid)	552
131	Fluorox (liquid)	553
132	Fluorox (solid)	553
133	Gem Trifluorox (liquid)	554
134	Nitrosamines (solid and liquid)	554
135	Thiophenes (solid and liquid)	555
136	Nitrosos (solid)	555
137	Heat of Hydration	556
138	Salt Link	557

CONFIDENTIAL

TABLE 61
NORMAL PARAPYCN (119216)

ADL NO.	FORMULA	NAME	MOL WT	% OXYGEN RETURNED	OXYGEN BALANCE	ΔG° KCAL/MOLE		Y'	X'	REF.
						Oxidation	Reduction			
	C ₃ H ₈	Propane	44.09	70	-262.6	523.8				115-1
	C ₄ H ₁₀	n-Butane	58.12	11	-357.9	622.0				115-1
	C ₅ H ₁₂	n-Pentane	72.15	14	-354.8	838.0				115-1
	C ₆ H ₁₄	n-Hexane	86.17	19	-354.8	975.6				115-1
	C ₇ H ₁₆	n-Heptane	100.20	22	-351.3	1151.3				115-1
	C ₈ H ₁₈	n-Octane	114.22	25	-350.7	1307.5				115-1
	C ₉ H ₂₀	n-Nonane	128.25	28	-348.3	1461.8				115-1
	C ₁₀ H ₂₂	n-Decane	142.28	31	-348.6	1620.1				115-1
	C ₁₁ H ₂₄	n-Undecane	156.30	34	-346.0	1776.3				115-1
	C ₁₂ H ₂₆	n-Dodecane	170.33	37	-347.6	1932.6				115-1
	C ₁₃ H ₂₈	n-Tridecane	184.35	40	-347.2	2088.9				115-1
	C ₁₄ H ₃₀	n-Tetradecane	198.38	43	-346.5	2245.1				115-1
	C ₁₅ H ₃₂	n-Pentadecane	212.41	46	-346.5	2401.4				115-1
	C ₁₆ H ₃₄	n-Hexadecane	226.43	49	-346.7	2557.6				115-1
	C ₁₇ H ₃₆	n-Septadecane	240.46	52	-346.0	2713.9				115-1
	C ₁₈ H ₃₈	n-Octadecane	254.48	55	-345.6	2870.7				115-1
	C ₁₉ H ₄₀	n-Nonadecane	268.51	58	-345.6	3026.6				115-1
	C ₂₀ H ₄₂	n-Bicosenes	282.54	61	-345.4	3182.7				115-1
$y = 5.67 + 5z_{\text{O}_2}$								$z = 657.0$ $1y = 33,541.2$ $2xy = 2,442,38.00$ $1z^2 = 21,024.00$ $a = 11$		
	C ₂ H ₆	Ethane	30.07	4	-199.0	-	274.0			115-1
	C ₃ H ₆	Propene	42.08	7	-372.5	-	770.2			115-1

TABLE 62
NORMAL PARASYTES (p-8)

API NO.	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ - KCAL/MOLE		Y'	X'	REF.
						ON 44° F.	CALCULATED			
C ₂ H ₆	Ethane	30.07	7	-372.5	372.84	372.84				115-1
C ₃ H ₈	Propane	44.09	10	-542.9	530.61	530.61				115-1
C ₄ H ₁₀	n-Butane	58.12	13	-717.9	687.93	687.7				115-1
C ₅ H ₁₂	n-Pentane	72.15	16	-892.8	846.14	846.2				115-1
C ₆ H ₁₄	n-Hexane	86.17	19	-1067.8	1002.57	1002.6				115-1
C ₇ H ₁₆	n-Heptane	100.20	22	-1242.3	1160.01	1160.1				115-1
C ₈ H ₁₈	n-Octane	114.22	25	-1416.6	1317.45	1317.5				115-1
C ₉ H ₂₀	n-Nonane	128.25	28	-1590.9	1474.90	1474.9				115-1
C ₁₀ H ₂₂	n-Decane	142.28	31	-1765.2	1632.34	1632.4				115-1
C ₁₁ H ₂₄	n-Undecane	156.30	34	-1939.5	1789.78	1789.8				115-1
C ₁₂ H ₂₆	n-Dodecane	170.33	37	-2113.8	1947.23	1947.3				115-1
C ₁₃ H ₂₈	n-Tridecane	184.35	40	-2288.1	2104.67	2104.7				115-1
C ₁₄ H ₃₀	n-Tetradecane	198.38	43	-2462.4	2262.11	2262.1				115-1
C ₁₅ H ₃₂	n-Pentadecane	212.41	46	-2636.7	2419.55	2419.6				115-1
C ₁₆ H ₃₄	n-Hexadecane	226.43	49	-2811.0	2577.00	2577.0				115-1
C ₁₇ H ₃₆	n-Heptadecane	240.46	52	-2985.3	2734.44	2734.5				115-1
C ₁₈ H ₃₈	n-Octadecane	254.48	55	-3159.6	2891.88	2891.9				115-1
C ₁₉ H ₄₀	n-Nonadecane	268.51	58	-3333.9	3049.33	3049.3				115-1
C ₂₀ H ₄₂	n-Eicosane	282.54	61	-3508.2	3206.77	3206.8				115-1
y = 5.50 + 52.48x						$ \begin{aligned} x &= 626.0 \\ y &= 31,006.6 \\ 2xy &= 1,125,415.4 \\ 2x^2 &= 77,094.0 \\ n &= 19 \end{aligned} $				
C ₂ H ₆	Methane	16.04	4		212.60	215.4				115-1

TABLE 63
 NORMAL PARAFFIN- β - γ OF CARBOHYDRATES, 1950

ACL NO.	FORMULA	NAME	MW. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Δ° , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C_2H_6	n-Propane	44.09			3.3	66.7			115-1
	C_3H_8	n-Butane	58.12			5.1	73.1			115-1
	C_4H_{10}	n-Pentane	72.15			6.1	86.1			115-1
	C_5H_{12}	n-Hexane	86.17			7.0	97.7			115-1
	C_6H_{14}	n-Heptane	100.19			8.7	107.7			115-1
	C_7H_{16}	n-Octane	114.21			9.9	117.8			115-1
	C_8H_{18}	n-Nonane	128.25			11.1	126.5			115-1
	C_9H_{20}	n-Decane	142.28			12.3	134.1			115-1
	$C_{10}H_{22}$	n-Undecane	156.30			13.5	141.1			115-1
	$C_{11}H_{24}$	n-Dodecane	170.33			14.6	147.9			115-1
	$C_{12}H_{26}$	n-Tridecane	184.35			15.8	154.9			115-1
	$C_{13}H_{28}$	n-Tetradecane	198.38			17.0	161.7			115-1
	$C_{14}H_{30}$	n-Pentadecane	212.41			18.2	168.6			115-1
	$C_{15}H_{32}$	n-Hexadecane	226.43			19.4	175.5			115-1
	$C_{16}H_{34}$	n-Heptadecane	240.46			20.5	182.3			115-1
	$C_{17}H_{36}$	n-Octadecane	254.48			21.7	189.3			115-1
	$C_{18}H_{38}$	n-Nonadecane	268.51			22.9	196.3			115-1
	$C_{19}H_{40}$	n-Eicosane	282.54			24.1	203.3			115-1
						AVERAGE	86.3			
	C_2H_6	Ethane	30.07			2.6	(Calc.)			115-1
	CH_4	Methane	16.04			1.1	(Calc.)			115-1
		a) $\Delta^{\circ} (g) - \Delta^{\circ} (l)$								
		These values were subtracted from $\Delta^{\circ} (gas)$ to give $\Delta^{\circ} (liq)$ for paraffins, olefins and acetylenes where necessary to obtain data given in Tables 67, 68, 72, 73, and 75.								

 TABLE 64
 BRANCHED PARAFFINS (Liquid)

ACL NO.	FORMULA	NAME	MW. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Δ° , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C_4H_{10}	2-Methylpropane	58.12	13	-57.9	681.6	680.2	675.9	13	115-2
	C_5H_{12}	2-Methylbutane	72.15	15	-152.8	817.3	816.7	811.6	15	115-2
		2-Ethylpropane				815.2		829.5	16	115-2
	C_6H_{14}	2-Methylpentane	86.17	19	-352.8	953.7		938.0	19	115-2
		3-Methylpentane				951.3		955.6	19	115-2
		2,3-Dimethylbutane				951.1		957.4	19	115-2
	C_7H_{16}	2,2-Dimethylbutane				991.5		985.8	19	115-2
		2-Methylhexane	100.20	22	-351.3	1150.0	1149.7	1144.3	22	115-2
		3-Methylhexane				1150.6		1144.9	22	115-2
		4-Methylhexane				1151.1		1145.1	22	115-2
		2,3-Dimethylpentane				1149.1		1144.4	22	115-2
		2,4-Dimethylpentane				1148.7		1143.0	22	115-2
		2,5-Dimethylpentane				1147.9		1143.2	22	115-2
		3,3-Dimethylpentane				1145.8		1141.1	22	115-2
		2,4,4-Trimethylpentane				1144.3		1139.7	22	115-2
	C_8H_{18}	2,2,4-Trimethylpentane	114.22	25	-350.2	1306.3	1306.2	1300.6	25	115-2
		3-Methylheptane				1306.9		1301.2	25	115-2
		4-Methylheptane				1307.1		1301.4	25	115-2
		3-Ethylhexane				1307.4		1301.7	25	115-2
		2,3-Dimethylhexane				1306.9		1301.2	25	115-2
		2,4-Dimethylhexane				1305.8		1300.1	25	115-2
		2,5-Dimethylhexane				1299.0		1299.3	25	115-2
		3,4-Dimethylhexane				1107.0		1301.3	25	115-2
		2-Methyl-3-ethylpentane				1107.6		1301.9	25	115-2
		2,3,4-Trimethylpentane				1306.3		1300.6	25	115-2
		2,4,4-Trimethylpentane				1298.9		1298.9	25	115-2
		3,3-Dimethylhexane				1309.7		1303.0	25	115-2
		3-Methyl-3-ethylpentane				1306.9		1301.1	25	115-2
		$\gamma' = -3.76 + 52.17\gamma'$								
								1x' = 622.0		
								2x' = 32,145.0		
								1x'y' = 734,118.8		
								1x'y'y' = 10,122.0		
								n = 25		

TABLE 65 -
CYCLOPROPANES (continued)

ADE NO	FORMULA	NAME	MW WT.	OXYGEN % (CALC)	OXYGEN ANALYT.	O ² PCAL/MOLE		Y ¹	n ¹	EFF.
						Calcd	Found			
	C ₁₀ H ₁₆	Cyclohexane	98.18	9	-114.2	144.3	139.5	120.6	9	60
	C ₁₀ H ₁₄ O ₂	1,1-Cyclopropanedicarboxylic acid (a)	180.10	"	-114.7	152.9	141.8	140.9	"	2-187
	C ₁₀ H ₁₄ O ₂	1,1,2,2-Cyclohexane-tetracarboxylic acid (a)	218.12	"	-66.0	162.7	147.3	142.2	9	55-187
	C ₁₀ H ₁₄ O ₂	Cyclopropanedicarboxylic acid "	86.09	"	-157.1	277.3	135.4	147.7	9	55-174
	C ₁₀ H ₁₆ O	Cyclohexyl methyl ketone	88.11	"	-161.7	181.7	162.1	142.1	9	55-215
	C ₁₀ H ₁₆ O ₂	Cyclohexanedicarboxylic acid	164.13	13	-167.3	291.6	170.3	154.7	13	55-215
	C ₁₀ H ₁₆ O ₂	Tetramethyl 1,1,2,2-cyclopropanetetracarboxylate (a)	274.22	21	-122.5	1169.2	1164.4	1112.5	21	55-187
		$y^1 = 16.22 + 51.95x^1$								
								$x^1 = 100.0$		
								$y^1 = 5,372.7$		
								$x^2 y^1 = 67,354.1$		
								$x^2 = 1265.0$		
								$n = 9$		

TABLE 66

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN (PERCENT)	OXYGEN BALANCE	C, KCAL/MOLE		Y _{CO2}	H ₂ O	HEF.
						OBSERVED	CALCULATED			
	C ₁₀ H ₁₆ O ₂	Cyclobutanecarboxylic acid	104.11	12	-191.8	611.0	630.4	632.2	12	55-175
	C ₁₀ H ₁₄ O	Cyclobutanethanol	86.13	14	-262.1	639.2	755.2	637.4	12	55-217
	C ₁₀ H ₁₄ O ₂	Methyl cyclobutanecarboxylate	114.14	15	-210.3	807.1	806.7	793.6	15	55-215
	C ₁₀ H ₁₆ O	Cyclobutyl methyl ketone	98.14	16	-260.9	856.8	851.5	848.6	16	55-215
		$y' = 10.25 + 52.15x'$								
								$3x' = 69.0$		
								$3y' = 3657.4$		
								$2x'y' = 51,071.2$		
								$3x'y' = 1455.0$		
								$n = 2$		
	C ₁₀ H ₁₆ O	1,1-Cyclobutanecarboxylic acid (a)	114.12	12	-133.2	611.0	614.0			55-187
	"	cis-1,2- " (a)	"	12	-133.2	611.0	614.0			55-187
	"	trans-1,2- " (a)	"	12	-133.2	611.0	614.0			55-187
	C ₁₀ H ₁₀	Methylcyclobutene	70.13	15	-342.2	744.2	769.3			55-213

TABLE 67
NORMAL ALKYL CYCLOHEPTANES (110-119)

ADJ. NO.	FORMULA	N/A	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	OF KCAL/MOLE		Y'	X'	W.F.
						Obs'd	Calcd			
C ₁₀ H ₁₈	Cyclopentane		70.13	15	-142.2	785.5	785.1	780.8	15	115-3
C ₁₀ H ₁₆	n-Decylcyclopentane		84.16	18	"	941.1	941.5	935.4	18	115-3
C ₁₀ H ₁₄	Bicyclopentane		94.18	21	"	1097.5	1097.7	1091.8	21	115-3
C ₁₀ H ₁₂	n-Pentylcyclopentane		112.21	21	"	1253.7	1254.0	1248.0	21	115-3
C ₁₀ H ₁₀	n-Hexylcyclopentane		125.23	27	"	1410.1	1410.2	1404.4	27	115-3
C ₁₀ H ₈	n-Heptylcyclopentane		140.26	33	"	1566.5	1566.7	1560.7	33	115-3
C ₁₀ H ₆	n-Octylcyclopentane		155.29	39	"	1722.7	1722.7	1717.0	39	115-3
C ₁₀ H ₄	n-Nonylcyclopentane		168.31	36	"	1878.9	1878.9	1873.2	36	115-3
C ₁₀ H ₂	n-Decylcyclopentane		182.34	39	"	2035.2	2035.2	2029.5	39	115-3
C ₁₀ H	n-Undecylcyclopentane		196.36	42	"	2191.4	2191.4	2185.7	42	115-3
C ₁₀	n-Dodecylcyclopentane		210.39	45	"	2347.6	2347.6	2341.9	45	115-3
C ₁₀	n-Tridecylcyclopentane		224.42	48	"	2503.8	2503.9	2498.1	48	115-3
C ₁₀	n-Tetradecylcyclopentane		238.45	51	"	2659.9	2659.9	2654.2	51	115-3
C ₁₀	n-Pentadecylcyclopentane		252.47	54	"	2816.1	2816.1	2810.4	54	115-3
C ₁₀	n-Hexadecylcyclopentane		266.50	57	"	2972.3	2972.3	2966.6	57	115-3
C ₁₀	n-Heptadecylcyclopentane		280.52	60	"	3128.5	3128.3	3122.1	60	115-3

$r' = -1.67 + 52.08r$
 *Corrected to liquid from gas values given in reference 15 using heat of vaporization = 70.3 cal/g as in Table 33.
 $2x' = 31,221.5$
 $x' = 1,300,154.7$
 $2y' = 2,560.0$
 $y' = 1280.0$

TABLE 66
NORMAL ALKYL CYCLOHEXANES (114-16)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₆ H ₁₂	Cyclohexane	84.16	10	-142.2	944.9	945.7	944.2	10	115-4
	C ₆ H ₁₄	Methylcyclohexane	98.18	21	-	1001.1	1001.8	1000.6	21	115-4
	C ₆ H ₁₆	Ethylcyclohexane	112.19	24	-	1040.3	1040.6	1039.4	24	115-4
	C ₆ H ₁₈	n-Propylcyclohexane	126.21	27	-	1080.3	1080.4	1079.6	27	115-4
	C ₆ H ₂₀	n-Butylcyclohexane	140.23	30	-	1160.6	1160.6	1159.1	30	115-4
	C ₆ H ₂₂	n-Pentylcyclohexane	154.25	33	-	1216.9	1216.9	1215.2	33	115-4
	C ₆ H ₂₄	n-Hexylcyclohexane	168.27	36	-	1273.14	1273.1	1271.4	36	115-4
	C ₆ H ₂₆	n-Heptylcyclohexane	182.29	39	-	2027.14	2027.4	2025.7	39	115-4
	C ₆ H ₂₈	n-Octylcyclohexane	196.31	42	-	2185.6	2185.6	2179.9	42	115-4
	C ₆ H ₃₀	n-Nonylcyclohexane	210.33	45	-	2181.8	2181.8	2176.1	45	115-4
	C ₆ H ₃₂	n-Decylcyclohexane	224.35	48	-	2181.8	2181.8	2176.1	48	115-4
	C ₆ H ₃₄	n-Undecylcyclohexane	238.37	51	-	2181.8	2181.8	2176.1	51	115-4
	C ₆ H ₃₆	n-Dodecylcyclohexane	252.39	54	-	2181.8	2181.8	2176.1	54	115-4
	C ₆ H ₃₈	n-Tridecylcyclohexane	266.41	57	-	2181.8	2181.8	2176.1	57	115-4
	C ₆ H ₄₀	n-Tetradecylcyclohexane	280.43	60	-	2181.8	2181.8	2176.1	60	115-4

$y' = -7.43 + 52.0x'$
 $\Delta y' = 1055.0$
 $\Delta x' = 30,335.0$
 $\Delta y' = 1,315,068.70$
 $\Delta x' = 78,335.0$
 $a = 15$

Corrected to liquid from gas values given in Reference 115 by subtracting 66. cal/g. at 16 mm Hg.

TABLE 69
CYCLOHEPTANES (114-16)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₇ H ₁₄	Cycloheptane	112.17	12	-271.0	996.1	996.1	995.1	12	55-215
	C ₇ H ₁₆	Cycloheptane	96.17	20	-332.7	1040.9	1040.6	1039.2	20	55-215
	C ₇ H ₁₈	Cycloheptanol	114.18	-	-280.3	1040.3	1040.2	1038.8	20	55-215
	C ₇ H ₂₀	Cycloheptane	98.11	21	-312.5	1099.1	1095.7	1094.4	21	129
	C ₇ H ₂₂ O ₂	Cycloheptanecarboxylic acid	112.19	-	-236.3	1091.7	1091.7	1090.2	21	55-215
	C ₇ H ₁₆	Methylcycloheptane	112.21	24	-345.2	1244.5	1244.0	1243.4	24	55-215
	C ₇ H ₁₈ O	Cycloheptyl methyl carbinol	112.22	26.5	-292.3	1342.2	1342.2	1341.0	26	55-215
	C ₇ H ₁₈	Ethylcycloheptane	126.23	27	-342.2	1406.8	1402.2	1401.1	27	55-215

$y' = 17.12 + 51.05x'$
 $\Delta y' = 178.0$
 $\Delta x' = 4911.0$
 $\Delta y' = 200,633.0$
 $\Delta x' = 4024.0$
 $a = 8$

C ₇ H ₁₆ O	Cycloheptyl methyl ketone	110.22	25	-255.3	1275.3	1342.8	-	-	-	55-215
----------------------------------	---------------------------	--------	----	--------	--------	--------	---	---	---	--------

TABLE 70
OTHER SATURATED ALICYCLIC HYDROCARBONS

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₈ H ₁₆ O ₂	Cyclooctanecarboxylic acid	112.23	21	-235.3	1069.2 (7)	-	-	-	55-215
	C ₈ H ₁₈	Cyclooctane	(1) 112.21	24	-342.2	1250.4	-	-	-	129
	C ₈ H ₂₀	Ethylcyclooctane	(1) 114.25	30	-	1510.4	-	-	-	129
	C ₈ H ₂₂	Cyclooctane	(2) 116.25	15	-	2167	-	-	-	129
	C ₈ H ₂₄	Cyclooctane	(3) 218.14	51	-	2678	-	-	-	129
	C ₈ H ₂₆	Cyclooctane	(4) 220.78	90	-	4674	-	-	-	129

TABLE 71
 NORMAL OLAPINS (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	OF, KCAL/MOLE		Y'	X'	HEI
						OBSERVED*	CALCULATED			
	C ₃ H ₆	Propene	42.08	9	-342.2	488.4	488.7	1487.7	9	115.7
	C ₄ H ₈	1-Butene	56.10	12	"	644.9	644.7	1819.7	12	115.9
	C ₅ H ₁₀	1-Pentene	70.13	15	"	801.8	801.9	2151.3	15	115.7
	C ₆ H ₁₂	1-Hexene	84.16	18	"	957.0	957.1	2481.3	18	115.9
	C ₇ H ₁₄	1-Heptene	98.18	21	"	1113.2	1113.3	2810.5	21	115.9
	C ₈ H ₁₆	1-Octene	112.21	24	"	1269.6	1269.6	3140.1	24	115.9
	C ₉ H ₁₈	1-Nonene	126.23	27	"	1425.7	1425.8	3469.0	27	115.9
	C ₁₀ H ₂₀	1-Decene	140.26	30	"	1581.9	1582.0	3798.2	30	115.9
	C ₁₁ H ₂₂	1-Undecene	154.29	33	"	1738.1	1738.2	4127.4	33	115.9
	C ₁₂ H ₂₄	1-Dodecene	168.31	36	"	1894.4	1894.4	4456.7	36	115.9
	C ₁₃ H ₂₆	1-Tridecene	182.34	39	"	2050.6	2050.6	4785.9	39	115.9
	C ₁₄ H ₂₈	1-Tetradecene	196.36	42	"	2206.8	2206.8	5115.1	42	115.9
	C ₁₅ H ₃₀	1-Pentadecene	210.39	45	"	2363.1	2363.0	5444.4	45	115.9
	C ₁₆ H ₃₂	1-Hexadecene	224.42	48	"	2519.3	2519.2	5773.6	48	115.9
	C ₁₇ H ₃₄	1-Heptadecene	238.44	51	"	2675.6	2675.4	6102.9	51	115.9
	C ₁₈ H ₃₆	1-Octadecene	252.47	54	"	2831.8	2831.7	6432.1	54	115.9
	C ₁₉ H ₃₈	1-Nonadecene	266.49	57	"	2988.0	2987.8	6761.3	57	115.9
	C ₂₀ H ₄₀	1-Eicosene	280.52	60	"	3144.2	3144.1	7090.5	60	115.9
		$y' = 14.20 + 5.07x'$						$y' = 37,510.6$		
								$1x' = 1,351,477.60$		
								$2x' = 25,785.0$		
								$n = 18$		
	C ₂ H ₄	Ethylene	28.05	6	-342.2		332.3			115.9
		*Corrected to liquid state from gas values given in Reference 115 by subtracting 86.3 cal/g as in Table 61.								

 TABLE 72
 NORMAL OLAPINS (gas)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	OF, KCAL/MOLE		Y'	X'	HEI
						OBSERVED*	CALCULATED			
	C ₃ H ₆	Propene	42.08	9	-342.2	491.99	491.97	1486.49	9	115.9
	C ₄ H ₈	1-Butene	56.10	12	"	649.76	649.75	1818.75	12	115.9
	C ₅ H ₁₀	1-Pentene	70.13	15	"	807.85	807.85	2148.35	15	115.9
	C ₆ H ₁₂	1-Hexene	84.16	18	"	966.06	966.09	2477.96	18	115.9
	C ₇ H ₁₄	1-Heptene	98.18	21	"	1124.62	1124.73	2807.62	21	115.9
	C ₈ H ₁₆	1-Octene	112.21	24	"	1283.13	1283.17	3137.33	24	115.9
	C ₉ H ₁₈	1-Nonene	126.23	27	"	1441.58	1441.61	3467.03	27	115.9
	C ₁₀ H ₂₀	1-Decene	140.26	30	"	1599.92	1599.95	3796.73	30	115.9
	C ₁₁ H ₂₂	1-Undecene	154.29	33	"	1758.46	1758.49	4126.43	33	115.9
	C ₁₂ H ₂₄	1-Dodecene	168.31	36	"	1916.91	1916.93	4456.13	36	115.9
	C ₁₃ H ₂₆	1-Tridecene	182.34	39	"	2075.35	2075.37	4785.83	39	115.9
	C ₁₄ H ₂₈	1-Tetradecene	196.36	42	"	2233.79	2233.81	5115.53	42	115.9
	C ₁₅ H ₃₀	1-Pentadecene	210.39	45	"	2392.23	2392.25	5445.23	45	115.9
	C ₁₆ H ₃₂	1-Hexadecene	224.42	48	"	2550.66	2550.69	5774.93	48	115.9
	C ₁₇ H ₃₄	1-Heptadecene	238.44	51	"	2709.10	2709.13	6104.63	51	115.9
	C ₁₈ H ₃₆	1-Octadecene	252.47	54	"	2867.57	2867.57	6434.33	54	115.9
	C ₁₉ H ₃₈	1-Nonadecene	266.49	57	"	3026.01	3026.01	6764.03	57	115.9
	C ₂₀ H ₄₀	1-Eicosene	280.52	60	"	3184.45	3184.45	7093.73	60	115.9
		$y' = 14.15 + 52.16x'$						$y' = 671.0$		
								$1x' = 37,821.00$		
								$1x' = 1,301,977.57$		
								$2x' = 25,785.0$		
								$n = 18$		
	C ₂ H ₄	Ethane	28.05	6	-342.2	337.2	334.5			115.9

TABLE 73
BRANCHED OLIFINS (liquid)

API NO.	FORMULA	NAME	WOL WT	OXYGEN REQUIRED	OXYGEN BALANCE	Q _c , KCAL/MOLE OBSERVED ^a	Q _c , KCAL/MOLE CALCULATED	Y	X	REF.
	C ₈ H ₁₈	oia-2-Butene	56.10	12	-152.2	641.2	642.1			115-5
		trans-2-Butene	"	"	"	642.2	"			115-5
		2-Methylpropane	"	"	"	641.2	"			115-5
	C ₉ H ₂₀	oia-2-Pentene	70.13	15	"	797.4	793.5			115-5
		trans-2-Pentene	"	"	"	795.4	"			115-5
		2-Methyl-1-butene	"	"	"	795.2	"			115-5
		1-Methyl-1-butene	"	"	"	795.0	"			115-5
		2-Methyl-2-butene	"	"	"	795.8	"			115-5
	C ₁₀ H ₂₂	cis-2-Hexene	84.16	18	"	955.6	955.0			115-5
		trans-2-Hexene	"	"	"	955.6	"			115-5
		cis-3-Hexene	"	"	"	955.6	"			115-5
		trans-3-Hexene	"	"	"	955.6	"			115-5
		2-Methyl-1-pentene	"	"	"	953.6	"			115-5
		3-Methyl-1-pentene	"	"	"	956.1	"			115-5
		4-Methyl-1-pentene	"	"	"	955.7	"			115-5
		2-Methyl-2-pentene	"	"	"	952.7	"			115-5
		cis-3-Methyl-2-pentene	"	"	"	952.8	"			115-5
		trans-3-Methyl-2-pentene	"	"	"	952.8	"			115-5
		cis-4-Methyl-2-pentene	"	"	"	953.2	"			115-5
		trans-4-Methyl-2-pentene	"	"	"	952.9	"			115-5
		2-Ethyl-1-butene	"	"	"	954.2	"			115-5
		2,3-Dimethyl-1-butene	"	"	"	954.3	"			115-5
		3,3-Dimethyl-1-butene	"	"	"	954.9	"			115-5
		2,3-Dimethyl-2-butene	"	"	"	951.2	"			115-5
	C ₁₁ H ₂₄	cis-2-Heptene	98.18	21	"	1112.0	1111.6			115-5
		trans-2-Heptene	"	"	"	1111.0	"			115-5
		cis-3-Heptene	"	"	"	1112.0	"			115-5
		trans-3-Heptene	"	"	"	1111.0	"			115-5
		2-Methyl-1-hexene	"	"	"	1115.0	"			115-5
		3-Methyl-1-hexene	"	"	"	1112.5	"			115-5
		4-Methyl-1-hexene	"	"	"	1112.5	"			115-5
		5-Methyl-1-hexene	"	"	"	1112.9	"			115-5
		2-Methyl-2-hexene	"	"	"	1109.6	"			115-5
		cis-3-Methyl-2-hexene	"	"	"	1109.7	"			115-5
		trans-3-Methyl-2-hexene	"	"	"	1109.7	"			115-5
		cis-4-Methyl-2-hexene	"	"	"	1110.9	"			115-5
		trans-4-Methyl-2-hexene	"	"	"	1110.3	"			115-5
		cis-2-Methyl-3-hexene	"	"	"	1109.3	"			115-5
		trans-2-Methyl-3-hexene	"	"	"	1110.3	"			115-5
		cis-3-Methyl-3-hexene	"	"	"	1109.2	"			115-5
		trans-3-Methyl-3-hexene	"	"	"	1109.2	"			115-5
		cis-4-Methyl-3-hexene	"	"	"	1109.2	"			115-5
		trans-4-Methyl-3-hexene	"	"	"	1109.3	"			115-5
		2-Ethyl-1-pentene	"	"	"	1112.6	"			115-5
		3-Ethyl-1-pentene	"	"	"	1111.1	"			115-5
		2,3-Dimethyl-1-pentene	"	"	"	1109.0	"			115-5
		2,4-Dimethyl-1-pentene	"	"	"	1106.3	"			115-5
		3,3-Dimethyl-1-pentene	"	"	"	1110.3	"			115-5
		3,4-Dimethyl-1-pentene	"	"	"	1110.8	"			115-5
		1,4-Dimethyl-1-pentene	"	"	"	1109.2	"			115-5
		1,4-Dimethyl-2-pentene	"	"	"	1109.2	"			115-5
		3-Ethyl-2-pentene	"	"	"	1109.6	"			115-5
		2,3-Dimethyl-2-pentene	"	"	"	1107.4	"			115-5
		2,4-Dimethyl-2-pentene	"	"	"	1106.9	"			115-5
		cis-3,4-Dimethyl-2-pentene	"	"	"	1107.6	"			115-5
		trans-3,4-Dimethyl-2-pentene	"	"	"	1107.6	"			115-5
		cis-1,4-Dimethyl-2-pentene	"	"	"	1107.6	"			115-5
		trans-1,4-Dimethyl-2-pentene	"	"	"	1106.6	"			115-5
		3-Methyl-2-ethyl-1-butene	"	"	"	1109.0	"			115-5
		2,3,4-Trimethyl-1-butene	"	"	"	1107.6	"			115-5
	C ₁₂ H ₂₆	Diisobutylene	112.21	24	"	1265.8	1265.0			11
	C ₁₂ H ₂₆	Diisobutylene	110.26	30	"	1502.2	1501.0			55-65

For branched olefins: $y = 16.2 + 52.7x$ ^aCorrected to liquid state from gas values given in Reference 115 by subtracting 56.3 cal/g as in Table 6).

TABLE 74
DIOLAFINS (liquid)

ADI NO.	FORMULA	NAME	MOL WT	OXYGEN REQUIRED	OXYGEN BALANCE	Q ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₄ H ₆	1,2-Butadiene	54.09	11	-125.4	615.6	606.9			101
	C ₄ H ₆	1,3-butadiene	54.09	11	-125.4	604.0				106
	C ₄ H ₆	Isoprene	68.11	15	-128.9	755.3	755.9			51
	C ₆ H ₁₀	1,5-Hexadiene	82.14	17	-311.1	916.4	912.1			21
						926.0				61
		2,3-Dimethyl-1,3-butadiene				911.7	912.4			61
		for n-diolafins: $y' = 38.1 + 52.0x'$								
		for branched diolafins: $x' = 15.7 + 52.16x$								

TABLE 75
ACETYLENES (liquid)

ADI NO.	FORMULA	NAME	MOL WT	OXYGEN REQUIRED	OXYGEN BALANCE	Q ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₂ H ₂	Propyne	40.06	6	-219.5	479.7	449.6	356.0	8	115-6
	C ₃ H ₄	1-Butyne	54.09	11	-125.4	616.2	610.9	610.5	11	115-6
	C ₃ H ₄	1-Pentyne	68.11	14	-123.2	772.7	772.1	766.5	14	115-6
	C ₄ H ₆	1-Hexyne	82.14	17	-311.1	926.4	923.4	922.7	17	115-6
	C ₅ H ₈	1-Heptyne	96.17	20	-312.7	1065.6	1062.6	1059.9	20	115-6
	C ₆ H ₁₀	1-Octyne	110.19	23	-314.0	1210.4	1210.8	1215.1	23	115-6
	C ₇ H ₁₂	1-Nonyne	124.22	26	-315.9	1357.0	1357.1	1361.3	26	115-6
	C ₈ H ₁₄	1-Decyne	138.24	29	-315.5	1503.3	1503.3	1507.6	29	115-6
	C ₉ H ₁₆	1-Undecyne	152.27	32	-316.2	1702.7	1702.7	1707.2	32	115-6
	C ₁₀ H ₁₈	1-Dodecyne	166.30	35	-316.7	1866.1	1866.1	1870.1	35	115-6
	C ₁₁ H ₂₀	1-Tridecyne	180.32	38	-317.2	2029.9	2029.2	2034.3	38	115-6
	C ₁₂ H ₂₂	1-Tetradecyne	194.35	41	-317.5	2188.2	2188.3	2192.5	41	115-6
	C ₁₃ H ₂₄	1-Pentadecyne	208.37	44	-317.7	2346.7	2346.7	2350.8	44	115-6
	C ₁₄ H ₂₆	1-Hexadecyne	222.40	47	-318.1	2505.7	2505.7	2509.9	47	115-6
	C ₁₅ H ₂₈	1-Heptadecyne	236.43	50	-318.4	2664.9	2664.9	2669.2	50	115-6
	C ₁₆ H ₃₀	1-Octadecyne	250.45	53	-318.6	2823.2	2823.2	2827.5	53	115-6
	C ₁₇ H ₃₂	1-Nonadecyne	264.48	56	-318.6	2982.4	2982.4	2986.7	56	115-6
	C ₁₈ H ₃₄	1-Kisocyne	278.50	59	-319.0	3141.6	3141.7	3145.9	59	115-6
		$y' = 37.32 + 52.02x'$								
		$2x' = 603.0$ $3y' = 32,075.6$ $1x'y' = 1,361,661.9$ $1x'^2 = 24,362.0$ $n = 18$								
	C ₂ H ₂	Acetylene	26.04	5	-307.2	-	303.4	-	-	-
		*Calculated from gasous data given in reference 115 by subtracting 86.3 cal/g in Table 63.								

TABLE 76
NORMAL ALKYL BENZENES (continued)

AQL NO.	FORMULA	NAME	MW.	OXYGEN REQUIRED	OXYGEN BALANCE	C, KCAL/MOLE		Y'	X'	REF.
						CONSERVED	CALCULATED			
	C ₁₀ H ₁₈	Decalene	142.17	15	-312.6	934.5	934.3	926.3	18	115-7
	C ₁₁ H ₂₀	Undecylbenzene	156.16	21	-316.5	1090.7	1090.7	1085.3	21	115-7
	C ₁₂ H ₂₂	Dodecylbenzene	170.19	24	-317.5	1247.2	1247.1	1241.5	24	115-7
	C ₁₃ H ₂₄	Tridecylbenzene	184.23	27	-322.9	1403.4	1404.0	1397.7	27	115-7
	C ₁₄ H ₂₆	Myristylbenzene	198.26	30	-324.9	1559.9	1560.1	1554.2	30	115-7
	C ₁₅ H ₂₈	Myristylbenzene	212.29	33	-325.8	1715.8	1716.5	1710.7	33	115-7
	C ₁₆ H ₃₀	Hexadecylbenzene	226.32	36	-326.7	1872.9	1873.0	1867.2	36	115-7
	C ₁₇ H ₃₂	Heptadecylbenzene	240.34	39	-327.9	2029.4	2029.4	2023.4	39	115-7
	C ₁₈ H ₃₄	Octadecylbenzene	254.37	42	-328.9	2185.9	2186.1	2180.1	42	115-7
	C ₁₉ H ₃₆	Nonadecylbenzene	268.39	45	-329.7	2342.3	2342.3	2336.0	45	115-7
	C ₂₀ H ₃₈	Eicosa-1-ylbenzene	282.42	48	-330.5	2498.7	2498.8	2492.8	48	115-7
	C ₂₁ H ₄₀	Docosylbenzene	296.44	51	-331.1	2655.2	2655.2	2649.5	51	115-7
	C ₂₂ H ₄₂	Tricosylbenzene	310.47	54	-331.7	2811.7	2811.7	2806.0	54	115-7
	C ₂₃ H ₄₄	Tetraacosylbenzene	324.49	57	-332.2	2968.1	2968.1	2962.4	57	115-7
	C ₂₄ H ₄₆	Pentacosylbenzene	338.52	60	-332.8	3124.6	3124.6	3118.7	60	115-7
	C ₂₅ H ₄₈	Hexacosylbenzene	352.54	63	-333.2	3281.1	3281.0	3275.6	63	115-7
		$y' = -10.14 + 52.15x'$						$2x' = 649.0$ $3y' = 33,630.9$ $4z' = 1,521,627.0$ $5w' = 29,398.0$ $n = 16$		
	C ₁₀ H ₁₈	Decalene	142.17	15	-307.3	761.0	777.6			115-7
	C ₁₁ H ₂₀	Undecylbenzene	156.16	21	-314.3	1003.2	1003.2			68
	C ₁₂ H ₂₂	Dodecylbenzene	170.19	24	-317.3	1166.1	1166.1			27
	C ₁₃ H ₂₄	Tridecylbenzene	184.23	27	-320.8	1329.7	1329.7			154
	C ₁₄ H ₂₆	Myristylbenzene	198.26	30	-324.9	1493.7	1493.7			154
	C ₁₅ H ₂₈	Myristylbenzene	212.29	33	-328.9	1657.6	1657.6			154

* Calculated by subtracting heat of vaporization from gas values given in reference 115 as in Table 75.

TABLE 77
NORMAL ALKYL BENZENES (ms)

AQL NO.	FORMULA	NAME	MW.	OXYGEN REQUIRED	OXYGEN BALANCE	C, KCAL/MOLE		Y'	X'	REF.
						CONSERVED	CALCULATED			
	C ₁₁ H ₂₀	Undecylbenzene	156.16	21	-343.3	1574.88	1572.9	1567.38	21	115-7
	C ₁₂ H ₂₂	Dodecylbenzene	170.19	24	-345.4	1731.33	1730.3	1724.83	24	115-7
	C ₁₃ H ₂₄	Tridecylbenzene	184.23	27	-347.7	1887.77	1887.8	1882.27	27	115-7
	C ₁₄ H ₂₆	Myristylbenzene	198.26	30	-349.9	2044.21	2044.2	2038.71	30	115-7
	C ₁₅ H ₂₈	Myristylbenzene	212.29	33	-352.7	2200.66	2200.7	2195.16	33	115-7
	C ₁₆ H ₃₀	Hexadecylbenzene	226.32	36	-355.5	2357.10	2357.1	2351.60	36	115-7
	C ₁₇ H ₃₂	Heptadecylbenzene	240.34	39	-358.1	2513.54	2513.5	2508.04	39	115-7
	C ₁₈ H ₃₄	Octadecylbenzene	254.37	42	-361.1	2670.98	2670.9	2665.48	42	115-7
	C ₁₉ H ₃₆	Nonadecylbenzene	268.39	45	-364.7	2827.43	2827.4	2821.93	45	115-7
	C ₂₀ H ₃₈	Eicosa-1-ylbenzene	282.42	48	-367.3	2983.87	2983.9	2978.37	48	115-7
	C ₂₁ H ₄₀	Docosylbenzene	296.44	51	-369.8	3140.31	3140.3	3134.81	51	115-7
	C ₂₂ H ₄₂	Tricosylbenzene	310.47	54	-372.2	3296.76	3296.7	3291.26	54	115-7
		$y' = -1.00 + 52.15x'$						$2x' = 558.0$ $3y' = 29,159.86$ $4z' = 1,425,335.61$ $5w' = 27,234.0$ $n = 12$		
	C ₁₀ H ₁₈	Decalene	142.17	15	-307.3	769.00	755.7			115-7
	C ₁₁ H ₂₀	Undecylbenzene	156.16	21	-316.5	1101.13	1101.1			115-7
	C ₁₂ H ₂₂	Dodecylbenzene	170.19	24	-319.5	1258.24	1258.2			115-7
	C ₁₃ H ₂₄	Tridecylbenzene	184.23	27	-324.9	1415.34	1415.3			115-7

TABLE 75

NORMAL ALKYL BENZENES - HEAT OF VAPORIZATION

ADL NO.	FORMULA	NAME	MOL WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v , KCAL/MOLE		V ^a	X ^b	M.F.
						Observed	Calculated			
	C ₆ H ₆	Benzene	78	15		8,162	8,118			115-7
	C ₈ H ₁₀	Toluene	92	18		9,031	9,090			115-7
	C ₁₀ H ₁₄	Ethylbenzene	106	21		10,287	10,262			115-7
	C ₁₂ H ₁₈	n-Propylbenzene	120	24		11,053	11,016			115-7
	C ₁₄ H ₂₀	n-Butylbenzene	134	27		11,745	11,902			115-7
		$y = 3.248 + 0.324x$				$I x = 10,540$ $I y = 50,310$ $\Sigma xy = 1465,6230$ $\Sigma x^2 = 225,100$ $n = 5$				
	C ₁₆ H ₂₂	n-Amylbenzene	148	30			12,973			115-7
	C ₁₈ H ₂₆	n-Hexylbenzene	162	33			13,350			115-7
	C ₂₀ H ₃₀	n-Heptylbenzene	176	36			14,222			115-7
	C ₂₂ H ₃₄	n-Octylbenzene	190	39			15,091			115-7
	C ₂₄ H ₃₈	n-Nonylbenzene	204	42			16,046			115-7
	C ₂₆ H ₄₂	n-Decylbenzene	218	45			17,018			115-7
	C ₂₈ H ₄₆	n-Undecylbenzene	232	48			18,010			115-7
	C ₃₀ H ₅₀	n-Dodecylbenzene	246	51			19,702			115-7
	C ₃₂ H ₅₄	n-Tridecylbenzene	260	54			20,754			115-7
	C ₃₄ H ₅₈	n-Tetradecylbenzene	274	57			21,778			115-7
	C ₃₆ H ₆₂	n-Pentadecylbenzene	288	60			22,698			115-7
	C ₃₈ H ₆₆	n-Hexadecylbenzene	302	63			23,670			115-7

TABLE 76

BRANCHED ALKYL BENZENES (Liquid and solid)

ADL NO.	FORMULA	NAME	MOL WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v , KCAL/MOLE		V ^a	X ^b	M.F.
						Observed	Calculated			
	C ₆ H ₁₀	o-Xylene (1)	106.16	21	-326.5	1030.2	1030.7			115-8
	"	m-Xylene (1)	"	"	"	1037.7	"			115-8
	"	p-Xylene (1)	"	"	"	1035.7	"			115-8
	C ₈ H ₁₂	Mesitylene (3)	120.16	24	-319.7	1243.5	1243.6			115-8
	"	1-Propylbenzene (1)	"	"	"	1266.5	"			115-8
	"	1-Ethyl-2-ethylbenzene (1)	"	"	"	1267.3	"			115-8
	"	1-Ethyl-3-ethylbenzene (1)	"	"	"	1266.7	"			115-8
	"	1-Methyl-2-ethylbenzene (1)	"	"	"	1266.5	"			115-8
	"	1,2,3-Trimethylbenzene (1)	"	"	"	1262.5	"			115-8
	"	1,2,4-Trimethylbenzene (1)	"	"	"	1262.5	"			115-8
	"	1,3,5-Trimethylbenzene (1)	"	"	"	1261.2	"			115-8
	C ₁₀ H ₁₄	t-Butylbenzene (1)	134.17	27	-321.9	1329.5	1329.3			115-8
	"	1,2,3,4-Tetramethylbenzene (isodurene) (1)	"	"	"	1357.8	"			11
	"	1,2,3,5-Tetramethylbenzene (durene) (1)	"	"	"	1356.3	"			11
	"	1,2,3,6-Tetramethylbenzene (tetramethylbenzene) (1)	"	"	"	1352.8	"			11
	"	1-m-Propyltoluene (1)	"	"	"	1355.2	"			115-8
	"	3-m-Propyltoluene (1)	"	"	"	1359.5	"			115-8
	"	4-m-Propyltoluene (1)	"	"	"	1357.5	"			115-8
	C ₁₂ H ₁₈	1-methyl-2-ethylbenzene (1)	142.25	30	-323.5	1428.7	1429.1			65
	C ₁₄ H ₂₂	1-methyl-3-ethylbenzene (1)	156.26	33	-324.4	1528.5	1527.8			65
		$y = -5.2 + 52.20x$ (From n-alkylbenzenes + branched p-xylenes)								

TABLE 50
POLYAROMES (solid)

MOL NO.	FORMULA	NAME	MOL WT	OXYGEN REQUIRED	OXYGEN BALANCE	Q _o KCAL/MOLE		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
Diphenyls										
C ₁₂ H ₁₀	1,2-Diphenylethane	182.25	34	-337.3	1622.5	1811.2	899.9	17.50	88	
C ₁₂ H ₁₂	1,2-Diphenylpropane	210.30	42	-311.9	2127.6	2126.4	1061.3	20.96	130	
Triphenyls										
C ₁₈ H ₁₄	Triphenylethane	246.32	45	-401.2	2472.7	2472.5	76.8	17.31	86	
C ₁₈ H ₁₆	1,1,1-Triphenylethane	274.34	47	-353.5	2532.5	2530.1	682.2	15.33	27	
	1,1,1-Triphenylpropane				2526.5		650.1	16.11	27	
Tetraphenyls										
C ₂₄ H ₁₈	Tetraphenylethane	306.30	57	-227.7	2926.5	2931.8	729.1	14.27	107	
C ₂₄ H ₂₀	Tetraphenylpropane	320.31	60	-209.5	3022.3	3021.4	771.7	15.00	27	
C ₂₄ H ₂₂	1,1,1,1-Tetraphenylethane	348.34	63	-301.4	3252.3	3249.0	811.7	15.75	27	
	1,1,1,1-Tetraphenylpropane				3248.2		810.6	15.75	27	
Pentaphenyls										
C ₃₀ H ₂₂	1,1,1,1,2-Pentaphenylethane	410.51	77	-300.1	3987.1	3967.9	796.3	15.40	27	
y ^a = 16.52 + 52.33x ^a								2x ^b = 162.14 2y ^b = 8,352.0 2x ^b y ^b = 116,850.981 2x ^b = 1,450.1942 a = 16		
C ₃₀ H ₂₄	1,1,1,1,2-Tetraphenylethane	438.54	63	-301.1	3181	3249.0	-	-	-	152

TABLE 51
BIPHENYLS (liquid)

MOL NO.	FORMULA	NAME	MOL WT	OXYGEN REQUIRED	OXYGEN BALANCE	Q _o KCAL/MOLE		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
C ₁₂ H ₁₀	2-Methylbiphenyl	162.23	32	-322.3	1654.5	1652.3	1554.2	32	16	
	3-Methylbiphenyl	"	"	"	1554.4	"	1648.7	32	15	
	4-Methylbiphenyl	"	"	"	1544.2	"	1641.5	32	15	
C ₁₄ H ₁₂	3,3'-Dimethylbiphenyl	182.25	35	-307.3	1801.2	1816.1	1795.7	35	16	
C ₁₄ H ₁₄	2-Methylbiphenyl	"	"	"	1812.5	"	1806.9	35	15L	
	2-N-Propylbiphenyl	196.3	36	-309.8	1976.7	1967.5	1755.0	33	15L	
								$2x^b = 204$ $2y^b = 10,511.8$ $2x^b y^b = 359,974.8$ $2x^b = 8966.0$ $a = 6$		
C ₁₆ H ₁₄	Biphenyl	(a) 162.23	29	-301.9	1675.0	1675.0				16
C ₁₆ H ₁₆	3,3'-Dimethylbiphenyl	(a) 182.25	35	-307.3	1792.3	1810.1				16

TABLE 52
NAPHTHALENES (solid)

ADL NO.	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p - KCAL/MOLE		Y ¹	X ¹	WEP
						OBSERVED	CALCULATED			
	C ₁₀ H ₈ O	1-Naphthol	144.16	23.0	-175.3	1157.5	1164.7	114.8	23.0	66
	"	"	"	"	"	1185.4	"	1179.4	23.0	55-225
	"	2-Naphthol	"	"	"	1184.9	"	1178.9	23.0	66
	C ₁₀ H ₆	Naphthalene	128.16	24.0	-299.6	1233.3	1235.4	1161.2	24.0	55-225
	"	"	"	"	"	1234.5	"	1227.6	24.0	41
	"	"	"	"	"	1232.1	"	1226.6	24.0	76
	"	"	"	"	"	1232.5	"	1226.5	24.0	43
	"	"	"	"	"	1231.3	"	1226.1	24.0	55-80
	"	"	"	"	"	1229.9	"	1224.2	24.0	55-52
	C ₁₀ H ₆ O ₂	2-Naphthoic acid	172.17	"	-223.0	1231.6	1234.6	1224.9	26.0	55-221
	"	naphthoic acid	"	"	"	1227.5	"	1224.9	26.0	55-190
	C ₁₀ H ₆ N ₂	naphthylamine	143.18	24.5	-273.3	1253.5	1260.0	1253.9	26.0	55-157
	"	naphthylamine	"	"	"	1261.0	"	1253.4	26.0	55-79
	"	"	"	"	"	1260.4	"	1253.3	26.0	153
	C ₁₀ H ₁₀ N ₂ O ₂	2-Naphthylamine nitrate	206.20	"	-190.1	1440.7	1438.7	1257.4	26.0	159
	C ₁₀ H ₆ N ₄	1-naphthodinitrile	153.17	25.5	-266.4	1276.2	1321.6	1311.5	25.5	55-105
	"	2-naphthodinitrile	"	"	"	1321.0	"	1306.4	25.5	55-102
	C ₁₀ H ₆ S	2-Methylnaphthalene	142.19	27.0	-303.3	1381.9	1387.9	1373.2	27.0	107
	C ₁₀ H ₁₀ O ₂	1-naphthyl acetate	156.20	"	-232.0	1362.1	1374.7	1371.6	27.0	66
	"	2-naphthyl acetate	"	"	"	1368.5	"	1368.0	27.0	66
	C ₁₀ H ₁₂ N	4-thenyl-2-naphthylamine	219.27	38.5	-260.7	1367.1	1368.3	1375.1	36.5	111
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	C ₁₀ H ₆ O ₄	1,8-Naphthalenedicarboxylic acid	216.16	24.0	-177.6	1226.1	1227.7	"	"	55-127
	C ₁₀ H ₁₀ O ₄	2-Naphthyl benzoate	246.27	38.0	-244.9	1666.0	1623.9	"	"	"
	C ₁₀ H ₆ O ₂	2-Naphtholformal	170.14	28.0	-254.7	1500.5	1507.7	"	"	55-60

TABLE 53
PRIMARY ALCOHOLS (liquid)

ADL NO.	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p - KCAL/MOLE		Y ¹	X ¹	WEP
						OBSERVED	CALCULATED			
	C ₂ H ₆ O	Methyl alcohol	32.04	3	-157.6	173.6	170.9	167.9	3	113
	C ₃ H ₈ O	Ethyl alcohol	60.07	6	-208.6	326.7	326.9	321.0	6	113
	C ₄ H ₁₀ O	n-Propyl alcohol	60.09	9	-239.6	382.2	383.0	376.5	9	113
	C ₅ H ₁₂ O	n-Butyl alcohol	76.12	12	-257.6	536.1	539.2	534.1	12	113
	"	"	80.15	15	-272.3	704.1	705.1	695.1	15	113
	C ₆ H ₁₄ O	n-Pentyl alcohol	102.17	20	-303.9	950.6	951.3	940.9	20	113
	C ₇ H ₁₆ O	n-Hexyl alcohol	116.20	21	-299.2	1107.1	1107.4	1101.4	21	113
	C ₈ H ₁₈ O	n-Heptyl alcohol	130.22	24	-294.5	1263.6	1263.5	1257.9	24	113
	C ₉ H ₂₀ O	n-Octyl alcohol	144.25	27	-299.5	1420.2	1419.6	1414.0	27	113
	C ₁₀ H ₂₂ O	n-Nonyl alcohol	158.28	30	-303.3	1576.9	1575.7	1571.2	30	113
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"
	"	"	"	"	"	"	"	"	"	"

$$\begin{aligned}
 Y^1 &= 165.0 \\
 X^1 &= 8676.3 \\
 Y^1 X^1 &= 101,790.7 \\
 Z^1 &= 3499.0 \\
 n &= 10
 \end{aligned}$$

TABLE 44
PRIMARY ALCOHOLS (liq.)

ADL NO	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
C ₂ H ₆ O		Methyl alcohol	32.06	3	-113.8	187.68	180.5	177.09	3	113
C ₃ H ₈ O		Ethyl alcohol	60.07	6	-208.4	336.78	317.2	311.28	6	113
C ₄ H ₁₀ O		n-Propyl alcohol	60.09	7	-237.6	423.29	403.7	407.70	9	113
C ₅ H ₁₂ O		n-Butyl alcohol	72.12	12	-259.7	618.90	600.6	604.10	12	113
C ₆ H ₁₄ O		n-Amyl alcohol	88.15	15	-272.1	806.75	807.4	801.25	15	113
C ₇ H ₁₆ O		n-Hexyl alcohol	102.17	18	-281.1	961.60	964.1	958.10	18	113
C ₈ H ₁₈ O		n-Heptyl alcohol	116.20	21	-289.7	1120.60	1125.2	1118.16	21	113
C ₉ H ₂₀ O		n-Octyl alcohol	130.22	24	-296.5	1277.60	1277.5	1272.10	24	113
C ₁₀ H ₂₂ O		n-Nonyl alcohol	144.25	27	-299.5	1434.60	1434.2	1429.10	27	113
C ₁₁ H ₂₄ O		n-Decyl alcohol	158.28	30	-303.3	1591.60	1591.0	1586.10	30	113
		$y' = 18.26 + 0.24x'$						$y' = 165.0$ $y' = 8042.71$ $x'y' = 184.021.77$ $xy' = 345.0$ $a = 10$		

TABLE 45
SECONDARY ALCOHOLS (liq.)

ADL NO	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
C ₃ H ₈ O		1-Propyl alcohol	60.09	9	-239.6	474.8	475.0	469.1	9	87
C ₄ H ₁₀ O		Cyclohexanol	100.15	17	-271.6	890.7	883.5	892.4	17	55-153
C ₄ H ₁₀ O		2-Ethylcyclopentanol	"	"	"	887.4	"	893.1	17	55-215
C ₅ H ₁₂ O		2-Pentylcyclopentanol	102.17	19	-281.9	935.6	939.7	932.9	18	55-215
C ₆ H ₁₄ O		3-Methylcyclohexanol	114.18	20	-280.3	1030.4	1031.4	1026.1	20	55-215
C ₆ H ₁₄ O		1-Ethyl-2-methylcyclopentanol	"	"	"	1039.0	"	1034.0	20	55-215
C ₆ H ₁₄ O		1,3-Dimethyl-2-cyclopentanol	"	"	"	1030.5	"	1028.4	20	55-215
C ₆ H ₁₄ O		1,3-Dimethyl-2-cyclohexanol	126.21	23	-287.0	1195.0	1190.5	1197.7	23	55-215
C ₆ H ₁₄ O		1,3-Dimethyl-5-cyclohexanol	"	"	"	1183.4	"	1185.1	23	55-215
C ₆ H ₁₄ O		1-Phenyl-2-methyl-1-ol (Aryphenylpropargyl alcohol)	202.28	36	-284.0	1901.1	1899.0	1865.7	36	55-118
		$y' = 2.57 + 51.64x'$						$y' = 202.0$ $y' = 10,528.0$ $x'y' = 435,706.6$ $xy' = 4537.0$ $a = 10$		

TABLE 46
TERTIARY ALCOHOLS (liq.)

ADL NO	FORMULA	NAME	MOLE WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
C ₄ H ₁₀ O		1-Butyl alcohol	74.12	12	-259.0	629.3	627.7	623.6	12	55-215
C ₅ H ₁₂ O		Dimethyl ethyl carbinol	88.15	15	-272.3	764.5	761.3	774.4	15	55-215
C ₅ H ₁₂ O		Allyl dimethyl carbinol	100.16	17	-271.6	900.1	897.9	880.3	17	55-215
C ₅ H ₁₂ O		Methyl diethyl carbinol	102.17	18	-281.9	927.0	918.6	921.3	18	55-215
C ₅ H ₁₂ O		Triethyl carbinol	116.20	21	-289.2	1023.0	1026.0	1074.3	21	55-215
C ₅ H ₁₂ O		Methyl dipropyl carbinol	130.22	24	-299.5	1237.7	1237.0	1227.3	24	55-215
C ₅ H ₁₂ O		Butyl dipropyl carbinol	144.25	27	-299.5	1386.5	1391.8	1382.8	27	55-215
C ₆ H ₁₄ O		1,3-Dimethyl-3-cyclopentanol	114.18	20	-280.3	1031.0	1035.3	1029.9	20	55-215
C ₆ H ₁₄ O		Allyl methyl ethyl carbinol	"	"	"	1050.1	1050.7	1030.4	20	55-215
C ₆ H ₁₄ O		1,3-Dimethyl-3-cyclohexanol	126.21	23	-287.0	1176.5	1162.9	1193.2	23	55-163
C ₆ H ₁₄ O		Allyl methyl propyl carbinol	"	"	"	1172.5	"	1196.2	23	55-215
C ₆ H ₁₄ O		Allyl diethyl carbinol	"	"	"	1201.5	1204.3	1182.2	23	55-215
C ₆ H ₁₄ O		1-Ethyl-1-methylcyclohexanol	"	"	"	1207.1	"	1187.4	23	55-215
C ₆ H ₁₄ O		Isomethyl-3-cyclopentanol	116.20	20	-282.5	1122.4	1116.3	1124.1	20	55-215
C ₆ H ₁₄ O		Allyl-1-ethyl-1-butyl carbinol	"	"	"	1344.7	1357.6	1345.4	26	55-215
C ₆ H ₁₄ O		Allyl methyl-1-butyl carbinol	"	"	"	1303.0	"	1341.4	26	55-215
C ₆ H ₁₄ O		Allyl-1-methyl-1-butyl carbinol	158.28	26	-290.5	1472.1	1468.3	1446.0	26	55-215
C ₆ H ₁₄ O		Allyl methyl-1-butyl carbinol	170.29	34	-290.7	1666.7	1664.4	1641.1	32	55-215
		$y' = 2.54 + 51.13x'$						$y' = 104.0$ $y' = 20,817.1$ $x'y' = 455,706.00$ $xy' = 9160.0$ $a = 10$		

TABLE 87
MIXED POLYALCOHOLS (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q ⁺ , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₂ H ₆ O ₂	Ethylene glycol	62.07	5	-128.9	286.3	283.5	139.2	2.50	88
	C ₄ H ₁₀ O ₃	1,2-Propanediol	76.09	8	-168.2	416.7	417.8	224.5	4.00	82
	C ₆ H ₁₄ O ₄	1,2-Butanediol	90.12	11	-195.3	593.8	572.2	294.1	5.50	82
	"	1,3-Butanediol	"	"	"	595.8	"	275.1	5.50	82
	"	2,3-Butanediol	"	"	"	595.5	"	291.9	5.50	82
	"	2-Methyl-1,3-propanediol	"	"	"	589.9	"	292.1	5.50	82
	C ₈ H ₁₈ O ₅	Glycerol	92.09	7	-128.5	395.5	396.7	130.0	2.33	88
		v' = 10.26 + 51.35x' for a single CM							$1x' = 30.83$ $1y' = 1,658.0$ $1z' = 7,965.750$ $1x'' = 149.6789$ $n = 7$	

TABLE 88
MIXED POLYALCOHOLS (solid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q ⁺ , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₆ H ₁₄ O ₆	Penterythritol	136.15	12	-111.0	661.2	661.1	163.9	1.00	55-195
	C ₆ H ₁₄ O ₆	Sorbitol	122.12	9	-179.2	500.2	501.1	123.6	2.25	80
	C ₆ H ₁₄ O ₆	Arabinol	152.15	11	-115.7	611.8	611.6	121.2	2.20	55-195
	C ₆ H ₁₄ O ₆	Dulcitol	182.17	13	-114.2	720.5	722.1	119.2	2.17	88
	"	Mannitol	"	"	"	722.5	"	119.5	2.17	88
	C ₇ H ₁₆ O ₇	Glucosacitol	212.20	15	-113.1	635.8	632.6	118.6	2.14	55-195
		v' = 3.8 + 53.35x' for a single CM							$1x' = 13.9$ $1y' = 166.0$ $1z' = 1,504.723$ $1x'' = 37.6999$ $n = 6$	

TABLE 89
AROMATIC HYDROXIS (solid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q ⁺ , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₆ H ₆ O	Phenol	94.11	14	-219.0	710.6	721.7	731.0	14.0	9
	C ₉ H ₈ O ₂	2-Hydroxybenzyl alcohol	124.13	16	-206.2	815.4	820.7	810.1	16.0	55-195
	C ₉ H ₈ O ₂	m-Cresol	106.13	17	-211.5	313.5	314.2	656.2	17.0	9
	"	p-	"	"	"	285.0	"	688.2	17.0	12
	C ₉ H ₈ O ₂	o-Xylenol	122.15	20	-242.0	1018.1	1017.5	1040.0	20.0	55-201
	"	p-	"	"	"	1037.4	"	1052.1	20.0	55-201
	"	m-	"	"	"	1035.1	"	1040.2	20.0	55-201
	C ₉ H ₈ O ₂	p-Toluenesol	124.14	22	-270.2	1120.8	1121.8	1140.2	22.0	55-201
	C ₁₀ H ₈ O ₂	1-Methyl-2-naphthol	144.16	"	-275.1	1185.4	1185.6	1198.0	24.0	55-201
	"	1-	"	"	"	1187.5	"	1200.4	23.0	66
	"	2-	"	"	"	1187.2	"	1199.8	23.0	55-201
	"	2-	"	"	"	1194.9	"	1177.5	22.0	66
	C ₁₀ H ₈ O ₂	Thymol	150.21	26	-275.9	1140.7	1140.6	1153.4	24.0	55-201
	C ₈ H ₈ O ₂	Pyrocatechol	110.11	13	-198.9	684.8	685.7	714.2	6.5	55-195
	"	Resorcinol	"	"	"	683.0	"	710.1	6.5	55-195
	C ₈ H ₈ O ₂	Hydroquinone	"	"	"	683.2	"	710.4	6.5	55-201
	C ₁₀ H ₈ O ₂	2-Hydroxy-1-naphthol	124.13	16	-206.2	815.1	819.3	819.2	8.0	55-201
	C ₁₀ H ₈ O ₂	2,3,5-Trisubstituted phenol	124.13	25	-240.7	1174.1	1174.7	1174.6	22.5	55-201
	C ₁₀ H ₈ O ₂	1,3,5-Methyltrisubstituted phenol	130.15	28	-255.1	1245.2	1245.6	1245.5	16.0	47
	C ₈ H ₈ O ₂	Pyrogallol	126.11	12	-152.9	936.7	937.2	214.1	2.0	55-195
		v' = 51.79x'							$1x' = 300.0$ $1y' = 19,212.5$ $1z' = 37,39.55$ $1x'' = 11$ $n = 22$	
	C ₁₂ H ₁₀ O ₂	2-Phenylphenol	154.20	23	-253.2	1142.5	1143.2	-	-	14

TABLE 90
ETHERS (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v - KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₂ H ₆ O	2-Methoxyethanol	76.09	8.0	-168.2	161.2	167.6	126.7	8.0	125
	C ₄ H ₁₀ O	Diethyl ether	74.12	10.0	-150.8	151.7	157.6	126.7	10.0	82
	C ₆ H ₁₄ O	Diethyl ether	100.13	17.0	-251.5	251.9	259.7	190.1	17.0	55-204
	C ₈ H ₁₈ O	Diethyl ether	126.15	20.0	-251.0	256.4	265.5	209.4	20.0	9
	C ₁₀ H ₂₂ O	Diethyl ether	152.17	23.0	-270.2	271.3	281.7	231.8	23.0	55-203
	C ₁₂ H ₂₆ O	Diethyl ether	178.19	26.0	-276.9	277.0	287.9	257.5	26.0	55-203
	C ₁₄ H ₃₀ O	Diethyl ether	204.21	29.0	-283.2	283.3	294.9	283.3	29.0	55-203
	C ₁₆ H ₃₄ O	Diethyl ether	230.23	32.0	-289.5	289.6	301.9	301.9	32.0	55-203
	C ₁₈ H ₃₈ O	Diethyl ether	256.25	35.0	-295.8	295.9	308.2	308.2	35.0	55-203
	C ₂₀ H ₄₂ O	Diethyl ether	282.27	38.0	-302.1	302.2	314.5	314.5	38.0	55-203
	C ₂₂ H ₄₆ O	Diethyl ether	308.29	41.0	-308.4	308.5	320.8	320.8	41.0	55-203
	C ₂₄ H ₅₀ O	Diethyl ether	334.31	44.0	-314.7	314.8	327.1	327.1	44.0	55-203
	C ₂₆ H ₅₄ O	Diethyl ether	360.33	47.0	-321.0	321.1	333.4	333.4	47.0	55-203
	C ₂₈ H ₅₈ O	Diethyl ether	386.35	50.0	-327.3	327.4	339.7	339.7	50.0	55-203
	C ₃₀ H ₆₂ O	Diethyl ether	412.37	53.0	-333.6	333.7	346.0	346.0	53.0	55-203
	C ₃₂ H ₆₆ O	Diethyl ether	438.39	56.0	-339.9	340.0	352.3	352.3	56.0	55-203
	C ₃₄ H ₇₀ O	Diethyl ether	464.41	59.0	-346.2	346.3	358.6	358.6	59.0	55-203
	C ₃₆ H ₇₄ O	Diethyl ether	490.43	62.0	-352.5	352.6	364.9	364.9	62.0	55-203
	C ₃₈ H ₇₈ O	Diethyl ether	516.45	65.0	-358.8	358.9	371.2	371.2	65.0	55-203
	C ₄₀ H ₈₂ O	Diethyl ether	542.47	68.0	-365.1	365.2	377.5	377.5	68.0	55-203
	C ₄₂ H ₈₆ O	Diethyl ether	568.49	71.0	-371.4	371.5	383.8	383.8	71.0	55-203
	C ₄₄ H ₉₀ O	Diethyl ether	594.51	74.0	-377.7	377.8	390.1	390.1	74.0	55-203
	C ₄₆ H ₉₄ O	Diethyl ether	620.53	77.0	-384.0	384.1	396.4	396.4	77.0	55-203
	C ₄₈ H ₉₈ O	Diethyl ether	646.55	80.0	-390.3	390.4	402.7	402.7	80.0	55-203
	C ₅₀ H ₁₀₂ O	Diethyl ether	672.57	83.0	-396.6	396.7	409.0	409.0	83.0	55-203
	C ₅₂ H ₁₀₆ O	Diethyl ether	698.59	86.0	-402.9	403.0	415.3	415.3	86.0	55-203
	C ₅₄ H ₁₁₀ O	Diethyl ether	724.61	89.0	-409.2	409.3	421.6	421.6	89.0	55-203
	C ₅₆ H ₁₁₄ O	Diethyl ether	750.63	92.0	-415.5	415.6	427.9	427.9	92.0	55-203
	C ₅₈ H ₁₁₈ O	Diethyl ether	776.65	95.0	-421.8	421.9	434.2	434.2	95.0	55-203
	C ₆₀ H ₁₂₂ O	Diethyl ether	802.67	98.0	-428.1	428.2	440.5	440.5	98.0	55-203
	C ₆₂ H ₁₂₆ O	Diethyl ether	828.69	101.0	-434.4	434.5	446.8	446.8	101.0	55-203
	C ₆₄ H ₁₃₀ O	Diethyl ether	854.71	104.0	-440.7	440.8	453.1	453.1	104.0	55-203
	C ₆₆ H ₁₃₄ O	Diethyl ether	880.73	107.0	-447.0	447.1	459.4	459.4	107.0	55-203
	C ₆₈ H ₁₃₈ O	Diethyl ether	906.75	110.0	-453.3	453.4	465.7	465.7	110.0	55-203
	C ₇₀ H ₁₄₂ O	Diethyl ether	932.77	113.0	-459.6	459.7	472.0	472.0	113.0	55-203
	C ₇₂ H ₁₄₆ O	Diethyl ether	958.79	116.0	-465.9	466.0	478.3	478.3	116.0	55-203
	C ₇₄ H ₁₅₀ O	Diethyl ether	984.81	119.0	-472.2	472.3	484.6	484.6	119.0	55-203
	C ₇₆ H ₁₅₄ O	Diethyl ether	1010.83	122.0	-478.5	478.6	490.9	490.9	122.0	55-203
	C ₇₈ H ₁₅₈ O	Diethyl ether	1036.85	125.0	-484.8	484.9	497.2	497.2	125.0	55-203
	C ₈₀ H ₁₆₂ O	Diethyl ether	1062.87	128.0	-491.1	491.2	503.5	503.5	128.0	55-203
	C ₈₂ H ₁₆₆ O	Diethyl ether	1088.89	131.0	-497.4	497.5	509.8	509.8	131.0	55-203
	C ₈₄ H ₁₇₀ O	Diethyl ether	1114.91	134.0	-503.7	503.8	516.1	516.1	134.0	55-203
	C ₈₆ H ₁₇₄ O	Diethyl ether	1140.93	137.0	-510.0	510.1	522.4	522.4	137.0	55-203
	C ₈₈ H ₁₇₈ O	Diethyl ether	1166.95	140.0	-516.3	516.4	528.7	528.7	140.0	55-203
	C ₉₀ H ₁₈₂ O	Diethyl ether	1192.97	143.0	-522.6	522.7	535.0	535.0	143.0	55-203
	C ₉₂ H ₁₈₆ O	Diethyl ether	1218.99	146.0	-528.9	529.0	541.3	541.3	146.0	55-203
	C ₉₄ H ₁₉₀ O	Diethyl ether	1245.01	149.0	-535.2	535.3	547.6	547.6	149.0	55-203
	C ₉₆ H ₁₉₄ O	Diethyl ether	1271.03	152.0	-541.5	541.6	553.9	553.9	152.0	55-203
	C ₉₈ H ₁₉₈ O	Diethyl ether	1297.05	155.0	-547.8	547.9	560.2	560.2	155.0	55-203
	C ₁₀₀ H ₂₀₂ O	Diethyl ether	1323.07	158.0	-554.1	554.2	566.5	566.5	158.0	55-203
	C ₁₀₂ H ₂₀₆ O	Diethyl ether	1349.09	161.0	-560.4	560.5	572.8	572.8	161.0	55-203
	C ₁₀₄ H ₂₁₀ O	Diethyl ether	1375.11	164.0	-566.7	566.8	579.1	579.1	164.0	55-203
	C ₁₀₆ H ₂₁₄ O	Diethyl ether	1401.13	167.0	-573.0	573.1	585.4	585.4	167.0	55-203
	C ₁₀₈ H ₂₁₈ O	Diethyl ether	1427.15	170.0	-579.3	579.4	591.7	591.7	170.0	55-203
	C ₁₁₀ H ₂₂₂ O	Diethyl ether	1453.17	173.0	-585.6	585.7	598.0	598.0	173.0	55-203
	C ₁₁₂ H ₂₂₆ O	Diethyl ether	1479.19	176.0	-591.9	592.0	604.3	604.3	176.0	55-203
	C ₁₁₄ H ₂₃₀ O	Diethyl ether	1505.21	179.0	-598.2	598.3	610.6	610.6	179.0	55-203
	C ₁₁₆ H ₂₃₄ O	Diethyl ether	1531.23	182.0	-604.5	604.6	616.9	616.9	182.0	55-203
	C ₁₁₈ H ₂₃₈ O	Diethyl ether	1557.25	185.0	-610.8	610.9	623.2	623.2	185.0	55-203
	C ₁₂₀ H ₂₄₂ O	Diethyl ether	1583.27	188.0	-617.1	617.2	629.5	629.5	188.0	55-203
	C ₁₂₂ H ₂₄₆ O	Diethyl ether	1609.29	191.0	-623.4	623.5	635.8	635.8	191.0	55-203
	C ₁₂₄ H ₂₅₀ O	Diethyl ether	1635.31	194.0	-629.7	629.8	642.1	642.1	194.0	55-203
	C ₁₂₆ H ₂₅₄ O	Diethyl ether	1661.33	197.0	-636.0	636.1	648.4	648.4	197.0	55-203
	C ₁₂₈ H ₂₅₈ O	Diethyl ether	1687.35	200.0	-642.3	642.4	654.7	654.7	200.0	55-203
	C ₁₃₀ H ₂₆₂ O	Diethyl ether	1713.37	203.0	-648.6	648.7	661.0	661.0	203.0	55-203
	C ₁₃₂ H ₂₆₆ O	Diethyl ether	1739.39	206.0	-654.9	655.0	667.3	667.3	206.0	55-203
	C ₁₃₄ H ₂₇₀ O	Diethyl ether	1765.41	209.0	-661.2	661.3	673.6	673.6	209.0	55-203
	C ₁₃₆ H ₂₇₄ O	Diethyl ether	1791.43	212.0	-667.5	667.6	679.9	679.9	212.0	55-203
	C ₁₃₈ H ₂₇₈ O	Diethyl ether	1817.45	215.0	-673.8	673.9	686.2	686.2	215.0	55-203
	C ₁₄₀ H ₂₈₂ O	Diethyl ether	1843.47	218.0	-680.1	680.2	692.5	692.5	218.0	55-203
	C ₁₄₂ H ₂₈₆ O	Diethyl ether	1869.49	221.0	-686.4	686.5	698.8	698.8	221.0	55-203
	C ₁₄₄ H ₂₉₀ O	Diethyl ether	1895.51	224.0	-692.7	692.8	705.1	705.1	224.0	55-203
	C ₁₄₆ H ₂₉₄ O	Diethyl ether	1921.53	227.0	-699.0	699.1	711.4	711.4	227.0	55-203
	C ₁₄₈ H ₂₉₈ O	Diethyl ether	1947.55	230.0	-705.3	705.4	717.7	717.7	230.0	55-203
	C ₁₅₀ H ₃₀₂ O	Diethyl ether	1973.57	233.0	-711.6	711.7	724.0	724.0	233.0	55-203
	C ₁₅₂ H ₃₀₆ O	Diethyl ether	2000.00	236.0	-717.9	718.0	730.3	730.3	236.0	55-203
	C ₁₅₄ H ₃₁₀ O	Diethyl ether	2026.02	239.0	-724.2	724.3	736.6	736.6	239.0	55-203
	C ₁₅₆ H ₃₁₄ O	Diethyl ether	2052.04	242.0	-730.5	730.6	742.9	742.9	242.0	55-203
	C ₁₅₈ H ₃₁₈ O	Diethyl ether	2078.06	245.0	-736.8	736.9	749.2	749.2	245.0	55-203
	C ₁₆₀ H ₃₂₂ O	Diethyl ether	2104.08	248.0	-743.1	743.2	755.5	755.5	248.0	55-203
	C ₁₆₂ H ₃₂₆ O	Diethyl ether	2130.10	251.0	-749.4	749.5	761.8	761.8	251.0	55-203
	C ₁₆₄ H ₃₃₀ O	Diethyl ether	2156.12	254.0	-755.7	755.8	768.1	768.1	254.0	55-203
	C ₁₆₆ H ₃₃₄ O	Diethyl ether	2182.14	257.0	-762.0	762.1	774.4	774.4	257.0	55-203
	C ₁₆₈ H ₃₃₈ O	Diethyl ether	2208.16	260.0	-768.3	768.4	780.7	780.7	260.0	55-203
	C ₁₇₀ H ₃₄₂ O	Diethyl ether	2234.18	263.0	-774.6	774.7	787.0	787.0	263.0	55-203
	C ₁₇₂ H ₃₄₆ O	Diethyl ether	2260.20	266.0	-780.9	781.0	793.3	793.3	266.0	55-203
	C ₁₇₄ H ₃₅₀ O	Diethyl ether	2286.22	269.0	-787.2	787.3	799.6	799.6	269.0	55-203
	C ₁₇₆ H ₃₅₄ O	Diethyl ether	2312.24	272.0	-793.5	793.6	805.9	805.9	272.0	55-203
	C ₁₇₈ H ₃₅₈ O	Diethyl ether	2338.26	275.0	-799.8	799.9	812.2	812.2	275.0	55-203
	C ₁₈₀ H ₃₆₂ O	Diethyl ether	2364.28	278.0	-806.1	806.2	818.5	818.5	278.0	55-203
	C ₁₈₂ H ₃₆₆ O	Diethyl ether	2390.30	281.0	-812.4	812.5	824.8	824.8	281.0	55-203
	C ₁₈₄ H ₃₇₀ O	Diethyl ether	2416.32	284.0	-818.7	818.8	831.1	831.1	284.0	55-203
	C ₁₈₆ H ₃₇₄ O	Diethyl ether	2442.34	287.0	-825.0	825.1	837.4	837.4	287.0	55-203
	C ₁₈₈ H ₃₇₈ O	Diethyl ether	2468.36	290.0	-831.3	831.4	843.7	843.7	290.0	55-203
	C ₁₉₀ H ₃₈₂ O	Diethyl ether	2494.38	293.0	-837.6	837.7	850.0	850.0	293.0	55-203
	C ₁₉₂ H ₃₈₆ O	Diethyl ether	2520.40	296.0	-843.9	844.0	856.3	856.3	296.0	55-203
	C ₁₉₄ H ₃₉₀ O	Diethyl ether	2546.42	299.0	-850.2	850.3	862.6	862.6	299.0	55-203
	C ₁₉₆ H ₃₉₄ O	Diethyl ether	2572.44	302.0	-856.5	856.6	868.9	868.9	302.0	55-203
	C ₁₉₈ H ₃₉₈ O</									

1000

$$\begin{aligned} \Sigma x &= 127.5 \\ \Sigma y &= 563.8 \\ \Sigma xy &= 1149.59 \\ \Sigma x^2 &= 2295.0 \\ n &= 6 \end{aligned}$$

1988/1989

$2.4^{\circ} = 17.0$
 $3.5^{\circ} = 91.7$
 $2.2^{\circ} = 1.35$
 $2.8^{\circ} = 49.0$
 $n = 12$

CONFIDENTIAL

TABLE 98
ACIDS (solid)

AID. NO.	FORMULA	NAME	MOL WT.	OXYGEN WEIGHED	OXYGEN BALANCE	Q ₂ - KCAL/MOLE		Y*	X*	REF.
						Observed	Calculated			
Monocarboxylic										
	$C_2H_4O_2$	Caproic acid	116.26	28	+260.1	1158.1	1158.9	1158.1	28	55-192
	$C_3H_6O_2$	undecylenic acid	144.20	31	-266.3	1415.9	1415.1	1410.2	31	55-192
	$C_4H_8O_2$	lauric acid	172.21	34	-271.6	1771.6	1772.3	1769.4	34	118
	$C_5H_{10}O_2$	myristic acid	200.27	37	-280.3	2005.5	2006.7	2000.1	37	55-193
	$C_6H_{12}O_2$	palmitic acid	256.42	46	-287.0	2591.5	2592.1	2585.8	46	55-192, 55-64 (av.)
	$C_{18}H_{36}O_2$	Stearic acid	284.48	52	-292.5	2704.8	2709.6	2699.1	52	55-192, 55-64 (av.)
	$C_{20}H_{40}O_2$	Arachidic acid	312.52	60	-295.7	3085.9	3082.0	3080.2	60	55-192
	$C_{22}H_{44}O_2$	Behenic acid	340.57	64	-300.7	3388.8	3388.8	3382.7	64	55-223
Dicarboxylic-Straight Chain										
	$C_2H_2O_4$	Malonic acid	104.06	8	-61.5	206.5	206.5	190.4	7.6	158
	$C_3H_4O_4$	Succinic acid	118.09	7	-94.8	356.2	352.7	175.3	1.5	17
	$C_4H_6O_4$	Glutaric acid	132.07	10	-121.1	511.9	518.9	274.6	5.0	168
	$C_5H_8O_4$	Adipic acid	146.12	13	-152.3	665.9	671.1	311.6	6.5	168
	$C_6H_{10}O_4$	Pimelic acid	160.17	15	-169.8	827.7	831.3	431.0	8.0	168
	$C_7H_{12}O_4$	Suberic acid	174.19	19	-177.5	987.2	987.5	523.8	9.5	168
	$C_8H_{14}O_4$	Azelaic acid	188.2	22	-187.0	1144.7	1143.7	568.3	11.0	168
	$C_9H_{16}O_4$	Decanoic acid	202.24	25	-197.8	1297.3	1297.9	645.8	12.5	168
	$C_{10}H_{18}O_4$	Undecadi-carboxylic acid	216.27	28	-207.1	1455.6	1455.1	725.0	14.0	168
	$C_{12}H_{22}O_4$	Dodecadi-carboxylic acid	234.30	31	-215.6	1610.7	1612.3	800.5	15.5	168
	$C_{14}H_{26}O_4$	Myristic acid	252.32	34	-224.7	1768.6	1768.5	881.5	17.0	168
Monocarboxylic-Branching Chain										
	$C_4H_8O_4$	Methylmalonic acid	118.09	7	-94.8	356.2	359.6	122.5	1.5	55-192
	$C_5H_{10}O_4$	Isopimelic acid	132.11	10	-127.1	512.7	526.1	258.3	5.0	165
	$C_6H_{12}O_4$	Methylisobutyric acid	146.12	13	-152.3	665.9	671.1	311.6	6.5	168
	$C_7H_{14}O_4$	2-Methylglutaric acid	160.17	15	-169.8	827.7	831.3	431.0	8.0	168
	$C_8H_{16}O_4$	2-Ethylglutaric acid	174.19	19	-177.5	987.2	987.5	523.8	9.5	168
	$C_9H_{18}O_4$	3-Ethylglutaric acid	188.2	22	-187.0	1144.7	1143.7	568.3	11.0	168
	$C_{10}H_{20}O_4$	3-Methylglutaric acid	202.24	25	-197.8	1297.3	1297.9	645.8	12.5	168
	$C_{11}H_{22}O_4$	4-Methylglutaric acid	216.27	28	-207.1	1455.6	1455.1	725.0	14.0	168
	$C_{12}H_{24}O_4$	4-Ethylglutaric acid	234.30	31	-215.6	1610.7	1612.3	800.5	15.5	168
	$C_{13}H_{26}O_4$	5-Ethylglutaric acid	252.32	34	-224.7	1768.6	1768.5	881.5	17.0	168
	$C_{14}H_{28}O_4$	6-Ethylglutaric acid	270.35	37	-233.8	1926.5	1926.5	962.5	18.5	168
	$C_{15}H_{30}O_4$	7-Ethylglutaric acid	288.37	40	-242.9	2088.4	2088.4	1043.4	20.0	168
	$C_{16}H_{32}O_4$	8-Ethylglutaric acid	306.40	43	-252.0	2250.3	2250.3	1124.3	21.5	168
	$C_{17}H_{34}O_4$	9-Ethylglutaric acid	324.42	46	-261.1	2412.2	2412.2	1205.2	23.0	168
	$C_{18}H_{36}O_4$	10-Ethylglutaric acid	342.45	49	-270.2	2574.1	2574.1	1286.1	24.5	168
	$C_{19}H_{38}O_4$	11-Ethylglutaric acid	360.47	52	-279.3	2736.0	2736.0	1367.0	26.0	168
	$C_{20}H_{40}O_4$	12-Ethylglutaric acid	378.50	55	-288.4	2897.9	2897.9	1447.9	27.5	168
	$C_{21}H_{42}O_4$	13-Ethylglutaric acid	396.52	58	-297.5	3059.8	3059.8	1528.8	29.0	168
	$C_{22}H_{44}O_4$	14-Ethylglutaric acid	414.55	61	-306.6	3221.7	3221.7	1609.7	30.5	168
	$C_{23}H_{46}O_4$	15-Ethylglutaric acid	432.57	64	-315.7	3383.6	3383.6	1690.6	32.0	168
	$C_{24}H_{48}O_4$	16-Ethylglutaric acid	450.60	67	-324.8	3545.5	3545.5	1771.5	33.5	168
	$C_{25}H_{50}O_4$	17-Ethylglutaric acid	468.62	70	-333.9	3707.4	3707.4	1852.4	35.0	168
	$C_{26}H_{52}O_4$	18-Ethylglutaric acid	486.65	73	-343.0	3869.3	3869.3	1933.3	36.5	168
	$C_{27}H_{54}O_4$	19-Ethylglutaric acid	504.67	76	-352.1	4031.2	4031.2	2014.2	38.0	168
	$C_{28}H_{56}O_4$	20-Ethylglutaric acid	522.70	79	-361.2	4193.1	4193.1	2095.1	39.5	168
	$C_{29}H_{58}O_4$	21-Ethylglutaric acid	540.72	82	-370.3	4355.0	4355.0	2176.0	41.0	168
	$C_{30}H_{60}O_4$	22-Ethylglutaric acid	558.75	85	-379.4	4516.9	4516.9	2256.9	42.5	168
	$C_{31}H_{62}O_4$	23-Ethylglutaric acid	576.77	88	-388.5	4678.8	4678.8	2337.8	44.0	168
	$C_{32}H_{64}O_4$	24-Ethylglutaric acid	594.80	91	-397.6	4840.7	4840.7	2418.7	45.5	168
	$C_{33}H_{66}O_4$	25-Ethylglutaric acid	612.82	94	-406.7	5002.6	5002.6	2499.6	47.0	168
	$C_{34}H_{68}O_4$	26-Ethylglutaric acid	630.85	97	-415.8	5164.5	5164.5	2580.5	48.5	168
	$C_{35}H_{70}O_4$	27-Ethylglutaric acid	648.87	100	-424.9	5326.4	5326.4	2661.4	50.0	168
	$C_{36}H_{72}O_4$	28-Ethylglutaric acid	666.90	103	-434.0	5488.3	5488.3	2742.3	51.5	168
	$C_{37}H_{74}O_4$	29-Ethylglutaric acid	684.92	106	-443.1	5650.2	5650.2	2823.2	53.0	168
	$C_{38}H_{76}O_4$	30-Ethylglutaric acid	702.95	109	-452.2	5812.1	5812.1	2904.1	54.5	168
	$C_{39}H_{78}O_4$	31-Ethylglutaric acid	720.97	112	-461.3	5974.0	5974.0	2985.0	56.0	168
	$C_{40}H_{80}O_4$	32-Ethylglutaric acid	739.00	115	-470.4	6135.9	6135.9	3065.9	57.5	168
	$C_{41}H_{82}O_4$	33-Ethylglutaric acid	757.02	118	-479.5	6297.8	6297.8	3146.8	59.0	168
	$C_{42}H_{84}O_4$	34-Ethylglutaric acid	775.05	121	-488.6	6459.7	6459.7	3227.7	60.5	168
	$C_{43}H_{86}O_4$	35-Ethylglutaric acid	793.07	124	-497.7	6621.6	6621.6	3308.6	62.0	168
	$C_{44}H_{88}O_4$	36-Ethylglutaric acid	811.10	127	-506.8	6783.5	6783.5	3389.5	63.5	168
	$C_{45}H_{90}O_4$	37-Ethylglutaric acid	829.12	130	-515.9	6945.4	6945.4	3470.4	65.0	168
	$C_{46}H_{92}O_4$	38-Ethylglutaric acid	847.15	133	-525.0	7107.3	7107.3	3551.3	66.5	168
	$C_{47}H_{94}O_4$	39-Ethylglutaric acid	865.17	136	-534.1	7269.2	7269.2	3632.2	68.0	168
	$C_{48}H_{96}O_4$	40-Ethylglutaric acid	883.20	139	-543.2	7431.1	7431.1	3713.1	69.5	168
	$C_{49}H_{98}O_4$	41-Ethylglutaric acid	901.22	142	-552.3	7593.0	7593.0	3794.0	71.0	168
	$C_{50}H_{100}O_4$	42-Ethylglutaric acid	919.25	145	-561.4	7754.9	7754.9	3874.9	72.5	168
	$C_{51}H_{102}O_4$	43-Ethylglutaric acid	937.27	148	-570.5	7916.8	7916.8	3955.8	74.0	168
	$C_{52}H_{104}O_4$	44-Ethylglutaric acid	955.30	151	-579.6	8078.7	8078.7	4036.7	75.5	168
	$C_{53}H_{106}O_4$	45-Ethylglutaric acid	973.32	154	-588.7	8240.6	8240.6	4117.6	77.0	168
	$C_{54}H_{108}O_4$	46-Ethylglutaric acid	991.35	157	-597.8	8402.5	8402.5	4198.5	78.5	168
	$C_{55}H_{110}O_4$	47-Ethylglutaric acid	1009.37	160	-606.9	8564.4	8564.4	4279.4	80.0	168
	$C_{56}H_{112}O_4$	48-Ethylglutaric acid	1027.40	163	-616.0	8726.3	8726.3	4360.3	81.5	168
	$C_{57}H_{114}O_4$	49-Ethylglutaric acid	1045.42	166	-625.1	8888.2	8888.2	4441.2	83.0	168
	$C_{58}H_{116}O_4$	50-Ethylglutaric acid	1063.45	169	-634.2	9050.1	9050.1	4522.1	84.5	168
	$C_{59}H_{118}O_4$	51-Ethylglutaric acid	1081.47	172	-643.3	9212.0	9212.0	4603.0	86.0	168
	$C_{60}H_{120}O_4$	52-Ethylglutaric acid	1100.00	175	-652.4	9373.9	9373.9	4683.9	87.5	168
	$C_{61}H_{122}O_4$	53-Ethylglutaric acid	1118.02	178	-661.5	9535.8	9535.8	4764.8	89.0	168
	$C_{62}H_{124}O_4$	54-Ethylglutaric acid	1136.05	181	-670.6	9697.7	9697.7	4845.7	90.5	168
	$C_{63}H_{126}O_4$	55-Ethylglutaric acid	1154.07	184	-679.7	9859.6	9859.6	4926.6	92.0	168
	$C_{64}H_{128}O_4$	56-Ethylglutaric acid	1172.10	187	-688.8	10021.5	10021.5	5007.5	93.5	168
	$C_{65}H_{130}O_4$	57-Ethylglutaric acid	1190.12	190	-697.9	10183.4	10183.4	5088.4	95.0	168
	$C_{66}H_{132}O_4$	58-Ethylglutaric acid	1208.15	193	-707.0	10345.3	10345.3	5169.3	96.5	168
	$C_{67}H_{134}O_4$	59-Ethylglutaric acid	1226.17	196	-716.1	10507.2	10507.2	5250.2	98.0	168
	$C_{68}H_{136}O_4$	60-Ethylglutaric acid	1244.20	199	-725.2	10669.1	10669.1	5331.1	99.5	168
	$C_{69}H_{138}O_4$	61-Ethylglutaric acid	1262.22	202	-734.3	10831.0	10831.0	5412.0	101.0	168
	$C_{70}H_{140}O_4$	62-Ethylglutaric acid	1280.25	205	-743.4	10992.9	10992.9	5492.9	102.5	168
	$C_{71}H_{142}O_4$	63-Ethylglutaric acid	1298.27	208	-752.5	11154.8	11154.8	5573.8	104.0	168
	$C_{72}H_{144}O_4$	64-Ethylglutaric acid	1316.30	211	-761.6	11316.7	11316.7	5654.7	105.5	168
	$C_{73}H_{146}O_4$	65-Ethylglutaric acid	1334.32	214	-770.7	11478.6	11478.6	5735.6	107.0	168
	$C_{74}H_{148}O_4$	66-Ethylglutaric acid	1352.35	217	-779.8	11640.5	11640.5	5816.5	108.5	168
	$C_{75}H_{150}O_4$	67-Ethylglutaric acid	1370.37	220	-788.9	11802.4	11802.4	5897.4	110.0	168
	$C_{76}H_{152}O_4$	68-Ethylglutaric acid	1388.40	223	-798.0	11964.3	11964.3	5978.3	111.5	168
	$C_{77}H_{154}O_4$	69-Ethylglutaric acid	1406.42	226	-807.1	12126.2	12126.2	6059.2	113.0	168
	$C_{78}H_{156}O_4$	70-Ethylglutaric acid	1424.45	229	-816.2	12288.1	12288.1	6140.1	114.5	168
	$C_{79}H_{158}O_4$	71-Ethylglutaric acid	1442.47	232	-825.3	12450.0	12450.0	6221.0	116.0	168
	$C_{80}H_{160}O_4$									

TABLE 97
ACID ANHYDRIDES (liquid)

AID NO.	FORMULA	NAME	MWL WT.	OXYGEN RECEIVED	OXYGEN BALANCE	Q ₂ - KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
	C ₄ H ₆ O ₃	Acetic anhydride	102.09	0	-12.4	631.9	631.3	126.2	0	55-223
	C ₆ H ₈ O ₃	Glutaric anhydride	128.12	13	-104.5	609.1	607.2	127.2	13	147
	C ₈ H ₁₀ O ₃	Phthalic anhydride	178.12	14	-174.1	746.6	743.6	146.9	14	55-178
		$y^1 = 7.18 \cdot 52.07x^1$						$Fx^1 = 35.0$ $Fy^1 = 1849.3$ $2x^1y^1 = 27,650.60$ $2x^1z^1 = 129.0$ $a = 3$		

TABLE 100
ACID ANHYDRIDES (solid)

AID NO.	FORMULA	NAME	MWL WT.	OXYGEN RECEIVED	OXYGEN BALANCE	Q ₂ - KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
	C ₄ H ₆ O ₃	Acetic anhydride	102.09	0	-111.9	369.9	372.6	364.2	7	147
	C ₆ H ₈ O ₃	Glutaric anhydride	128.12	10	-110.2	523.0	528.6	522.3	10	55-123
	C ₈ H ₁₀ O ₃	Methylsuccinic anhydride				544.2	546.0	545.3	10	147
		Diethylsuccinic anhydride	124.12	13	-142.3	681.3	682.5	680.1	13	147
		Di- <i>trans</i> -methylsuccinic anhydride				681.7		670.5	13	147
		Di- <i>cis</i> -methylsuccinic anhydride				671.0		676.7	13	147
	C ₁₀ H ₁₂ O ₃	Tetramethylsuccinic anhydride	144.12	16	-142.1	837.0	838.0	833.6	16	147
	C ₁₂ H ₁₄ O ₃	Hexamethylsuccinic anhydride	166.18	19	-194.6	993.7	995.4	990.0	19	147
		Di- <i>cis</i> -methylsuccinic anhydride				993.5		995.8	19	147
		Di- <i>trans</i> -methylsuccinic anhydride				994.4		994.7	19	147
		Di- <i>cis</i> -methylsuccinic anhydride				996.8		993.1	19	147
	C ₁₀ H ₁₂ O ₃	Triethylsuccinic anhydride	164.23	25	-217.1	1311.2	1307.4	1307.0	25	147
	C ₁₂ H ₁₄ O ₃	Tetramethylsuccinic anhydride	144.12	31	-234.7	1621.5	1621.4	1620.7	31	147
	C ₁₄ H ₁₆ O ₃	Dihexylsuccinic anhydride	214.30	39	-235.9	1673.0	1673.0	1673.2	32	55-227
	C ₁₆ H ₁₈ O ₃	Octylsuccinic anhydride	246.36	48	-290.6	1985.3	1986.0	1977.2	32	55-227
		$y^1 = 2.41 \cdot 52.07x^1$						$1x^1 = 230.0$ $2y^1 = 14,426.0$ $2x^1y^1 = 319,681.8$ $1x^1z^1 = 4510.0$ $a = 15.0$		

TABLE 101
ESTWAS (liquid)

ADJ. NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	OF, KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
<u>Of Monocarboxylic Acids</u>										
	$C_2H_4O_2$	Methyl formate	60.05	1	-108.6	233.1	227.4	227.4	4.0	55-26
	$C_3H_6O_2$	Ethyl acetate	74.08	7	-151.7	350.6	341.4	341.4	7.0	123
	$C_4H_8O_2$	Propyl acetate	88.10	10	-181.6	416.1	404.4	404.4	7.0	55-26
	$C_5H_{10}O_2$	Isobutyl acetate	102.13	13	-201.7	450.9	436.4	436.4	16.0	123
	$C_6H_{12}O_2$	Isopentyl acetate	116.16	16	-220.4	485.2	468.2	468.2	16.0	123
	$C_7H_{14}O_2$	Isopentyl acetate	130.18	19	-231.5	519.9	500.3	500.3	16.0	123
	$C_8H_{16}O_2$	Isopentyl acetate	144.21	22	-244.1	554.6	531.3	531.3	16.0	123
	$C_9H_{18}O_2$	Isopentyl acetate	158.23	25	-252.8	589.3	562.3	562.3	16.0	123
	$C_{10}H_{20}O_2$	Isopentyl acetate	172.26	28	-262.8	624.0	594.3	594.3	16.0	123
	$C_{11}H_{22}O_2$	Isopentyl acetate	186.28	31	-272.8	658.7	624.3	624.3	16.0	123
	$C_{12}H_{24}O_2$	Isopentyl acetate	200.31	34	-282.8	693.4	654.3	654.3	16.0	123
	$C_{13}H_{26}O_2$	Isopentyl acetate	214.33	37	-292.8	728.1	689.3	689.3	16.0	123
	$C_{14}H_{28}O_2$	Isopentyl acetate	228.36	40	-302.8	762.8	724.3	724.3	16.0	123
	$C_{15}H_{30}O_2$	Isopentyl acetate	242.38	43	-312.8	797.5	759.3	759.3	16.0	123
	$C_{16}H_{32}O_2$	Isopentyl acetate	256.41	46	-322.8	832.2	794.3	794.3	16.0	123
	$C_{17}H_{34}O_2$	Isopentyl acetate	270.43	49	-332.8	866.9	829.3	829.3	16.0	123
	$C_{18}H_{36}O_2$	Isopentyl acetate	284.46	52	-342.8	901.6	864.3	864.3	16.0	123
	$C_{19}H_{38}O_2$	Isopentyl acetate	298.48	55	-352.8	936.3	899.3	899.3	16.0	123
	$C_{20}H_{40}O_2$	Isopentyl acetate	312.51	58	-362.8	971.0	934.3	934.3	16.0	123
	$C_{21}H_{42}O_2$	Isopentyl acetate	326.53	61	-372.8	1005.7	969.3	969.3	16.0	123
	$C_{22}H_{44}O_2$	Isopentyl acetate	340.56	64	-382.8	1040.4	1004.3	1004.3	16.0	123
	$C_{23}H_{46}O_2$	Isopentyl acetate	354.58	67	-392.8	1075.1	1039.3	1039.3	16.0	123
	$C_{24}H_{48}O_2$	Isopentyl acetate	368.61	70	-402.8	1109.8	1074.3	1074.3	16.0	123
	$C_{25}H_{50}O_2$	Isopentyl acetate	382.63	73	-412.8	1144.5	1109.3	1109.3	16.0	123
	$C_{26}H_{52}O_2$	Isopentyl acetate	396.66	76	-422.8	1179.2	1144.3	1144.3	16.0	123
	$C_{27}H_{54}O_2$	Isopentyl acetate	410.68	79	-432.8	1213.9	1179.3	1179.3	16.0	123
	$C_{28}H_{56}O_2$	Isopentyl acetate	424.71	82	-442.8	1248.6	1214.3	1214.3	16.0	123
	$C_{29}H_{58}O_2$	Isopentyl acetate	438.73	85	-452.8	1283.3	1249.3	1249.3	16.0	123
	$C_{30}H_{60}O_2$	Isopentyl acetate	452.76	88	-462.8	1318.0	1284.3	1284.3	16.0	123
	$C_{31}H_{62}O_2$	Isopentyl acetate	466.78	91	-472.8	1352.7	1319.3	1319.3	16.0	123
	$C_{32}H_{64}O_2$	Isopentyl acetate	480.81	94	-482.8	1387.4	1354.3	1354.3	16.0	123
	$C_{33}H_{66}O_2$	Isopentyl acetate	494.83	97	-492.8	1422.1	1389.3	1389.3	16.0	123
	$C_{34}H_{68}O_2$	Isopentyl acetate	508.86	100	-502.8	1456.8	1424.3	1424.3	16.0	123
	$C_{35}H_{70}O_2$	Isopentyl acetate	522.88	103	-512.8	1491.5	1459.3	1459.3	16.0	123
	$C_{36}H_{72}O_2$	Isopentyl acetate	536.91	106	-522.8	1526.2	1494.3	1494.3	16.0	123
	$C_{37}H_{74}O_2$	Isopentyl acetate	550.93	109	-532.8	1560.9	1529.3	1529.3	16.0	123
	$C_{38}H_{76}O_2$	Isopentyl acetate	564.96	112	-542.8	1595.6	1564.3	1564.3	16.0	123
	$C_{39}H_{78}O_2$	Isopentyl acetate	578.98	115	-552.8	1630.3	1599.3	1599.3	16.0	123
	$C_{40}H_{80}O_2$	Isopentyl acetate	593.01	118	-562.8	1665.0	1634.3	1634.3	16.0	123
	$C_{41}H_{82}O_2$	Isopentyl acetate	607.03	121	-572.8	1700.0	1669.3	1669.3	16.0	123
	$C_{42}H_{84}O_2$	Isopentyl acetate	621.06	124	-582.8	1734.7	1704.3	1704.3	16.0	123
	$C_{43}H_{86}O_2$	Isopentyl acetate	635.08	127	-592.8	1769.4	1739.3	1739.3	16.0	123
	$C_{44}H_{88}O_2$	Isopentyl acetate	649.11	130	-602.8	1804.1	1774.3	1774.3	16.0	123
	$C_{45}H_{90}O_2$	Isopentyl acetate	663.13	133	-612.8	1838.8	1809.3	1809.3	16.0	123
	$C_{46}H_{92}O_2$	Isopentyl acetate	677.16	136	-622.8	1873.5	1844.3	1844.3	16.0	123
	$C_{47}H_{94}O_2$	Isopentyl acetate	691.18	139	-632.8	1908.2	1879.3	1879.3	16.0	123
	$C_{48}H_{96}O_2$	Isopentyl acetate	705.21	142	-642.8	1942.9	1914.3	1914.3	16.0	123
	$C_{49}H_{98}O_2$	Isopentyl acetate	719.23	145	-652.8	1977.6	1949.3	1949.3	16.0	123
	$C_{50}H_{100}O_2$	Isopentyl acetate	733.26	148	-662.8	2012.3	1984.3	1984.3	16.0	123
	$C_{51}H_{102}O_2$	Isopentyl acetate	747.28	151	-672.8	2047.0	2019.3	2019.3	16.0	123
	$C_{52}H_{104}O_2$	Isopentyl acetate	761.31	154	-682.8	2081.7	2054.3	2054.3	16.0	123
	$C_{53}H_{106}O_2$	Isopentyl acetate	775.33	157	-692.8	2116.4	2089.3	2089.3	16.0	123
	$C_{54}H_{108}O_2$	Isopentyl acetate	789.36	160	-702.8	2151.1	2124.3	2124.3	16.0	123
	$C_{55}H_{110}O_2$	Isopentyl acetate	803.38	163	-712.8	2185.8	2159.3	2159.3	16.0	123
	$C_{56}H_{112}O_2$	Isopentyl acetate	817.41	166	-722.8	2220.5	2194.3	2194.3	16.0	123
	$C_{57}H_{114}O_2$	Isopentyl acetate	831.43	169	-732.8	2255.2	2229.3	2229.3	16.0	123
	$C_{58}H_{116}O_2$	Isopentyl acetate	845.46	172	-742.8	2289.9	2264.3	2264.3	16.0	123
	$C_{59}H_{118}O_2$	Isopentyl acetate	859.48	175	-752.8	2324.6	2299.3	2299.3	16.0	123
	$C_{60}H_{120}O_2$	Isopentyl acetate	873.51	178	-762.8	2359.3	2334.3	2334.3	16.0	123
	$C_{61}H_{122}O_2$	Isopentyl acetate	887.53	181	-772.8	2394.0	2369.3	2369.3	16.0	123
	$C_{62}H_{124}O_2$	Isopentyl acetate	901.56	184	-782.8	2428.7	2404.3	2404.3	16.0	123
	$C_{63}H_{126}O_2$	Isopentyl acetate	915.58	187	-792.8	2463.4	2439.3	2439.3	16.0	123
	$C_{64}H_{128}O_2$	Isopentyl acetate	929.61	190	-802.8	2498.1	2474.3	2474.3	16.0	123
	$C_{65}H_{130}O_2$	Isopentyl acetate	943.63	193	-812.8	2532.8	2509.3	2509.3	16.0	123
	$C_{66}H_{132}O_2$	Isopentyl acetate	957.66	196	-822.8	2567.5	2544.3	2544.3	16.0	123
	$C_{67}H_{134}O_2$	Isopentyl acetate	971.68	199	-832.8	2602.2	2579.3	2579.3	16.0	123
	$C_{68}H_{136}O_2$	Isopentyl acetate	985.71	202	-842.8	2636.9	2614.3	2614.3	16.0	123
	$C_{69}H_{138}O_2$	Isopentyl acetate	999.73	205	-852.8	2671.6	2649.3	2649.3	16.0	123
	$C_{70}H_{140}O_2$	Isopentyl acetate	1013.76	208	-862.8	2706.3	2684.3	2684.3	16.0	123
	$C_{71}H_{142}O_2$	Isopentyl acetate	1027.78	211	-872.8	2741.0	2719.3	2719.3	16.0	123
	$C_{72}H_{144}O_2$	Isopentyl acetate	1041.81	214	-882.8	2775.7	2754.3	2754.3	16.0	123
	$C_{73}H_{146}O_2$	Isopentyl acetate	1055.83	217	-892.8	2810.4	2789.3	2789.3	16.0	123
	$C_{74}H_{148}O_2$	Isopentyl acetate	1069.86	220	-902.8	2845.1	2824.3	2824.3	16.0	123
	$C_{75}H_{150}O_2$	Isopentyl acetate	1083.88	223	-912.8	2879.8	2859.3	2859.3	16.0	123
	$C_{76}H_{152}O_2$	Isopentyl acetate	1097.91	226	-922.8	2914.5	2894.3	2894.3	16.0	123
	$C_{77}H_{154}O_2$	Isopentyl acetate	1111.93	229	-932.8	2949.2	2929.3	2929.3	16.0	123
	$C_{78}H_{156}O_2$	Isopentyl acetate	1125.96	232	-942.8	2983.9	2964.3	2964.3	16.0	123
	$C_{79}H_{158}O_2$	Isopentyl acetate	1139.98	235	-952.8	3018.6	2999.3	2999.3	16.0	123
	$C_{80}H_{160}O_2$	Isopentyl acetate	1154.01	238	-962.8	3053.3	3034.3	3034.3	16.0	123
	$C_{81}H_{162}O_2$	Isopentyl acetate	1168.03	241	-972.8	3088.0	3069.3	3069.3	16.0	123
	$C_{82}H_{164}O_2$	Isopentyl acetate	1182.06	244	-982.8	3122.7	3104.3	3104.3	16.0	123
	$C_{83}H_{166}O_2$	Isopentyl acetate	1196.08	247	-992.8	3157.4	3139.3	3139.3	16.0	123
	$C_{84}H_{168}O_2$	Isopentyl acetate	1210.11	250	-1002.8	3192.1	3174.3	3174.3	16.0	123
	$C_{85}H_{170}O_2$	Isopentyl acetate	1224.13	253	-1012.8	3226.8	3209.3	3209.3	16.0	123
	$C_{86}H_{172}O_2$	Isopentyl acetate	1238.16	256	-1022.8	3261.5	3244.3	3244.3	16.0	123
	$C_{87}H_{174}O_2$	Isopentyl acetate	1252.18	259	-1032.8	3296.2	3279.3	3279.3	16.0	123
	$C_{88}H_{176}O_2$	Isopentyl acetate	1266.21	262	-1042.8	3330.9	3314.3	3314.3	16.0	123
	$C_{89}H_{178}O_2$	Isopentyl acetate	1280.23	265	-1052.8	3365.6	3349.3	3349.3	16.0	123
	$C_{90}H_{180}O_2$	Isopentyl acetate	1294.26	268	-1062.8	3400.3	3384.3	3384.3	16.0	123
	$C_{91}H_{182}O_2$	Isopentyl acetate	1308.28	271	-1072.8	3435.0	3419.3	3419.3	16.0	123
	$C_{92}H_{184}O_2$	Isopentyl acetate	1322.31	274	-1082.8	3469.7	3454.3	3454.3	16.0	123
	$C_{93}H_{186}O_2$	Isopentyl acetate	1336.33	277	-1092.8	3504.4	3489.3	3489.3	16.0	123
	$C_{94}H_{188}O_2$	Isopentyl acetate	1350.36	280	-1102.8	3539.1	3524.3	3524.3	16.0	123
	$C_{95}H_{190}O_2$	Isopentyl acetate	1364.38	283	-1112.8	3573.8	3559.3	3559.3	16.0	123
	$C_{96}H_{192}O_2$	Isopentyl acetate	1378.41	286	-1122.8	3608.5	3594.3	3594.3	16.0	123
	$C_{97}H_{194}O_2$	Isopentyl acetate	1392.43	289	-1132.8	3643.2	3629.3	3629.3	16.0	123
	$C_{98}H_{196}O_2$	Isopentyl acetate	1406.46	292	-1142.8	3677.9	3664.3	3664.3	16.0	123
	$C_{99}H_{198}O_2$	Isopentyl acetate	1420.48	295	-1152.8	3712.6	3699.3	3699.3	16.0	123
	$C_{100}H_{200}O_2$	Isopentyl acetate	1434.5							

TABLE 10J
NITRILES (liquid)

AN. NO.	FORMULA	NAME	ANAL. %	RETIRED	BALANCE	Q ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₄ H ₅ N	Acetonitrile	41.05	5.5	-214.4	332.4	501.1	294.7	5.7	55-102
	C ₄ H ₅ NO	Glucosnitrile	57.05	1.9	-125.2	252.7	252.7	242.0	4.9	55-24
	C ₄ H ₅ N	Acrylonitrile	51.76	7.5	-226.2	423.4	419.6	500.6	7.5	32
	C ₄ H ₅ N	Propionitrile	54.04	18.5	-245.9	454.4	457.6	450.7	8.5	55-152
	C ₄ H ₅ N	Methyl cyanacetate	57.09	"	-137.2	471.6	470.1	473.4	8.5	55-79
	C ₄ H ₅ N	Allyl cyanide	67.69	10.5	-250.4	574.9	575.8	564.1	10.5	55-61
	C ₄ H ₅ N	Crotonitrile	"	"	"	571.9	"	559.1	10.5	55-51
	C ₄ H ₅ N	n-Butyronitrile	69.10	11.5	-246.3	613.3	613.8	607.6	11.5	55-102
	C ₄ H ₅ NO	Ethyl cyanacetate	111.11	"	-162.7	630.0	625.1	613.0	11.5	55-78
	C ₄ H ₅ N	1-Isocyanitrile	83.13	14.5	-279.1	772.1	757.6	760.8	14.5	55-102
	C ₄ H ₅ N	Acrylonitrile	121.38	21.5	-281.9	1154.7	1171.8	1121.2	21.5	55-138
	C ₄ H ₅ N	n-Granobiphenyl	179.23	30.5	-272.3	1524.3	1523.1	1460.6	30.5	18
	C ₄ H ₅ N	Styrenitrile	80.05	10.0	-197.8	545.7	545.1	570.0	5.0	55-62
		$r' = 9.33 + 52.0/r$						$\Sigma z' = -150.0$ $\Sigma y' = 7931.8$ $\Sigma x'y' = 154,474.4$ $\Sigma x'^2 = 7366.0$ $n = 13$		
	C ₄ H ₅ N	Carbonyl cyanide	80.05	5.0	-99.9	334.0	289.2	-	-	50
	C ₄ H ₅ NO	Acetaldehyde cyanohydrin	71.05	7.5	-179.4	421.1	465.7	-	-	55-24
	C ₄ H ₅ NO	Propyl cyanacetate	127.14	14.5	-152.5	419.9	783.0	-	-	55-73

TABLE 10a
WITNESSES (continued)

ADL NO.	FORMULA	NAME	MOI WT.	DRYEN WTD	DRYGRM BALANCE	C ₂ KCAL/MOLE		Y'	X'	REF.
						ANALY'D	CALCULATED			
	C ₉ H ₄ O ₂	Dynastic acid	86.06	5.5	-103.5	293.8	290.3	297.4	5.5	55-78
	C ₉ H ₄ O ₂	Dynastic acid	86.06	7.0	-133.2	376.3	377.7	376.2	7.0	55-78
	C ₉ H ₈ O ₂	Methyl acetyldynasticate	141.12	1.5	-141.7	685.0	681.2	665.3	12.5	55-78
	C ₉ H ₈ N ₂	Acetonitrile	66.06	0	-169.5	394.8	390.1	394.6	3.5	55-43
	C ₉ H ₈ N ₂	Acetonitrile	23.12	14.0	-221.0	675.0	704.3	144.0	6.5	55-43
	C ₉ H ₈ N ₂	Phthalonitrile	128.13	18.0	-221.0	955.4	879.3	879.3	9.0	121
		$\gamma' = 6.90 + 52.37x'$								
								$2.94' = 24.0$		
								$7.94' = 2357.7$		
								$1.54' = 12,000.75$		
								$2.94' = 371.0$		
								$n = 6$		
	C ₉ H ₈	Carbon suboxide	76.06	3.0	-178.3	511.8	483.0	-	-	55-139

TABLE 205
CARBYLAMINES (Liquid)

[illegible]

CONFIDENTIAL

TABLE 106
PRIMARY AMINES (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C_2H_5N	Methylamine	31.06	4.5	-231.8	255.1	250.1	250.1	4.5	55-99
	C_2H_5N	Ethylamine	45.08	7.5	-266.2	308.5	307.2	302.5	7.5	55-99
	C_3H_7N	Propylamine	57.09	9.5	-266.2	324.8	324.5	307.0	9.5	55-99
	C_3H_7N	n-Butylamine	57.11	10.5	-266.2	358.3	361.7	357.6	10.5	55-99
	C_4H_9N	1-Butylamine	73.14	13.5	-295.3	410.6	415.5	404.9	13.5	55-99
	"	sec-Butylamine	"	"	"	413.6	412.9	410.5	13.5	55-99
	"	tert-Butylamine	"	"	"	413.0	"	409.8	13.5	55-99
	C_6H_5N	Aniline	93.12	15.5	-266.3	510.6	509.1	513.9	15.5	5
	C_6H_5N	1-Amylamine	87.16	16.5	-322.9	565.8	567.1	563.3	16.5	55-99
	C_6H_5N	Benzylamine	107.15	18.5	-276.2	567.6	563.1	570.7	18.5	55-101
	"	"	"	"	"	"	"	"	"	(Av.)
	"	o-Toluidine	"	"	"	567.1	"	567.1	18.5	55-107
	"	m-Toluidine	"	"	"	565.3	"	565.1	18.5	55-107
	$C_8H_{17}N$	Octylamine	101.19	19.5	-306.3	1022.2	1023.1	1016.5	19.5	55-99
	$C_{10}H_{21}N$	1-Methylethyldecylamine	113.20	21.5	-301.9	1116.7	1118.3	1120.0	21.5	55-215
	$C_{10}H_{21}N$	2,4-Dimethylaniline	121.18	"	-283.9	1108.0	1115.3	1112.7	21.5	55-99
	$C_{10}H_{21}N$	Heptylamine	115.21	22.5	-312.5	1176.9	1176.9	1171.2	22.5	55-99
	$C_8H_{16}O_2$	Ethylmediamine hydrate	78.12	8.0	-163.7	157.6	454.0	221.2	8.0	16
		$y' = 17.67 + 51.27x'$						$I x' = 262.5$ $I y' = 15,776.5$ $I x'y' = 28,805.95$ $I x'^2 = 4372.25$ $n = 18$		

TABLE 107
PRIMARY AMINES (gas)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	CH_5N	Methylamine	31.06	4.5	-231.8	258.1	257.5	252.6	4.5	55-223
	C_2H_5N	Ethylamine	45.08	7.5	-266.2	313.1	313.4	307.5	7.5	55-160
	C_3H_7N	Propylamine	57.09	9.5	-266.2	328.1	331.5	309.5	9.5	55-223
	C_3H_7N	Propylamine	57.13	10.5	-281.2	372.3	369.4	366.8	10.5	55-223
		$y' = 17.96 + 51.99x'$						$I x' = 32.0$ $I y' = 2735.5$ $I x'y' = 14,975.85$ $I x'^2 = 277.0$ $n = 4$		

TABLE 108
PRIMARY AMINES (solid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	$C_8H_{17}NO$	1-Adrenergol	109.12	14.5	-212.6	790.0	787.7	767.6	14.5	55-97
	$C_8H_{17}NO$	p-Androlin	123.15	17.5	-227.4	914.0	921.0	911.3	17.5	55-97
	$C_8H_{17}N$	p-Toluidine	107.15	18.5	-276.2	963.2	963.5	961.5	18.5	55-117
	$C_8H_{17}N$	Pseudoecardine	135.20	24.5	-259.9	1265.9	1274.1	1270.1	24.5	55-99
	$C_{10}H_{21}N$	1-Naphthylamine	153.18	"	-273.8	1261.5	1263.4	1278.1	24.5	55-99
	"	2-Naphthylamine	"	"	"	1261.0	"	1275.2	24.5	55-99
	$C_{12}H_{19}N$	2-Aminobiphenyl	169.22	29.5	-278.9	1532.4	1521.6	1547.1	29.5	18
	"	1-Aminobiphenyl	"	"	"	1524.1	"	1538.8	29.5	18
	$C_{10}H_{19}N_2$	p-Phenylendiamine	106.14	16.0	-235.7	811.0	817.3	821.6	16.0	57
	$C_{10}H_{19}N_2$	Benidine	164.23	30.0	-260.5	1555.4	1555.1	1587.0	30.0	99
	"	"	"	"	"	1556.0	"	1585.1	30.0	100
	"	"	"	"	"	1560.9	"	1577.7	30.0	55-107
		$y' = 4.26 + 52.00x'$						$I x' = 236.0$ $I y' = 12,323.3$ $I x'y' = 258,218.85$ $I x'^2 = 5139.0$ $n = 12$		

TABLE 109
SECONDARY AMINES (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₄ H ₁₁ N	Methylamine	73.08	7.5	-256.2	115.7	113.7	111.0	7.5	55-99
	C ₅ H ₁₃ N	Ethylamine	73.14	13.5	-295.3	122.8	125.5	117.1	13.5	55-99
	C ₆ H ₁₅ N	Nethylamine	107.15	18.5	-276.4	976.9	976.5	980.0	18.5	55-99
	C ₇ H ₁₇ N	Propylamine	115.20	24.5	-299.9	1239.6	1266.6	1292.3	24.5	55-99
	C ₈ H ₁₉ N	N-butylamine	129.21	29.5	-315.7	1341.4	1347.5	1350.2	29.5	55-99
	C ₉ H ₂₁ N	N-pentylamine	157.29	31.5	-320.8	1660.6	1629.0	1655.6	31.5	55-99
		$y' = 13.14 + 51.96x'$						$\Sigma x' = 139.5$ $\Sigma y' = 2316.8$ $\Sigma x'y' = 167,050.3$ $\Sigma x'^2 = 3165.75$ $n = 7$		
	C ₁₀ H ₂₃ N	N-hexylamine	171.18	31.5	-323.9	1121.5	1132.6	-	-	55-99

TABLE 110
AROMATIC AMINES (solid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₆ H ₇ N	Aniline	123.17	29.5	-278.9	1534.2	1532.3	1514.2	29.5	55-182
	C ₈ H ₉ N	N-methylaniline	127.17	35.5	-287.9	1831.0	1846.5	1865.1	35.5	55-99
	C ₁₀ H ₁₁ N	N-ethyl-N-methylaniline	153.17	38.5	-280.9	2003.3	1999.5	2034.3	38.5	55-99
	C ₁₂ H ₁₃ N	N-propyl-N-methylaniline	181.20	40.5	-290.0	1998.0		2023.5	40.5	55-99
		$y' = -14.9 + 53.90x'$						$\Sigma x' = 174.5$ $\Sigma y' = 2019.3$ $\Sigma x'y' = 113,825.15$ $\Sigma x'^2 = 5965.23$ $n = 5$		

TABLE 111
TERTIARY AMINES (liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	C ₆ H ₁₁ N	Trimethylamine	59.11	10.5	-286.2	578.6	573.9	572.9	10.5	55-99
	C ₇ H ₁₃ N	Triethylamine	101.19	19.5	-308.3	1036.3	1031.1	1031.1	19.5	55-99
	C ₈ H ₁₅ N	Diethylamine	121.18	21.5	-283.9	1112.7	1119.0	1112.7	21.5	55-182
	C ₉ H ₁₇ N	Diethylamine	143.23	27.5	-264.8	1171.6	1152.1	1154.1	27.5	55-182
	C ₁₀ H ₁₉ N	Tri-n-butylamine	185.34	37.5	-327.7	1973.6	1981.7	1984.2	37.5	55-99
	C ₁₁ H ₂₁ N	Tri-n-pentylamine	227.42	46.5	-327.1	2459.3	2452.1	2452.1	46.5	55-99
		$y' = 20.10 + 52.16x'$						$\Sigma x' = 163.0$ $\Sigma y' = 8675.0$ $\Sigma x'y' = 218,616.7$ $\Sigma x'^2 = 5277.5$ $n = 6$		
	C ₁₂ H ₂₃ N	Tri-n-hexylamine	(a) 245.31	43.5	-283.7	2267.8	2257.8 (116)	-	-	55-182
	C ₁₃ H ₂₅ N	Tri-n-heptylamine	(a) 267.39	52.5	-292.3	2762.1	2737.9 (116)	-	-	55-99

TABLE 112
AUGUST (1964)

AGI NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q° , KCAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
	$\text{C}_8\text{H}_9\text{N}_3\text{O}_6$	Formylurea	80.07	4.0	- 72.7	207.0	217.6	93.6	2.0	55-113
	$\text{C}_8\text{H}_{10}\text{N}_3\text{O}_6$	D-Tartarimide	160.12	5.0	- 65.4	427.0	439.6	207.9	4.0	55-54
		meso-tartarimide	"	"	"	427.0	"	207.9	4.0	55-54
	$\text{C}_{14}\text{H}_{16}\text{N}_4\text{O}_8$	R-Tartaric diethylester	296.22	20.0	-156.7	1065.1	1065.7	532.5	10.0	55-54
	"	H-Tartaric diester cis-isomer	"	"	"	1065.1	"	532.5	10.0	55-54
	"	meso-Tartaric diethylester	"	"	"	1065.1	"	532.5	10.0	55-54
		$y' = -5.47 + 52.68x$						$x_1' = 40.0$		
								$x_2' = 2068.4$		
								$x_3' y' = 17,441.6$		
								$x_4' y' = 336.0$		
								$y = 6$		
	CH_3CO	Formamide	45.04	2.0	- 50.6	134.9	131.6	-	-	55-209

TABLE 11
MILES (solid)

AN. NO.	FORMULA	NAME	MOL WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ kcal./mole		Y'	X'	REF.
						OBSERVED	CALCULATED			
C ₂ H ₄ N ₂ O ₂	Acetamide	59.07	5.5	-119.2	186.4	186.4	127.4	2.5	55-130	
C ₂ H ₅ NHCO ₂	Acetamide	89.07	5.5	-189.0	282.6	282.6	276.9	5.5	55-209	
C ₈ H ₈ N ₂ O ₂	Methyl oxamate	103.08	8.5	-85.4	305.4	305.4	285.9	5.5	55-124	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	89.09	7.5	-114.7	347.2	347.2	329.6	7.5	55-124	
C ₈ H ₈ N ₂ O ₂	Propyl oxamate	73.09	8.5	-156.1	439.9	439.9	434.2	8.5	55-209	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	117.10	8.5	-166.1	457.3	457.3	439.1	8.5	55-124	
C ₈ H ₈ N ₂ O ₂	n-Butylamide	87.12	11.5	-211.8	496.0	496.0	470.3	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	i-Butylamide	104.15	11.5	-239.4	551.5	551.5	524.8	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	Formanilide	121.13	16.5	-217.9	641.0	641.0	625.3	16.5	55-209	
C ₈ H ₈ N ₂ O ₂	Benzamide	135.16	19.5	-180.8	813.0	813.0	802.0	19.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Benzoylglycine	179.17	17.5	-174.1	1012.4	1012.4	1010.7	17.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Phenylpropionamide	164.15	23.5	-266.0	1095.6	1095.6	1091.3	23.5	55-118	
C ₈ H ₈ N ₂ O ₂	N-Propylpropionamide	139.19	21.5	-217.1	1175.4	1175.4	1167.4	21.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Anisyl)glycine	209.20	22.5	-241.6	1135.2	1135.2	1128.1	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzoylalanine	193.20	22.5	-186.3	1168.1	1168.1	1173.8	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	Propionamide	116.18	8.5	-211.3	1167.7	1167.7	1167.7	8.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(o-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.4	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(m-Tolyl)glycine	193.20	22.5	-185.1	1167.0	1167.0	1174.7	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.2	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(Phenylacetyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1170.6	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzylpropionamide	151.22	24.5	-255.8	1198.0	1198.0	1205.9	24.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	Phenacetin	179.17	17.5	-218.7	1285.2	1285.2	1269.6	17.5	55-160	
C ₁₁ H ₁₃ N ₂ O ₂	N-(o-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₁ H ₁₃ N ₂ O ₂	N-(p-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₂ H ₁₅ N ₂ O ₂	Benzanilide	197.23	30.5	-217.4	1556.9	1556.9	1575.9	30.5	55-209	
C ₁₂ H ₁₅ N ₂ O ₂	N-(Benzoyl)-N-phenylalanine	269.29	36.5	-215.9	1990.1	1990.1	1914.3	36.5	55-60	
CH ₂ N ₂ O	Urea	60.06	3.0	-75.9	151.0	150.4	77.7	1.5	18	
C ₂ H ₄ N ₂ O ₂	Acetamide	59.07	5.5	-119.2	186.4	186.4	127.4	2.5	55-130	
C ₂ H ₅ NHCO ₂	Acetamide	89.07	5.5	-189.0	282.6	282.6	276.9	5.5	55-130	
C ₈ H ₈ N ₂ O ₂	Methyl oxamate	103.08	8.5	-85.4	305.4	305.4	285.9	5.5	55-124	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	89.09	7.5	-114.7	347.2	347.2	329.6	7.5	55-124	
C ₈ H ₈ N ₂ O ₂	Propyl oxamate	73.09	8.5	-156.1	439.9	439.9	434.2	8.5	55-209	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	117.10	8.5	-166.1	457.3	457.3	439.1	8.5	55-124	
C ₈ H ₈ N ₂ O ₂	n-Butylamide	87.12	11.5	-211.8	496.0	496.0	470.3	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	i-Butylamide	104.15	11.5	-239.4	551.5	551.5	524.8	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	Formanilide	121.13	16.5	-217.9	641.0	641.0	625.3	16.5	55-209	
C ₈ H ₈ N ₂ O ₂	Benzamide	135.16	19.5	-180.8	813.0	813.0	802.0	19.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Benzoylglycine	179.17	17.5	-174.1	1012.4	1012.4	1010.7	17.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Phenylpropionamide	164.15	23.5	-266.0	1095.6	1095.6	1091.3	23.5	55-118	
C ₈ H ₈ N ₂ O ₂	N-Propylpropionamide	139.19	21.5	-217.1	1175.4	1175.4	1167.4	21.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Anisyl)glycine	209.20	22.5	-241.6	1135.2	1135.2	1128.1	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzoylalanine	193.20	22.5	-186.3	1168.1	1168.1	1173.8	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	Propionamide	116.18	8.5	-211.3	1167.7	1167.7	1167.7	8.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(o-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.4	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(m-Tolyl)glycine	193.20	22.5	-185.1	1167.0	1167.0	1174.7	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.2	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(Phenylacetyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1170.6	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzylpropionamide	151.22	24.5	-255.8	1198.0	1198.0	1205.9	24.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	Phenacetin	179.17	17.5	-218.7	1285.2	1285.2	1269.6	17.5	55-160	
C ₁₁ H ₁₃ N ₂ O ₂	N-(o-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₁ H ₁₃ N ₂ O ₂	N-(p-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₂ H ₁₅ N ₂ O ₂	Benzanilide	197.23	30.5	-217.4	1556.9	1556.9	1575.9	30.5	55-209	
C ₁₂ H ₁₅ N ₂ O ₂	N-(Benzoyl)-N-phenylalanine	269.29	36.5	-215.9	1990.1	1990.1	1914.3	36.5	55-60	
CH ₂ N ₂ O	Urea	60.06	3.0	-75.9	151.0	150.4	77.7	1.5	18	
C ₂ H ₄ N ₂ O ₂	Acetamide	59.07	5.5	-119.2	186.4	186.4	127.4	2.5	55-130	
C ₂ H ₅ NHCO ₂	Acetamide	89.07	5.5	-189.0	282.6	282.6	276.9	5.5	55-130	
C ₈ H ₈ N ₂ O ₂	Methyl oxamate	103.08	8.5	-85.4	305.4	305.4	285.9	5.5	55-124	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	89.09	7.5	-114.7	347.2	347.2	329.6	7.5	55-124	
C ₈ H ₈ N ₂ O ₂	Propyl oxamate	73.09	8.5	-156.1	439.9	439.9	434.2	8.5	55-209	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	117.10	8.5	-166.1	457.3	457.3	439.1	8.5	55-124	
C ₈ H ₈ N ₂ O ₂	n-Butylamide	87.12	11.5	-211.8	496.0	496.0	470.3	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	i-Butylamide	104.15	11.5	-239.4	551.5	551.5	524.8	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	Formanilide	121.13	16.5	-217.9	641.0	641.0	625.3	16.5	55-209	
C ₈ H ₈ N ₂ O ₂	Benzamide	135.16	19.5	-180.8	813.0	813.0	802.0	19.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Benzoylglycine	179.17	17.5	-174.1	1012.4	1012.4	1010.7	17.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Phenylpropionamide	164.15	23.5	-266.0	1095.6	1095.6	1091.3	23.5	55-118	
C ₈ H ₈ N ₂ O ₂	N-Propylpropionamide	139.19	21.5	-217.1	1175.4	1175.4	1167.4	21.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Anisyl)glycine	209.20	22.5	-241.6	1135.2	1135.2	1128.1	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzoylalanine	193.20	22.5	-186.3	1168.1	1168.1	1173.8	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	Propionamide	116.18	8.5	-211.3	1167.7	1167.7	1167.7	8.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(o-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.4	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(m-Tolyl)glycine	193.20	22.5	-185.1	1167.0	1167.0	1174.7	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Tolyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1173.2	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-(Phenylacetyl)glycine	193.20	22.5	-185.1	1167.7	1167.7	1170.6	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzylpropionamide	151.22	24.5	-255.8	1198.0	1198.0	1205.9	24.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	Phenacetin	179.17	17.5	-218.7	1285.2	1285.2	1269.6	17.5	55-160	
C ₁₁ H ₁₃ N ₂ O ₂	N-(o-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₁ H ₁₃ N ₂ O ₂	N-(p-Tolyl)alanine	207.12	23.5	-196.9	1241.7	1241.7	1257.1	23.5	55-208	
C ₁₂ H ₁₅ N ₂ O ₂	Benzanilide	197.23	30.5	-217.4	1556.9	1556.9	1575.9	30.5	55-209	
C ₁₂ H ₁₅ N ₂ O ₂	N-(Benzoyl)-N-phenylalanine	269.29	36.5	-215.9	1990.1	1990.1	1914.3	36.5	55-60	
CH ₂ N ₂ O	Urea	60.06	3.0	-75.9	151.0	150.4	77.7	1.5	18	
C ₂ H ₄ N ₂ O ₂	Acetamide	59.07	5.5	-119.2	186.4	186.4	127.4	2.5	55-130	
C ₂ H ₅ NHCO ₂	Acetamide	89.07	5.5	-189.0	282.6	282.6	276.9	5.5	55-130	
C ₈ H ₈ N ₂ O ₂	Methyl oxamate	103.08	8.5	-85.4	305.4	305.4	285.9	5.5	55-124	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	89.09	7.5	-114.7	347.2	347.2	329.6	7.5	55-124	
C ₈ H ₈ N ₂ O ₂	Propyl oxamate	73.09	8.5	-156.1	439.9	439.9	434.2	8.5	55-209	
C ₈ H ₈ N ₂ O ₂	Ethyl oxamate	117.10	8.5	-166.1	457.3	457.3	439.1	8.5	55-124	
C ₈ H ₈ N ₂ O ₂	n-Butylamide	87.12	11.5	-211.8	496.0	496.0	470.3	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	i-Butylamide	104.15	11.5	-239.4	551.5	551.5	524.8	11.5	55-209	
C ₈ H ₈ N ₂ O ₂	Formanilide	121.13	16.5	-217.9	641.0	641.0	625.3	16.5	55-209	
C ₈ H ₈ N ₂ O ₂	Benzamide	135.16	19.5	-180.8	813.0	813.0	802.0	19.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Benzoylglycine	179.17	17.5	-174.1	1012.4	1012.4	1010.7	17.5	55-209	
C ₈ H ₈ N ₂ O ₂	N-Phenylpropionamide	164.15	23.5	-266.0	1095.6	1095.6	1091.3	23.5	55-118	
C ₈ H ₈ N ₂ O ₂	N-Propylpropionamide	139.19	21.5	-217.1	1175.4	1175.4	1167.4	21.5	55-118	
C ₁₀ H ₁₂ N ₂ O ₂	N-(p-Anisyl)glycine	209.20	22.5	-241.6	1135.2	1135.2	1128.1	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂	N-Benzoylalanine	193.20	22.5	-186.3	1168.1	1168.1	1173.8	22.5	55-209	
C ₁₀ H ₁₂ N ₂ O ₂ </										

CONFIDENTIAL

TABLE 114
HYDRAZINES (contd)

AOL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v , KCAL/MOLF		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
352	N ₂ H ₂ O ₂	Hydrazine mononitrate	95.06	- 0.5	- 6.4	117.2	120.9	127.0	2.0	90
356	C ₆ H ₆ N ₂ O ₂	1-Ethyl-3-nitrobenzidine	119.09	- 2.5	- 33.6	270.1	265.1	247.5	2.5	77
	C ₆ H ₆ N ₂ O ₂	Hydrazine hydrogen oxalate	129.09	3.0	- 39.3	270.1	178.4	117.2	4.0	90
355	C ₆ H ₆ N ₂ O ₂	5,5'-Hydrazo-1,4-tetrazole	166.13	6.0	- 57.1	169.7	179.5	135.3	6.0	92
354	C ₆ H ₆ N ₂ O ₂	2,4-Dinitrophenylhydrazine	166.14	11.0	- 81.9	797.4	785.5	612.2	11.0	90
511	C ₆ H ₆ N ₂ O ₂	Phenylhydrazine	166.14	15.0	- 235.7	871.7	866.5	849.1	15.0	9
						875.4		871.5	15.0	55-100
490	C ₆ H ₆ N ₂ O ₂	ac-Methylphenylhydrazine	122.10	19.0	- 249.0	1048.3	1013.0	1025.2	19.0	55-100
693	C ₆ H ₆ N ₂ O ₂	2,2'-Hydrazobis-1-benzonitrile	166.22	23.0	- 271.4	1259.2	1264.5	1219.7	23.0	77
	C ₁₂ H ₁₀ N ₄ O ₂	1,4'-Dinitrohydrazobenzene	274.23	25.0	- 115.9	1196.1	1509.0	1319.4	25.0	26
591	C ₁₂ H ₁₀ N ₄	Hydrazobenzene	184.21	30.0	- 260.5	1530.4	1591.2	1571.1	30.0	99
						1587.5		1580.5	30.0	152
						1591.4		1597.1	30.0	25
						1597.3		1599.0	30.0	55-100
						1593.5		1595.5	30.0	55-147
592	C ₁₂ H ₁₀ N ₄ O ₂	Hydrazobenzene dihydroiodide	440.09	31.0	- 112.7	1614.8	1613.2	1593.5	31.0	99
512	C ₆ H ₆ N ₂ O ₂	Tetraphenylhydrazine	336.42	50.0	- 275.0	3066.7	3066.2	3069.0	50.0	5
511	C ₆ H ₆ N ₂ O ₂	1,3-Diaminoguanidine mononitrate	152.12	3.0	- 31.6	329.8	333.1	173.6	2.75	77
	C ₆ H ₆ N ₂ O ₂	1,2,3-Triaminoguanidine mononitrate	167.14	3.5	- 32.5	398.6	411.0	131.3	2.0	61
$y' = 32.16 + 57.04x'$						$2x' = 365.25$ $1y' = 19,666.4$ $1x'y' = 582,386.25$ $1x'^2 = 10,973.625$ $n = 19$				
353	N ₂ H ₂	Hydrazine (11q)	32.05	2.0	- 99.8	148.5	144.2(a)	-	-	90
691	N ₂ H ₂ O	Hydrazine hydrate (11q)	50.06	2.0	- 41.9	148.5	146.2(a)	-	-	50
117	C ₆ H ₆	Methylhydrazine (11q)	68.07	5.0	- 113.6	311.9	311.4(a)	-	-	20
354	C ₆ H ₆ N ₂ O	5,5'-Hydrazo-1H-tetrazole	166.11	6.0	- 57.1	159.9	179.0	-	-	77
511	C ₆ H ₆ N ₂ O	Phenylhydrazine	166.14	15.0	- 236.7	862.4	866.5	-	-	55-147
696	C ₁₂ H ₁₀ N ₄ O ₂	1,4'-Bisbenzamide	240.25	32.0	- 213.1	1675.5	1666.5	-	-	5
695	C ₁₂ H ₁₀ N ₄ O ₂	1,4'-Bisbenzamide	260.30	38.0	- 266.6	2006.3	1995.7	-	-	99

TABLE 115
HYDRAZINES (contd)

AOL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v , KCAL/MOLF		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
694	C ₁₈ H ₁₄ N ₄ O	Acetic 1,3-diphenylhydrazide	286.27	34.0	- 220.5	1792.9	1792.4	1796.3	34.0	99
531	C ₆ H ₆ N ₂ O	Carbohydrazide hydrogen oxalate	180.13	5.0	- 44.5	314.6	304.0	169.3	2.5	90
552	C ₆ H ₆ N ₂ O	Oxalic dihydrazide	116.10	5.0	- 67.7	378.9	325.7	150.0	4.5	57
						325.7		150.0	4.5	52
697	C ₆ H ₆ N ₂ O	Uraminobutene	133.12	5.5	- 65.1	345.5	340.5	174.5	- 2.75	96
697	C ₆ H ₆ N ₂ O	Malonic dihydrazide	132.13	8.0	- 66.9	476.5	481.5	235.3	4.0	57
698	C ₆ H ₆ N ₂ O	Succinic dihydrazide	166.15	11.0	- 720.4	639.6	572.2	312.5	5.5	57
$y' = 30.18 + 51.91x'$						$2x' = 53.75$ $1y' = 3630.5$ $1x'y' = 45,123.175$ $1x'^2 = 1,447.6625$ $n = 7$				

CONFIDENTIAL

CONFIDENTIAL

TABLE 114

MOL. NO.	FORMULA	NAME	MOL. WT.	OXYGEN DEFICIT	OXYGEN BALANCE	G. CAL/MOLE		Y'	X'	REF.
						OBSERVED	CALCULATED			
C ₃ H ₆	Atto-1-propene	(11q)	42.08	19.0	-266.2	1263.4	1250.7	1048.7	17.0	78
C ₁₂ H ₁₈ N ₆	2,3,4,5,6,7,8,9-octamethyl-1-octanetrinitrile		212.25	27.0	-233.8	1211.0	1210.3	1186.0	22.0	77
C ₁₀ H ₁₀ O ₄	p-Hydroxybenzoic anhydride		198.22	28.0	-286.0	1700.0	1676.1	1515.7	25.0	55-101
C ₁₀ H ₁₀ O ₄	Anhydrous		198.22	29.0	-254.6	1504.6	1502.9	1557.2	29.0	139
"	"		"	"	"	1557.2	"	1567.0	29.0	55-147
"	"		"	"	"	1552.6	"	1565.3	29.0	54-309
"	"		"	"	"	1517.0	"	1520.5	27.0	52-217
C ₁₀ H ₁₄ O ₄	p-Aminobenzoic anhydride		197.23	27.5	-212.1	1574.0	1574.6	1524.6	29.5	55-101
C ₁₀ H ₁₄ O ₄	2,3,4,5,6,7,8,9-octamethyl-1-octanetrinitrile		212.25	30.0	-266.1	1527.4	1460.6	1401.7	30.0	55-101
C ₁₀ H ₁₄ O ₄	p-Azobenzene		202.27	33.0	-217.9	1796.4	1700.6	1777.1	33.0	55-101
C ₁₀ H ₁₄ O ₄	p-Azobenzene		202.27	33.0	-230.8	2100.0	2095.6	2060.2	33.0	55-101
C ₁₀ H ₁₄ O ₄	Phenylazo(triphenylmethane)		318.43	66.0	-275.5	3171.1	3127.4	3202.0	66.0	152
C ₁₀ H ₁₄ O ₄	Phenylazo(triphenylmethane)		318.43	61.0	-276.1	3238.1	3281.8	3267.0	63.0	152
								X' = 139.5		
								Y' = 23.5487		
								X' = 502.382.0		
								X' = 16,912.25		
								a = 11		

TABLE 117

ADJ. NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ REQ./MOLE		Y'	X'	REF.
						GENERATED	CALCULATED			
	$C_{12}H_{16}O_2$	Ascorbic acid	198.22	28.0	-266.0	1534.5	1511.7	1547.1	28.0	55-107
	$C_{12}H_{16}N_2O_2$	Ascorbylamine	256.30	35.0	-215.5	1610.1	1607.4	1547.7	35.0	55-107
	$C_{12}H_{16}N_2O_3$	Ascorbyl-2-nitrate	286.30	35.0	-215.5	1608.6	1601.0	1608.3	35.0	55-107
	$C_{12}H_{16}N_2O_4$	Ascorbyl-2-sulfate	326.30	35.0	-215.5	1608.6	1601.0	1608.3	35.0	55-107
		$y' = 66.47 + 52.78x'$						$\Sigma x' = 167$		
								$\Sigma y' = 614.50$		
								$\Sigma x'y' = 310,713.10$		
								$\Sigma x'^2 = 5681.0$		
								$n = 5$		

CONFIDENTIAL

CONFIDENTIAL

TABLE 118
QUANTITIES (calculated)

ADL NO	FORMULA	NAME	MOLE WT.	OXYGEN (CALCULATED)	OXYGEN (ANALYZED)	OF. KCAL/MOLE OBSERVED	OF. KCAL/MOLE (CALCULATED)	Y'	X'	REF.
628	$C_8H_{10}N_4O_2$	1-Methyl-3-(2,2-dimethyl-2-ethyl)guanidine	267.13	0.5	-3.0	432.5	432.6	26.4	0.5	128-1
152	$C_8H_{10}N_4O_2$	Nitrogenidine	104.07	2.0	-30.7	208.5	208.5	108.3	2.0	77
.	208.8	.	108.2	2.0	23
.	210.2	.	107.6	2.0	84
.	207.8	.	106.2	2.0	124-3
.	210.3	.	107.7	2.0	74
124	$C_8H_{10}N_4O_2$	Guanidine nitrate	122.09	.	1.2	208.2	211.7	229.5	4.5	124
126	$C_8H_{10}N_4O_2$	1-Oxamyl-3-nitroguanidine	99.10	3.5	5.5	288.9	285.6	184.7	3.5	94
126	$C_8H_{10}N_4O_2$	Oxamylguanidine nitrate	165.12	.	33.5	295.1	285.7	181.6	6.0	128-4
630	$C_8H_{10}N_4O_2$	1-Ethyl-3-(2,2-dihydroxypropyl)guanidine dihydrate	268.19	4.0	-23.9	584.0	585.4	205.8	4.0	128-1
625	$C_8H_{10}N_4O_2$	1-Nitro-3-(1-hydroxyethyl)guanidine nitrate	193.13	4.5	-37.3	473.4	482.0	224.4	4.5	128-1
671	$C_8H_{10}N_4O_2$	1-Methyl-3-nitroguanidine	113.10	5.0	-77.7	376.6	377.1	258.3	5.0	84
550	$C_8H_{10}N_4O_2$	Oxamylguanidine (diethylamide)	64.04	6.0	-114.2	330.7	337.9	304.6	6.0	121
.	317.2	.	300.7	6.0	92
667	$C_8H_{10}N_4O_2$	1-Ethyl-3-nitroguanidine	112.13	8.0	-94.9	530.3	532.3	431.7	8.0	84
.	$C_8H_{10}N_4O_2$	Creatine	131.14	10.5	-123.1	595.1	581.5	546.3	10.5	49
.	$C_8H_{10}N_4O_2$	Oxamylguanidine	113.12	.	-158.5	558.1	561.1	534.7	10.5	84
668	$C_8H_{10}N_4O_2$	1-(n-Propyl)-3-nitroguanidine	116.15	11.0	-120.4	682.7	687.1	569.9	11.0	84
669	$C_8H_{10}N_4O_2$	1-(n-Butyl)-3-nitroguanidine	140.15	14.0	-139.8	844.8	842.4	725.3	14.0	84
670	$C_8H_{10}N_4O_2$	1-(n-Amyl)-3-nitroguanidine	174.20	17.0	-156.1	1004	997.4	844.8	17.0	84
622	$C_8H_{10}N_4O_2$	1,1'-(2-hydroxytriethylene)-bis(3-nitroguanidine) monomeric form	309.21	9.5	-44.0	661.1	602.9	219.2	4.25	128-1
.	.	$y' = 0.68 + 2.62x'$	$1.2x' = 127.25$ $2.2x' = 658.5$ $4.2x' = 58,653.4$ $1.2x' = 113.5625$ $x' = 22$.	.
152	$C_8H_{10}N_4O_2$	Nitrogenidine	104.07	2.0	-30.7	208.5	208.5	.	.	56
631	$C_8H_{10}N_4O_2$	1-Ethyl-3-(2-hydroxyethyl)guanidine nitrate	193.13	4.5	-37.3	462.7	452.0	.	.	95-3
543	$C_8H_{10}N_4O_2$	N-Oxamylamino acid	231.09	5.5	-67.1	338.7	396.3	.	.	56
.	$C_8H_{10}N_4O_2$	Diguanidine carbonate	180.17	9.0	-79.9	459.8	.	.	.	33

CONFIDENTIAL

TABLE 12U
AROMATIC NITROB (solid) (C₆H₅N)

ADL NO.	FORMULA	NAME	MOL WT	OXYGEN (CALC)	OXYGEN BALANCE	Q _c - KCAL/MOLE		Y ^a	Z ^b	REF.
						OBSERVED	ADJUSTED			
15	C ₆ H ₅ N ₂ O ₄	m-Dinitrobenzene	174.11	10.0	-25.2	695.3	697.5	350.0	5.0	110
		"	"	"	"	691.5	"	350.5	5.0	15
		"	"	"	"	699.3	"	351.4	5.0	39
		"	"	"	"	691.4	"	351.5	5.0	9
		"	"	"	"	696.3	"	350.0	5.0	101
		"	"	"	"	694.9	"	352.3	5.0	143
		"	"	"	"	693.5	"	349.3	5.0	21
		"	"	"	"	695.1	"	352.5	5.0	117
		"	"	"	"	703.2	"	353.5	5.0	15
		"	"	"	"	703.9	"	353.4	5.0	37
16	C ₆ H ₄ N ₂ O ₄	p-Dinitrobenzene	"	"	"	691.1	"	352.4	5.0	17
		"	"	"	"	692.9	"	351.2	5.0	37
		"	"	"	"	713.7	814.3	351.4	6.0	23
24	C ₆ H ₃ N ₂ O ₄	2,4-Dinitroanisole	191.13	12.0	-36.3	519.1	"	351.5	6.0	10
		"	"	"	"	517.1	552.3	355.1	6.5	23
		"	"	"	"	617.2	"	325.3	6.5	4
56	C ₆ H ₃ N ₂ O ₄	4-Methyl-2,4-dinitroanisole	197.15	11.5	-19.6	645.2	645.2	349.0	5.75	19
		2,4-Dinitrophenol	212.16	15.0	-13.1	972.4	972.0	362.1	7.5	12
		"	"	"	"	772.2	"	353.3	7.5	23
66	C ₆ H ₃ N ₂ O ₄	2,4-Dinitro-m-xylene	186.16	16.6	-25.5	1005.2	1005.7	364.9	6.0	6
604	C ₁₀ H ₁₃ N ₂ O ₄	2-(2,4-Dinitrophenyl)-2-hydroxyethyl-1,3-propanediol	297.23	19.1	-104.6	1222.2	1211.6	591.5	9.75	95
603	C ₁₀ H ₁₃ N ₂ O ₄	2-(2,4-Dinitrophenyl)-diethylamine	271.23	20.5	-123.2	1274.7	1273.2	619.2	10.25	85
1136	C ₁₀ H ₁₃ N ₂ O ₄	2-(2,4-Dinitrophenyl)-2-methyl-1,3-propanediol	271.23	"	-120.2	1264.9	1273.9	614.4	10.25	85
216	C ₆ H ₃ N ₃ O ₇	2,4,6-Trinitrophenol	229.11	6.5	-45.3	616.0	611.3	344.6	2.167	23
		"	"	"	"	616.2	"	345.3	2.167	35
		"	"	"	"	611.0	"	343.1	2.157	110
		"	"	"	"	618.1	"	345.6	2.177	15
		"	"	"	"	611.9	"	343.6	2.167	36
274	C ₆ H ₃ N ₃ O ₇	1,3,5-Trinitrobenzene	213.11	7.5	-56.3	651.7	660.3	363.5	2.59	143
277	C ₆ H ₃ N ₃ O ₇	1,3,5-Trinitrobenzaldehyde	241.12	4.5	-55.1	727.1	722.7	340.7	2.833	110
		"	"	"	"	748.9	768.2	350.1	3.167	10
		"	"	"	"	767.3	"	352.2	3.167	23
271	C ₆ H ₃ N ₃ O ₇	2,4,6-Trinitroanisole	240.13	"	-62.5	734.6	771.2	374.1	3.167	110
113	C ₆ H ₃ N ₃ O ₇	2,4,6-Trinitrochlorobenzene	227.13	10.5	-71.0	615.0	615.6	345.0	3.50	110
292	C ₆ H ₃ N ₃ O ₇	"	"	"	"	715.7	"	345.1	3.50	23
		"	"	"	"	614.3	"	343.1	3.50	86
		"	"	"	"	614.3	"	343.1	3.50	86
		"	"	"	"	614.3	"	343.1	3.50	86
294	C ₆ H ₃ N ₃ O ₇	2,4,6-Trinitrophenol	212.16	12.5	-75.1	653.7	935.0	344.6	2.557	37
318	C ₆ H ₃ N ₃ O ₇	"	"	"	"	913.0	"	344.6	2.557	143
		"	"	"	"	913.7	"	344.6	2.557	23
		"	"	"	"	937.7	968.5	374.5	2.50	6
325	C ₆ H ₃ N ₃ O ₇	"	"	"	"	971.6	"	374.5	2.50	110
		"	"	"	"	971.7	"	374.5	2.50	110
		"	"	"	"	968.1	"	374.5	2.50	23
324	C ₆ H ₃ N ₃ O ₇	Allyl picrate	259.17	14.5	-56.2	1066.2	1072.5	366.6	3.011	71
324	C ₆ H ₃ N ₃ O ₇	Propyl picrate	271.17	15.5	-91.4	1131.5	1090.1	367.7	3.167	71
331	C ₆ H ₃ N ₃ O ₇	2,3,5-Trinitroanisole	271.12	5.5	-32.2	552.0	653.9	360.8	1.375	110
335	C ₆ H ₃ N ₃ O ₇	2,2',3,3',5,5',6'-Hexanitro-diphenylene	409.22	14.5	-52.6	1321.7	1321.7	214.5	2.450	50
		"	"	"	"	1317.6	"	214.5	2.450	110
		"	"	"	"	1310.6	"	214.9	2.457	85
480	C ₁₀ H ₇ N ₂ O ₄	1-Nitronaphthalene	171.15	21.5	-193.7	1193.5	1190.2	1201.6	21.5	110
		1-Nitronaphthalene	"	"	"	1193.1	"	1201.2	21.5	7
481	C ₁₀ H ₇ N ₂ O ₄	1,6-Dinitronaphthalene	216.16	19.0	-137.1	1154.6	1154.8	591.1	7.5	110
		"	"	"	"	1152.6	"	591.1	7.5	7
		"	"	"	"	1157.3	"	591.5	7.5	143
482	C ₁₀ H ₇ N ₂ O ₄	1,8-Dinitronaphthalene	"	"	"	1156.6	"	591.3	7.5	110
		"	"	"	"	1151.0	"	591.5	7.5	7
		"	"	"	"	1155.1	"	591.8	7.5	143
483	C ₁₂ H ₉ N ₂ O ₄	1,2,5-Trinitronaphthalene	261.16	16.5	-100.3	1112.9	1112.1	127.0	5.5	7
293	C ₁₂ H ₉ N ₂ O ₄	1,3,5-Trinitronaphthalene	"	"	"	1122.6	"	127.0	5.5	7
484	C ₁₂ H ₉ N ₂ O ₄	"	"	"	"	1149.1	"	127.0	5.5	7
		"	"	"	"	1150.3	"	127.0	5.5	7

TABLE 174
AROMATIC NITRO (solid) (Cont'd)

[illegible]

CONFIDENTIAL

TABLE 125
ALTERNATE GUN TRINITRO (4-1114)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v - KCAL/MOLE		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
377	C ₆ H ₅ O ₂	Trinitromethane (Nitroform)	151.04	-1.5	+ 32.1	109.8	116.9	196.2	+1.5	16
						119.5	111.1	111.1	-1.5	71
						122.2	-	122.2	-1.5	71
574	C ₆ H ₅ O ₂	1,1,1-Trinitroethanol	215.11	-4.5	+ 36.6	66.1	62.3	62.3	+4.5	128-1
579	C ₆ H ₅ O ₂	Methyl 4,4,4-trinitrobutyrate	217.13	-5.5	+ 37.1	67.8	66.0	67.1	+5.5	128-1
		1,1,1-Trinitro-2-propenol acetate	-	-	+ 37.1	66.1	66.8	66.1	+5.5	128-1
438	C ₆ H ₅ O ₂	Vinyl 4,4,4-trinitrobutyrate	215.11	-4.5	+ 36.6	72.0	71.1	69.7	+4.5	128-1
616	C ₆ H ₅ O ₂	Methyl 1,1,1-trinitro-2-propenylacetate	207.16	-4.5	+ 36.1	71.5	70.0	71.1	+4.5	128-1
553	C ₁₁ H ₁₅ O ₂	2,2,2,4,5-Pentamethyl-1,1,1,3,3,3-hexanitrohexane	279.21	-14.5	+ 61.1	107.1	106.7	106.3	+14.5	128-1
			326.30	-24.0	+114.2	163.1	163.5	164.0	+24.0	129-1
								1 A ^b = 59.5		
								2 A ^b = 60.1		
								2 A ^b = 71.05		
								2 A ^b = 103.25		
								n = 11		
210	C ₈ H ₅ O ₂	Tetrinitroethane	196.05	-6.0	+ 30.2	102.4	107.1	-	-	116
						107.1	107.1	-	-	61

TABLE 126
ALTERNATE GUN TRINITRO (4-1114)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v - KCAL/MOLE		Y ^a	X ^a	REF.
						OBSERVED	CALCULATED			
340	C ₆ H ₅ O ₂	2,2,2-Trinitropropanol	181.07	-1.5	+ 31.1	227.0	245.0	212.1	+1.5	128-1
567	C ₆ H ₅ O ₂	1,1,1-Trinitroethane	155.07	-0.5	+ 3.0	241.2	241.2	212.1	+1.5	71
576	C ₆ H ₅ O ₂	1,1,1,1-Tetrahydro-2,2,2-trinitropropanol	245.09	0.0	+ 0.0	280.2	281.7	271.7	+0.0	128-1
639	C ₆ H ₅ O ₂	4,4,4-Trinitrobutyramine	222.12	+4.0	+ 26.0	277.4	277.4	256.1	+4.0	128-1
577	C ₆ H ₅ O ₂	5,5,5-Trinitro-2-pentanone	221.13	-6.5	+ 47.1	63.6	63.6	64.0	+6.5	128-1
566	C ₆ H ₅ O ₂	2,2,2-Trinitroethanol acetate	220.12	-7.5	+ 49.1	121.0	101.7	101.5	+7.5	128-1
523	C ₆ H ₅ O ₂	1,1,1,3,5,5,5-Heptanitro-2-pentanone	357.15	-11.5	+ 6.2	595.5	595.3	593.5	+11.5	128-1
331	C ₆ H ₅ O ₂	1,3-Bis(2,2,2-trinitroethyl)-propane	366.16	0.0	+ 0.0	622.0	622.9	622.0	+0.0	71
110	C ₆ H ₅ O ₂	2,2,2-Trinitroethanol	155.10	-1.0	+ 3.1	65.1	65.1	61.5	+1.0	71
525	C ₆ H ₅ O ₂	2,2,2-Trinitroethyl-2,2,2-trinitroacetate	366.17	-2.5	+ 10.2	720.0	721.0	695.0	+2.5	128-1
								2 A ^b = 15.5		
								2 A ^b = 371.9		
								2 A ^b = 10,161.75		
								2 A ^b = 121.625		
								n = 11		
266	C ₆ H ₅ O ₂	Trinitroacetone	175.05	+2.0	+ 1.3	230.1	175.0	-	-	71
567	C ₆ H ₅ O ₂	1,1,1-Trinitroethane	155.07	-0.5	+ 3.0	241.1	241.1	-	-	71
582	C ₆ H ₅ O ₂	4,4,4-Trinitro-5,5,5-trinitro-2-pentanone	217.15	-12.5	+ 50.2	97.5	97.4	-	-	128-1
481	C ₆ H ₅ O ₂	Methyl 2,2,2-trinitroethylacetate	241.22	-11.5	+ 71.6	1162.0	1162.0	-	-	128-1
331	C ₆ H ₅ O ₂	1,3-Bis(2,2,2-trinitroethyl)-propane	366.16	0.0	+ 0.0	611.1	620.9	-	-	128-1
581	C ₆ H ₅ O ₂	1,3-Bis(2,2,2-trinitroethyl)-propane	366.16	0.0	+ 0.0	611.1	620.9	-	-	128-1
581	C ₆ H ₅ O ₂	4,4,4-Trinitro-5,5,5-trinitro-2-pentanone	217.15	-12.5	+ 50.2	97.5	97.4	-	-	128-1

CONFIDENTIAL

CONFIDENTIAL

TABLE 127
NITRATES (liquid)

ADL NO	FORMULA	NAME	MOL WT.	OXYGEN DEMANDS	OXYGEN BALANCE	O ₂ - KCAL/MOLE		Y'	X'	REF.
						Observed	Calculated			
647	C ₁₀ H ₁₆ NO ₈	Diethyl 3-hydroxyglutarate nitrate	210.22	18.5	-115.8	1127.1	1128.2	1077.0	18.5	126-1
96	C ₁₀ H ₁₆ O ₈	1,2-Ethanedithiol dinitrate	192.17	0.0	0.0	266.5	266.5	130.4	0.0	153
17	C ₁₀ H ₁₆ O ₈	Dithyleneglycol dinitrate	196.12	5.0	-10.8	527.4	511.9	263.0	2.5	109
535	C ₁₀ H ₁₆ O ₈	1,4-Butanediol dinitrate	186.12	6.0	-52.3	515.6	575.6	263.2	2.5	95
462	C ₁₀ H ₁₆ O ₈	1,3-Butanediol dinitrate	"	"	"	513.3	"	261.0	3.0	128-1
167	C ₁₀ H ₁₆ O ₈	1,2-Butanediol dinitrate	"	"	"	507.6	"	259.0	3.0	128-1
632	C ₁₀ H ₁₆ O ₈	2,3-Butanediol dinitrate	"	"	"	516.8	"	261.6	3.0	134-1
173	C ₁₀ H ₁₆ O ₈	1,5-Pentanediol dinitrate	196.15	4.0	-78.2	732.6	735.6	363.5	4.5	128-1
		2,5-Pentanediol dinitrate	"	"	"	725.8	"	350.1	4.5	128-1
		Tetethylene glycol dinitrate	240.17	10.0	-66.6	855.1	819.2	444.3	5.0	95
638	C ₁₀ H ₁₆ O ₈	1,6-Hexanediol dinitrate	206.17	22.0	-92.2	878.1	892.5	446.2	6.0	128-1
972	C ₁₀ H ₁₆ O ₈	Diethyl tartrate dinitrate	206.17	"	-64.8	917.6	928.0	452.4	6.0	95
131	C ₁₀ H ₁₆ O ₈	Nitroglycerin	127.09	-0.5	+1.5	367.2	357.6	118.0	-0.167	95
"	"	"	"	"	"	363.8	"	117.4	-0.167	115
"	"	"	"	"	"	365.5	"	120.0	-0.167	21
"	"	"	"	"	"	365.5	"	120.9	-0.167	106
"	"	"	"	"	"	365.5	"	119.7	-0.167	127
"	"	"	"	"	"	365.5	"	119.2	-0.167	38
"	"	"	"	"	"	367.2	"	122.6	-0.167	93
165	C ₁₀ H ₁₆ O ₈	1,2,3-Butanetriol trinitrate	206.12	+2.5	-17.6	517.5	521.7	170.6	+0.833	95
17	"	1,2,4-Butanetriol trinitrate	"	"	"	493.2	"	171.5	0.833	6
167	"	2-Methyl-1,2,3-propanetriol trinitrate	"	"	"	517.5	"	171.8	0.833	95
167	C ₁₀ H ₁₆ O ₈	1,2,3-Trihydroxyethyl-1,2,3-propanetriol trinitrate	271.15	4.5	-26.6	630.9	615.1	209.5	1.5	95
645	C ₁₀ H ₁₆ O ₈	1,1,5-Pentanetriol trinitrate	206.15	5.0	-36.7	675.7	681.5	211.5	1.5	128-1
263	C ₁₀ H ₁₆ O ₈	2-Hydroxyethyl-1,2-methyl-1,1,3-propanetriol trinitrate	"	"	"	671.9	"	223.1	1.833	23
111	C ₁₀ H ₁₆ O ₈	1-Methyl-1,1,3-propanetriol trinitrate	209.16	"	-29.4	715.2	695.6	232.5	1.833	93
624	C ₁₀ H ₁₆ O ₈	2-(Hydroxymethyl)-1,1,3-propanetriol trinitrate	311.21	12.5	-58.3	1507.7	1375.4	341.4	4.167	128-1
636	C ₁₀ H ₁₆ O ₈	2-(Hydroxymethyl)-2-(propoxymethyl)-1,1,3-propanetriol trinitrate	311.21	12.5	-69.7	1107.2	1114.1	362.7	4.5	6
237	C ₁₀ H ₁₆ O ₈	1,3,3-Triethyl-1,2-propanetriol trinitrate	346.17	4.0	-1.7	752.1	760.5	181.7	2.0	95
y' = 129.37 + 52.15x'								z' = 35.82y'		
								Σ y' = 43,144.2306		
								Σ z' = 607.44335		
								n = 33		
133	C ₁₀ H ₁₆ O ₈	2-Ethoxy	194.07	1.0	-11.3	320.1	275.1	"	"	95
162	C ₁₀ H ₁₆ O ₈	ethyl nitrate	91.07	3.5	-61.5	320.1	320.1	"	"	15
"	"	"	"	"	"	322.4	"	"	"	34-273
73	C ₁₀ H ₁₆ O ₈	1,2,6-Hexanetriol trinitrate	271.19	9.5	-75.0	616.6	616.6	218.1	"	128-1
411	C ₁₀ H ₁₆ O ₈	Allyl isocyanurate	111.21	12.5	-62.1	934.8	1061.7	"	"	6
527	C ₁₀ H ₁₆ O ₈	1,3-Bis(allyloxy)propan-2-ol dinitrate	206.15	11.0	-91.7	1131.7	1223.0	"	"	95
21	C ₁₀ H ₁₆ O ₈	2,2-Bis(allyloxy)propan-1-ol dinitrate	196.17	22.0	-115.9	1517.2	1476.1	"	"	128-1

CONFIDENTIAL

TABLE 12
HEAT OF COMBUSTION

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	HEAT OF COMBUSTION OBSERVED (CAL/GM)	HEAT OF COMBUSTION CALCULATED (CAL/GM)	Y*	X*	HLF.
322	$C_4H_5NO_2$	Vinyl nitrate polymer	69.06	2.5	-46.9	262.5	265.6	250.1	2.5	250.1
326	$C_8H_8N_2O_4$	2,4,6-Trinitrophenyl nitrate	256.12	7.0	-44.9	704.1	766.6	699.1	7.0	699.1
327	$C_8H_8N_2O_4$	2-(2,4,6-Trinitrophenyl)-ethanol nitrate	314.16	9.0	-50.3	850.9	850.9	750.1	9.0	750.1
411	$C_6H_8N_2O_4$	1,2-Propanediol-2-nitrate 1-(2-nitroformate)	260.16	12.0	-73.9	877.0	894.2	766.5	12.0	766.5
168	$C_6H_8N_2O_4$	2-Methyl-2-nitro-1,3-propanediol dinitrate	226.15	9.5	-74.9	731.4	731.4	219.2	9.5	219.2
41	$C_6H_8N_2O_4$	2,2-Dimethyl-1,3-propanediol dinitrate	194.15	9.0	-74.9	715.9	715.9	146.6	9.0	146.6
74	$C_6H_8N_2O_4$	2-(3,5-Dinitrophenyl)-2-nitro-1,3-propanediol dinitrate	377.19	9.5	-100.3	1022.7	1019.9	779.1	9.5	779.1
139	$C_6H_8N_2O_4$	2-Nitro-2-(2-nitrophenyl)-1,3-propanediol dinitrate	332.19	12.0	-77.4	1071.7	1076.7	821.7	12.0	821.7
255	$C_6H_8N_2O_4$	2-Ethyl-2-(hydroxymethyl)-1,3-propanediol trinitrate	269.17	6.5	-50.5	825.5	839.4	274.2	6.5	274.2
93	$C_6H_8N_2O_4$	Erythritol tetrinitrate	320.11	-1.0	-5.3	621.3	620.9	110.4	-1.0	110.4
297	$C_6H_8N_2O_4$	Pentaerythritol tetrinitrate	316.15	-2.0	-10.1	615.1	620.6	151.6	-2.0	151.6
"	"	"	"	"	"	617.5	"	252.8	"	252.8
"	"	"	"	"	"	636.5	"	150.7	"	150.7
231	$C_{10}H_{14}N_4O_{12}$	2,2,2,5-Tetrakis(hydroxymethyl)pyrrolizidinone tetrinitrate	341.22	11.0	-65.8	1072.4	1072.4	271.4	11.0	271.4
"	"	"	"	"	"	1077.7	"	274.0	"	274.0
229	$C_{10}H_{14}N_4O_{12}$	2,2,2,5-Tetrakis(hydroxymethyl)pyrrolizidinone tetrinitrate	355.24	14.0	-56.7	1272.7	1251.1	317.9	14.0	317.9
"	"	"	"	"	"	1210.7	"	194.9	"	194.9
623	$C_6H_8N_2O_4$	1-[2,2,2-Tris(hydroxymethyl)ethoxy]-1,2-propanediol pentanitrate	335.22	6.5	-21.9	1018.9	1008.0	199.2	6.5	199.2
216	$C_6H_8N_2O_4$	Tetrakis(2-hydroxyethyl)-azanium pentanitrate	316.26	9.0	-30.0	1167.6	1128.6	226.7	9.0	226.7
230	$C_6H_8N_2O_4$	2-Hydroxy-1,1,3,3-cyclohexanetetramethanol pentanitrate	331.23	9.5	-55.2	1156.5	1126.5	235.8	9.5	235.8
228	$C_{10}H_{14}N_4O_{12}$	2-Hydroxy-1,1,3,3-cyclohexanetetramethanol pentanitrate	345.26	12.5	-41.9	1250.9	1247.0	250.7	12.5	250.7
92	$C_6H_8N_2O_4$	Dulcitol hexanitrate	352.17	-2.0	-7.1	670.9	670.9	110.9	-2.0	110.9
133	"	Sorbitol hexanitrate	"	"	"	670.5	"	104.5	"	104.5
152	"	Mannitol hexanitrate	"	"	"	677.1	"	116.6	"	116.6
"	"	"	"	"	"	677.9	"	112.7	"	112.7
"	"	"	"	"	"	678.9	"	111.5	"	111.5
"	"	"	"	"	"	711.7	"	115.0	"	115.0
67	$C_{10}H_{14}N_4O_{12}$	Dipentaerythritol hexanitrate	5	-2.0	-27.5	1250.7	1262.1	206.9	-1.5	206.9
239	$C_{10}H_{14}N_4O_{12}$	1,2,2,2,4,5-Hexamethanetetramethanol hexanitrate	624.26	12.0	-36.3	1395.1	1395.7	233.7	12.0	233.7
								$Y^* = 74.35$ $X^* = 781.10$ $Y^*X^* = 32,405,5912$ $X^*Y^* = 33,666,662$ $X^* = 31.0$		
94	$C_6H_8N_2O_4$	Ethanolamine dinitrate	93.13	1.5	-14.2	317.5	317.4	-	-	317.4
323	$C_8H_8N_2O_4$	Vinyl nitrate polymer	69.06	2.5	-46.9	259.9	265.6	-	-	265.6
75	$C_6H_8N_2O_4$	2-(2,4,6-Trinitrophenyl)-ethanol nitrate	273.16	11.5	-67.4	941.6	945.3	-	-	945.3
609	$C_6H_8N_2O_4$	1-(2-Ethoxyphenyl)-1,2-ethanediol dinitrate	273.15	"	-67.4	930.9	945.7	-	-	945.7
645	$C_6H_8N_2O_4$	2,5-Hexanediol dinitrate	208.17	12.0	-92.2	871.1	871.1	-	-	871.1
228	$C_{10}H_{14}N_4O_{12}$	2-Hydroxy-1,1,3,3-cyclohexanetetramethanol pentanitrate	345.26	12.5	-41.9	1250.7	1277.7	-	-	1277.7
133	$C_6H_8N_2O_4$	Sorbitol hexanitrate	352.17	-2.0	-7.1	773.7	670.9	-	-	670.9
59	$C_{10}H_{14}N_4O_{12}$	Dipentaerythritol hexanitrate	574.26	-2.0	-27.5	1175.0	1262.1	-	-	1262.1

CONFIDENTIAL

TABLE 130
NITROAMIDES (cont'd)

ADI. NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _v , KCAL/MOLE		Y ¹	Y ²	REF.
						Observed	Calculated			
200	$C_7H_5N_3O_5$	Nitroresorcinol	165.06	0.5	- 7.6	112.3	127.0	112.5	0.5	124
197	$C_8H_5N_3O_5$	N-Methyl-N-nitrosulfonyl- nitrate (MNSAN)	179.09	2.5	- 22.3	178.2	382.9	227.3	2.5	86
184	$C_8H_5N_3O_5$	1-Nitrohydantoin	155.08	3.5	- 38.6	295.0	293.0	230.1	2.5	85
186	$C_8H_5N_3O_5$	5-Methyl-1-nitrohydantoin	159.10	6.5	- 65.4	188.8	185.4	285.4	3.5	85
56	$C_8H_5N_3O_5$	1,3-Dinitro-2-imidazolidone	175.09	1.0	- 27.3	390.6	396.6	175.6	1.5	128-3
63	$C_8H_5N_3O_5$	4,4'-Bis(2-hydroxyethyl)- N,N'-bis(1-nitroacetyl)- dinitrobenzene (BBDN)	356.17	4.0	- 18.0	716.7	708.3	210.6	2.0	124
51	$C_{10}H_7N_3O_5$	1,4-Dinitro-2,5-pyrazinedione	204.10	0	- 31.4	452.8	448.0	208.0	2.0	85
58	$C_{10}H_7N_3O_5$	N,N'-Dimethyl-N,N'-dinitro- oxamide	206.12	5.0	- 30.8	500.0	500.0	216.0	2.5	85
60	$C_{10}H_7N_3O_5$	1,1'-Ethylenbis(1-nitroresorcinol)	216.15	6.0	- 40.7	510.4	510.6	250.1	3.0	85
53	$C_{10}H_7N_3O_5$	3,5-Dinitro-1,3,4-dinitro- 2,5-pyrazinedione	212.16	10.0	- 68.9	759.1	755.7	344.8	5.0	85
607	$C_{10}H_7N_3O_5$	Diethyl ethylenbis(N-nitro- carbamate)	294.22	15.0	- 81.6	1035.4	1022.6	490.5	7.5	85
y ¹ = 101.05 + 52.44x ¹								$1 x^1 = 15.00$ $1 y^1 = 1027.7$ $1 x^1 y^1 = 14,477.9$ $1 x^1 = 156.50$ $n = 16$		
612	$C_{10}H_7N_3O_5$	Nitroresorcinol	165.06	2.0	- 21.6	227.6	223.9	-	-	96
	$C_{10}H_7N_3O_5$	N-Methyl-N,5-dinitro-2- furanamide	215.12	4.5	- 63.2	768.0	671.6	-	-	85
55	$C_{10}H_7N_3O_5$	Dinitrobenzotriazole	193.08	4.0	- 44.1	703.3	206.0	-	-	96
	$C_{10}H_7N_3O_5$	5,5-Dimethyl-1,3-dinitro- hydantoin	218.13	7.0	- 51.3	604.2	578.5	-	-	85

TABLE III
FUSIONS (liquid)

[illegible]

TABLE 22:
FLUORON (solid)

ANL NO	FORMULA	NAME	MOL. WT.	OXYGEN HIGH-PRESSURE	OXYGEN BALANCE	Q. CAL.		Y'	X'	REF.
						OBSERVED	CALCULATED			
				(to MP)	(to MP)					
	C ₄ H ₅ PO ₂	Fluorooctetic acid	76.02	1.0	-61.5	170.3	172.2	169.1	3.0	138
	C ₄ H ₅ FeO ₂	2-Fluorooctanamide	77.46	1.5	-71.4	210.1	215.7	207.8	-7.9	138
	C ₄ H ₅ PO	p-Fluorophenol	112.10	13.0	-189.5	555.5	591.6	595.3	33.8	133
	C ₄ H ₅ PO ₂	o-Fluorooctanoic acid	110.11	11.0	-159.7	739.9	735.7	747.0	11.0	133
	"	p-Fluorooctanoic acid	"	"	"	737.4	"	746.7	11.0	134
	C ₄ H ₅ FeO	p-Fluorooctaniline	151.15	18.5	-151.3	977.7	977.9	981.0	18.5	133
	"	p-Fluorooctanilide	"	"	"	978.5	"	981.5	10.5	138
	C ₄ H ₅ PO ₂	α-Fluorooctanamide	116.15	19.0	-151.0	1031.5	1011.9	1005.9	19.0	139
	C ₄ H ₅ PO ₂	Ethyl p-fluorooctanoate	168.16	-20.0	-190.3	1000.2	1054.1	1035.5	20.0	133
	C ₁₀ H ₁₇ PO ₂	Methyl α-fluorooctanoate	180.17	22.0	-195.4	1187.5	1182.1	1155.5	22.0	133
	C ₆ H ₁₁ P	Fluorooctadecane	133.10	23.0	-276.3	1260.0	1217.0	1211.0	23.0	1,5
	C ₈ H ₁₃ FeNO	2,2-Difluorooctanamide	95.15	3.5	-58.9	266.9	212.9	102.7	1.75	138
	C ₈ H ₁₃ FeO	2,2-Difluorooctanilide	171.15	17.5	-161.6	981.4	937.8	673.9	8.75	133
		$y' = 1L.19 + 5C.27x'$								
								1 x' = 14.0		
								3 y' = 10,337.0		
								1 x' y' = 176,119.05		
								1 x' = 3324.375		
								L = 11		

CONFIDENTIAL

TABLE 111
OZ TRIFLUOROS (11111111)

ADL NO.	FORMULA	NAME	MOL WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
				(11111111)	(11111111)					
	C ₁₀ H ₈ F ₃ O	o,o',o'-Trifluoro-m-cresol	162.11	15.0	-10.2	761.9	764.6	162.1	15.0	115
	C ₁₀ H ₇ F ₃ O	p,p',o'-Trifluorotoluene	166.11	15.0	-10.2	809.7	807.3	166.1	15.0	115
	C ₁₀ H ₆ F ₃ O ₂	m,p',o'-Trifluoro-p-toluidic acid (a)	174.12	"	-10.2	805.7	801.4	174.0	15.0	115
	C ₁₀ H ₆ F ₃ N	o,o',p'-Trifluoro-m-toluidine	161.13	15.0	-10.2	819.7	815.7	161.1	15.0	115
	C ₁₀ H ₆ F ₃ NO	o,o',p'-Trifluoro-m-acetotolide (a)	201.15	19.5	-51.5	1047.7	1047.9	144.0	14.5	115
		y ¹ = 16.07 + 51.61x ¹						1 x ¹ = 79.0 2 x ¹ = 167.0 3 x ¹ = 68.251.35 4 x ¹ = 1256.5 n = 5		

TABLE 13L
NITROSAMINES (solid and liquid)

ADL NO.	FORMULA	NAME	MOL WT.	OXYGEN REQUIRED	OXYGEN BALANCE	O ₂ KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
195	C ₁₀ H ₁₆ N ₂ O	Diethylnitrosamine (liq)	76.08	6.0	-129.6	194.3	175.1	171.0	6.0	190
617	C ₁₀ H ₁₆ N ₂ O	N-Ethyl-N-nitrosamine (liq)	116.15	20.0	-213.1	1118.4	1096.9	1112.2	20.0	190
676	C ₁₂ H ₁₈ N ₂ O	Diphenylnitrosamine (a)	198.22	20.0	-225.0	2510.1	1546.1	1511.7	20.0	191
						1530.6		1532.4	20.0	213
776	C ₁₆ H ₁₈ N ₂ O ₂	3,7-Dinitroso-3,4,5,7-tetrabicyclo[3.3.1]nonane	186.13	11.0	-111.7	657.7	387.5	371.1	6.5	20
						871.1		395.2	6.5	207
24	C ₁₀ H ₁₆ N ₂ O ₃	Hexahydro-1,3,5-trinitroso-oxazine (H-501)	176.13	6.0	-95.1	551.5	515.9	161.5	2.0	201
						556.2		166.6	2.0	15,197
						579.1			2.0	207
		y ¹ = 56.03 + 53.13x ¹						1 x ¹ = 101.0 2 x ¹ = 5879.1 3 x ¹ = 117,255.90 4 x ¹ = 2160.5 n = 9		
195	C ₈ H ₁₆ N ₂ O	Dimethylnitrosamine (liq)	74.08	6.0	-129.6	170.3	193.1	-	-	190
		This value as reported by Nam, Abstr. is obviously a misprint.								

CONFIDENTIAL

TABLE 145
THIOPHENE (solid and liquid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p , KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
574	C ₄ H ₄ S	2,5-Dinitrothiophene (a)	124.13	7.2	-54.1	593.1	533.2	393.5	7.0	50
575	C ₄ H ₄ S	2,6-Dinitrothiophene (a)	124.13	9.5	-37.7	612.1	612.1	520.5	7.5	50
576	C ₄ H ₄ S	3-Methyl-2,5-dinitrothiophene (a)	138.16	10.6	-45.0	717.1	715.2	571.0	10.0	50
577	C ₄ H ₄ S	Thiophene (114)	84.13	12.2	-22.2	601.2	601.2	551.5	12.0	79
578	C ₄ H ₄ S	1-Methyl-2-nitrothiophene (a)	123.16	12.2	-13.7	711.2	717.7	652.5	12.0	53
								$\Sigma x^1 = 63.0$ $\Sigma y^1 = 3471.3$ $\Sigma x^1 y^1 = 17,421.25$ $\Sigma x^2 = 63.5$ $\Sigma y^2 = 6$		
699	C ₈ H ₈ S	Thiophene (114)	84.13	12.2	-22.2	610.1	603.9	-	-	2-37
	C ₈ H ₈ S	2-Thiophene carboxylic acid (a)	124.09	12.2	-13.7	612.1	600.0	-	-	2-155
		* Calculated to 50.								

TABLE 146
NITROSO (solid)

ADL NO.	FORMULA	NAME	MOL. WT.	OXYGEN REQUIRED	OXYGEN BALANCE	Q _p , KCAL/MOLE		Y ¹	X ¹	REF.
						OBSERVED	CALCULATED			
411	C ₁₀ H ₁₀ N ₂ O	N,N-Dimethyl-p-nitrosaniline	190.16	20	-213.1	1124.1	1123.2	1100.0	20	190, 2-212
						1125.8		1100.5	20	211
80	C ₁₀ H ₁₀ N ₂ O	p-Nitrosodiphenylamine	190.22	20	-213.0	1547.2	1517.6	1523.3	28	211
		Nitrosoparacetamol	168.11	10	-95.2	582.5	539.1	267.6	5	190
								$\Sigma x^1 = 73.0$ $\Sigma y^1 = 1226.3$ $\Sigma x^1 y^1 = 66,124.60$ $\Sigma x^2 = 1609.0$ $\Sigma y^2 = 4$		

CONFIDENTIAL
SECURITY INFORMATION

TABLE 137
HEAT OF HYDRATION^a

$$Q_{\text{Hydration}} = Q_{\text{Formation of hydrate}} - Q_{\text{Formation of anhydrous salt}} - Q_{\text{Formation of water}}$$

Hydrate	Q_F kcal/mole	Anhydrous Compound	Q_F kcal/mole	$\Delta Q_F/H_2O$ kcal/mole
$N_2H_4 \cdot H_2O$ (aq.)	63.9	N_2H_4 (aq.)	-8.2	72.1
$N_2H_4 \cdot H_2O$ (liq)	48.0	N_2H_4 (liq)	-12.1	70.1
$NaOH \cdot H_2O$ (s)	175.3	$NaOH$ (s)	102.0	73.3
$H_4P_2O_7 \cdot 1.5H_2O$ (s)	637.5	$H_4P_2O_7$ (s)	513.7	82.4
$H_4P_2O_7 \cdot 1.5H_2O$ (liq)	634.4	$H_4P_2O_7$ (liq)	529.4	70.0
$H_2SO_4 \cdot H_2O$ (s)	273.3	H_2SO_4 (s)	196.3	70.9
$H_2SO_4 \cdot H_2O$ (liq)	268.7	H_2SO_4 (liq)	193.8	74.9
$H_2SeO_4 \cdot H_2O$ (s)	204.5	H_2SeO_4 (s)	130.3	74.2
$H_2SeO_4 \cdot H_2O$ (liq)	200.0	H_2SeO_4 (liq)	126.8	73.2
$(COONH_4)_2 \cdot 2H_2O$ (s)	340.2	$(COONH_4)_2$ (s)	197.5	71.3
$(COONH_4)_2 \cdot H_2O$ (s)	339.1	$(COONH_4)_2$ (s)	267.2	71.9
$(NH_4)_2SO_4 \cdot H_2O$ (s)	283.6	$(NH_4)_2SO_4$ (s)	212.3	71.3
$3PbI_2 \cdot PI_3 \cdot 12H_2O$ (s)	977.3	$3PbI_2 \cdot PI_3$ (s)	131.8	70.6
$3PbI_2 \cdot 12H_2O$ (s)	952.2	$3PbI_2 \cdot 12H_2O$ (s)	111.0	70.1
$LiBr \cdot H_2O$ (s)	158.4	$LiBr$ (s)	83.8	74.6
$LiBr \cdot 2H_2O$ (s)	230.0	$LiBr$ (s)	83.8	73.1
$LiBr \cdot 3H_2O$ (s)	302.0	$LiBr$ (s)	83.8	72.4
$Li_2SO_4 \cdot H_2O$ (s)	413.7	Li_2SO_4 (s)	342.35	71.2
$KF \cdot 2H_2O$ (s)	277.1	KF (s)	134.5	71.3
$KF \cdot 4H_2O$ (s)	418.0	KF (s)	134.5	70.9

$$\Sigma (\Delta Q_F) = 1455.8$$

$$n = 20$$

$$Av. \Delta Q_F = 72.8$$

$$Q_{\text{Hydration}} = 72.8 - 68.3 = +4.5 \text{ kcal/mole}$$

^aData from Ref. 16.

CONFIDENTIAL

TABLE 100

SALT DATA

$$\Delta_f^\circ (\text{salt acid}) = \Delta_f^\circ (\text{salt}) - \Delta_f^\circ (\text{acid} + \text{base}) = -\Delta_f^\circ (\text{salt}) + \Delta_f^\circ (\text{acid} + \text{base}) - \Delta_f^\circ (\text{salt})$$

Formula	Name	Mol. wt.	Gr. Needed	Gr. Bal.	Heat Observed, kcal/mole Formation	Δ_f°	Δ_f° per salt 1 mole kcal/mole	Ref.	
$\text{CH}_3\text{N}_2\text{O}_2$ HNO_3	Methylamine nitrate (s) (liq)	91.07 31.06	2.0 4.5	-34.0 -231.0	-	218.4 234.1	29 calc.	82a	
$\text{CH}_3\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-28.4	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Dimethylamine nitrate(s) (liq)	106.10 45.08	5.0 7.5	-74.0 -266.2	-	332.4 433.7	-	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-28.4	29 calc.	82a
$\text{C}_3\text{H}_7\text{N}_2\text{O}_2$ HNO_3	Trimethylamine nitrate (s) (liq)	122.13 59.11	6.0 10.5	-104.8 -266.2	-	450.7 571.9	-	29 calc.	82a
$\text{C}_3\text{H}_7\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-15.9	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Ethylamine nitrate (liq) (s)	106.10 45.08	5.0 7.5	-74.0 -266.2	-	374.5 477.2	-	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-24.1	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Diethylamine nitrate (s) (liq)	134.16 71.16	11.0 13.5	-149.1 -295.3	-	457.4 725.5	-	29 calc.	82a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-33.8	29 calc.	82a
$\text{C}_3\text{H}_7\text{N}_2\text{O}_2$ HNO_3	Triethylamine nitrate(s) (liq)	164.20 101.19	17.0 19.5	-185.7 -340.1	-	1013.6 1641.5	-	29 calc.	82a
$\text{C}_3\text{H}_7\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-22.4	29 calc.	82a
$\text{C}_6\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Aniline nitrate (s) (liq)	152.11 81.12	11.0 15.5	-133.2 -266.3	-	767.9 809.1	-	153 calc.	82a
$\text{C}_6\text{H}_5\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-10.1 (av)	153 2	82a
$\text{C}_{10}\text{H}_8\text{N}_2\text{O}_2$ HNO_3	Acridine nitrate (s) (liq)	242.23 179.21	28.0 30.5	-124.9 -272.3	-	1553.3 1577.6	-	153 2	82a
$\text{C}_{10}\text{H}_8\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-17.2	153 2	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	2-Aminoacridine mono- nitrate (s)	257.24	24.5	-177.1	-	1522.0	-	153	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	2-Aminoacridine (s) (liq)	194.23	11.0	-255.4	-	1601.7	-	153	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-14.6	153	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	9-Aminoacridine mono- nitrate (s)	257.24	24.5	-177.1	-	1553.7	-	153	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	9-Aminoacridine (s) (liq)	194.23	11.0	-255.4	-	1601.9	-	153	82a
$\text{C}_{14}\text{H}_{12}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-32.7	153	82a
$\text{C}_{10}\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	3,6-Diaminoacridine mononitrate (s)	272.26	29.0	-170.4	-	1594.5	-	153	82a
$\text{C}_{10}\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	3,6-Diaminoacridine (liq)	209.24	11.5	-249.7	-	1628.4	-	153	82a
$\text{C}_{10}\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-56.6	153	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Ethylmedaniline dinitrate (s) (liq)	134.16 60.16	11.0 6.0	-25.8 -213.0	-	376.3 451.3	-	12b 66	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-31.3 (av)	12b 66	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Dimethylamine dinitrate (s) (liq)	166.10 81.08	11.5 16.0	-114.2 -260.1	-	517.5 592.0	-	121 29	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-31.0 (av)	121 29	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Ethylamine dinitrate (s) (liq)	134.16 60.16	11.5 16.0	-114.2 -260.1	-	517.5 592.0	-	121 29	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-31.0 (av)	121 29	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Benzylamine nitrate (s) (liq)	136.17 107.17	16.0 19.5	-140.4 -276.4	-	912.7 993.1	-	29 calc.	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-33.1	29 calc.	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Glycine nitrate (s) (liq)	132.07 75.07	2.0 4.5	-21.2 -94.9	125.1	219.5 234.7	-	29 67a	82a
$\text{C}_8\text{H}_{16}\text{N}_2\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-5.6	29 67a	82a
$\text{C}_6\text{H}_{12}\text{N}_4\text{O}_2$ HNO_3	Hexamethylenetetramine dinitrate (s)	226.23	13.5	-91.9	-	943.4 977.5	-	86 33	82a
$\text{C}_6\text{H}_{12}\text{N}_4\text{O}_2$ HNO_3	Hexamethylenetetramine (s) (liq)	140.19	15.0	-275.4	-	1007.4 1037.9	-	33 13	82a
$\text{C}_6\text{H}_{12}\text{N}_4\text{O}_2$ HNO_3	Nitric acid (liq)	63.02	-2.5	+ 63.5	-	-7.3	-19.2 (av)	33 13	82a

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

TABLE 13d (cont'd.)

SALT LINE

Formula	Name	Mol. wt.	Ox. No.	Heat Observed, kcal/mole Formation	Heat of Combustion, kcal/mole	ΔH° per salt link kcal/mole	Ref.
$\text{CH}_4\text{N}_2\text{O}_2$	Urea nitrate (s)	124.08	0.5	-6.5	-	116.1	124
$\text{CH}_4\text{N}_2\text{O}$	Urea (s)	60.06	1.0	-153.1	-	150.1	calcd.
HNO_3	Nitric acid (liq)	63.02	-2.5	+61.5	-	-7.1	32a
$\text{CS}_2\text{N}_2\text{O}_5$	Thiourea nitrate (s)	177.09	1.0	-40.1	74.5	-	32a
$\text{CS}_2\text{N}_2\text{O}_4$	Thiourea (s)	76.07	0.0	-100.2	22.1	-	32a
HNO_2	Nitric acid (liq)	63.02	-2.5	+61.5	41.4	-	32a
$\text{H}_2\text{N}_2\text{O}_2$	Hydroxylamine nitrate (s)	76.05	-2.0	+22.2	60.2	-	16
H_2NO	Hydroxylamine (s)	31.03	-0.5	+26.2	25.5	-	32a
HNO_2	Nitric acid (liq)	63.02	-2.5	+61.5	41.4	-	32a
$\text{H}_2\text{N}_2\text{O}_3$	Ammonium nitrate (s)	80.05	-1.0	+20.0	67.1	-	32a
H_2N	Ammonia (liq)	17.03	-1.5	+160.2	17.0	-	32a
HNO_3	Nitric acid (liq)	63.02	-2.5	+61.5	41.4	-	32a
$\text{H}_2\text{N}_2\text{O}_4$	Hydrazine mononitrate (aq)	95.07	-0.5	+6.5	54.4	-	71
H_2N_2	Hydrazine (aq)	32.05	+2.0	-77.3	-5.2	-	71
HNO_3	Nitric acid (liq)	63.02	-2.5	+61.5	41.4	-	32a
$\text{H}_2\text{N}_2\text{O}_5$	Hydrazine dinitrate (aq)	153.39	-1.0	+30.4	101.1	-	71
H_2N_2	Hydrazine (aq)	32.05	-2.0	-77.3	-8.2	-	71
HNO_3	Nitric acid (aq)	63.02	-2.5	+61.5	93.8	-	32a
$\text{H}_2\text{N}_2\text{O}_6$	Hydrazine sulfate (aq)	135.08	1.0	-12.1	219.1	-	71
H_2N_2	Hydrazine (aq)	32.05	2.0	-77.3	-5.2	-	71
H_2SO_4	Sulfuric acid (aq)	98.08	-1.0	+16.1	216.9	-	32a
$\text{H}_2\text{N}_2\text{O}_7$	Dihydrazine sulfate (aq)	162.12	1.0	-29.6	227.1	-	71
H_2N_2	Hydrazine (aq)	32.05	2.0	-77.3	-5.2	-	71
H_2SO_4	Sulfuric acid (aq)	98.08	-1.0	+16.1	216.9	-	32a
$\text{H}_2\text{N}_2\text{Cl}$	Hydrazine hydrochloride (aq)	68.02	2.0	-46.7	41.4	-	71
H_2N_2	Hydrazine (aq)	32.05	2.0	-77.3	-5.2	-	71
HCl	Hydrochloric acid (aq)	36.47	0.0	0.0	160.0	-	32a
$\text{H}_2\text{N}_2\text{Cl}_2$	Hydrazine dichloride (aq)	104.03	2.0	-30.5	85.0	-	32a
H_2N_2	Hydrazine (aq)	32.05	2.0	-77.3	-5.2	-	71
HCl	Hydrochloric acid (aq)	36.47	0.0	0.0	160.0	-	32a
$\text{CH}_5\text{N}_2\text{Cl}$	Methylamine hydrochloride (aq)	67.02	1.5	-106.5	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{Cl}$	Dimethylamine hydrochloride (aq)	81.05	1.5	-117.1	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{Cl}_2$	Ethyldiamine hydrochloride (s)	81.05	1.5	-117.1	-	-	16
$\text{C}_2\text{H}_5\text{N}_2$	Guanidine ion (aq)	60.06	1.0	-106.4	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2\text{Cl}$	Ammonium monochloroacetate (aq)	111.05	1.5	-64.0	-	-	15
$\text{C}_2\text{H}_5\text{N}_2\text{O}_2\text{Cl}_2$	Ammonium dichloroacetate (aq)	163.03	2.5	-22.2	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{O}_4$	Ammonium hydrogen oxalate (aq)	107.07	2.5	-37.4	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{O}_3$	Ammonium glycolate (aq)	71.03	1.5	-77.3	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{O}_4$	Ammonium glycolate (aq)	100.06	1.5	-51.1	-	-	16
CH_3CO_2	Ammonium formate (aq)	51.06	2.5	-61.4	-	-	16
$\text{C}_2\text{H}_5\text{N}_2\text{O}_5$	Diammonium oxalate (s)	124.10	1.0	-51.5	267.2	-	16
H_2N	Ammonia (liq)	17.03	1.5	-160.2	17.0	-	32a
$\text{C}_2\text{H}_5\text{O}_4$	Oxalic acid (s)	90.04	1.0	-17.8	236.2	50.2	calcd.
$\text{C}_2\text{H}_5\text{N}_2\text{O}_7$	Ammonium picrate (s)	226.14	0.0	-52.0	-	593.9	122
H_2N	Ammonia (liq)	17.03	1.5	-160.2	-	17.0	32a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_7$	Phoric acid (s)	229.11	0.5	-45.4	-	613.9	calcd.
$\text{C}_2\text{H}_5\text{N}_2\text{O}_8$	Ammonium carbonate (aq)	156.09	1.0	-50.0	224.6	-	16
H_2N	Ammonia (liq)	17.03	1.5	-160.2	17.0	-	32a
$\text{C}_2\text{H}_5\text{O}_4$	Oxalic acid (aq)	90.04	0.0	0.0	167.0	-	32a
$\text{C}_2\text{H}_5\text{N}_2\text{O}_9$	Methylamine hydrogen carbonate (aq)	71.05	1.5	-77.4	-	-	16

CONFIDENTIAL

TABLE 130 (cont'd)

SAFETY DATA

Formula	Name		Heat of Formation	Heat of Combustion	Heat of Vaporization	Ref.	
		Mol. wt.	Ox. Moles	Ox. Mol.	ΔH_f°	ΔH_c°	
$C_4H_9NO_2$	Ammonium acetate (s)	77.08	5.5	-115.2	122.0	278.2	16
NH_3	Ammonia (liq)	17.03	1.5	-16.9	-	97.0	82a
$C_2H_4O_2$	Acetic acid (liq)	60.06	1.0	-106.6	-	205.6	calc.
$C_4H_9NO_2$	Ammonium cyanate (aq)	60.06	3.0	-77.9	68.5	-	82a
NH_3	Ammonia (aq)	17.03	1.5	-16.9	19.3	-	82a
$C_4H_9NO_2$	Cyanic acid (aq)	43.01	1.5	-65.8	35.1	-	82a
$C_4H_9NO_2$	Ammonium nitroform (s)	168.07	-2.0	-19.0	-	195	Pictorial
NH_3	Ammonia (liq)	17.03	1.5	-16.9	-	97.0	82a
$C_4H_9NO_2$	Nitroform (liq)	151.04	-3.5	+17.1	-	114.9	calc.
$C_4H_9NO_2$	Ethylammonium dinitroform (s)	271.16	4.5	-54.1	-	654.2	71
$C_4H_9NO_2$	Ethylammonium nitroform (liq)	60.06	3.5	-112.3	-	151.5	calc.
$C_4H_9NO_2$	Nitroform (liq)	151.04	-3.5	+17.1	-	249.0	calc.
NH_3	Ammonia (aq)	60.06	2.0	-51.3	-25.9	-	16
NH_3	Ammonia (aq)	17.03	1.5	-16.9	19.3	-	82a
H_2O	Hydrochloric acid (aq)	43.01	0.5	-13.6	-54.5	-	16
$C_4H_9NO_2$	Methyl dihydrazine (s)	200.17	2.0	-16.0	-	167.5	71
NH_3	Dihydrazine (liq)	32.05	2.0	-92.3	-	257.2	73
$C_4H_9NO_2$	Methyl dihydrazine (s)	136.07	0.5	0.0	-	234.3	calc.
$C_4H_{11}VO_8$	p-Nitrosodimethylamine (s)	156.75	2.0	-171.4	-	1120.5	135
$C_4H_{10}VO_8$	p-Nitrosodimethylamine (s)	150.18	20.0	-211.1	-	1120.2	calc.
HCl	Hydrochloric acid (liq)	36.47	0.0	0.0	-	26.0	82a
$C_4H_9NO_2$	Ammonium cyanide (s)	111.06	1.5	-115.3	0.0	-	82a
NH_3	Ammonia (liq)	17.03	1.5	-16.9	16.6	-	82a
$C_4H_9NO_2$	Nitroacetic acid (liq)	27.01	2.5	-116.0	-25.2	-	82a
$C_4H_9NO_2$	Ammonium hydrogen carbonate (s)	79.06	1.5	-30.4	136.9	-	82a
NH_3	Ammonia (aq)	17.03	1.5	-16.9	19.3	-	82a
$C_4H_9NO_2$	Carbonic acid (aq)	62.03	0.0	0.0	167.0	-	82a
$C_4H_9NO_2$	Ammonium thiocyanate (aq)	76.07	4.0	-134.2	15.6	-	82a
NH_3	Ammonia (aq)	17.03	1.5	-16.9	19.3	-	82a
$C_4H_9NO_2$	Thiocyanic acid (aq)	59.04	4.5	-122.0	-17.7	-	82a
NH_3	Hydroxylamine mono-hydrochloride (aq)	69.00	0.5	-11.5	10.7	-	82a
NH_3	Hydroxylamine (aq)	31.03	0.5	-24.2	21.7	-	82a
HCl	Hydrochloric acid (aq)	36.47	0.0	0.0	10.0	-	82a

$$\sum \Delta H_f^\circ = -123.2$$

$$n = 52$$

$$\text{Av. } \Delta H_c^\circ = -16.1 \text{ kcal/mole}$$

$C_{12}H_{14}N_2O_{12}$	Hexanitrodiphenylamine ammonium salt (s)	456.25	16.0	-56.1	-	1122.6	119
$C_4H_9NO_2$	Oxallic acid dihydrazine dinitrate (s)	179.15	5.5	-49.1	-	110.5	120-1
H_2O	Hydroxylamine sulfate (aq)	131.06	-0.5	+5.1	244.4	-	16
H_2O	Hydroxylamine dihydrochloride (aq)	106.96	-0.5	-7.6	164.0	-	82a
$C_{12}H_{14}N_2I_2$	Hexanitro dihydro-iodide (s)	1144.09	10.0	-109.1	-	1577.0	99

CONFIDENTIAL

TABLE 139
LIST OF COMPOUNDS

C-

1. Acetylene
2. 1-(Aminoguanyl)-4-(nitroguanyl)-1-tetrazole
3. Ammonium nitrate
4. Nitroform, ammonium salt
5. Picric acid, ammonium salt
6. 4-Hydroxytetrahydropyran-3,3,5,5-tetramethanol pentanitrate
7. Dimethylazacetic acid
8. Sodium azide
9. 2-Azidoethanol
10. 2-Azidoethanol nitrate
11. 5-Azido-1-hydroxy-1H-tetrazole
12. 3-Azido-1,2-propanediol dinitrate
13. 4,4'-Isopropylidenebis(2,6-dinitrophenol)
14. 4,4'-Sulfonylbis(2,6-dinitrophenol)
15. 1,3-Butanediol dinitrate
16. Ethylenediamine dichlorate
17. 2-Chloroethanol nitrate
18. 3-Hydroxypropionitrile nitrate
19. Glycolonitrile nitrate
20. Cyanuric triazide
21. Tetrahydro-3,5-dinitro-1,3,5,2H-oxadiazine
22. HMX
23. RDX
24. Hexahydro-1,3,5-trinitro-2-s-triazine
25. 2,4,6,8-Tetranitro-2,4,6,8-tetraazanonane-1,9-diol diacetate
26. 2,4,6-Trinitro-2,4,6-triazasheptane-1,7-diol diacetate
27. 5,5'-(Diazamino)di-1H-tetrazole
28. 5,7-Dinitro-1,2,3-benzoxadiazole
29. Diazonium salts
30. 1,9-Dicarboxy-2,4,6,8-tetranitrophenazine N¹⁰-oxide
31. α,α' -Azobis(N'-chloroformamidine)
32. 1,2-Dichloro-3,5-dinitrobenzene
33. Guanylurea perchlorate
34. N,N'-Bis(2,3-dihydroxypropyl)oxamide tetranitrate
35. Diethanolnitramine dinitrate
36. Diethanolnitrosamine dinitrate
37. Diethylene glycol dinitrate
38. N,N'-Dimethylethylenedinitramine
39. 2-(Methoxymethyl)-2-nitro-1,3-propanediol dinitrate
40. 2-Ethyl-2-nitro-1,3-propanediol dinitrate
41. 2,2-Dimethyl-1,3-propanediol dinitrate
42. 1,3-Dinitramino-2-propanol nitrate
43. 2,4-Dinitroaniline
44. 2,4-Dinitroanisole
45. m-Dinitrobenzene
46. 2,4-Dinitrobenzyl nitrate
47. 2,2-Dinitro-1-butanol
48. 1-Chloro-2,4-dinitrobenzene
49. 4,6-Dinitro-o-cresol
50. N,N'-Diethyl-N,N'-dinitrooxamide

CONFIDENTIAL

C-

51. 1,4-Dinitro-2,5-piperasinedione
52. 2,3-Dimethyl-2,3-dinitrobutane
53. 3,6-Dimethyl-1,4-dinitro-2,5-piperasinedione
54. 3a,6a-Dimethyl-1,6-dinitroglucuril
55. 5,5-Dimethyl-1,3-dinitrohydantoin
56. 4,6-Dinitro-m-xylene- α,α' -diol dinitrate
57. 2,5-Dinitro-p-xylene- α,α' -diol dinitrate
58. N,N'-Dimethyl-N,N'-dinitrooxamide
59. 2,2-Dimethyl-1,3-dinitropropane
60. N,N'-Dimethyl-N,N'-dinitrosulfamide
61. N,N'-Dimethyl-N,N'-dinitrotartramide dinitrate
62. 1,5-Dinitro-2,3-dinitrosobenzene
63. N,N'-Bis(2-hydroxyethyl)-N,N'-dinitrooxamide dinitrate
64. N,N'-Bis(2-hydroxyethyl)-N,N'-dinitrosulfamide dinitrate
65. 1,1-Dinitroethane
66. 1,3-Dinitro-2-imidazolidone
67. 2,5-Dinitrofurane
68. 1,6-Dinitroglucuril
69. Tetrahydro-5-hydroxy-1,3-dinitro-2(1H)-pyrimidinone nitrate
70. 2-Methyl-1,2-dinitropropane
71. 2,4-Dinitrophenol
72. 2-(2,4-Dinitrophenoxy)ethanol nitrate
73. α,β -3,5-Trinitrotoluene
74. 2-(3,5-Dinitrophenyl)-2-nitro-1,3-propanediol dinitrate
75. 1,4-Dinitropiperazine
76. 1,1-Dinitropropane
77. 2,2-Dinitro-1-propanol
78. 2,4-Dinitrosorcinol
79. N,N'-Dinitrosobenzamide
80. 2,4-Dinitrosorsorcinol
81. 2,5-Bis(hydroxymethyl)-2,5-dinitro-1,6-hexanediol tetranitrate
82. 2,6-Bis(hydroxymethyl)-2,6-dinitro-1,7-heptanediol tetranitrate
83. 1,10-Dinitro-1,4,7,10-tetrapicryl-1,4,7,10-tetrasalcane
84. 2,4-Dinitrotoluene
85. Diethanolamine trinitrate
86. 4,6-Dinitro-m-xylene
87. Oxidimethanol dinitrate
88. 2,4,6,8-Tetranitro-2,4,6,8-tetrazanonane-1,9-diol dinitrate
89. Dipentaerythritol hexanitrate
90. N,N'-Dipicryl-1,3-propanedinitramine
91. 3,7-Dinitro-1,3,5,7-tetrazabicyclo[3.3.1] nonane
92. Dulcitol hexanitrate
93. Erythritol tetranitrate
94. Ethanolamine dinitrate
95. Ethylenediamine dinitrate
96. Ethylenedinitramine
97. 1,2-Ethanediol dilactate dinitrate
98. 1,2-Ethanediol dinitrate
99. 1,2-Ethanediol glycolate dinitrate
100. 1,2-Ethanediol lactate dinitrate
101. 3,4-Bis(2-nitroethyl)-1,2,3,4-dioxadiazetidene
102. Ethyl nitrate
103. Galactan trinitrate
104. 1,3(or 2,3)-dichloro-2(or 1)-propanol nitrate

CONFIDENTIAL

TABLE 139 (cont'd)

C-

105. Glycerol 1,2-dinitrate
106. Monocacetin 1,3(or 2,3)dinitrate
107. 3-(2,4-dinitrophenoxy)-1,2-propanediol dinitrate
108. 1,3-Dipicrin 2-nitrate
109. 3-Chloro-1,2-propanediol dinitrate,
110. 1-Monoglycolin trinitrate
111. 1-Monolactin trinitrate
112. 3-Methoxy-1,2-propanediol dinitrate
113. 1-Monopicrin dinitrate
114. Guanidine nitrate
115. Guanidine perchlorate
116. 1-Guanyl-3-nitrourea
117. N,N-Dichloroethylamine
118. 3,4,8,9,12,13-Hexoxa-1,6-diazabicyclo [4.4.4] tetradecane
119. 1,2,3,4,5,6-Benzenhexamethanol hexanitrate
120. Hexamethylenetetramine dinitrate
121. Hexamethylenetetramine diperchlorate
122. Hexamethylenetetramine monopерchlorate
123. 2,2',4,4',6,6'-Hexanitroazobenzene
124. 2,2',4,4',6,6'-Hexanitrobiphenyl
125. 2,2',4,4',6,6'-Hexanitrodiphenylamine
126. 2,2',3,4',6,6'-Hexanitrodiphenylamine
127. N,N-Dipicrylethanolamine nitrate
128. 2,2',4,4',6,6'-Hexanitrodiphenyl ether
129. 2,3',4,4',6,6'-Hexanitrodiphenyl ether
130. N,N'-Dipicrylethylenedinitramine
131. 1,3-Dipicrylguanidine
132. N-Methyl-2,2',4,4',6,6'-hexanitrodiphenylamine
133. 2,2',4,4',6,6'-Hexanitrodiphenyl sulfide
134. 2,2',4,4',6,6'-Hexanitrodiphenyl sulfone
135. 1,3-Dipicrylurea
136. Hexanitroethane
137. 2,2',4,4',6,6'-Hexanitrohydrazobenzene
138. 2,2',4,4',6,6'-Hexanitrooxanilide
139. Hexanitrosobenzene
140. Hydrazine monochlorate
141. N,N'-Bi(azidoformamide)
142. Hydrazine dinitrate
143. Hydrazine monopерchlorate
144. Hydrogen cyanide
145. Inositol hexanitrate
146. Inulin trinitrate
147. Iodose and iodoxy compounds
148. Lactose octanitrate
149. Lead azide
150. Styphnic acid, lead salt
151. Maltose octanitrate
152. Mannitol hexanitrate
153. Melamine dinitrate
154. Mercuric fulminate
155. Methazonic acid
156. Methylamine nitrate
157. Nitroform, aminylamine salt

CONFIDENTIAL

TABLE 139 (cont'd)

G-

- 158. Methylamine monoperchlorate
- 159. 4-Methyl-2,6-dinitro-2,4,6-triazahexane
- 160. N,N'-methylenebis(N-nitrosohydroxylamine)
- 161. (Methylenedioxy)dimethanol dinitrate
- 162. Methanediol dinitrate
- 163. N-Methylethylenedinitramine
- 164. α-Methylglucoside tetranitrate
- 165. 1,2,3-Butanetriol trinitrate
- 166. Methyl nitramine
- 167. Methyl nitrate
- 168. 2-Methyl-2-nitro-1,3-propanediol dinitrate
- 169. 2,2,4-Tri-(hydroxymethyl)-4-methyl-1,3,5-pentanetriol hexanitrate
- 170. N-Ethylmethylenedinitramine
- 171. 5-Nitrazino-1,2,4,1H-triazole
- 172. Pentaerythritol diglycolate tetranitrate
- 173. Nitroacetonitrile
- 174. p-Nitrobenzyl nitrate
- 175. α,2,4-Trinitrobenzeneazomethane
- 176. 5-Nitro-p-toluenediazonium 2-sulfonate
- 177. 5,5-Dimethyl-1-nitrohydantoin
- 178. 2-Nitroethanol
- 179. Nitroethylene polymer
- 180. 2-Nitroethanol nitrate
- 181. Nitroglycerin
- 182. Nitroguanidine
- 183. Nitroguanidine nitrate
- 184. 1-Nitrohydantoin
- 185. Nitroazethane
- 186. 5-Methyl-1-nitrohydantoin
- 187. N-Methyl-N-nitroglycolamide nitrate
- 188. 2-Methyl-2-nitro-1-propanol nitrate
- 189. 2-Nitro-2-(m-nitrophenyl)-1,3-propanediol dinitrate
- 190. 1-Nitro-3-(nitrosoamino)guanidine
- 191. 3-Nitro-2-oxazolidone
- 192. α,α,m-Trinitrotoluene
- 193. 1-(p-Nitrophenyl)-1,2-ethanediol dinitrate
- 194. 2-Nitro-1-(o-nitrophenyl)ethanol nitrate
- 195. Dimethylnitrosamine
- 196. 2,3,5,6-Tetranitroso-1,4-dinitrobenzene
- 197. Nitrosoguanidine
- 198. Urea picrate
- 199. 5-Nitro-1H-tetrazole
- 200. Nitrourea
- 201. Nitrourea picrate
- 202. N-Methylethanolnitramine nitrate
- 203. Dipicryl lead
- 204. Cyclohexene ozonide
- 205. 2,2-Bis(methoxymethyl)-1,3-propanediol dinitrate
- 206. 2-(Hydroxymethyl)-2-(methoxymethyl)-1,3-propanediol trinitrate
- 207. Pentaerythritol tetranitrate
- 208. 2,3,4,5,6-pentanitroaniline
- 209. 1-(2,4-Dinitrophenyl)-2-(2,4,5-trinitrophenyl)ethanol
- 210. 2,2',4,4',6-Pentanitrodiphenyl ether

CONFIDENTIAL

TABLE 139 (cont'd)

G-

211. 2,2',4,4',6-Pentanitrodiphenyl sulfone
212. Ethyl perchlorate
213. Acetyl peroxide
214. m-Phenylenediamine diperchlorate
215. α -Azidoformazidine picrate
216. Picric acid
217. Picryl chloride
218. Picryl fluoride
219. 1,2-Propanediol dinitrate
220. Propyl nitrate
221. Pyridine perchlorate
222. Quebrachitol pentanitrate
223. Sucrose octanitrate
224. Tetraazidoquinone
225. 4-Guanyl-1-(nitroguanylnoguanyl)-1-tetrazene
226. Tetramethylammonium perchlorate
227. 1,3,8,10-Tetrazo-5,6,12,13-tetroxacyclotetradecane-2,9-dione
228. 2-Hydroxy-1,1,3,3-cyclohexanetetramethanol pentanitrate
229. 2,2,6,6-Tetrakis(hydroxymethyl)cyclohexanone tetranitrate
230. 2-Hydroxy-1,1,3,3-cyclopentanetetramethanol pentanitrate
231. 2,2,5,5-Tetrakis(hydroxymethyl)cyclopentanone tetranitrate
232. 2,2-Bis(nitraminomethyl)-1,3-propanedinitramine
233. 2,3,4,6-Tetranitroaniline
234. 2,3,5,6-Tetranitroanisole
235. 3,3',5,5'-Tetranitro-p,p'-azoxytoluene
236. 1,2,3,5-Tetranitrobenzene
237. 3,3'-Oxydi-1,2-propanediol tetranitrate
238. 2,2',4,4'-Tetranitrodiphenyl ether
239. 1,1,2,2-Tetranitroethane
240. Tetranitromethane
241. 1,3,6,8-Tetranitronaphthalene
242. 2,3,4,6-Tetranitrophenol
243. N-Methyl-N,2,3,4,6-pentanitroaniline
244. N,2,3,4,6-pentanitroaniline
245. 3-nitro-1,2,4,5-tetranitrosobenzene
246. 4,4'-Bis(N,N-dimethyl-2,6-dinitroaniline)
247. 2,3,4,6-Tetranitrotoluene
248. Tetrakis(2-hydroxyethyl)ammonium pentanitrate
249. N,N'-Dipicryl-2,2-bis(N,2,4,6-tetranitroanilinomethyl)-1,3-propanedinitramine
250. 1-(Aminoguanyl)-4-guanyl-1-tetrazene
251. 1H-Tetrazole
252. 5-Azido-1H-tetrazole
253. Tetryl
254. Triazenes
255. 1,2,4,1H-Triazole
256. 3,3,6,6,9,9-Hexamethyl-1,2,4,5,7,8-hexoxacyclononane
257. Hexahydro-1,3,5-trihydroxy-s-triazine trinitrate
258. 1,2-Propanedinitramine
259. 1,3-Propanediol dinitrate
260. 1,3-Propanediol diperchlorate
261. 2-Butyl-2-(hydroxymethyl)-1,3-propanediol trinitrate
262. 2-(Chloromethyl)-2-(hydroxymethyl)-1,3-propanediol trinitrate
263. 2-(Hydroxymethyl)-2-methyl-1,3-propanediol trinitrate
264. 2-(Hydroxymethyl)-2-nitro-1,3-propanediol trinitrate

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 265. 2-Ethyl-2-(hydroxymethyl)-1,3-propanediol trinitrate
- 266. Trinitroacetoneitrile
- 267. 2,4,6-Trinitro-m-anisidine
- 268. 2,4,6-Trinitro-m-phenetidine
- 269. 3-Amino-2,4,6-trinitrophenol
- 270. Picramide
- 271. 2,4,6-Trinitroanisole
- 272. 2,4,6-Trinitrobenzaldehyde
- 273. 1,2,4-Trinitrobenzene
- 274. 1,3,5-Trinitrobenzene
- 275. 2,4,6-Trinitrobenzoic acid
- 276. 2,4,6-Trinitrobenzyl nitrate
- 277. 2,4,6-Trinitro-m-cresol
- 278. N,N-Dimethylpicramide
- 279. N,N'-Dimethyl-N,N',2,4,6-pentanitro-m-phenylenediamine
- 280. 1,2,3-Trinitro-7,8-dinitroso-2-naphthol
- 281. 2,2'-(2,4,6-Trinitro-m-phenylene)diethanol dinitrate
- 282. 3-Ethyl-2,2,3-trinitropentane
- 283. N²,N⁴,N⁶-Trinitromelamine
- 284. 2,4,6-Trinitroresorcinylene
- 285. 2-Methyl-2,3,3-trinitrobutane
- 286. N¹-Methyl-N¹,2,4,6-tetranitro-m-phenylenediamine
- 287. N-Methyl-N,2,4,6-tetranitro-m-anisidine
- 288. N-Methyl-N,2,4,6-tetranitro-m-phenetidine
- 289. 3-(Methylnitramino)-2,4,6-trinitrophenol
- 290. N-Methyl-N,2,4,6-tetranitro-m-toluidine
- 291. N-Methyl-2,2,3-trinitropentane
- 292. N-Methylpicramide
- 293. 1,3,8-Trinitronaphthalene
- 294. 2,4,6-Trinitrophenetole
- 295. 2-(2,4,6-Trinitrophenoxy)ethanol nitrate
- 296. Picryl azide
- 297. N-Butyl-N,2,4,6-Tetranitroaniline
- 298. 3-(N,2,4,6-Tetranitroanilino)-1,2-propanediol dinitrate
- 299. 2,4,6-Trinitro-m-phenylenediamine
- 300. N-Ethyl-N,2,4,6-tetranitroaniline
- 301. 2-Picrylethanol nitrate
- 302. Picrylguanidine
- 303. Picrylhydrazine
- 304. N-Methoxy-N,2,4,6-tetranitroaniline
- 305. 2-(N,2,4,6-Tetranitroanilino)-1,2-ethanediol nitrate
- 306. N,2,4,6-Tetranitroaniline
- 307. 2-(N,2,4,6-Tetranitroanilino)ethanol nitrate
- 308. 2-(Hydroxymethyl)-2-(N,2,4,6-tetranitroanilino)-1,3-propanediol trinitrate
- 309. Trinitrochlorogucinol
- 310. Styphnic acid
- 311. 2,2'-(2,4,6-Trinitro-m-phenylenedioxy)diethanol dinitrate
- 312. 2,4,6-Trinitrostilbene
- 313. 2,4,6-Trinitrotoluene
- 314. 2,3,4-Trinitrotoluene
- 315. 1,3,5-Triazido-2,4,6-trinitrobenzene
- 316. N,N',N''-Trimethyl-N,N',N'',2,4,6-hexanitro-1,3,5-benzenetriamine
- 317. Triethanolamine tetranitrate

CONFIDENTIAL

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 318. 2,4,6-Trinitro-m-xylene
- 319. 1,1',1"-Tris(methylinitramine)trimethylamino
- 320. Urea nitrate
- 321. 4-Halo-1-butan-3-yne polymer
- 322. Vinyl nitrate polymer
- 323. α,α' -Diasido-p-xylene
- 324. n-Propyl picrate
- 325. Allyl picrate
- 326. 2-Propenyl picrate
- 327. Nitroform
- 328. Methylenedinitramine
- 329. N-Methyl-N,2,3,4,5-pentanitroaniline
- 330. 2,2,2-Trinitroethanol
- 331. 1,3-Bis(2,2,2-trinitroethyl)urea
- 332. Ethylenediamine dinitroform salt
- 333. N,N'-Dichloromethylenedinitramine
- 334. (2,4-Dinitrophenyl)hydrazine
- 335. 1,1-Dinitro-N-(1-nitroethylidene)ethylamine oxide
- 336. α,α,α' -Trifluoro-3,5-dinitrotoluene
- 337. Bis(2,2,2-trinitroethyl)nitramine
- 338. 5-Amino-1H-tetrazole hydrate
- 339. 5-Amino-1H-tetrazole nitrate
- 340. 2,2,2-Trinitroethanol 4,4,4-trinitrobutyrate
- 341. Tris(2,2,2-trinitroethyl)phosphate
- 342. 5-Amino-1H-tetrazole
- 343. 2,2,3,3-Tetranitrobutane
- 344. N,N'-Methylenbis(N-nitroformamide)
- 345. 5-(2,2,2-Trinitroethylamino)-1H-tetrazole
- 346. Methylenedinitramine dihydrazine salt
- 347. 2,4,6-Trinitro-2,4,6-triazasheptane-1,7-diol dinitrate
- 348. α -Asido-N-nitroformamidine
- 349. 4,6-Dinitramino-s-triazin-2-ol
- 350. N,N'-Methylenbis(2,2,2-trinitroacetamide)
- 351. 2,2-Dinitroacetamide
- 352. Hydrazine mononitrate
- 353. Hydrazine
- 354. 5,5'-Hydrazodi-1H-tetrazole
- 355. By-product from Madina synthesis
- 356. 2,4-Dinitrothiophene
- 357. 4-Methyl-3,5-dinitro-1,2,4,4a-triazole
- 358. Methylenbis(nitroimino)dimethanol dinitrate
- 359. 5-Mitramino-1H-tetrazole
- 360. Azidodithioformic acid
- 361. Azidosulfonic acid
- 362. Aniline
- 363. p-Azidoaniline perchlorate
- 364. 2-Azido-4,6-dinitrophenol
- 365. Carbonyl azide
- 366. p-Diazidobenzene
- 367. 1,2-Diazidethane
- 368. 1,3-Diazidopropane
- 369. α,α' -Diasido-2,5-dinitro-p-xylene
- 370. 1,3,5-Triazido-2,4-dinitrobenzene

CONFIDENTIAL

CONFIDENTIAL

TABLE 13⁹ (cont'd)

371. Hydrazinium esate
372. ~~4-Azido~~-p-nitrotoluene
373. 2,4-Di-azido-1,3,5-trinitrobenzene
374. 1,2,3-Benzoxadiazole
375. 5,7-Dinitro-1,2,3-benzoxadiazole-4,6-diol
376. 5,7-Dinitro-1,2,3-benzoxadiazol-4-ol
377. 5,7-Diethyl-4,6-dinitro-1,2,3-benzoxadiazole
378. 5-Hydroxy-6-nitro-1,2,3-benzoxadiazole-4,7-dione
379. 4,5,6,7-Tetranitro-1,2,3-benzoxadiazole
380. Benzenediazonium nitrate
381. p-(2,4-Dinitroanilino)benzenediazonium nitrate
382. 1,5-Dichloro-2,4-dinitrobenzene
383. 3,5-Dinitroanisole
384. 1,2-Dinitroethane
385. 2,5-Dinitrophenol
386. 2,6-Dinitrophenol
387. 2,2-Dinitropropane
388. 1,3-Dinitropropane
389. 4,6-Dinitroresorcinol
390. 2,6-Dinitrotoluene
391. 3,5-Dinitro-o-xylene
392. Glycerol 1,3-dinitrate
393. (Nitromethoxy)methanol nitrate
394. 1,2-Ethanediol polymer dinitrate
395. 1,2,4-Butanetriol trinitrate
396. 2,3',4,4',6-Pentanitrodiphenyl ether
397. Ammonium perchlorate
398. Ethylenediamine diperchlorate
399. 1,3-Propanediamine diperchlorate
400. 1,3-Propanediamine diperchlorate
401. Bis(2,2,2-trinitroethyl)amine
402. α -Azidoformaldimine perchlorate
403. 2-Methyl-1,3-butanediamine diperchlorate
404. 1-Naphthylamine perchlorate
405. 3-(Perchlorato- α -curi)-1,2,4-oxadiazol-3-yl
406. Benzoyl peroxide
407. Di-2,4-cyclopentadien-1-yl peroxide
408. Picryl hydroperoxide, sodium salt
409. 2,3,4,6-Tetranitroanisole
410. 2,3,5-Trinitrotoluene
411. 2,3,6-Trinitrotoluene
412. 2,4,5-Trinitrotoluene
413. 3,4,5-Trinitrotoluene
414. 3,4,5-Trinitro-o-xylene
415. 3,4,6-Trinitro-o-xylene
416. 2,3,5-Trinitro-p-xylene
417. (Nitroimino)diacetonitrile
418. Dimethylnitramine
419. 1,7-Dinitro-1,4,7-triazasheptane
420. 1,10-Dinitro-1,4,7,10-tetrazadecane
421. 1-Methyl-3-nitroguanidine
422. Nitramide
423. N-Methyl-N,2,4,5,6-pentanitro-m-toluidine

CONFIDENTIAL

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 424. 2-tert-Butoxyethanol nitrate
- 425. Tetrahydrofuran-3,4-diol dinitrate
- 426. 1,3-Diethoxy-2-propanol nitrate
- 427. 2-Propanol nitrate
- 428. Mannitan tetranitrate
- 429. Pentaerythritol diacetate dinitrate
- 430. Pentaerythritol diformate dinitrate
- 431. Pentaerythritol lactate tetranitrate
- 432. Pentaerythritol m-nitrobenzoate trinitrate
- 433. Sorbitol hexanitrate
- 434. 2,2,2-Trinitroethanol nitrate
- 435. Aminoguanidine nitrate
- 436. Guanylurea nitrate
- 437. Hydroxylamine nitrate
- 438. N-Methylhydroxylamine nitrate
- 439. Piperazine dinitrate
- 440. Succinonitrile
- 441. Malosnitrile
- 442. 1,4-Dibromo-2,3-dinitrobenzene
- 443. 1-Bromo-2,4-dinitrobenzene
- 444. 2,4-Dinitroanisole
- 445. 3,5-Dinitrosalicylic acid
- 446. 1,3,5-Tribromo-2,4-dinitrobenzene
- 447. 2,2',4,4',6,6'-Hexanitroxybenzene
- 448. 2,2',4,4',6,6'-Hexanitrobiphenyl
- 449. 3,3'-Azobis(2,4,6-trinitrophenol)
- 450. 1,3-Dimethyl-1,3-dipicrylurea
- 451. 2,2',4,4',6,6'-Hexanitrostilbene
- 452. 2,2',4,4',6,6'-Hexanitro-3,3',5,5'-biphenyltetrol
- 453. 2,2',4,4'-Tetranitrobenzophenone
- 454. Tetranitroresorcinol
- 455. 2,4,5,6-Tetranitro-m-xylene
- 456. 1,3,5-Trichloro-2,4,6-trinitrobenzene
- 457. Benzene
- 458. 2-Ethyl-1,3,5-trinitrobenzene
- 459. 1-Methyl-1,3-dinitrosoguanidine
- 460. Benzene trizonide
- 461. Biphenyl tetraozonide
- 462. Naphthalene diozonide
- 463. N,N,N',N'-Tetrabromoothylenediamine
- 464. N,N'-Ethylenebis(N-chloro-p-nitrobenzamide)
- 465. 1,4-Dibromopiperazine
- 466. N,N-Dichloroformamide
- 467. 2,3-Butanediol dinitrate
- 468. 3-(Chloratomercuri)-1,2,4-oxadimercuretan-3-ol
- 469. (Chloratomercuri)mercuriacetaldehyde
- 470. Methylenabis(N-nitrosohydroxylamine) anhydrous sodium salt
- 471. Methylenabis(N-nitrosohydroxylamine) monohydrate sodium salt
- 472. Methylenabis(N-nitrosohydroxylamine) diammonium salt
- 473. Methylenabis(N-nitrosohydroxylamine) monoammonium salt
- 474. Methylenabis(N-nitrosohydroxylamine) anhydrous cadmium salt
- 475. Methylenabis(N-nitrosohydroxylamine) dihydrate cadmium salt
- 476. Methylenabis(N-nitrosohydroxylamine) lead salt
- 477. Methylenabis(N-nitrosohydroxylamine) bis(diethanolamine dinitrate) salt

CONFIDENTIAL

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 478. Methylenabis(N-nitrosohydroxylamine) monohydroxylamine salt
- 479. Dipicryl mercury
- 480. 1-Nitronaphthalene
- 481. 1,5-Dinitronaphthalene
- 482. 1,8-Dinitronaphthalene
- 483. 1,5,5-Trinitronaphthalene
- 484. 1,4,5-Trinitronaphthalene
- 485. 2-Methyl-1,2,3-propanetriol trinitrate
- 486. 1,4,5,8-Tetranitronaphthalene
- 487. 1,3,5,8-Tetranitronaphthalene
- 488. 5-Bis(2,3,2-trinitroethyl)amino]-1H-tetrazole
- 489. 3-(2-Hydroxyethoxy)-1,2-propanediol trinitrate
- 490. 1-Hydroxy-5,5'-azodi-1H-tetrazole
- 491. 5,5'-Azodi-1H-tetrazole
- 492. 5,5'-Bis(1-hydroxy-1H-tetrazole)
- 493. 5,5'-Bi-1H-tetrazole
- 494. Triazeto[4,1-e]tetrazole
- 495. 3,4-Benzylidene-4-guanyl-1-(1H-tetrazol-5-yl)-1-tetrazene
- 496. 3-Phenyl-1-(1H-tetrazol-5-yl)-1-tetrazene
- 497. 4-Guanyl-1-(1H-tetrazol-5-yl)-1-tetrazene
- 498. 1-Hydroxy-1H-tetrazole-5-methanol
- 499. 1-Hydroxy-5-nitro-1H-tetrazole
- 500. 1-Hydroxy-1H-tetrazole-5-methanol nitrate
- 501. 1-Hydroxy-1H-tetrazole
- 502. 5-(2,4,6-trinitroanilino)-1H-tetrazole
- 503. 1(or 5)-Amino-5(or 1)-nitramino-1,2,4,1H-triazole
- 504. 5-(Nitrosoamino)-1,2,4,1H-triazole-3-carboxylic acid
- 505. Biacetylenedicarboxylic acid
- 506. 2,6-Dinitro-p-cresol
- 507. m-Nitroaniline
- 508. Phenol
- 509. p-Nitrophenol
- 510. Pentanitrophenol
- 511. Phenylhydrazine
- 512. (p-Nitrophenyl)hydrazine
- 513. (2,3,4,6-Tetranitrophenyl)hydrazine
- 514. (2,3,4,5,6-Pentanitrophenyl)hydrazine
- 515. Nitrobenzene
- 516. Pentanitrobenzene
- 517. Hexanitrobenzene
- 518. 1,1,2,2-Ethanetetranitramine
- 519. 2-Nitrothiophene
- 520. 3-Methyl-2-nitrosothiophene
- 521. 3-Methyl 2,4-dinitrothiophene
- 522. Dinitroacetylene
- 523. 1,1,1,3,5,5,5-Heptanitropentane
- 524. 3,4,5-Triamino-1,2,4,4H-triazole
- 525. Guanazole
- 526. 4-Amino-1,2,4,4H-triazole-3,5-diol
- 527. Urazole
- 528. 1,2,3-Triaminoguanidine
- 529. 1,2,3-Triaminoguanidine dinitrate
- 530. 1,3-Diaminoguanidine
- 531. 1,3-Diaminoguanidine nitrate

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 532. Oxalic acid, monohydrazine salt
- 533. Oxalic acid, bis(hydroxylamine)salt
- 534. Oxalic acid, semicarbazide salt
- 535. Oxalic acid, aminoguanidine salt
- 536. Carbohydrazide
- 537. Oxalic acid, monocarbohydrazide salt
- 538. 1-Carbamylcarbohydrazide
- 539. 1,5-Dicarbamylcarbohydrazide
- 540. 2,4-Diamino-s-triazine
- 541. N,N'-Bi(ethyl carbamate)
- 542. Biurea
- 543. H-Guanidinooxamic acid
- 544. 5-Amino-1,2,4,1H-triazole-3-carboxylic acid
- 545. 1,2,3-Triaminoguanidine monohydrochloride
- 546. 2,4-Diamino-6-methyl-s-triazine dinitrate
- 547. Tetrahydro-1,3,5,7-tetraimino-s-triazolo[2]-s-triazole
- 548. 2,4-Diguanidino-s-triazine dinitrate
- 549. Cyanuric trihydrazide
- 550. 1-vanoguanidine
- 551. Melamine
- 552. Oxalic dihydrazide
- 553. Oxamide
- 554. Cyanuric acid
- 555. 6-Nitramino-s-triazine-2,4-diol
- 556. m-Nitrotoluene
- 557. o-Nitrophenol
- 558. m-Nitrophenol
- 559. m-Nitrophenetole
- 560. o-Nitrophenetole
- 561. p-Nitrophenetole
- 562. o-Nitroaniline
- 563. p-Nitroaniline
- 564. o-Nitroacetanilide
- 565. m-Nitroacetanilide
- 566. p-Nitroacetanilide
- 567. 1,1,1-Trinitroethane
- 568. 2,4-Dinitrophenetole
- 569. 1,1,2-Trinitroethane
- 570. 2-Methyl-2,3,3-trinitropentane
- 571. Picramic acid
- 572. p-Nitrobenzaldehyde
- 573. 1,2,6-Hexanetriol trinitrate
- 574. 2,2-Dinitro-1,3-propanediol
- 575. 4,4-Dinitropimelic acid
- 576. 1,1,1,3-Tetranitropropane
- 577. 5,5,5-Trinitro-2-pentanone
- 578. Methyl 4,4,4-trinitrobutyrate
- 579. 1,1,1-Trinitro-2-propanol acetate
- 580. 4,4,4-Trinitro-N-(2,2,2-trinitroethyl)butyramide
- 581. 1,3-Bis(2,2,2-trinitroethyl)-2-imidazolidone
- 582. 4,4-Dimethyl-5,5,5-trinitro-2-pentanone
- 583. Diethyl (2,2,2-trinitroethyl)malonate
- 584. N,N'-Bis(2,2,2-trinitroethyl)-1,4-piperazinedicarboxamide
- 585. Urea

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 586. Guanidinooacetic acid
- 587. Ethylurea
- 588. 1,3-Bis(hydroxymethyl)urea
- 589. 2-Imidazolidone
- 590. 1-Methyl-1-phenylhydrazine
- 591. Hydrazobenzene
- 592. Tetraphenylhydrazine
- 593. Ethylnitrazine
- 594. 1,3-Dinitroimidazolidine
- 595. Acetone
- 596. 3,3'-(Nitroimino)dipropionitrile
- 597. 4,4-Dimethyl-5-nitro-2-pentanone
- 598. 1-Picrylaziridine
- 599. 2-(2-Nitrovinyl)furan
- 600. 2-Nitro-5-(2-nitrovinyl)furan
- 601. 2-(2,4-Dinitrophenyl)-5-nitro-2H-benzotriazole
- 602. *o,o*-Dinitrotoluene
- 603. N-(2,4-Dinitrophenyl)diethanolamine
- 604. 2-(2,4-Dinitroanilino)-2-(hydroxymethyl)-1,3-propanediol
- 605. 2-(2,4-Dinitroanilino)-1,3-propanediol
- 606. 2-[2-(2,4-Dinitroanilino)ethylamino]ethanol
- 607. Ethylenbis(ethyl nitrocarbamate)
- 608. 1,1'-Ethylenbis(3-nitrourea)
- 609. 1-(*o*-Nitrophenyl)-1,2-ethanediol dinitrate
- 610. 1,2-Propanediol 2-nitrate 1-(5-nitro-2-furrate)
- 611. N-Picryldiethanolamine dinitrate
- 612. N-Methyl-N,5-dinitro-2-furamide
- 613. N,N'-Dimethyloxamide
- 614. N-Methylglycolamide
- 615. 5,5-Dimethylhydantoin
- 616. 3,6-Dimethyl-2,5-piperazinedione
- 617. Nitroethane
- 618. 1-Nitropropane
- 619. 2-Nitropropane
- 620. 1-Nitrobutane
- 621. 2-Nitrobutane
- 622. 1,1'-(2-Hydroxytrimethylene)bis(3-nitroguanidines) sodium salt
- 623. 3-[2,2-Tris(hydroxymethyl)ethoxy]-1,2-propanediol pentanitrate
- 624. 2-(Allyloxymethyl)-2-(hydroxymethyl)-1,3-propanediol trinitrate
- 625. 1-Nitro-3-(1-hydroxyethyl)guanidines nitrate
- 626. 2-(Hydroxymethyl)-2-(propoxymethyl)-1,3-propanediol trinitrate
- 627. 2,2-Bis(allyloxymethyl)-1,3-propanediol dinitrate
- 628. 1-Nitro-3-(2,2,2-trinitroethyl)guanidines
- 629. Ethyl 4,4,4-trinitrobutyrate
- 630. 1-Nitro-3-(2,3-dihydroxypropyl)guanidines dinitrate
- 631. 1-Nitro-3-(2-hydroxyethyl)guanidines nitrate
- 632. 1,5-Pentanediol dinitrate
- 633. 2,3,3,4,5-Pentamethyl-1,1,1,5-tetranitrohexane
- 634. 1,6-Hexanediol dinitrate
- 635. 1,4-Butanediol dinitrate
- 636. Bis(3,3,3-trinitropropyl) sulfone
- 637. Oxalimide dihydrazide dinitrate
- 638. Diethyl 3,3,3-trinitro-1-propanephosphonate
- 639. 4,4,4-Trinitrobutyramide

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 640. Dinitroform, dioxane addition compound
- 641. 5,5,5-Trinitro-2-pentanone N-nitroguanylylhydrazone
- 642. 5,5,5-Trinitro-2-pentanone semicarbazone
- 643. 2,2-Dinitro-1-propanol acrylate
- 644. Methyl nitroacetate
- 645. 2,5-Hexanediol dinitrate
- 646. n-Butyl 4,4,4-trinitrobutyrate
- 647. Diethyl 3-hydroxyglutarate nitrate
- 648. 1,2,5-Pentanetriol trinitrate
- 649. 1,2-Butanediol dinitrate
- 650. 1,5-Dinitro-2,3-dinitrosobenzene, potassium salt
- 651. 1,4-Dinitro-2,3-butanediol dinitrate
- 652. 3,3-Dinitro-1,5-pentane diisocyanate
- 653. 2,2,4,4-Tetranitro-1-butanol acetate
- 654. 3,3-Dinitro-1,5-pentanediamine
- 655. Methyl 4,4,6,6-tetranitrocaproate
- 656. 2,2,2-Trinitroethanol methacrylate
- 657. 2,2,4,4-Tetranitro-1,5-pentanediol
- 658. 2-Nitramino-2-imidazoline
- 659. 2-Nitramino-1-nitro-2-imidazoline
- 660. 1,4,5,6-Tetrahydro-2-nitraminopyrimidine
- 661. N-Nitroethylensinine polymer diol dinitrate
- 662. 2,16-Dimethyl-3,6,9,12,15-pentanitro-3,6,9,12,15-pentazahaptadecane-2,16-dicarbonitrile
- 663. 2,13-Dimethyl-3,6,9,12-tetranitro-3,6,9,12-tetrazatetradecane-,13-dicarbonitrile
- 664. 2,10-Dimethyl-3,6,9-trinitro-3,6,9-triazaundecane-2,10-dicarbonitrile
- 665. 2,7-Dimethyl-3,6-dinitro-3,6-diazaoctane-2,7-dicarbonitrile
- 666. 2-Nitropropene polymer
- 667. 1-Ethyl-3-nitroguanidine
- 668. 1-Nitro-3-propylguanidine
- 669. 1-Butyl-3-nitroguanidine
- 670. 1-Amyl-3-nitroguanidine
- 671. Guanidine
- 672. Pyridine
- 673. Ethyl acetate
- 674. 4,4'-Isopropylidenebis(6-nitro-o-cresol)
- 675. N-Ethyl-N-nitrosoaniline
- 676. N-Nitrosodiphenylamine
- 677. 1,5-Dimethyl-1H-tetrazole
- 678. 1-Phenyl-1H-tetrazole
- 679. 5-Phenyl-1H-tetrazole
- 680. 5-Methyl-1-phenyl-1H-tetrazole
- 681. 5-Methyl-2-phenyl-2H-tetrazole
- 682. 1,5-Diphenyl-1H-tetrazole
- 683. 2,5-Diphenyl-2H-tetrazole
- 684. 1-Phenyl-1H-tetrazol-5-ol
- 685. 2-Phenyl-2H-tetrazole-5-carboxylic acid
- 686. Ethyl N-1H-tetrazol-5-ylcarbamate
- 687. N-1H-tetrazol-5-ylacetamide
- 688. 1H-Tetrazol-5-ylguanidine
- 689. 5-Nitramino-1H-tetrazole monoguanidine salt
- 690. Benzaldehyde, 1H-tetrazol-5-ylhydrazone

CONFIDENTIAL

CONFIDENTIAL

TABLE 139 (cont'd)

C-

- 691. Hydrazine hydrate
- 692. 4,4'-Cyclohexylidenebis(2,6-dinitrophenol)
- 693. 2,2'-Hydrazodisobutyronitrile
- 694. Acetic 1,2-diphenylhydrazide
- 695. N,N'-Biacetanilide
- 696. N,N'-Bibenzamide
- 697. Malonic dihydrazide
- 698. Succinic dihydrazide
- 699. Thiophane
- 700. Catechol

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

SECTION XVII
Calculation of Power (nRT)
of Explosives Compounds and Mixtures

A. Abstract

A previously developed method for the calculation of the impulse propellants has been successfully adapted to the calculation of powers of high explosives, relative to TNT. The success of this method is indicated by the correlation achieved between the calculated power (nRT) and the measured ballistic mortar values for 111 pure compounds, 56 mixtures of organic explosives and 30 mixtures of explosives containing metals. In the case of the pure compounds, the average deviation is +1.6 while the standard deviation is 6.7. In the case of the mixture calculations, the average deviation is +0.1 while the standard deviation is 5.8. Corresponding figures for the metallized mixtures are -0.8 for average and 7.8 for standard deviations.

By using the system described in Section XVI for calculating the heat of combustion, and the method described here for calculating nRT, it is possible to evaluate a pure compound or mixture, as to power, by a few simple calculations without the necessity for making and testing the compound.

B. Introduction

This section describes a simplified method for calculating the power of a high explosive (pure compound or mixture) from thermodynamic data which gives results bearing a direct, virtually equivalent, relation to the power of the explosive as measured in the ballistic mortar and the new-type spherical lead block. Power as used here and as measured in the ballistic mortar is that force exercised by an explosive burning in an enclosed space, large enough only to contain the explosive. Thus, it is energy developed at virtually constant volume. All thermodynamic data are therefore referred to constant volume.

Calculation of the PV work product ($F = nRT$) according to the simplified procedure of Hirschfelder has been used for propellant powders for some time (10). The application of this same method to explosives has been described briefly (6). This presentation extends the calculations and data presented previously. Calculations of a large number of pure compounds, mixtures of organic compounds and metallic mixtures indicate the value of this method as a tool for quickly evaluating the power of an explosive.

In this method, one hundred times the quotient of the calculated energy divided by the energy of an equal weight of TNT expresses the power of the explosive in terms of per cent TNT.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Previous simplified methods employed in the calculation of power of high explosives have assumed an overall specific heat for the product gases formed in the detonation (1). The system described in this report, by applying the Hirochfelder method of calculating temperature, takes into account the variation in specific heat for the various product gases formed over the particular temperature range involved. Thus it is believed that explosion temperatures calculated in the method described in this report are somewhat more realistic, although it is not claimed that they are the true values, since they do not take into account the dissociation of the product gases. The reaction products which are taken into account are governed by the assumptions stated on page 580.

It is also possible to correlate the nRT values obtained with those measured in the new type spherical lead block, a test method which is to be described in a forthcoming report. This correlation is shown in Table 147 and briefly discussed.

One method for calculating power of high explosive used in the past was the so-called "characteristic product" (Berthelot) which gave power as per cent TNT by the formula

$$P (\% \text{ TNT}) = 0.003594 M \cdot H_E$$

in which M = moles of gas per kg. of explosive

H_E = heat of explosion in kcal/kg.

This system has been applied to a number of compounds and mixtures (4, 5). Comparison of results by the nRT and Berthelot methods of calculation shows distinct advantages of the former as given in the following:

nRT System

- 1) Correlates observed ballistic mortar power values with calculated values, on a 45° line, thus giving identical figures. (See Figures 80, 81 and 82).

- 2) Applicable to primary and secondary phosphores, auxo-plosives, and mixtures including those containing metallic elements.

Berthelot System

- 1) Correlates calculated values with observed lead block values on a straight line, not 45°; (Figure 64 Reference (5)); and with ballistic mortar on a curved line (Figure 57 Reference (5)).

- 2) The same correlations do not apply to mixtures yielding products partly non-gaseous; i.e., metallized mixtures. (Figure 56 Reference (5)).

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

MRT System

- 3) Includes calculation of a realistic value for explosion temperature, necessary when gas dissociation is considered.

- 4) Results of power calculation are capable of being expressed in meaningful units, e.g., cal/g; ft.-lbs./g, etc.

Berthelot System

- 3) No temperature calculated.

- 4) Results are comparative only.

A series of the Berthelot calculations have been made and compared with the observed Ballistic Mortar values (5). Although there was no direct, straight-line relationship shown, it was possible to formulate an idealized curve.

C. Discussion

The simplified system presented here is based upon the determination of the pV work product of the gases of detonation. The common expression for this work product is: $pV = nRT$, here written as

$$pV = R \cdot T \cdot \ln \quad (1)$$

where R is the universal gas constant (1.987 cal/°K/mole), T is the adiabatic flame temperature, °K, and \ln is the number of moles of gas formed from one mole of explosive. The parameter, \ln , is obtained by writing the detonation equation. The flame temperature, T , must be estimated from the equation

$$T = 298 + \frac{Q_V}{\sum n C_V} \times 10^3 \quad (2)$$

where Q_V is the heat of explosion at constant volume in kcal/mole, n is the moles of each gas formed, and C_V is the average heat capacity in cal/mole of each gas, at constant volume, over the range 298 to T . This temperature, T , is actually obtained by a process of iteration, using the specific heat values tabulated. (Table 149). Examples of detailed calculations are given in Subsection D below.

The substitution of appropriate quantities for \ln and T in equation (1) gives a value, which when divided by a corresponding value for TNT, results in a power for the explosive, in terms of TNT, which compares directly with observed ballistic mortar and spherical lead block measurements.

It is fully recognized that in this very simple method of calculation there have been discounted several factors, among which are the possibility of dissociation of the product gases, the effect of γ (the ratio of

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

specific heats, C_p/C_v), and deviations from the perfect-gas law.

Dissociation of the product gases would result in an increase in γ and a corresponding decrease in the adiabatic flame temperature, thus counterbalancing, at least to some extent, the effects described.

It can be shown that in a simplified system such as this, γ has little effect upon the final relative values. This is due to the fact that for all practical purposes only diatomic and triatomic gases are produced in the detonation. A review of some of the more typical high explosives reveals that γ varies over an extremely small range, (Table 140) thus making a refined treatment of this parameter unnecessary in a system where only relative values are involved.

Table 140
Ratio of Specific Heats, γ , for Product Gases
for Selected High Explosives

No.	Compound	γ for Product Gases, 298°K
22	RDX	1.37
23	RDX	1.37
35	Diethylenetriamine dinitrate	1.36
37	Diethylene glycol dinitrate	1.38
208	2,3,4,5,6-Pentanitroaniline	1.36
216	Picric acid	1.39
233	2,3,4,6-Tetranitroaniline	1.38
240	Tetranitromethane	1.39
313	2,4,6-Trinitrotoluene	1.40
328	Methylenedinitramine, MADINA	1.35
331	1,3-Bis(2,2,2-trinitroethyl)urea	1.34
337	Bis(2,2,2-trinitroethyl)nitramine, HOX	1.37
343	2,2,3,3-Tetranitrobutane	1.36
	Average	1.37

Even at high temperatures, and thus lower γ 's, the deviation from an average value is very small.

The heats of combustion used in these calculations were obtained by the method described in Section XVI. It was found that, generally, the use of calculated in place of observed heats of combustion gave HRT values which correlated better with the observed ballistic mortar values. The

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

specific heats, C_p/C_v), and deviations from the perfect-gas law.

Dissociation of the product gases would result in an increase in γ and a corresponding decrease in the adiabatic flame temperature, thus counterbalancing, at least to some extent, the effects described.

It can be shown that in a simplified system such as this, γ has little effect upon the final relative values. This is due to the fact that for all practical purposes only diatomic and triatomic gases are produced in the detonation. A review of some of the more typical high explosives reveals that γ varies over an extremely small range, (Table 140) thus making a refined treatment of this parameter unnecessary in a system where only relative values are involved.

Table 140
Ratio of Specific Heats, γ , for Product Gases
for Selected High Explosives

No.	Name	γ for Product Gases, 298°K
22	HMX	1.37
23	RDX	1.37
35	Methanolnitramine dinitrate	1.36
37	Diethylene glycol dinitrate	1.38
208	2,3,4,5,6-Pentanitroaniline	1.36
216	Picric acid	1.39
233	2,3,4,6-Tetranitroaniline	1.38
240	Tetranitromethane	1.39
313	2,4,6-Trinitrotoluene	1.40
328	Methylenedinitramine, MMDNA	1.35
331	1,3-Bis(2,2,2-trinitroethyl)urea	1.34
337	Bis(2,2,2-trinitroethyl)nitramine, HXI	1.37
343	2,2,3,3-Tetranitrobutane	1.36
	Average	1.37

Even at high temperatures, and thus lower γ 's, the deviation from an average value is very small.

The heats of combustion used in these calculations were obtained by the method described in Section XVI. It was found that, generally, the use of calculated in place of observed heats of combustion gave NIT values which correlated better with the observed ballistic mortar values. The

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

observed heats of combustion were used in the calculations shown in the original presentation of this method (6).

Other thermodynamic data used were derived from OSRD Report 547 (10), the Bureau of Standard Tables (7), and the open literature (2, 9, 11, 12). These data, as used in these calculations, are given in Table 141, 142 and 149.

Table 141 gives the energy values required for converting H_2O liquid to H_2O gas and heats of combustion to heats of explosion.

Table 141
Thermodynamic Data for Selected Reactions

	<u>Constant + Progressive</u>	<u>Converted to Constant Volume</u>
H_2O (liq.) \longrightarrow H_2O (gas)	10.519	9.927 kcal/mol
$C + O_2 \longrightarrow CO_2$	94.052	93.460
$CO + 0.5 O_2 \longrightarrow CO_2$	67.636	67.341
$H_2 + 0.5 O_2 \longrightarrow H_2O$ (gas)	57.793	57.502

* Reference (7)

Table 142 gives the heats of combustion and heats of fusion and vaporization for the metals and their corresponding oxides entering into these calculations.

Table 142
Thermodynamic Data for Selected Metals
and their Corresponding Oxides

	<u>Q_C^V (H_2O gas)</u>	<u>Q_{fusion}</u>	<u>$Q_{vaporization}$</u>	<u>$Q_{sublimation}$</u>	<u>b.p., °K</u>
Al	199.54 a/	2.6 a/	67.9 a/	70.5	2330*
Al_2O_3	--	2.6 a/	65.6 a/	91.6	2523 b/
B	151.0 a/	--	--	97.2 b/	2823 b/
B_2O_3	--	5.3 a/	77 a/	82.3	>1800 b/
Hg	143.0 a/	2.3 a/	31.5 a/	33.7	1393 a/
H_2O	--	13.5 a/	100.7 a/	119.2	3823 a/

a/ Bureau of Standards value (7); b/ Handbook; c/ Estimated; * Vaporizes at 2073°K

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

In Table 149 are given the specific heats at constant volume, for 10°K intervals, for the assumed products of detonation. In extending these specific heat data to 7000°K it is fully realized that such extrapolation of data, infrequently measured for temperatures above 2000°K, is at best guess-work, but the lack of data, particularly for the metal oxides, forced such extrapolations. It should be noted that in spite of these considerable extrapolations, the degree of accuracy attained in the final values (% TNT) is good and appears to be in no way related to the temperature range involved, at least up to 5000°K.

Finally, in making these calculations, it was necessary to make certain assumptions as to the products of detonation. These assumptions are:

1. The oxygen present is used first to burn the carbon to CO, then the hydrogen to H₂O, and finally the CO to CO₂. This follows the Kistiakowsky-Wilson assumption.
2. If a metal is present, it is oxidized fully before any CO is formed.
3. Any free carbon remaining unburned is considered a solid and is, therefore, not added into the number of moles of gas formed.
4. The metal oxides assumed to be formed remain solids unless the calculated adiabatic flame temperature exceeds the boiling point of the oxide. If the boiling point is exceeded, the heat necessary to vaporize the quantity of oxide is subtracted from the heat of explosion and the adiabatic flame temperature is recalculated. This may result in a calculated temperature less than the boiling point, indicating that only part of the oxide is vaporized.

The accuracy of this method of calculation of power is illustrated in Figures 80, 81 and 82 which show the direct relationship between calculated power and observed ballistic mortar values for 111 pure compounds, 56 organic mixtures and 30 metallized mixtures. Applying simple statistical methods to these data, it may be shown that the average deviation of the observed from the calculated is +1.6 for the pure compounds (eliminating 6 as discussed below), +0.1 for the organic mixtures and -0.8 for the metallized mixtures. The standard (root-mean square) deviations, from the mean, are 6.7 for the pure compounds, 5.8 for the organic mixtures and 7.8 for the metallized mixtures.

Figure 83, drawn to show the statistical scatterings for the pure compounds, mixtures and metallized mixtures, indicate that these scatterings are generally normal. This leads to the conclusion that the deviations are due largely to personal errors and are therefore not inherent in the system or in the compounds.

The summarized results of the calculations are given in Tables 143, 144 and 145. Ballistic mortar data were taken from Parts I and III of this series (3, 5).

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

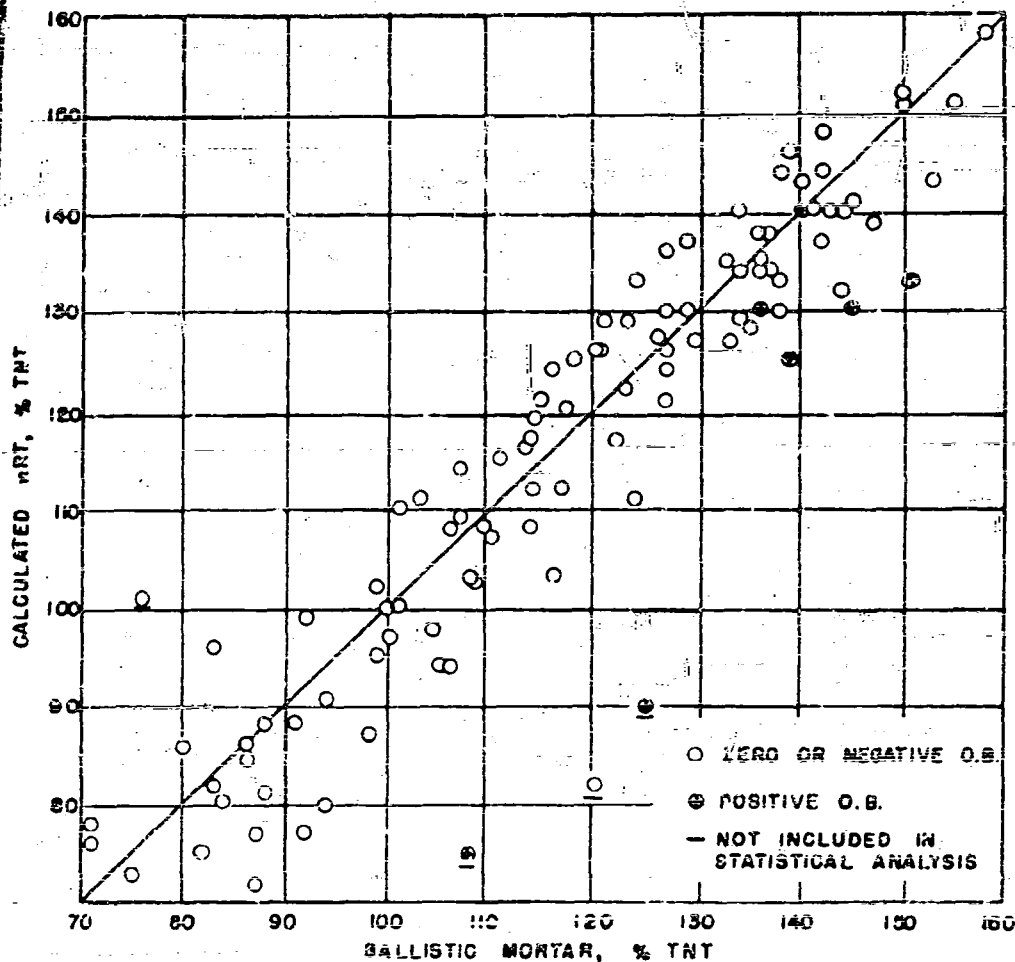


FIGURE 80
COMPARISON OF BALLISTIC MORTAR AND CALCULATED nRT FOR
PURE EXPLOSIVE COMPOUNDS

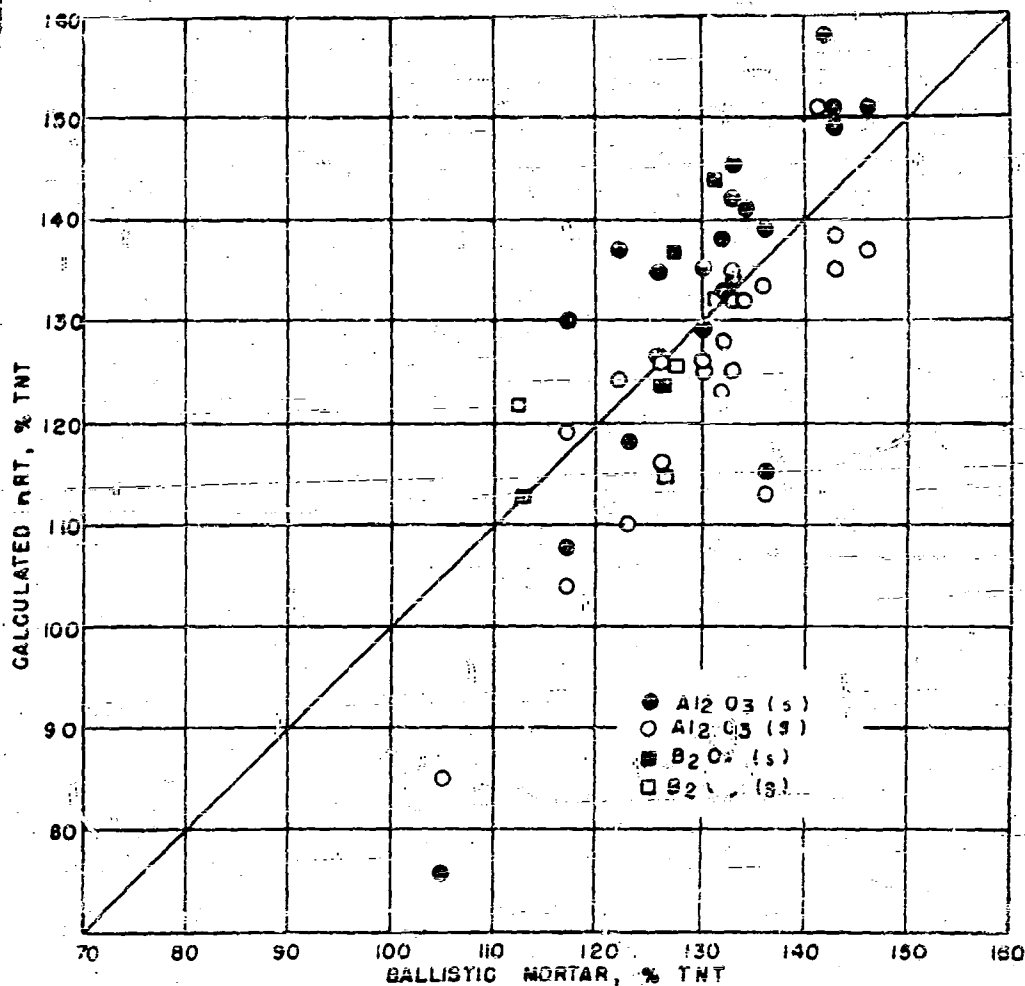


FIGURE 62
COMPARISON OF BALLISTIC MORTAR AND CALCULATED TNT FOR
EXPLOSIVE METALLIC MIXTURES

CONFIDENTIAL
SECURITY INFORMATION

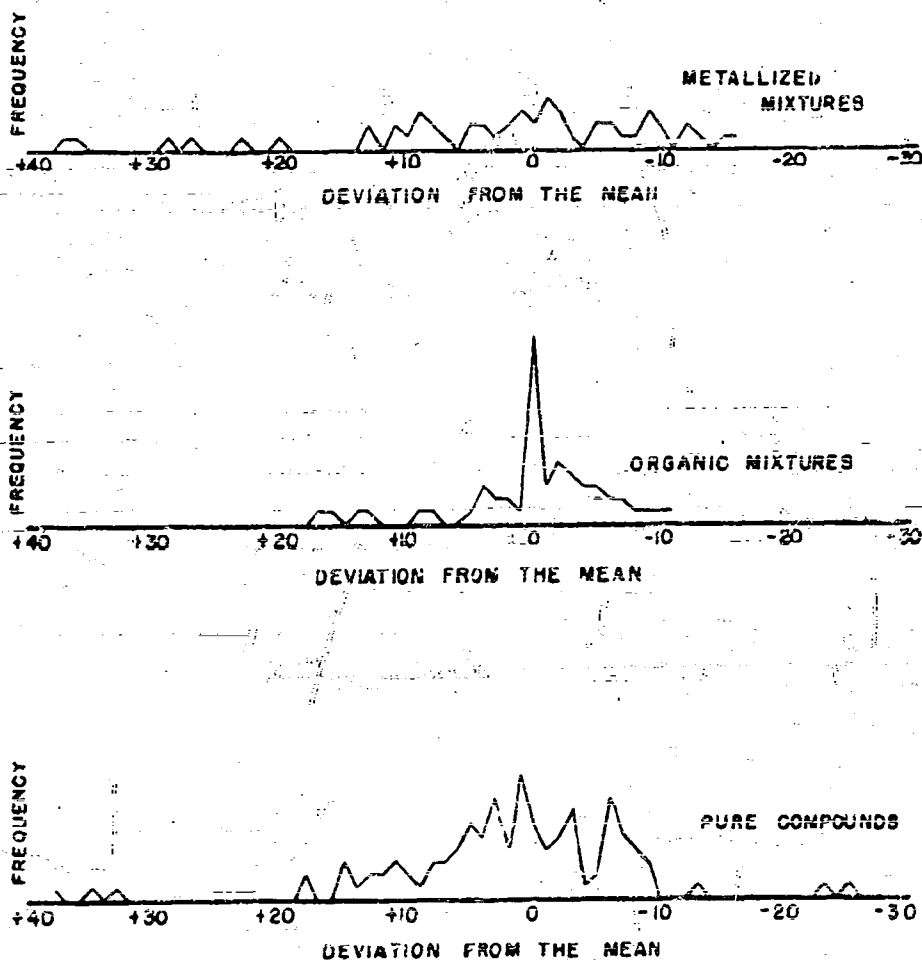


FIGURE 83
STATISTICAL DISTRIBUTION OF DEVIATIONS FROM THE MEAN
COMPARING BALLISTIC MORTAR AND ART FOR EXPLOSIVE
SUBSTANCES

-534-

CONFIDENTIAL

Arthur D. Little, Inc.

Table III

Properties of Selected Pure Organic Compounds

No.	Name	O.B.	Calculated C Kcal/mol	Calc. T _g , °C	Power, ft-lb		
					Calc.	Expt.	Dev.
6	1-ly droxy to 1-ly droxy rac-3,3,5,5-tetrahydro- pentol triole	-30.4	104.2	167.7	3651	120	137 + 8
22	HO	-21.6	635.3	355.8	4271	151	150 - 1
23	KH	-21.6	177.6	275.6	1285	152	150 - 2
24	Hexahydro-1,3,5-trinitrobenzene-triazole (B-cell)	-65.1	518.9	144.4	2930	223	224 + 1
25	2,4,6,8-tetrahydro-2,4,6,8-tetraazocane-1,7-diol diacetate	-52.3	1212.5	255.9	2235	96	83 - 13
26	2,4,6-trinitro-2,4,6-trinitrobenzene-1,3,5-triazole diacetate	-68.7	992.6	166.4	1560	81	120 +30
33	Quinoline perchlorate	-16.2	279.9	145.7	2790	99	92 - 7
35	Dithionitrobenzene diacetate	-26.7	552.0	282.6	3920	119	110 - 9
37	Diethyl glycol diacetate	-10.8	503.7	176.8	3014	171	177 + 6
41	2,2-dimethyl-1,1,3,3-tetrahydro-1,3-dioxane diacetate	-70.2	685.6	117.9	2775	103	108 + 5
42	1,3-dinitrobenzene-2-propanol nitrate	-17.8	456.2	289.5	1236	118	112 - 6
43	2,4-dinitrobenzidine	-91.7	701.3	103.7	2130	121	118 + 3
44	2,4-dinitrobenzidine	-91.9	788.2	92.1	1805	72	67 +5
45	n-Dinitrobenzene	-95.2	678.8	107.6	2362	86	85 - 1
47	2,2-dinitro-1-benzal	-60.2	514.5	72.6	1672	80	94 +14
54	2,4-dinitro-1,3,5-triazole-6-dinitroethyl ether	-61.5	714.7	110.6	1765	78	71 - 7
58	2,4-dinitro-1,3,5-triazole-6-dinitroethyl ether	-39.8	472.3	115.4	2687	103	116 +13
63	2,4-dinitro-1,3,5-triazole-6-dinitroethyl ether	-18.0	672.7	103.3	1602	128	135 + 7
65	1,1-dinitrobenzene	-26.7	267.2	132.6	3397	111	138 - 6
66	1,3-dinitro-2-benzimidazole	-27.3	375.8	176.8	3130	130	122 - 8
68	1,6-dinitroethyl ether	-27.6	455.0	185.6	3241	110	103 - 7
71	2,4-dinitrophenol	-78.2	611.8	86.7	1980	75	52 -23
74	2-(3,5-dinitrophenyl)-2-nitro-1,3-propanediol diacetate	-40.3	989.2	254.3	3646	127	136 - 1
75	1,1-dinitrobenzene	-72.7	616.6	117.3	2275	111	107 - 4
76	1,1-dinitropropane	-59.7	412.2	95.2	2435	111	103 - 8
77	2,2-dinitro-1-propanol	-42.6	377.3	117.8	2722	111	122 +11
81	2,5-dinitro-1,3,5-triazole-4-dinitroethyl ether	-21.4	554.6	119.7	1319	139	147 + 8
82	2,6-dinitro-1,3,5-triazole-4-dinitroethyl ether	-31.2	1106.6	196.3	3711	131	137 + 3
84	2,4-dinitrobenzene	-114.2	823.9	101.7	1985	76	71 - 5
86	2,4,6,8-tetrahydro-2,4,6,8-tetraazocane-1,7-diol diacetate	-34.7	726.2	258.9	4960	151	255 + 14
89	Diphenyl ether perchlorate	-27.5	1187.7	261.6	3776	132	144 +12
92	Dinitrobenzidine	-71.1	637.1	637.1	4754	130	145 +15
93	1,3-dinitrobenzene	-5.3	460.9	140.9	1968	133	151 +18
95	1,3-dinitrobenzene diacetate	-25.0	359.8	157.6	2802	119	111 - 5
96	1,3-dinitrobenzene, KNO ₃	-32.0	358.1	166.2	2570	116	139 - 7
102	1,3-dinitrobenzene	-61.5	294.0	73.0	2530	112	123 + 1
111	1,3-dinitrobenzene	-29.4	653.7	233.4	2215	117	111 - 3
113	1,3-dinitrobenzene	-31.5	358.6	156.2	2570	116	139 - 7
115	Quinoline perchlorate	-5.0	221.3	187.6	1837	133	141 - 9
116	1,3-dinitrobenzene	-34.2	352.2	61.3	1755	73	75 - 2
119	1,2,3,4,5,6-hexanitrohexaazocane-1,3,5-triazole	-36.3	1744.5	533.4	3762	130	138 - 8
125	2,2',4,4',6,6'-hexanitrodiphenylamine	-52.8	1301.3	349.5	3379	121	115 - 6
128	2,2',4,4',6,6'-hexanitrodiphenyl ether	-47.3	1712.3	346.7	3421	116	113 - 3
130	N,N'-diphenyl-1,3,5-triazine	-44.3	1575.2	517.4	3674	129	123 - 6
135	1,3-dinitrobenzene	-53.1	1254.7	356.0	2735	101	74 -25
136	Hexanitrobenzene	-62.7	173.3	173.3	2841	75	102 +27

CONFIDENTIAL

Arthur D. Little, Inc.

Table 113 (cont:med)
Properties of Selected Pure Organic Compounds

No.	Name	M.P.	Calculated U _g (cal/mol)	Calc. Eqpt. T _g	Power, Stat Calc. B.H. Int.
152	Methyl benzoate	+7.1	527.1 - 537.1	479.6	130 135 + 6
163	N-Methyl ethylamine dinitrate	-58.5	506.3 131.8	2615	126 130 - 6
165	1,2,3-Substituted triethylamine	-16.6	492.5 124.1	4368	123 126 - 3
168	2-Methyl-2-nitro-1,3-propanediol dinitrate	-24.8	501.3 265.5	3913	135 138 - 2
170	2-Nitro-1,3-bis(2-nitroethyl)amine	-58.5	505.3 130.8	2600	125 118 - 7
180	2-Nitro-1,3-bis(2-nitroethyl)amine	-11.8	571.3 190.0	4470	124 142 - 2
181	Nitroglycerine	+3.5	365.6 145.6	1835	110 120 0
182	Nitroglycerine	+30.8	187.8 63.0	2355	95 126 + 9
185	Nitroethane	-19.3	457.2 62.6	3116	134 136 0
187	2-Methyl-2-nitro-1,3-propanediol dinitrate	-22.3	360.0 181.7	3724	127 133 + 6
189	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-57.8	1440.0 211.4	2538	112 124 + 2
192	ee, ee, ee-Triethylamine	-74.0	786.8 145.5	2616	97 120 + 3
194	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-77.8	571.2 155.1	2124	95 99 + 4
200	Nitroethane	-7.6	113.4 79.8	2810	94 105 +11
202	N-Methyl ethylamine dinitrate	-43.6	454.1 145.8	1448	138 137 - 1
207	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-10.3	544.7 150.0	4431	123 145 + 4
208	2,3,4,5,6-pentanitroethane	-15.3	410.4 148.4	4977	137 142 + 5
215	Phoric acid	-15.3	601.1 168.6	3130	108 124 + 1
228	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-44.9	1227.1 110.0	3205	125 127 + 1
229	2,2,6,6-Tetrakis(2-nitroethyl)-1,3-cyclohexanediol dinitrate	-56.3	1184.6 281.2	2575	108 114 + 6
230	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-35.3	1935.5 150.7	3640	133 151 +18
231	2,2,5,5-Tetrakis(2-nitroethyl)-1,3-cyclohexanediol dinitrate	-45.8	1041.5 322.5	3632	117 124 + 5
232	2,2,5,5-Tetrakis(2-nitroethyl)-1,3-propanediol dinitrate	-41.0	812.6 301.4	3247	137 129 - 8
233	2,3,4,6-Tetraethylenediamine	-32.2	641.5 271.1	4035	127 121 - 6
240	Tetraethylenediamine	-49.0	74.1 78.1	2253	58 109 +51
241	1,3,6,8-Tetraethylenediamine	-72.7	1065.0 224.4	2932	100 108 + 1
243	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-28.9	160.7 176.6	4432	140 141 + 1
248	Tetraethylenediamine (2-nitroethyl)-1,3-cyclohexanediol dinitrate	-33.0	1053.0 156.8	3490	133 138 + 5
253	Tetraethylenediamine	-47.3	809.4 251.8	3480	127 130 + 3
258	1,2-Propanediol dinitrate	-53.5	504.7 130.2	2512	124 116 - 8
264	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-65.0	530.4 200.2	2410	112 117 + 5
265	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-34.5	636.3 270.9	3558	134 136 + 2
266	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-50.5	782.7 234.7	2935	124 127 + 3
270	Phoric acid	-56.1	672.4 153.4	2797	107 110 + 3
271	2,4,6-Triethylenediamine	-62.5	751.7 135.5	2366	74 106 +12
274	1,3,5-Triethylenediamine	-58.3	647.4 157.3	3102	115 111 - 4
275	2,4,6-Triethylenediamine acid	-46.7	644.4 144.2	2518	87 98 +11
276	2,4,6-Triethylenediamine	-38.9	750.0 278.7	3985	130 127 - 3
277	2,4,6-Triethylenediamine	-62.5	745.4 130.4	2285	94 96 + 1
282	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-94.6	501.3 92.0	1445	75 82 + 7
284	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-103.5	1000.5 137.1	1735	80 84 + 4
285	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-65.7	674.6 136.7	2318	108 106 - 2
291	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-83.2	819.1 98.8	1660	85 86 + 1
294	1,3,6-Triethylenediamine	-109.3	1095.2 174.5	2450	82 83 + 1
295	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-77.8	704.2 136.1	2102	86 80 - 6
305	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-57.4	1207.3 303.8	1961	120 117 + 3
307	2-Nitro-2-(2-nitroethyl)-1,3-propanediol dinitrate	-35.4	911.1 372.4	2795	115 113 - 2

CONFIDENTIAL
PROPERTY INFORMATION

Table 11) (continued)
Properties of Selected Pure Organic Compounds

No.	Name	Q ₁₀	Calculated		Calc. Expt. T _m	Power, 573°		
			Q ₁₀	Kcal/mol		Calc.	Expt.	Dist.
308	2-(4,6-dimethyl-1,2-(4,2,4,6-tetranitrophenyl)-1,3-propanediol trinitrate	-21.9	1106.4	635.0	1551	140	143	+ 3
310	Styphnic acid	-45.7	557.2	186.7	3205	103	103	+ 5
313	2,4,6-trinitrophenol	-74.0	752.7	252.2	2580	100	100	0
318	2,4,6-trinitrophenol	-89.6	935.4	143.1	2208	86	83	0
319	1,1',1''-tris(4-methylnitrophenyl)trisethylamine	-75.8	1607.5	172.1	2669	109	107	- 2
320	Urea nitrate	-46.5	105.7	72.0	2163	77	92	+15
321	2-Propyl picrate	-91.5	1047.0	130.0	1845	87	87	+10
325	Allyl picrate	-86.2	1019.7	160.1	2255	68	91	+ 3
326	2-Propargyl picrate	-80.9	1001.3	199.2	2840	102	99	- 3
327	Nitroform	+37.1	112.4	112.4	1280	90	125	+35
328	Methylal trinitroamine, HMT	0.0	212.2	212.2	1898	158	158	0
329	5-Methyl-1,2,3,4,5-pentanetriamine	-28.9	780.7	375.6	1432	110	136	- 6
331	1,3-bis(2,2,2-trinitroethyl)urea	0.0	580.4	580.4	5120	110	111	+ 4
337	1,1-(2,2,2-trinitroethyl)hydrazine, HMT	-16.5	478.0	478.0	1649	126	137	+13
340	2,2,2-Trinitroethanol 4,4,4-trinitroethylate	-4.1	644.6	557.2	4775	135	136	+ 1
343	2,2,2,3-Tetrinitrobutane	-20.2	504.2	302.2	4335	143	153	+10
348	1,2-Dinitroethane	-26.7	267.2	112.6	3720	136	127	- 9
570	2-Methyl-1,3,3-trinitropropane	-83.2	815.1	98.8	1660	85	86	+ 1

CONFIDENTIAL

Table 115

Properties of Selected Metallized Explosives Mixtures

Mixture and Composition Notes	Notes	State	Q.H.	Calculated C _p	Calculated U _g cal/mole	Calculated T _g °K	Power, Calo./g	First T _g
Unstabilized Comp. A. H ₂ O/Al/Al ₂ O ₃ , 71/16/9	solid	-51.7	373.9	159.3	5080	158	141	-10
	gas			159.1	5071	153		-9
Aluminized Explosive. H ₂ O/Al/Al ₂ O ₃	solid	-60.2	313.7	112.1	5056	135	130	-5
	gas			113.7	5177	125		+5
Trisecol. H ₂ O/Al, 90/10	solid	-75.5	508.6	155.8	3961	118	121	-5
	gas			133.6	3152	110		+13
80/20	solid	-77.0	400.5	157.5	5175	108	117	+9
	gas			125.1	4250	104		+13
70/30	solid	-78.5	223.3	158.5	6117	10	105	+79
	gas			122.6	4925	85		+20
60/40	solid	-83.0	213.1	58.2	4544	21	69	
	gas			46.8	3634	34		
Mixed (Aluminized Explosive). H ₂ O/Al/Al ₂ O ₃ , 10.45/55/5	solid	+4.7	131.6	100.6	3870	129	130	+1
	gas			95.0	3470	146		+4
9/91/9	solid	+0.7	112.7	112.1	4557	139	136	-3
	gas			100.2	4115	123		+3
66.75/22.25/11.0	solid	-54.7	335.3	117.2	5147	137	142	-15
	gas			98.1	3180	124		+2
67/22/11	solid	-55.0	217.7	117.5	5115	137	122	-15
	gas			95.5	4121	124		+2
8.8/79.2/11	solid	-1.4	117.6	113.7	5504	115	134	+11
	gas			79.9	5037	123		+23
34.5/13/13	solid	-21.3	196.8	113.3	4670	145	133	-12
	gas			94.4	4082	135		+1
72.5/12.5/15	solid	-64.2	359.7	175.6	4680	130	117	-13
	gas			111.0	3700	119		-2
10.25/55/15	solid	-71.8	220.8	113.6	4835	119	143	-6
	gas			91.2	4015	135		+8
60/19/18	solid	-77.2	220.2	113.6	4835	119	143	-6
	gas			91.2	4019	135		+8
10/10/20	solid	-39.4	222.0	211.7	5020	151	143	-5
	gas			89.5	4095	146		+7
Thermex. H ₂ O/Al/Al ₂ O ₃ , 11.5/11.5/17	solid	-54.8	359.9	167.6	5182	142	133	-9
	gas			113.8	4281	132		+1
11.02/10.18/13	solid	-54.8	251.8	167.6	5258	142	136	-8
	gas			113.0	4130	132		+2
12/10/18	solid	-54.7	152.8	167.6	5308	141	134	-7
	gas			111.1	4166	132		+2
H ₂ O. H ₂ O/Al/Al ₂ O ₃ , 37.5/37.7/17.1/5.5	solid	-54.0	393.7	167.6	4850	145	146	-9
	gas			113.2	4120	125		+6
H ₂ O/Al/Al ₂ O ₃ , 11.16/39.20/37.64/2.00	solid	-54.2	370.2	161.2	5065	138	134	-6
	gas			111.7	4245	128		+4
H ₂ O/Al/Al ₂ O ₃ , 39.94/34.04/17.10/5	solid	-66.5	350.6	158.4	4770	133	132	-1
	gas			119.3	4020	123		+9
H ₂ O/Al/Al ₂ O ₃ , 37.80/34.00/16.20/10	solid	-78.2	432.3	153.8	4555	126	126	0
	gas			125.2	3625	116		+10
DHT Thermex. DHT/H ₂ O/Al, 34/18/18	solid	-65.2	304.0	154.3	4751	134	133	-1
	gas			125.0	4168	125		+8
H ₂ O. H ₂ O/Al/Al ₂ O ₃ , 22.10/22/10	solid	-65.9	275.8	126.7	4563	131	146	-5
	gas			103.2	4165	137		+9
Bar-Thermex. H ₂ O/Al/Al ₂ O ₃ , 18.6/18.6/15	solid	-55.4	379.8	158.1	4943	137	127	-10
	gas			115.7	4226	126		+1
47.1/14.9/8	solid	-50.4	321.6	151.9	4745	142	131	-1
	gas			117.5	3792	132		+1
46/14/10	solid	-64.7	395.9	128.5	4450	124	126	-1
	gas			99.8	3751	114		+11
13.5/14.5/15	solid	-73.1	252.6	150.9	6151	113	112	-1
	gas			113.6	5043	122		+20
12/39/50	solid	-78.3	229.0	116.9	4170	74	101	+27
	gas			50.2	1515	65		+36
8 + Al ₂ O ₃	solid			47.4	1740	64		+37

* Duplication of unexpanding compositions, not included in statistical analysis.
Note: Ballistic mortar data for additional high-type explosives in (5) were noted too late for inclusion in this table.

CONFIDENTIAL

Arthur D. Little, Inc.

SECURITY INFORMATION

1. Organic Compounds

It will be noted that of the 111 pure compounds given in Table 113, only six display deviations from the mean greater than plus or minus 18, that is about three times the standard deviation which is commonly considered to include 99% of the deviation due to chance. These six which were excluded from the statistical analysis, are compound numbers 26, 71, 135, 136, 240 and 327. Data on these are summarized in Table 116.

Table 116
Pure Compounds Showing Large Differences Between Observed
Ballistic Mortar and Calculated RKT Values

No.	Name	Power, % TNT			
		O.B.	Calc.	H.M.	Dev.
26	2,4,6-Trinitro-2,4,6-triazahexane- 1,7-diyl diacetate	-58.7	82	120	+38
71	2,4-Dinitrophenol	-78.2	75	52	-23
135	1,3-Dipicrylurea	-53.1	101	76	+25
136	Hexanitroethane	+42.7	75	108	+33
240	Tetranitromethane	+49.0	58	109	+51
327	Nitroform	+37.1	90	125	+35

Of these compounds, the large negative deviations for numbers 71 and 135 may possibly be explained by the fact that these were not actually the compounds measured or perhaps even that they did not detonate completely in the ballistic mortar. Compounds 136, 240 and 327 have large positive oxygen balances, +42.7, +49.0 and +37.1, respectively, a fact which gives an explanation for the large positive discrepancies found, for it may be reasonably assumed that the excess oxygen reacts with the detonator which itself has a negative oxygen balance. This explanation has been substantiated by two recent ballistic mortar measurements made by the Bureau of Mines. Tetranitromethane 240, and bis(trinitroethyl)trinitramine (hex), 327, were remeasured using in place of the usual electric detonator, a modified No. 6 type detonator free of a combustible seal. The explosive charge of this detonator consisted of 0.29 gram of PETN base charge, and 0.41 gram of 75-25 DDNP-KClO₄ primary charge.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

The ballistic mortar value for TNM was thereby reduced from 141 to 109% TNT; for NOX from 155 to 139% TNT. Thus the deviation between measured and calculated power for NOX, the only other compound of high positive oxygen balance, was reduced to +13, or within the range of accepted error. The large difference still existing between the measured and calculated values for TNM may well be explained by other thermodynamic characteristics of this material (see page 476). The deviation of +38 for compound number 26 can not be explained except to state that there is the possibility that the compound measured was not what it was thought to be.

Although it does not appear warranted to make any generalizations concerning a correlation between measured and calculated values and the probable degree of purity of the compound or the accuracy of measurement, it should be pointed out that deviations between measured and calculated values are at a minimum for compounds which are best known and hence probably most nearly pure. Among such compounds are HMX (22), RDX (23), ethyl nitrate (102), nitroglycerin (181), nitromethane (185), PETN (207), picric acid (216), Teteryl (253) and MEDINA (328).

2. Explosives Mixtures

An even better correlation is indicated for the organic mixtures, as shown in Table 144 and Figure 81. This may be due to the fact that the mixtures are generally made up of the more common, and hence better evaluated, compounds such as TNT, RDX, PETN and EDNA. As in the case of pure compounds, there may be seen the effect of positive oxygen balance (M-410, 411 and 412) upon the ballistic mortar values.

In Figure 84, there are plotted the measured and calculated values for a series of Cyclotols (RDX/TNT). This figure illustrates one of the uses this calculation system has, that is, an independent check on observed values. Here it appears that there are discernable errors in the measured values for there is no explanation for the rather erratic behavior indicated in the range of 40 to 65% RDX (M-441, 442 and 443). Rather, it is to be expected that the power of this mixture increases as the per cent of RDX is increased as shown by the calculated powers.

3. Metallized Mixtures

The calculation of metallized mixtures is attended by added complications, including gross assumptions as to the products formed, whether the inorganic oxides assumed to be formed are gaseous or solid, and finally a general insufficiency of thermodynamic data. As pointed out previously, the metals were assumed to oxidize completely (i.e., to Al_2O_3 , B_2O_3 , or MgO). All calculations were made for both solid and gaseous metal oxides and as will be seen in Table 145 and Figure 82, the corresponding "solid" and "gaseous" values generally lie above and below the line, respectively. Hence, it would appear that a true correlation lies between

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

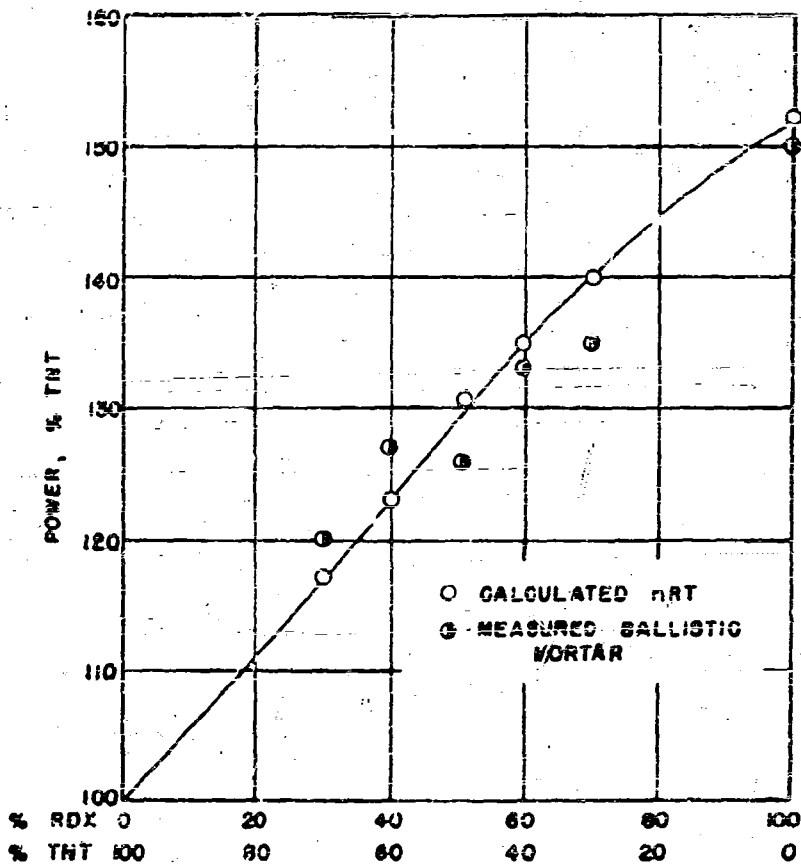


FIGURE 84
COMPARISON OF BALLISTIC MORTAR AND CALCULATED nRT
FOR CYCLOTOLS (RDX/YNT)

CONFIDENTIAL
SECURITY INFORMATION

the "solid" and "gaseous" values. This is borne out by the ± 0.8 average deviation shown when the "solid" and "gaseous" figures are considered together (Figure 83).

Because of the assumptions which had to be made and because some of the temperatures calculated are apparently out of the range which can be handled confidently by such a simplified system, it is not claimed that the calculated temperatures and energies for metallized mixtures represent the true values. They are, however, generally of the same relative order of magnitude as measured by the ballistic mortar and the spherical lead block. (Tables 145 and 147).

There is some reason to believe that the power values for metallized mixtures as measured in the ballistic mortar and lead block to date may be somewhat in error as illustrated by Figure 85. There it is shown that the ballistic mortar and cylindrical lead block measurements for a series of Tritonals (TNT/Al) disagree as to the optimum per cent of aluminum, that is, the location of the peak of the curve. Calculated powers are somewhat lower than measured powers, but again there is general agreement between the observed ballistic mortar and calculated nRT as to the peak and the overall shape of the curve.

Since it is generally believed that the ballistic mortar and the spherical lead block measure shock power, as contrasted to blast power, the use of these two test methods, and hence the nRT calculation method, cannot be considered as a final means of evaluating metallized explosives.

4. Correlation of Spherical Lead Block Measurements and nRT

The new type spherical lead block will be discussed in detail in a forthcoming report. It is sufficient to point out here that results are based upon an equivalent weight, i.e., on a weight of explosive required to give an expansion in the block equivalent to a specified expansion for TNT. The power measurements resulting from the spherical lead block correlate directly with nRT calculations and therefore also with ballistic mortar values. This is shown in Table 147.

Taking all the values given in Table 147, the average deviation is calculated to be ± 0.1 and the standard deviation 4.9. Thus the correlation (indicated to date on twenty-nine compounds) of calculated nRT with spherical lead block measurements is as good as with ballistic mortar measurements.

CONFIDENTIAL

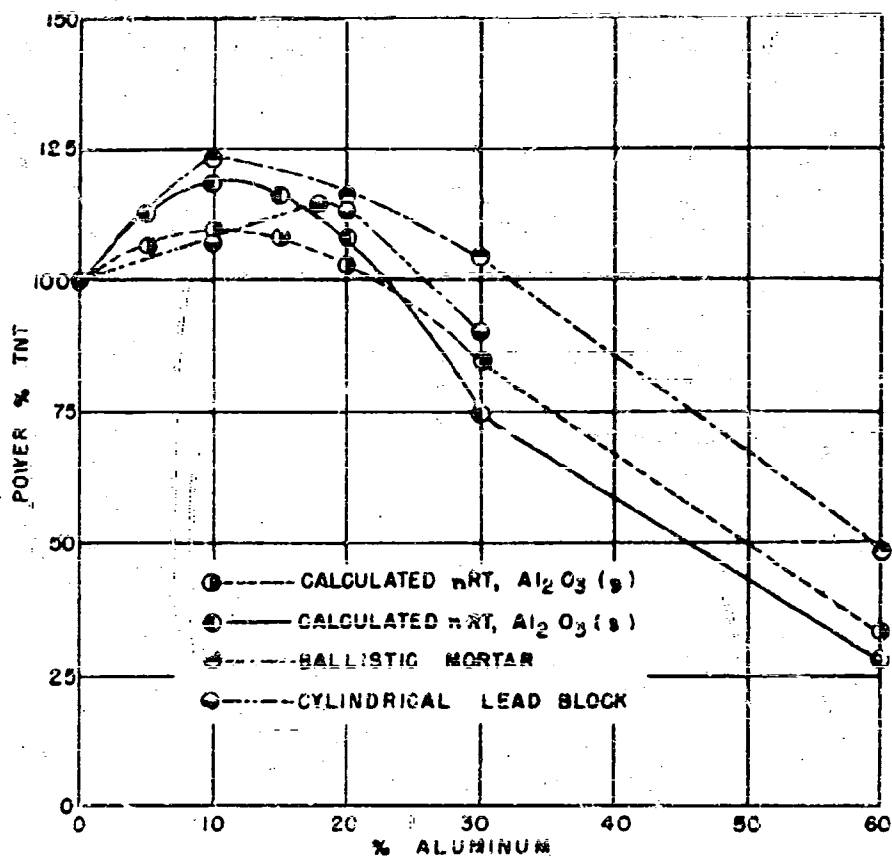


FIGURE 85
COMPARISON OF CALCULATED nRT, BALLISTIC MORTAR
AND SPHERICAL LEAD BLOCK FOR TRITONALS (TNT/AL)

CONFIDENTIAL
SECURITY INFORMATION

Table 147
Correlation Between Calculated nRT and Spherical Lead Block Measurements

<u>Explosive Compound or Mixture</u>	<u>Power, % TNT</u>			
	<u>Calc.</u>	<u>Block</u>	<u>Dev.</u>	<u>S.M.</u>
<u>Pure Compounds</u>				
22 HMX	151	146	- 5	150
23 RDX	152	149	- 3	150
182 Nitroguanidine	95	98	+ 3	104
253 Tetryl	127	124	- 3	130
310 Styphnic acid	103	102	- 1	108
313 2,4,6-Trinitrotoluene	100	100	0	100
328 Methylenedinitramine, MEDINA	158	155	- 3	158
337 Bis(2,2,2-trinitroethyl)nitramine, HOX	125	128	+ 3	139
342 5-Amino-1H-tetrazole	96	n.d.	-	-
352 Hydrazine nitrate	122	121	- 1	-
956 1-Amino-3-nitroguanidine	113	113	0	-
<u>Organic Mixtures</u>				
TMN/TNT, 56/44	152	160	+ 8	-
RDX/TMN, 77/23	156	153	- 3	-
HMX/HOX, 43.3/56.7	153	152	- 1	-
HOX/TNT, 81.8/18.2	148	153	+ 5	-
MEDINA/TNT, 80/20 (cast)	151	150	- 1	-
MEDINA/TNT/Tetryl, 80/10/10	153	147	- 6	-
MEDINA/Tetryl, 80/20	153	152	- 1	-
MEDINA/Styphnic acid	149	151	+ 2	-
RDX/Hydrazine nitrate, 55/45	146	150	+ 4	-
RDX/TNT, 51.21/48.79	130	124	- 6	-
	<u>Al₂O₃</u>	<u>State</u>		
<u>Metallized Explosives</u>				
HMX-2H	solid	61	59	- 2
	gas	60		- 1
Torpex II, RDX/TNT/Al, 42/40/18	solid	141	144	+ 3
	gas	132		+12
Torpex II/Nitroguanidine, 61.17/38.83	solid	139	131	- 8
	gas	126		+ 5
Torpex II/Nitraminoguanidine, 57.92/42.08	solid	145	134	-11
	gas	132		+ 2
Aluminized MEDINATOL. MEDINA/TNT/Al, 70/19/5	solid	156	152	- 4
	gas	152		0
	solid	160	157	- 3
	gas	153		+ 4
	solid	163	163	0
	gas	154		+ 9
	solid	164	163	- 1
	gas	155		+ 8

* New-type spherical lead block.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

5. Application to New Compounds and Mixtures

It is believed,, however, that this simplified system has a more important application in predicting the relative power of pure compounds or mixtures as they would be measured by the ballistic mortar. A number of new unusual compounds and mixtures which have been proposed as high explosives have been calculated. A few typical ones are given in Table 11B to illustrate the application of the method for calculating heats of combustion (Section XVI) and the power method here described.

Table 11B
Properties of Selected High-Energy Compounds

Name	O.P.	Calculated		T, °K	Calc. % TNT
		Q _E Kcal/mol	Q _E v		
5-Trinitromethyl-1H-tetrazole	+11.0	267.7	267.7	6070	164
1,1,2,2-Tetranitroethylbis(5-azo-1H-tetrazole)	- 3.4	670.5	603.1	5849	168
1,1,1,6,6,6-Hexanitro-2,4-hexadiyne	0.0	698.0	698.0	7390	186
1,1,1,4,4,4-Hexanitro-2-butyne	+19.8	655.0	655.0	7750	188

It is recognized that none of the compounds listed in Table 11B have been synthesized and perhaps are not practical explosives, but they point up the need for examining certain structural groups, for example, -C≡C- and the tetrazole ring, which would be desirable from an energy point of view.

It is expected that this system will be extended to sulfur-containing compounds, to some halogenated compounds, and perhaps to mixtures containing metals other than those covered to date.

D. Method of Calculation

A form devised to standardize and expedite the NRT calculations is shown as Figures 86 and 87, the obverse and reverse sides, respectively. The following discussion of procedure is presented in terms of a typical step-by-step calculation for compound number 23, RDX, Figures 86 and 87.

It will be noted that the reverse side contains a small table for calculating the heat of combustion from the values of a' and b', as given in Section XVI of this report (see Table 60). These values are inserted

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

for the various groups present and Q_C^P (H_2O liquid) calculated from the general equation

$$Q_C^P (H_2O \text{ liquid}) = a' + x_1 b'.$$

Having calculated this Q_C^P (H_2O liquid) for the compound, there is added the value for nRT to correct the value at constant pressure to heat of combustion at constant volume, Q_V^P . These values of 504.7 and 507.4 are then transferred to the "Calc." Q_C^P and Q_V^P lines on the front side of the sheet. From the value of 507.4 is subtracted the quantity (3.0×9.827) to convert to H_2O gas (See Table 140). From this value for heat of combustion at constant volume are then subtracted the energies required to burn any C to CO_2 , CO to CO_2 , and H_2 to H_2O . Thus, in the case of RDX, the quantity (3×67.341) is subtracted from the value of 477.6 to obtain the heat of explosion at constant volume in kcal/mol. The next step involves a series of iterations to arrive at an explosion temperature. This is done by assuming a temperature and setting down on the form the specific heats of the detonation products at this temperature as obtained from Table 149. The summation of the products of these specific heats and the number of moles of each gas present is then divided into the heat of explosion, multiplied by 1000 (to convert from kilogram calories to calories since the specific heats are given in the latter units) and added to 298, the base temperature, to give an approximate temperature. The true temperature lies between these approximate and assumed temperatures. The system is repeated until there results a final calculated temperature corresponding to the assumed temperature. This temperature is next inserted in the nRT equation along with the value for n , the total moles of gas formed, which has been obtained from the detonation equation. (See assumption, page 500). The units for nRT thus found are kcal/mol. Subsequent conversions are made to kcal/kg and then to ft lbs/gram. The latter, when divided by the corresponding figure of 701.0 for TNT and multiplied by 100, results in an nRT product expressed in terms of per cent TNT.

There is provided on this form a space for calculating the molar and weight oxygen balances, two parameters often required in evaluating a high explosive.

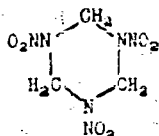
In the case of organic mixtures, it has been found desirable to base all calculation on a total quantity equivalent to one mole of the mixture. Figures 88 and 89 give an example of this type of calculation illustrating the mixture of 60/40 EDNA/TNT (Ednatol). By dividing the weight per cent by the molecular weight of each of the components, a molar

CONFIDENTIAL

CALCULATION OF POWER BY THE RMT METHOD

~~CONFIDENTIAL~~
~~SECURITY INFORMATION~~

Structural Formula

Name RDX

Detonation $C_2H_5NO_2$

Number 23 Molecular Weight 222.13

Oxygen Needed 3.0 atoms/mol opd

Oxygen Balance -21.6 gm O_2 /100 gm cpd

$$3 \text{ CO} + 3 \text{ H}_2\text{O} + 3 \text{ N}_2$$

In = 9 mols gas/mol compound

$$Q_r^v = \underline{437.6} \text{ Kcal/mol (H}_2\text{O gas)}$$
Obs. Q^P = 502.8 Kcal/mol (H₂O liq.)
$$Q_E^V = \underline{275.6} \text{ Kcal/mol (H}_2\text{O gas)}$$

Calc. QP = 504.7 Kcal/mol (H₂O liq.)

Thermodynamic Data Reference:

05 - 507.4

[illegible]

$$F = E \cdot T \cdot Z_n = 1.987 \times \frac{4285}{\text{cm}} \times \frac{9.2}{\text{cm}} \times 10^{-3}$$

$$= \underline{76.53} \text{ Kcal/mol}$$

= 345.0 Kcal/Kg

- 1065.0 ft lbs/g (3.027 ft lbs = 1 cal)

— / — ()

$$\text{Calc. Power} = \frac{1065.0}{701.0} = 152 \% \text{ TNT}$$

Obs. Power B. M. = 1.50 % min (ThMin =)
Equiv. Power, Load Block = 1.09 % min (ThMin =)

Equiv. Power, Load Block	119	%	TNT
--------------------------	-----	---	-----

Compound Number 23

Calculation of Heat of Combustion

Structural Group		a'	b'
No.	Name		
1	Para. rin	5.7	52.08
2	Nitroline (u)	285.9	+8.1
3	Sec. Amine (1)	54.9	-1.2

$$x = \frac{3.0}{4}$$

$$\Delta u = -\frac{H}{4} + \frac{2N}{4} + \frac{2O}{4}$$

$$\Delta u = \frac{-6 + 12 + 12}{4}$$

$$\Delta nRT = 4.5 \times 0.5923$$

Total 346.5
 Ib'x 158.2
 Q_p (H₂O liq) 504.7
 ΔnRT 2.7
 Q_v (H₂O liq) 507.4

Other Calculations and Notes

C	H	N	O	

CONFIDENTIAL
SECURITY INFORMATION

Structural Formula

Name Ednatol

EDS: /TNT

60/40
0.3997/0.1761

Number 5449 Molecular Weight 173.67

Oxygen Needed +5.2935 atoms/mol spdOxygen Balance 45.77 gm O₂/100 gm cpd

Detonation $0.6942 \text{ C}_2\text{H}_5\text{N}_2\text{O}_4 \rightarrow 3.5250 \text{ CO} + 1.0326 \text{ H}_2\text{O} + 1.7645 \text{ H}_2 + 1.8477 \text{ N}_2$

$$\bar{V}_m = \underline{0.2232} \text{ mols gas/mol. compound}$$
$$Q_c = \underline{180.2} \text{ Kcal/mol (H}_2\text{O gas)} \quad \text{Obs. } Q_c = \underline{\hspace{2cm}} \text{ Kcal/mol (H}_2\text{O liq.)}$$
$$Q_c = \frac{140.9}{1} \text{ Kcal/mol (H}_2\text{O gas)}$$

Thermodynamic Data Reference:

[illegible]

$$F = R \cdot T \cdot \Sigma n = 1.367 \times \frac{2925}{1000} \times 8.2212 \times 10^{-3}$$

- 47.79 Kcal/mol

$$= \underline{275.2} \text{ Kcal/Kg}$$

$$= \frac{849.5}{1000} \text{ ft lbs/g} \quad (3.087 \text{ ft. lbs} = 1 \text{ cal})$$

_____ / _____ (_____)

$$\text{Calc. Power} = \frac{849.5}{701.5} = 121\% \text{ TNT}$$

Obs. Power B. M. = 121 % TNT (Ref. (5))

Equiv. Power, Load Block	2	5	()
--------------------------	---	---	-----

-600-

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Figure 89

Compound Number M-1119

Calculation of Heat of Combustion

Structural Group		a'	b'
No.	Name		

x = _____

$$\Delta n = -\frac{H}{4} + \frac{2N + 2O}{4}$$

$\Delta n =$ _____

$$\Delta nRT = \text{_____} \times 0.5923$$

Total _____
 $\sum a'x$ _____
 $Q_c^0 (H_2O \text{ liq})$ _____
 ΔnRT _____
 $Q_c^0 (H_2O \text{ liq})$ _____

Other Calculations and Notes

C	H	N	O	
1.3884	1.1652	2.7768	2.7768	
2.1106	1.5290	0.9171	1.8348	
3.5240	5.6942	3.6942	4.6116	
	2.8471	1.8471		

1.0626 H₂O
2.7645 H₂

Figure 90

CONFIDENTIAL
SECURITY INFORMATION

CALCULATION OF POWER BY THE nRT METHOD

Structural Formula

Name Torpax II
RDX/TNT/Al

42/40/18
0.1891/0.1761/0.6674

Number _____ Molecular Weight 96.84Oxygen Needed +3.3092 atoms/mol cpdOxygen Balance -54.67 gm O₂/100 gm cpd

0.1831 C₃H₆N₆O₆
0.1705 C₇H₅N₃O₆
Detonation 0.6674 Al

→ 1.152 CO + 0.5908 C + 0.9756 H₂ + 0.8050 N₂
+ 0.3232 Al₂O₃

In = 2.9326 (3.2558) mols gas/mol compoundQ_C = 351.6 Kcal/mol (H₂O gas)Obs. Q_C = _____ Kcal/mol (H₂O liq.)Q_E = 162.7 Kcal/mol (H₂O gas)
(133.1)*Calc. Q_C = _____ Kcal/mol (H₂O liq.)

Thermodynamic Data Reference: _____

Q_E = _____

No. Mols	Pro- duct	Average C _p (cal/mol/°K) from 298° to Assumed Flame Temperature					
		5100°K	5300°K	(4530)°K	(4480)°K	°K	°K
	CO ₂						
	H ₂ O						
1.1520	CO	6.61	6.63	(6.54)	(6.54)		
0.8050	N ₂	6.57	6.60	(6.50)	(6.49)		
0.9756	H ₂	6.42	6.46	(6.30)	(6.29)		
	O ₂						
0.5908	C	6.20	6.16	(5.22)	(5.22)		
0.3232	Al ₂ O ₃	29.68	29.70	(29.53)	(29.52)		
	InC _p	32.36	32.49	(31.96)	(31.93)		
	T=298+ $\frac{Q_E}{InC_p} \times 10^3$	5326	5306	(4463)	(4466)		

$$P = R \cdot T \cdot \ln = 1.987 \times \frac{(4468)}{5306} \times \frac{(3.2558)}{2.9326} \times 10^{-3}$$

$$= \frac{30.92}{(298.5)} \text{ Kcal/mol}$$

$$= \frac{319.3}{(921.5)} \text{ Kcal/Kg}$$

$$= \frac{985.7}{(921.5)} \text{ ft lbs/g} \quad (3.087 \text{ ft lbs} = 1 \text{ cal})$$

$$= \frac{(921.5)}{(132)} \text{ / ()}$$

$$\text{Calc. Power} = \frac{985.7}{701.0} = \frac{141}{100} \% \text{ TNT}$$

$$\text{Obs. Power} \quad \text{B. M.} = \frac{134.136}{143.145} \% \text{ TNT} \quad (\text{Ref. (5)})$$

$$\text{Equivalent Power, Lead Block} = \frac{143.145}{-602} \% \text{ TNT} \quad (\text{)}$$

CONFIDENTIAL

Compound Number _____

Calculation of Heat of Combustion

Structural Group		a'	b'
No.	Name		

x = _____

$$\Delta n = -\frac{H}{4} + \frac{2N + 2O}{4}$$

$\Delta H =$ _____

$$\Delta nRT = \text{_____} \times 0.5923$$

Total _____
 $\Sigma b'x$ _____
 $Q_p (H_2O \text{ liq})$ _____
 ΔnRT _____
 $Q_c (H_2O \text{ liq})$ _____

Other Calculations and Notes

C	H	N	O	Al
0.5123	1.0286	1.0286	1.0286	
1.1635	0.8625	0.5115	1.0230	0.6161
1.7128	1.9511	1.5101	2.1216	0.6161
1.1520	.9756	.8050		.3232

.5908 C

Table 1-9
Average C_p Over Range from 298 °K to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	N ₂	H ₂	O ₂	C(s)	HCl	Al ₂ O ₃	H ₂ O ₂	NaO
1000	9.40	6.88	5.40	5.33	5.06	5.75	4.02	5.15	25.71	26.55	11.07
10	9.43	6.89	5.41	5.33	5.06	5.76	4.04	5.16	25.75	26.63	11.10
20	9.44	6.90	5.42	5.34	5.06	5.76	4.05	5.16	25.81	26.70	11.12
30	9.47	6.92	5.43	5.35	5.06	5.77	4.06	5.17	25.86	26.76	11.14
40	9.49	6.94	5.43	5.36	5.07	5.78	4.07	5.17	25.90	26.80	11.16
50	9.52	6.95	5.44	5.36	5.07	5.79	4.09	5.18	25.94	26.84	11.19
60	9.54	6.96	5.45	5.37	5.07	5.80	4.10	5.18	25.99	26.90	11.21
70	9.56	6.97	5.46	5.38	5.08	5.81	4.12	5.19	26.02	26.95	11.23
80	9.58	7.00	5.47	5.39	5.08	5.81	4.13	5.19	26.06	26.99	11.26
90	9.60	7.02	5.47	5.39	5.08	5.82	4.14	5.20	26.10	27.04	11.28
1100	9.42	7.03	5.48	5.40	5.08	5.83	4.16	5.20	26.13	27.07	11.30
10	9.44	7.04	5.49	5.41	5.09	5.83	4.17	5.21	26.17	27.10	11.33
20	9.46	7.06	5.50	5.42	5.09	5.84	4.18	5.21	26.20	27.14	11.35
30	9.48	7.07	5.50	5.42	5.10	5.85	4.20	5.22	26.24	27.18	11.37
40	9.50	7.08	5.51	5.43	5.10	5.86	4.21	5.22	26.28	27.22	11.40
50	9.52	7.10	5.52	5.44	5.10	5.86	4.23	5.23	26.30	27.25	11.42
60	9.54	7.11	5.52	5.44	5.11	5.87	4.24	5.23	26.32	27.28	11.44
70	9.56	7.13	5.53	5.46	5.11	5.88	4.25	5.24	26.36	27.31	11.46
80	9.58	7.14	5.54	5.46	5.11	5.89	4.26	5.24	26.38	27.35	11.48
90	9.60	7.16	5.55	5.47	5.12	5.89	4.28	5.25	26.42	27.38	11.50
1200	9.42	7.17	5.55	5.47	5.12	5.90	4.30	5.25	26.45	27.41	11.53
10	9.44	7.19	5.56	5.48	5.12	5.90	4.31	5.26	26.48	27.44	11.55
20	9.46	7.20	5.56	5.49	5.12	5.91	4.32	5.27	26.50	27.47	11.57
30	9.48	7.22	5.57	5.49	5.13	5.92	4.33	5.27	26.52	27.50	11.59
40	9.49	7.24	5.58	5.50	5.14	5.93	4.34	5.28	26.56	27.54	11.62
50	9.52	7.26	5.59	5.51	5.14	5.93	4.36	5.28	26.58	27.56	11.64
60	9.54	7.28	5.60	5.51	5.14	5.94	4.37	5.29	26.61	27.60	11.66
70	9.56	7.29	5.60	5.52	5.14	5.95	4.38	5.29	26.64	27.62	11.68
80	9.58	7.29	5.61	5.52	5.15	5.95	4.39	5.30	26.67	27.65	11.70
90	9.59	7.30	5.61	5.53	5.15	5.96	4.40	5.30	26.70	27.68	11.72
1300	10.00	7.32	5.62	5.54	5.16	5.98	4.42	5.30	26.71	27.70	11.75
10	10.01	7.33	5.63	5.54	5.16	5.99	4.43	5.31	26.74	27.73	11.77
20	10.02	7.34	5.64	5.55	5.16	5.99	4.44	5.32	26.77	27.76	11.79
30	10.04	7.36	5.64	5.56	5.16	6.00	4.45	5.32	26.80	27.79	11.81
40	10.06	7.38	5.65	5.56	5.17	6.00	4.46	5.33	26.82	27.82	11.83
50	10.08	7.39	5.65	5.57	5.17	6.01	4.48	5.34	26.85	27.84	11.85
60	10.09	7.40	5.66	5.58	5.18	6.02	4.49	5.34	26.87	27.86	11.87
70	10.11	7.42	5.66	5.58	5.18	6.02	4.50	5.35	26.90	27.89	11.89
80	10.12	7.43	5.67	5.59	5.18	6.03	4.51	5.35	26.92	27.91	11.91
90	10.14	7.45	5.68	5.60	5.19	6.03	4.52	5.36	26.95	27.94	11.93
1400	10.15	7.46	5.68	5.60	5.19	6.03	4.53	5.36	26.97	27.96	11.95
10	10.17	7.48	5.69	5.61	5.20	6.04	4.54	5.37	27.00	27.98	11.97
20	10.18	7.49	5.70	5.61	5.20	6.04	4.55	5.37	27.02	28.00	12.00
30	10.20	7.50	5.70	5.62	5.20	6.05	4.56	5.38	27.05	28.02	12.02
40	10.22	7.52	5.71	5.62	5.21	6.06	4.58	5.38	27.07	28.04	12.04
50	10.23	7.53	5.72	5.63	5.21	6.06	4.59	5.39	27.09	28.06	12.06
60	10.24	7.54	5.72	5.64	5.21	6.07	4.60	5.40	27.11	28.08	12.08
70	10.26	7.56	5.72	5.64	5.22	6.07	4.60	5.40	27.13	28.10	12.10
80	10.28	7.58	5.73	5.65	5.22	6.08	4.61	5.41	27.16	28.12	12.12
90	10.29	7.59	5.73	5.65	5.22	6.08	4.62	5.41	27.18	28.14	12.14
1500	10.30	7.60	5.74	5.66	5.23	6.09	4.63	5.42	27.20	28.16	12.16
10	10.32	7.62	5.75	5.66	5.23	6.09	4.64	5.43	27.22	28.18	12.18
20	10.33	7.63	5.75	5.67	5.24	6.10	4.65	5.43	27.24	28.20	12.20
30	10.34	7.65	5.76	5.68	5.24	6.10	4.66	5.44	27.26	28.22	12.22
40	10.36	7.66	5.76	5.68	5.24	6.11	4.67	5.45	27.28	28.24	12.24
50	10.37	7.68	5.77	5.69	5.25	6.12	4.68	5.45	27.30	28.26	12.26
60	10.38	7.69	5.78	5.69	5.25	6.12	4.69	5.46	27.32	28.27	12.28
70	10.40	7.70	5.78	5.70	5.26	6.12	4.70	5.46	27.34	28.29	12.30
80	10.41	7.72	5.79	5.71	5.26	6.13	4.70	5.47	27.36	28.30	12.32
90	10.42	7.73	5.79	5.71	5.27	6.14	4.71	5.48	27.38	28.32	12.34
1600	10.44	7.75	5.80	5.72	5.27	6.14	4.72	5.48	27.40	28.34	12.36
10	10.45	7.76	5.80	5.72	5.28	6.15	4.73	5.49	27.42	28.36	12.38
20	10.46	7.77	5.81	5.73	5.28	6.15	4.74	5.49	27.44	28.37	12.40
30	10.48	7.79	5.81	5.73	5.29	6.16	4.75	5.50	27.46	28.39	12.42
40	10.49	7.80	5.82	5.74	5.29	6.16	4.76	5.50	27.48	28.40	12.44
50	10.50	7.82	5.82	5.74	5.29	6.17	4.76	5.51	27.50	28.42	12.46
60	10.52	7.83	5.83	5.75	5.30	6.17	4.77	5.52	27.52	28.43	12.48
70	10.53	7.84	5.83	5.75	5.30	6.18	4.78	5.52	27.54	28.45	12.50
80	10.54	7.85	5.84	5.76	5.30	6.18	4.78	5.53	27.57	28.47	12.52
90	10.55	7.87	5.84	5.76	5.31	6.19	4.79	5.53	27.57	28.47	12.53

Table 11 (continued)

Average C_p Over Range from 298 °K to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	As	H ₂	O ₂	C(s)	HCl	Al ₂ O ₃	H ₂ O ₂	Hg ²
1700	10.56	7.58	5.85	5.77	5.31	6.19	4.80	5.54	27.58	26.19	12.55
10	10.58	7.69	5.86	5.77	5.32	6.20	4.81	5.54	27.60	26.50	12.57
20	10.59	7.91	5.86	5.78	5.32	6.20	4.82	5.55	27.62	26.52	12.59
30	10.60	7.92	5.87	5.78	5.32	6.21	4.82	5.55	27.64	26.53	12.61
40	10.61	7.94	5.87	5.79	5.33	6.21	4.83	5.56	27.65	26.54	12.63
50	10.62	7.95	5.88	5.79	5.33	6.22	4.84	5.56	27.67	26.56	12.65
60	10.64	7.96	5.88	5.80	5.33	6.22	4.84	5.57	27.69	26.57	12.67
70	10.65	7.98	5.89	5.80	5.34	6.23	4.85	5.57	27.70	26.58	12.69
80	10.66	7.99	5.89	5.81	5.35	6.23	4.86	5.58	27.72	26.60	12.71
90	10.67	8.00	5.90	5.81	5.35	6.24	4.87	5.58	27.73	26.62	12.73
1800	10.68	8.01	5.90	5.82	5.36	6.24	4.88	5.59	27.75	26.63	12.75
10	10.69	8.07	5.90	5.82	5.36	6.24	4.88	5.59	27.76	26.64	12.77
20	10.70	8.08	5.91	5.83	5.37	6.25	4.89	5.60	27.78	26.65	12.78
30	10.71	8.09	5.91	5.83	5.37	6.25	4.89	5.60	27.80	26.66	12.80
40	10.72	8.09	5.92	5.83	5.38	6.26	4.90	5.61	27.81	26.68	12.82
50	10.73	8.10	5.92	5.84	5.38	6.26	4.91	5.61	27.82	26.69	12.84
60	10.74	8.11	5.93	5.84	5.38	6.27	4.91	5.62	27.83	26.70	12.86
70	10.76	8.12	5.93	5.85	5.39	6.27	4.92	5.62	27.84	26.71	12.88
80	10.77	8.12	5.94	5.85	5.39	6.28	4.93	5.63	27.85	26.72	12.90
90	10.78	8.13	5.94	5.86	5.40	6.28	4.93	5.64	27.86	26.74	12.92
1900	10.75	8.14	5.94	5.86	5.40	6.29	4.94	5.64	27.89	26.75	12.94
10	10.80	8.16	5.95	5.86	5.41	6.29	4.94	5.65	27.90	26.76	12.96
20	10.81	8.17	5.95	5.87	5.41	6.30	4.95	5.65	27.91	26.77	12.98
30	10.82	8.20	5.96	5.88	5.42	6.30	4.96	5.66	27.92	26.78	13.00
40	10.83	8.20	5.96	5.88	5.42	6.30	4.96	5.66	27.94	26.79	13.02
50	10.84	8.21	5.97	5.88	5.43	6.31	4.97	5.67	27.95	26.80	13.04
60	10.85	8.22	5.97	5.89	5.43	6.31	4.98	5.67	27.96	26.81	13.06
70	10.86	8.23	5.98	5.89	5.44	6.32	4.98	5.68	27.97	26.82	13.08
80	10.87	8.24	5.98	5.90	5.44	6.32	4.99	5.68	27.98	26.83	13.10
90	10.88	8.25	5.98	5.90	5.45	6.32	4.99	5.69	28.01	26.84	13.11
2000	10.89	8.26	5.99	5.90	5.45	6.33	5.00	5.70	28.02	26.85	13.13
10	10.90	8.28	5.99	5.91	5.46	6.33	5.01	5.70	28.03	26.86	13.15
20	10.91	8.29	6.00	5.91	5.46	6.34	5.01	5.71	28.04	26.87	13.17
30	10.92	8.30	6.00	5.92	5.47	6.34	5.02	5.71	28.06	26.88	13.18
40	10.93	8.31	6.00	5.92	5.47	6.34	5.02	5.71	28.07	26.89	13.20
50	10.94	8.32	6.01	5.92	5.48	6.35	5.03	5.72	28.08	26.90	13.22
60	10.94	8.33	6.01	5.93	5.48	6.35	5.04	5.72	28.09	26.90	13.24
70	10.95	8.34	6.02	5.93	5.49	6.36	5.04	5.72	28.10	26.91	13.26
80	10.96	8.35	6.02	5.94	5.49	6.36	5.05	5.73	28.11	26.92	13.28
90	10.97	8.36	6.02	5.94	5.50	6.36	5.05	5.73	28.13	26.93	13.29
2100	10.98	8.36	6.03	5.94	5.50	6.37	5.06	5.73	28.14	26.94	13.31
10	10.99	8.37	6.03	5.95	5.50	6.37	5.06	5.74	28.15	26.94	13.33
20	11.00	8.40	6.04	5.95	5.51	6.38	5.07	5.74	28.16	26.95	13.34
30	11.01	8.41	6.04	5.96	5.51	6.38	5.08	5.74	28.17	26.96	13.36
40	11.02	8.42	6.04	5.96	5.52	6.38	5.08	5.75	28.18	26.96	13.38
50	11.02	8.43	6.05	5.96	5.52	6.39	5.09	5.75	28.20	26.97	13.40
60	11.03	8.44	6.05	5.97	5.52	6.39	5.09	5.76	28.21	26.98	13.41
70	11.04	8.45	6.06	5.97	5.53	6.40	5.10	5.76	28.22	26.99	13.42
80	11.05	8.46	6.06	5.97	5.53	6.40	5.10	5.76	28.23	27.00	13.44
90	11.06	8.47	6.06	5.98	5.54	6.40	5.11	5.77	28.24	27.00	13.46
2200	11.06	8.49	6.07	5.98	5.54	6.41	5.11	5.77	28.25	27.01	13.47
10	11.07	8.50	6.07	5.99	5.54	6.41	5.12	5.77	28.26	27.02	13.49
20	11.08	8.51	6.07	5.99	5.55	6.42	5.12	5.78	28.27	27.02	13.50
30	11.09	8.52	6.08	6.00	5.55	6.42	5.13	5.78	28.28	27.03	13.52
40	11.10	8.53	6.08	6.00	5.56	6.42	5.13	5.78	28.29	27.04	13.54
50	11.10	8.54	6.08	6.00	5.56	6.43	5.14	5.79	28.30	27.04	13.56
60	11.11	8.55	6.09	6.01	5.56	6.43	5.14	5.79	28.31	27.05	13.57
70	11.12	8.56	6.09	6.01	5.57	6.44	5.15	5.80	28.32	27.06	13.58
80	11.13	8.57	6.09	6.02	5.57	6.44	5.15	5.80	28.33	27.06	13.60
90	11.14	8.58	6.10	6.02	5.58	6.44	5.16	5.80	28.34	27.07	13.62
2300	11.15	8.59	6.10	6.02	5.58	6.45	5.16	5.81	28.35	27.08	13.63
10	11.15	8.60	6.10	6.03	5.58	6.45	5.17	5.81	28.36	27.08	13.65
20	11.16	8.62	6.11	6.03	5.59	6.46	5.18	5.82	28.37	27.09	13.67
30	11.17	8.63	6.11	6.04	5.59	6.46	5.18	5.82	28.38	27.10	13.68
40	11.18	8.64	6.12	6.04	5.60	6.46	5.19	5.82	28.39	27.10	13.70
50	11.19	8.65	6.12	6.05	5.60	6.46	5.20	5.83	28.40	27.11	13.72
60	11.20	8.66	6.12	6.05	5.60	6.47	5.20	5.83	28.41	27.12	13.73
70	11.20	8.67	6.13	6.05	5.61	6.47	5.20	5.83	28.42	27.12	13.75
80	11.21	8.68	6.13	6.05	5.61	6.48	5.21	5.84	28.43	27.13	13.76
90	11.22	8.69	6.13	6.06	5.62	6.48	5.21	5.84	28.44	27.14	13.78

Table 11.5 (continued)
Average C_p Over Range from 298 °K to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	H ₂	N ₂	O ₂	C(s)	HCl	Al ₂ O ₃	Fe ₂ O ₃	MgO
2400	11.23	8.70	6.14	6.04	5.62	6.48	5.22	5.84	28.45	29.14	13.60
10	11.24	8.71	6.14	6.05	5.63	6.49	5.22	5.85	28.46	29.15	13.62
20	11.24	8.72	6.14	6.06	5.63	6.49	5.23	5.85	28.47	29.15	13.63
30	11.25	8.73	6.15	6.06	5.63	6.49	5.23	5.86	28.48	29.16	13.64
40	11.26	8.74	6.15	6.07	5.64	6.50	5.24	5.86	28.48	29.16	13.66
50	11.27	8.75	6.15	6.07	5.64	6.50	5.24	5.86	28.49	29.17	13.68
60	11.27	8.76	6.16	6.07	5.64	6.50	5.25	5.87	28.50	29.18	13.90
70	11.28	8.77	6.16	6.08	5.65	6.51	5.25	5.87	28.51	29.19	13.92
80	11.29	8.78	6.16	6.08	5.65	6.51	5.26	5.88	28.52	29.19	13.93
90	11.30	8.79	6.17	6.08	5.66	6.52	5.26	5.88	28.52	29.19	13.94
2500	11.30	8.79	6.17	6.09	5.66	6.52	5.27	5.88	28.53	29.20	13.96
10	11.31	8.80	6.17	6.09	5.66	6.52	5.27	5.89	28.54	29.20	13.98
20	11.32	8.82	6.17	6.09	5.67	6.52	5.28	5.89	28.55	29.21	14.00
30	11.32	8.83	6.18	6.09	5.67	6.53	5.28	5.90	28.56	29.21	14.02
40	11.33	8.84	6.18	6.10	5.67	6.53	5.28	5.90	28.57	29.22	14.04
50	11.34	8.84	6.18	6.10	5.68	6.54	5.29	5.90	28.58	29.22	14.06
60	11.35	8.85	6.19	6.10	5.68	6.54	5.29	5.90	28.58	29.23	14.07
70	11.36	8.86	6.19	6.10	5.69	6.54	5.30	5.91	28.59	29.23	14.08
80	11.36	8.87	6.19	6.11	5.69	6.54	5.30	5.91	28.60	29.24	14.10
90	11.37	8.88	6.19	6.11	5.69	6.55	5.30	5.91	28.61	29.24	14.12
2600	11.38	8.89	6.20	6.12	5.70	6.55	5.31	5.92	28.62	29.25	14.14
10	11.38	8.90	6.20	6.12	5.70	6.56	5.31	5.92	28.62	29.25	14.16
20	11.39	8.91	6.20	6.12	5.71	6.56	5.32	5.93	28.63	29.26	14.18
30	11.40	8.92	6.21	6.12	5.71	6.56	5.32	5.93	28.64	29.26	14.20
40	11.40	8.93	6.21	6.13	5.72	6.57	5.32	5.93	28.64	29.27	14.21
50	11.41	8.94	6.21	6.13	5.72	6.57	5.33	5.94	28.65	29.27	14.22
60	11.42	8.95	6.21	6.13	5.72	6.57	5.33	5.94	28.66	29.28	14.24
70	11.42	8.96	6.22	6.14	5.73	6.58	5.34	5.94	28.67	29.28	14.26
80	11.43	8.97	6.22	6.14	5.73	6.58	5.34	5.95	28.68	29.29	14.27
90	11.44	8.98	6.22	6.14	5.74	6.59	5.34	5.95	28.68	29.29	14.29
2700	11.44	8.98	6.22	6.14	5.74	6.59	5.35	5.95	28.69	29.30	14.30
10	11.45	8.99	6.23	6.14	5.74	6.59	5.35	5.96	28.70	29.30	14.32
20	11.46	9.00	6.23	6.15	5.75	6.60	5.36	5.96	28.71	29.31	14.34
30	11.46	9.01	6.23	6.15	5.75	6.60	5.36	5.96	28.71	29.31	14.35
40	11.46	9.02	6.23	6.15	5.75	6.60	5.36	5.97	28.72	29.32	14.36
50	11.47	9.03	6.24	6.16	5.76	6.61	5.37	5.97	28.73	29.32	14.38
60	11.48	9.04	6.24	6.16	5.76	6.61	5.37	5.98	28.73	29.33	14.40
70	11.48	9.05	6.24	6.16	5.76	6.61	5.38	5.98	28.74	29.33	14.41
80	11.49	9.06	6.24	6.16	5.77	6.62	5.38	5.98	28.75	29.34	14.42
90	11.50	9.07	6.25	6.17	5.77	6.62	5.39	5.99	28.76	29.34	14.44
2800	11.50	9.08	6.25	6.17	5.77	6.62	5.39	5.99	28.76	29.35	14.45
10	11.51	9.09	6.25	6.17	5.78	6.63	5.39	6.00	28.77	29.35	14.47
20	11.51	9.10	6.25	6.17	5.78	6.63	5.40	6.00	28.77	29.36	14.48
30	11.52	9.11	6.26	6.18	5.79	6.64	5.40	6.00	28.78	29.36	14.50
40	11.53	9.11	6.26	6.18	5.79	6.64	5.40	6.01	28.79	29.36	14.51
50	11.53	9.12	6.26	6.19	5.79	6.64	5.41	6.01	28.80	29.37	14.52
60	11.54	9.13	6.26	6.19	5.80	6.65	5.41	6.02	28.81	29.38	14.55
70	11.54	9.14	6.26	6.19	5.80	6.65	5.42	6.02	28.82	29.38	14.56
80	11.55	9.15	6.27	6.19	5.80	6.65	5.42	6.03	28.82	29.38	14.58
90	11.55	9.16	6.27	6.19	5.81	6.66	5.42	6.03	28.83	29.39	14.59
2900	11.56	9.17	6.27	6.20	5.81	6.66	5.43	6.03	28.84	29.39	14.60
10	11.56	9.17	6.27	6.20	5.82	6.66	5.43	6.03	28.84	29.40	14.62
20	11.56	9.18	6.28	6.20	5.82	6.66	5.44	6.04	28.85	29.40	14.63
30	11.57	9.19	6.28	6.20	5.83	6.67	5.44	6.04	28.85	29.40	14.64
40	11.57	9.20	6.28	6.21	5.83	6.67	5.44	6.05	28.86	29.41	14.65
50	11.57	9.21	6.28	6.21	5.83	6.67	5.45	6.05	28.86	29.41	14.67
60	11.57	9.22	6.29	6.21	5.84	6.68	5.45	6.06	28.87	29.42	14.68
70	11.58	9.23	6.29	6.21	5.84	6.68	5.45	6.06	28.88	29.42	14.69
80	11.59	9.23	6.29	6.21	5.84	6.68	5.46	6.06	28.89	29.42	14.70
90	11.59	9.24	6.29	6.22	5.84	6.68	5.46	6.06	28.90	29.43	14.71
3000	11.60	9.25	6.29	6.22	5.85	6.69	5.46	6.07	28.90	29.43	14.73
10	11.61	9.26	6.30	6.22	5.85	6.69	5.47	6.07	28.91	29.44	14.75
20	11.62	9.27	6.30	6.23	5.86	6.70	5.47	6.08	28.92	29.44	14.76
30	11.62	9.28	6.30	6.23	5.86	6.70	5.47	6.08	28.92	29.44	14.77
40	11.63	9.29	6.30	6.23	5.87	6.71	5.48	6.09	28.93	29.45	14.78
50	11.63	9.30	6.31	6.23	5.87	6.71	5.48	6.09	28.94	29.45	14.79
60	11.64	9.30	6.31	6.23	5.88	6.72	5.49	6.10	28.95	29.46	14.80
70	11.65	9.31	6.31	6.24	5.88	6.72	5.49	6.10	28.95	29.46	14.82
80	11.65	9.31	6.31	6.24	5.88	6.72	5.49	6.10	28.95	29.46	14.82
90	11.65	9.31	6.31	6.24	5.88	6.72	5.49	6.10	28.95	29.46	14.82

Table 11.2 (continued)
Average C_p Over Range from 298 °K to T

(calorie/mole/°K)												
T, °K	CO ₂	H ₂ O	CO	N ₂	H ₂	O ₂	C(s)	HCl	Al ₂ O ₃	B ₂ O ₃	MgO	
1100	11.66	9.33	6.32	6.24	5.83	6.72	5.49	6.10	28.96	29.46	14.63	
10	11.66	9.33	6.32	6.24	5.89	6.72	5.50	6.11	28.96	29.47	14.64	
20	11.66	9.34	6.32	6.24	5.89	6.73	5.50	6.11	28.97	29.47	14.65	
30	11.67	9.34	6.32	6.25	5.89	6.73	5.50	6.11	28.98	29.48	14.67	
40	11.68	9.35	6.32	6.25	5.90	6.73	5.51	6.12	28.98	29.48	14.68	
50	11.68	9.36	6.32	6.25	5.90	6.74	5.51	6.12	28.99	29.48	14.69	
60	11.69	9.37	6.33	6.25	5.90	6.74	5.52	6.12	29.00	29.49	14.90	
70	11.69	9.38	6.33	6.26	5.91	6.74	5.52	6.13	29.00	29.49	14.91	
80	11.70	9.39	6.33	6.26	5.91	6.75	5.52	6.14	29.01	29.50	14.93	
90	11.70	9.39	6.33	6.26	5.91	6.75	5.52	6.14	29.01	29.50	14.93	
3700	11.71	9.40	6.34	6.26	5.92	6.75	5.53	6.14	29.02	29.50	14.94	
10	11.72	9.41	6.34	6.26	5.92	6.75	5.53	6.14	29.02	29.50	14.95	
20	11.72	9.41	6.34	6.26	5.92	6.76	5.54	6.15	29.03	29.51	14.96	
30	11.72	9.42	6.34	6.27	5.93	6.76	5.54	6.15	29.03	29.51	14.97	
40	11.73	9.42	6.34	6.27	5.93	6.76	5.54	6.16	29.04	29.51	14.98	
50	11.73	9.43	6.34	6.27	5.94	6.76	5.54	6.16	29.04	29.52	14.99	
60	11.74	9.44	6.35	6.28	5.94	6.77	5.55	6.16	29.05	29.52	15.00	
70	11.74	9.44	6.35	6.28	5.94	6.77	5.55	6.17	29.06	29.53	15.02	
80	11.75	9.45	6.35	6.28	5.95	6.78	5.56	6.17	29.06	29.53	15.03	
90	11.75	9.46	6.35	6.28	5.95	6.78	5.56	6.17	29.06	29.53	15.03	
3300	11.76	9.47	6.36	6.28	5.95	6.78	5.56	6.18	29.07	29.53	15.04	
10	11.76	9.48	6.36	6.29	5.96	6.79	5.57	6.19	29.08	29.54	15.05	
20	11.77	9.48	6.36	6.29	5.96	6.79	5.57	6.19	29.09	29.54	15.06	
30	11.77	9.49	6.36	6.29	5.96	6.79	5.57	6.19	29.09	29.54	15.07	
40	11.78	9.50	6.36	6.29	5.97	6.80	5.58	6.20	29.10	29.55	15.08	
50	11.78	9.51	6.37	6.30	5.97	6.80	5.58	6.20	29.10	29.55	15.09	
60	11.79	9.52	6.37	6.30	5.98	6.81	5.59	6.21	29.11	29.56	15.11	
70	11.80	9.52	6.37	6.30	5.98	6.81	5.59	6.21	29.11	29.56	15.12	
80	11.80	9.53	6.37	6.30	5.98	6.81	5.59	6.21	29.11	29.56	15.13	
90	11.80	9.53	6.37	6.30	5.98	6.81	5.59	6.21	29.11	29.56	15.13	
3200	11.81	9.54	6.38	6.31	5.99	6.82	5.60	6.22	29.12	29.57	15.14	
10	11.82	9.54	6.38	6.31	5.99	6.82	5.60	6.22	29.12	29.57	15.15	
20	11.82	9.55	6.38	6.31	5.99	6.82	5.60	6.22	29.13	29.57	15.16	
30	11.82	9.55	6.38	6.31	5.99	6.82	5.60	6.23	29.14	29.57	15.17	
40	11.83	9.56	6.38	6.32	6.00	6.82	5.61	6.24	29.14	29.58	15.18	
50	11.83	9.56	6.38	6.32	6.00	6.82	5.61	6.24	29.14	29.58	15.19	
60	11.84	9.57	6.39	6.32	6.01	6.83	5.62	6.25	29.15	29.59	15.20	
70	11.84	9.58	6.39	6.32	6.01	6.83	5.62	6.25	29.15	29.59	15.21	
80	11.84	9.58	6.39	6.32	6.01	6.83	5.62	6.25	29.15	29.59	15.22	
90	11.85	9.59	6.39	6.32	6.02	6.84	5.62	6.25	29.16	29.59	15.23	
3500	11.86	9.60	6.39	6.32	6.02	6.84	5.62	6.25	29.16	29.59	15.24	
10	11.86	9.60	6.39	6.33	6.02	6.84	5.62	6.26	29.16	29.59	15.25	
20	11.86	9.61	6.40	6.33	6.03	6.85	5.63	6.26	29.17	29.60	15.26	
30	11.86	9.62	6.40	6.33	6.03	6.85	5.63	6.27	29.17	29.60	15.27	
40	11.87	9.62	6.40	6.33	6.03	6.85	5.63	6.27	29.18	29.60	15.28	
50	11.87	9.63	6.40	6.34	6.03	6.85	5.64	6.27	29.18	29.60	15.28	
60	11.88	9.64	6.40	6.34	6.04	6.86	5.64	6.28	29.19	29.60	15.29	
70	11.88	9.64	6.40	6.34	6.04	6.86	5.64	6.28	29.19	29.60	15.30	
80	11.88	9.65	6.41	6.34	6.05	6.86	5.65	6.29	29.20	29.61	15.31	
90	11.89	9.66	6.41	6.34	6.05	6.86	5.65	6.29	29.20	29.61	15.31	
3600	11.89	9.66	6.41	6.34	6.05	6.86	5.65	6.29	29.20	29.61	15.31	
10	11.90	9.67	6.42	6.35	6.06	6.87	5.66	6.30	29.21	29.62	15.32	
20	11.90	9.68	6.42	6.35	6.06	6.87	5.66	6.30	29.21	29.62	15.33	
30	11.90	9.68	6.42	6.35	6.06	6.88	5.66	6.30	29.22	29.62	15.34	
40	11.91	9.69	6.42	6.36	6.06	6.88	5.66	6.31	29.22	29.62	15.35	
50	11.91	9.70	6.42	6.36	6.07	6.88	5.67	6.31	29.23	29.63	15.36	
60	11.92	9.71	6.42	6.36	6.07	6.89	5.67	6.32	29.23	29.63	15.37	
70	11.92	9.72	6.42	6.36	6.07	6.89	5.67	6.32	29.24	29.63	15.38	
80	11.92	9.72	6.42	6.36	6.08	6.89	5.68	6.33	29.24	29.64	15.39	
90	11.93	9.72	6.42	6.36	6.08	6.89	5.68	6.33	29.24	29.64	15.40	
3700	11.93	9.73	6.43	6.37	6.08	6.89	5.68	6.33	29.24	29.64	15.42	
10	11.94	9.73	6.43	6.37	6.08	6.90	5.69	6.34	29.25	29.65	15.43	
20	11.94	9.74	6.43	6.37	6.09	6.90	5.69	6.34	29.25	29.65	15.44	
30	11.94	9.75	6.43	6.37	6.09	6.90	5.69	6.34	29.26	29.65	15.45	
40	11.95	9.76	6.43	6.38	6.10	6.91	5.70	6.35	29.27	29.66	15.46	
50	11.95	9.76	6.43	6.38	6.10	6.91	5.70	6.35	29.27	29.66	15.47	
60	11.96	9.77	6.44	6.38	6.10	6.92	5.71	6.36	29.28	29.66	15.48	
70	11.97	9.77	6.44	6.38	6.11	6.92	5.71	6.36	29.28	29.66	15.49	
80	11.97	9.78	6.44	6.38	6.11	6.92	5.71	6.36	29.28	29.66	15.49	
90	11.97	9.78	6.44	6.38	6.11	6.92	5.71	6.36	29.28	29.66	15.49	

Table 11. (continued)
Average C_p Over Range from 250 to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	N ₂	H ₂	C ₂	C(s)	HCl	Li ₂ O ₂	B ₂ O ₃	MgO
3800	11.98	9.78	6.45	6.38	6.11	6.92	5.71	6.37	29.28	29.66	15.50
10	11.98	9.79	6.45	6.38	6.11	6.93	5.71	6.37	29.29	29.67	15.51
20	11.98	9.80	6.45	6.39	6.12	6.93	5.72	6.38	29.29	29.67	15.52
30	11.99	9.80	6.45	6.39	6.12	6.93	5.72	6.38	29.30	29.67	15.52
40	11.99	9.81	6.45	6.39	6.12	6.93	5.72	6.38	29.30	29.68	15.53
50	12.00	9.82	6.45	6.39	6.12	6.94	5.72	6.39	29.30	29.68	15.54
60	12.00	9.82	6.46	6.39	6.13	6.94	5.73	6.39	29.31	29.68	15.55
70	12.00	9.83	6.46	6.40	6.13	6.94	5.73	6.40	29.31	29.68	15.56
80	12.01	9.83	6.46	6.40	6.14	6.94	5.73	6.40	29.32	29.68	15.56
90	12.01	9.84	6.46	6.40	6.14	6.94	5.74	6.40	29.32	29.68	15.57
3900	12.02	9.84	6.46	6.40	6.14	6.95	5.74	6.41	29.32	29.69	15.58
10	12.02	9.85	6.46	6.40	6.14	6.95	5.74	6.41	29.32	29.69	15.59
20	12.02	9.86	6.46	6.41	6.15	6.95	5.75	6.41	29.33	29.69	15.60
30	12.03	9.86	6.47	6.41	6.15	6.96	5.75	6.42	29.33	29.69	15.61
40	12.03	9.87	6.47	6.41	6.15	6.96	5.75	6.42	29.33	29.70	15.62
50	12.03	9.88	6.47	6.41	6.16	6.96	5.76	6.42	29.34	29.70	15.62
60	12.04	9.88	6.47	6.41	6.16	6.96	5.76	6.43	29.34	29.70	15.63
70	12.04	9.89	6.47	6.42	6.16	6.97	5.76	6.43	29.34	29.70	15.64
80	12.04	9.89	6.47	6.42	6.16	6.97	5.76	6.44	29.34	29.70	15.64
90	12.04	9.90	6.48	6.42	6.17	6.97	5.77	6.44	29.35	29.71	15.65
4000	12.05	9.90	6.48	6.42	6.17	6.98	5.77	6.45	29.35	29.71	15.66
10	12.05	9.91	6.48	6.42	6.17	6.99	5.77	6.45	29.35	29.71	15.66
20	12.05	9.92	6.48	6.42	6.17	6.98	5.78	6.45	29.36	29.72	15.67
30	12.06	9.92	6.48	6.42	6.18	6.98	5.78	6.46	29.36	29.72	15.68
40	12.06	9.93	6.48	6.42	6.18	6.98	5.78	6.46	29.37	29.72	15.69
50	12.06	9.93	6.48	6.42	6.18	6.99	5.78	6.46	29.37	29.72	15.70
60	12.07	9.94	6.48	6.43	6.18	6.99	5.79	6.46	29.38	29.72	15.70
70	12.07	9.94	6.48	6.43	6.18	6.99	5.79	6.47	29.38	29.72	15.71
80	12.07	9.95	6.49	6.43	6.19	6.99	5.79	6.47	29.38	29.73	15.72
90	12.08	9.95	6.49	6.43	6.19	7.00	5.80	6.47	29.39	29.73	15.74
4100	12.08	9.96	6.49	6.43	6.19	7.00	5.80	6.48	29.39	29.73	15.73
10	12.08	9.96	6.49	6.44	6.20	7.00	5.80	6.48	29.39	29.73	15.74
20	12.08	9.97	6.49	6.44	6.20	7.01	5.81	6.49	29.40	29.74	15.74
30	12.09	9.97	6.49	6.44	6.20	7.01	5.81	6.49	29.40	29.74	15.75
40	12.10	9.98	6.50	6.44	6.20	7.01	5.81	6.50	29.41	29.74	15.76
50	12.10	9.98	6.50	6.44	6.21	7.01	5.81	6.50	29.41	29.74	15.76
60	12.10	9.99	6.50	6.44	6.21	7.02	5.82	6.50	29.41	29.74	15.77
70	12.11	9.99	6.50	6.45	6.21	7.02	5.82	6.51	29.42	29.75	15.78
80	12.12	10.00	6.50	6.45	6.21	7.02	5.82	6.51	29.42	29.75	15.78
90	12.12	10.00	6.50	6.45	6.22	7.02	5.82	6.52	29.42	29.75	15.79
4200	12.12	10.01	6.50	6.45	6.22	7.03	5.83	6.52	29.43	29.76	15.79
10	12.12	10.02	6.50	6.45	6.22	7.03	5.83	6.52	29.43	29.76	15.80
20	12.12	10.02	6.51	6.45	6.22	7.03	5.83	6.53	29.43	29.76	15.81
30	12.12	10.03	6.51	6.46	6.23	7.03	5.84	6.53	29.44	29.76	15.81
40	12.13	10.03	6.51	6.46	6.23	7.04	5.84	6.54	29.44	29.76	15.82
50	12.13	10.04	6.51	6.46	6.23	7.04	5.84	6.54	29.45	29.76	15.83
60	12.13	10.04	6.51	6.46	6.24	7.04	5.85	6.54	29.45	29.77	15.84
70	12.14	10.05	6.51	6.46	6.24	7.05	5.85	6.55	29.46	29.77	15.84
80	12.14	10.05	6.51	6.47	6.24	7.05	5.85	6.55	29.46	29.77	15.85
90	12.14	10.06	6.52	6.47	6.25	7.05	5.86	6.56	29.46	29.77	15.86
4300	12.15	10.07	6.52	6.47	6.25	7.05	5.86	6.56	29.46	29.78	15.87
10	12.15	10.07	6.52	6.47	6.25	7.06	5.86	6.56	29.47	29.78	15.87
20	12.15	10.08	6.52	6.47	6.25	7.06	5.87	6.57	29.47	29.78	15.87
30	12.16	10.08	6.52	6.47	6.26	7.06	5.87	6.57	29.47	29.78	15.88
40	12.16	10.09	6.52	6.48	6.26	7.07	5.88	6.58	29.48	29.78	15.88
50	12.17	10.09	6.52	6.48	6.26	7.07	5.88	6.58	29.48	29.78	15.89
60	12.17	10.10	6.52	6.48	6.27	7.07	5.88	6.59	29.48	29.79	15.90
70	12.17	10.10	6.52	6.48	6.27	7.07	5.88	6.59	29.49	29.79	15.90
80	12.18	10.11	6.53	6.48	6.27	7.08	5.89	6.60	29.49	29.79	15.91
90	12.18	10.12	6.53	6.49	6.27	7.08	5.89	6.60	29.50	29.80	15.92
4400	12.19	10.13	6.53	6.49	6.28	7.08	5.90	6.61	29.50	29.80	15.93
10	12.19	10.13	6.53	6.49	6.28	7.09	5.90	6.61	29.51	29.80	15.94
20	12.20	10.14	6.53	6.49	6.28	7.09	5.91	6.62	29.51	29.80	15.94
30	12.20	10.15	6.54	6.49	6.29	7.09	5.91	6.62	29.51	29.80	15.95
40	12.21	10.15	6.54	6.49	6.29	7.10	5.92	6.63	29.52	29.80	15.96
50	12.21	10.16	6.54	6.50	6.29	7.10	5.92	6.63	29.52	29.80	15.96
60	12.21	10.16	6.54	6.50	6.29	7.10	5.92	6.63	29.52	29.80	15.96

CONFIDENTIAL

Arthur D. Little, Inc.

Table 112 (continued)
Average C_p Over Range from 250 °K to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	H ₂	H ₂	O ₂	C(s)	HCl	Al ₂ O ₃	B ₂ O ₃	MgO
1500	12.22	10.17	6.54	6.50	6.30	7.10	5.92	6.63	29.52	29.80	15.96
10	12.22	10.17	6.54	6.50	6.30	7.10	5.92	6.64	29.52	29.80	15.97
20	12.22	10.18	6.54	6.50	6.30	7.10	5.93	6.64	29.53	29.81	15.97
30	12.23	10.18	6.54	6.50	6.30	7.10	5.93	6.64	29.53	29.81	15.98
40	12.23	10.19	6.54	6.50	6.30	7.10	5.93	6.65	29.53	29.81	15.98
50	12.23	10.19	6.55	6.50	6.31	7.11	5.94	6.65	29.54	29.82	15.99
60	12.23	10.20	6.55	6.51	6.31	7.11	5.94	6.66	29.54	29.82	15.99
70	12.24	10.20	6.55	6.51	6.31	7.11	5.94	6.66	29.54	29.82	16.00
80	12.24	10.20	6.55	6.51	6.31	7.12	5.94	6.66	29.54	29.82	16.00
90	12.24	10.21	6.55	6.51	6.32	7.12	5.95	6.67	29.55	29.82	16.01
1600	12.25	10.21	6.55	6.51	6.32	7.12	5.95	6.67	29.55	29.82	16.01
10	12.25	10.22	6.55	6.51	6.32	7.12	5.95	6.68	29.55	29.82	16.02
20	12.25	10.22	6.55	6.51	6.32	7.12	5.96	6.68	29.55	29.82	16.02
30	12.26	10.23	6.56	6.52	6.33	7.12	5.96	6.68	29.56	29.82	16.03
40	12.26	10.23	6.56	6.52	6.33	7.13	5.96	6.68	29.56	29.82	16.03
50	12.26	10.24	6.56	6.52	6.33	7.13	5.96	6.69	29.56	29.82	16.04
60	12.27	10.24	6.56	6.52	6.33	7.13	5.97	6.69	29.56	29.82	16.04
70	12.27	10.25	6.56	6.52	6.34	7.14	5.97	6.70	29.56	29.83	16.05
80	12.27	10.25	6.56	6.52	6.34	7.14	5.97	6.70	29.57	29.83	16.05
90	12.27	10.26	6.56	6.52	6.34	7.14	5.97	6.70	29.57	29.83	16.06
1700	12.28	10.26	6.56	6.52	6.34	7.14	5.98	6.71	29.57	29.83	16.06
10	12.28	10.26	6.56	6.52	6.34	7.14	5.98	6.71	29.58	29.83	16.06
20	12.28	10.27	6.56	6.53	6.35	7.14	5.98	6.72	29.58	29.83	16.07
30	12.28	10.27	6.57	6.53	6.35	7.15	5.99	6.72	29.58	29.84	16.07
40	12.29	10.28	6.57	6.53	6.35	7.15	5.99	6.72	29.58	29.84	16.08
50	12.29	10.28	6.57	6.53	6.35	7.15	5.99	6.72	29.59	29.84	16.08
60	12.29	10.29	6.57	6.53	6.36	7.15	5.99	6.73	29.59	29.84	16.09
70	12.30	10.29	6.57	6.53	6.36	7.16	6.00	6.74	29.59	29.84	16.09
80	12.30	10.30	6.57	6.54	6.36	7.16	6.00	6.74	29.59	29.84	16.10
90	12.30	10.30	6.57	6.54	6.36	7.16	6.00	6.74	29.60	29.84	16.10
1800	12.31	10.31	6.57	6.54	6.36	7.16	6.00	6.75	29.60	29.84	16.10
10	12.31	10.31	6.57	6.54	6.37	7.16	6.00	6.75	29.60	29.84	16.11
20	12.31	10.31	6.58	6.54	6.37	7.17	6.01	6.75	29.60	29.84	16.11
30	12.32	10.32	6.58	6.54	6.37	7.17	6.01	6.76	29.60	29.85	16.12
40	12.32	10.32	6.58	6.54	6.37	7.17	6.02	6.76	29.61	29.85	16.12
50	12.32	10.33	6.58	6.55	6.37	7.17	6.02	6.76	29.61	29.85	16.13
60	12.32	10.33	6.58	6.55	6.37	7.17	6.02	6.77	29.61	29.85	16.13
70	12.32	10.34	6.58	6.55	6.38	7.18	6.03	6.77	29.61	29.85	16.14
80	12.33	10.34	6.58	6.55	6.38	7.18	6.03	6.78	29.62	29.85	16.14
90	12.33	10.34	6.58	6.55	6.38	7.18	6.03	6.78	29.62	29.85	16.14
1900	12.33	10.35	6.58	6.55	6.38	7.18	6.04	6.78	29.62	29.85	16.15
10	12.34	10.35	6.58	6.55	6.38	7.18	6.04	6.79	29.62	29.86	16.15
20	12.34	10.36	6.59	6.55	6.39	7.19	6.04	6.79	29.63	29.86	16.16
30	12.34	10.36	6.59	6.56	6.39	7.19	6.05	6.80	29.63	29.86	16.16
40	12.34	10.36	6.59	6.56	6.39	7.19	6.05	6.80	29.63	29.86	16.16
50	12.35	10.37	6.59	6.56	6.39	7.20	6.05	6.81	29.64	29.86	16.17
60	12.35	10.37	6.59	6.56	6.39	7.20	6.06	6.81	29.64	29.86	16.17
70	12.36	10.38	6.59	6.56	6.40	7.20	6.06	6.82	29.64	29.86	16.18
80	12.36	10.38	6.59	6.56	6.40	7.20	6.06	6.82	29.64	29.86	16.18
90	12.36	10.38	6.59	6.56	6.40	7.20	6.06	6.82	29.64	29.86	16.18
5000	12.36	10.39	6.59	6.56	6.40	7.20	6.06	6.82	29.64	29.86	16.18
10	12.36	10.40	6.60	6.56	6.41	7.21	6.07	6.83	29.64	29.86	16.19
20	12.37	10.40	6.60	6.57	6.41	7.21	6.07	6.83	29.64	29.86	16.19
30	12.37	10.40	6.60	6.57	6.41	7.21	6.08	6.84	29.65	29.86	16.20
40	12.38	10.41	6.60	6.57	6.41	7.22	6.08	6.84	29.65	29.86	16.20
50	12.38	10.41	6.60	6.57	6.41	7.22	6.08	6.84	29.65	29.86	16.20
60	12.38	10.42	6.60	6.57	6.42	7.22	6.09	6.85	29.66	29.87	16.21
70	12.38	10.42	6.60	6.57	6.42	7.22	6.09	6.85	29.66	29.87	16.21
80	12.39	10.42	6.60	6.57	6.42	7.22	6.09	6.86	29.66	29.87	16.22
90	12.39	10.42	6.60	6.57	6.42	7.22	6.09	6.86	29.66	29.87	16.22
2100	12.39	10.43	6.61	6.57	6.42	7.22	6.10	6.86	29.66	29.87	16.22
10	12.40	10.43	6.61	6.58	6.43	7.23	6.10	6.87	29.67	29.87	16.23
20	12.40	10.44	6.61	6.58	6.43	7.23	6.11	6.87	29.67	29.87	16.23
30	12.40	10.45	6.61	6.58	6.43	7.23	6.11	6.88	29.67	29.87	16.24
40	12.41	10.45	6.61	6.58	6.43	7.23	6.11	6.88	29.68	29.88	16.24
50	12.41	10.46	6.61	6.58	6.43	7.24	6.12	6.89	29.68	29.88	16.25
60	12.41	10.46	6.61	6.58	6.44	7.24	6.12	6.89	29.68	29.88	16.25
70	12.41	10.47	6.61	6.58	6.44	7.24	6.12	6.89	29.68	29.88	16.25
80	12.42	10.47	6.62	6.59	6.44	7.24	6.12	6.90	29.68	29.88	16.26
90	12.42	10.47	6.62	6.59	6.44	7.24	6.12	6.90	29.68	29.88	16.26

Table 149 (continued)

Average C_p Over Range T_1 to T_2 °K to °F
(calorie./mole./°K)

T_1 , °K	CO_2	H_2O	CO	N_2	H_2	O_2	$C(s)$	HCl	Al_2O_3	SiO_2	K_2C
5200	12.42	10.48	5.62	6.59	6.44	7.25	6.13	6.90	29.68	29.88	16.86
10	12.42	10.48	6.62	6.59	6.45	7.25	6.13	6.90	29.68	29.88	16.87
20	12.43	10.49	6.62	6.59	6.45	7.25	6.13	6.91	29.69	29.88	16.87
30	12.43	10.49	6.62	6.59	6.45	7.25	6.14	6.91	29.69	29.88	16.88
40	12.44	10.49	6.62	6.59	6.45	7.26	6.14	6.92	29.69	29.88	16.88
50	12.44	10.50	6.62	6.59	6.45	7.26	6.14	6.92	29.69	29.88	16.88
60	12.44	10.50	6.62	6.59	6.45	7.26	6.14	6.92	29.69	29.88	16.88
70	12.44	10.51	6.62	6.59	6.46	7.26	6.15	6.93	29.70	29.88	16.89
80	12.45	10.51	6.62	6.60	6.46	7.26	6.15	6.93	29.70	29.88	16.89
90	12.45	10.52	6.63	6.60	6.46	7.27	6.15	6.94	29.70	29.88	16.90
5300	12.45	10.52	6.63	6.60	6.46	7.27	6.16	6.94	29.70	29.88	16.90
10	12.46	10.53	6.63	6.60	6.46	7.27	6.16	6.94	29.70	29.89	16.90
20	12.46	10.53	6.63	6.60	6.47	7.28	6.16	6.94	29.71	29.89	16.91
30	12.46	10.54	6.63	6.60	6.47	7.28	6.16	6.95	29.71	29.89	16.91
40	12.46	10.54	6.63	6.60	6.47	7.28	6.16	6.95	29.71	29.89	16.92
50	12.47	10.54	6.63	6.60	6.47	7.28	6.17	6.96	29.71	29.89	16.92
60	12.47	10.55	6.63	6.61	6.47	7.28	6.17	6.96	29.71	29.89	16.92
70	12.47	10.55	6.63	6.61	6.48	7.28	6.18	6.96	29.72	29.89	16.93
80	12.48	10.56	6.64	6.61	6.48	7.29	6.18	6.97	29.72	29.89	16.93
90	12.48	10.56	6.64	6.61	6.48	7.29	6.19	6.97	29.72	29.90	16.93
5400	12.48	10.56	6.64	6.61	6.48	7.29	6.19	6.97	29.72	29.90	16.94
10	12.48	10.57	6.64	6.61	6.48	7.29	6.19	6.98	29.72	29.90	16.94
20	12.49	10.57	6.64	6.61	6.49	7.29	6.20	6.98	29.72	29.90	16.94
30	12.49	10.58	6.64	6.61	6.49	7.29	6.20	6.98	29.73	29.90	16.95
40	12.49	10.58	6.64	6.62	6.49	7.30	6.20	6.99	29.73	29.90	16.95
50	12.50	10.59	6.64	6.62	6.49	7.30	6.20	6.99	29.73	29.90	16.96
60	12.50	10.59	6.64	6.62	6.49	7.30	6.21	7.00	29.73	29.90	16.96
70	12.50	10.59	6.64	6.62	6.50	7.30	6.21	7.00	29.74	29.90	16.96
80	12.50	10.60	6.64	6.62	6.50	7.30	6.21	7.00	29.74	29.90	16.97
90	12.51	10.60	6.65	6.62	6.50	7.31	6.22	7.01	29.74	29.90	16.97
5500	12.51	10.61	6.65	6.62	6.50	7.31	6.22	7.01	29.74	29.90	16.97
10	12.51	10.61	6.65	6.62	6.50	7.31	6.22	7.02	29.74	29.92	16.98
20	12.52	10.62	6.65	6.63	6.51	7.31	6.23	7.02	29.74	29.91	16.98
30	12.52	10.62	6.65	6.63	6.51	7.32	6.23	7.02	29.75	29.91	16.98
40	12.52	10.62	6.65	6.63	6.51	7.32	6.23	7.03	29.75	29.91	16.99
50	12.52	10.63	6.65	6.63	6.51	7.32	6.24	7.03	29.75	29.91	16.99
60	12.53	10.63	6.65	6.63	6.51	7.32	6.24	7.04	29.75	29.91	16.99
70	12.53	10.64	6.65	6.63	6.52	7.32	6.24	7.04	29.76	29.91	16.99
80	12.53	10.64	6.66	6.63	6.52	7.33	6.24	7.04	29.76	29.91	16.99
90	12.54	10.65	6.66	6.63	6.52	7.33	6.25	7.04	29.76	29.91	16.99
5600	12.54	10.65	6.66	6.63	6.52	7.33	6.25	7.05	29.76	29.92	16.99
10	12.54	10.66	6.66	6.63	6.53	7.33	6.25	7.05	29.76	29.92	16.99
20	12.54	10.66	6.66	6.64	6.53	7.33	6.25	7.06	29.76	29.92	16.99
30	12.55	10.66	6.66	6.64	6.53	7.34	6.26	7.06	29.76	29.92	16.99
40	12.55	10.67	6.66	6.64	6.53	7.34	6.26	7.06	29.77	29.92	16.99
50	12.55	10.67	6.66	6.64	6.53	7.34	6.27	7.07	29.77	29.92	16.99
60	12.56	10.68	6.66	6.64	6.54	7.34	6.27	7.07	29.77	29.92	16.99
70	12.56	10.68	6.66	6.64	6.54	7.34	6.27	7.08	29.77	29.92	16.99
80	12.56	10.69	6.67	6.64	6.54	7.35	6.28	7.08	29.78	29.92	16.99
90	12.56	10.69	6.67	6.64	6.54	7.35	6.28	7.08	29.78	29.92	16.99
5700	12.57	10.69	6.67	6.65	6.54	7.35	6.28	7.09	29.78	29.92	16.99
10	12.57	10.70	6.67	6.65	6.55	7.35	6.29	7.10	29.78	29.92	16.99
20	12.57	10.70	6.67	6.65	6.55	7.35	6.29	7.10	29.78	29.92	16.99
30	12.58	10.71	6.67	6.65	6.55	7.36	6.29	7.10	29.78	29.93	16.99
40	12.58	10.71	6.67	6.65	6.55	7.36	6.30	7.10	29.78	29.93	16.99
50	12.58	10.72	6.67	6.65	6.55	7.36	6.30	7.11	29.79	29.93	16.99
60	12.59	10.72	6.67	6.65	6.56	7.36	6.30	7.11	29.79	29.93	16.99
70	12.59	10.72	6.68	6.65	6.56	7.36	6.30	7.12	29.79	29.93	16.99
80	12.59	10.73	6.68	6.66	6.56	7.36	6.31	7.12	29.80	29.93	16.99
90	12.60	10.73	6.68	6.66	6.56	7.36	6.31	7.12	29.80	29.93	16.99
5800	12.60	10.74	6.68	6.66	6.56	7.37	6.31	7.12	29.80	29.93	16.99
10	12.60	10.75	6.68	6.66	6.57	7.37	6.31	7.13	29.80	29.93	16.99
20	12.60	10.75	6.68	6.66	6.57	7.37	6.31	7.13	29.80	29.93	16.99
30	12.61	10.75	6.68	6.66	6.57	7.38	6.32	7.14	29.80	29.93	16.99
40	12.61	10.76	6.68	6.67	6.57	7.38	6.32	7.14	29.81	29.93	16.99
50	12.62	10.76	6.69	6.67	6.57	7.38	6.33	7.14	29.81	29.94	16.99
60	12.62	10.76	6.69	6.67	6.58	7.38	6.33	7.15	29.81	29.94	16.99
70	12.62	10.77	6.69	6.67	6.58	7.38	6.33	7.15	29.82	29.94	16.99
80	12.62	10.77	6.69	6.67	6.58	7.38	6.34	7.16	29.82	29.94	16.99
90	12.62	10.78	6.69	6.67	6.58	7.39	6.34	7.16	29.82	29.94	16.99

Table 149 (continued)

Average C_p Over Range from 290 °K to T
(calories/mole/°K)

T, °K	CO ₂	H ₂ O	CO	N ₂	H ₂	O ₂	C(s)	HCl	Al ₂ O ₃	SiO ₂	MgO
5900	12.63	10.78	6.59	6.67	6.59	7.39	6.34	7.15	29.82	29.94	16.52
10	12.63	10.78	6.59	6.67	6.59	7.39	6.34	7.17	29.82	29.94	16.52
20	12.64	10.79	6.69	6.67	6.59	7.39	6.35	7.17	29.82	29.94	16.52
30	12.64	10.79	6.69	6.67	6.59	7.40	6.35	7.18	29.82	29.94	16.53
40	12.64	10.80	6.69	6.67	6.59	7.40	6.36	7.18	29.83	29.94	16.53
50	12.64	10.80	6.70	6.68	6.59	7.40	6.36	7.18	29.83	29.94	16.53
60	12.65	10.81	6.70	6.68	6.60	7.40	6.36	7.19	29.83	29.94	16.54
70	12.65	10.81	6.70	6.68	6.60	7.40	6.36	7.19	29.83	29.94	16.54
80	12.65	10.82	6.70	6.68	6.60	7.40	6.37	7.19	29.84	29.95	16.54
90	12.66	10.82	6.70	6.68	6.60	7.41	6.37	7.20	29.84	29.95	16.55
6000	12.66	10.82	6.70	6.68	6.60	7.41	6.37	7.20	29.84	29.95	16.55
10	12.66	10.83	6.70	6.68	6.61	7.42	6.38	7.21	29.84	29.95	16.55
20	12.67	10.83	6.70	6.68	6.61	7.42	6.38	7.21	29.84	29.95	16.56
30	12.67	10.84	6.70	6.69	6.61	7.42	6.39	7.22	29.84	29.95	16.56
40	12.67	10.84	6.71	6.69	6.61	7.42	6.39	7.22	29.85	29.95	16.57
50	12.68	10.85	6.71	6.69	6.62	7.42	6.39	7.22	29.85	29.95	16.57
60	12.68	10.85	6.71	6.69	6.62	7.43	6.40	7.23	29.85	29.95	16.57
70	12.68	10.86	6.71	6.69	6.62	7.43	6.40	7.23	29.85	29.96	16.58
80	12.69	10.86	6.71	6.69	6.62	7.43	6.40	7.24	29.86	29.96	16.58
90	12.69	10.86	6.71	6.69	6.62	7.43	6.40	7.24	29.86	29.96	16.58
6100	12.69	10.87	6.71	6.69	6.62	7.43	6.40	7.24	29.86	29.96	16.58
10	12.70	10.87	6.71	6.70	6.63	7.44	6.41	7.25	29.86	29.96	16.59
20	12.70	10.88	6.71	6.70	6.63	7.44	6.41	7.25	29.86	29.96	16.59
30	12.70	10.88	6.71	6.70	6.63	7.44	6.42	7.26	29.87	29.96	16.60
40	12.70	10.88	6.72	6.70	6.63	7.44	6.42	7.26	29.87	29.96	16.60
50	12.71	10.89	6.72	6.70	6.63	7.44	6.42	7.26	29.87	29.96	16.60
60	12.71	10.89	6.72	6.70	6.64	7.44	6.42	7.27	29.87	29.96	16.60
70	12.71	10.90	6.72	6.70	6.64	7.45	6.43	7.27	29.88	29.96	16.61
80	12.72	10.90	6.72	6.71	6.64	7.45	6.43	7.28	29.88	29.96	16.61
90	12.72	10.91	6.72	6.71	6.65	7.45	6.44	7.28	29.88	29.97	16.62
6200	12.72	10.91	6.72	6.71	6.65	7.45	6.44	7.28	29.88	29.97	16.62
10	12.72	10.92	6.72	6.71	6.65	7.46	6.44	7.29	29.88	29.97	16.62
20	12.73	10.92	6.73	6.71	6.65	7.46	6.44	7.29	29.88	29.97	16.62
30	12.73	10.93	6.73	6.71	6.65	7.46	6.45	7.30	29.88	29.97	16.63
40	12.73	10.93	6.73	6.71	6.65	7.46	6.45	7.30	29.88	29.97	16.63
50	12.74	10.94	6.73	6.72	6.66	7.46	6.45	7.31	29.89	29.97	16.64
60	12.74	10.94	6.73	6.72	6.66	7.47	6.46	7.31	29.89	29.97	16.64
70	12.74	10.94	6.73	6.72	6.66	7.47	6.46	7.31	29.89	29.98	16.64
80	12.75	10.95	6.73	6.72	6.66	7.47	6.46	7.31	29.89	29.98	16.65
90	12.75	10.95	6.73	6.72	6.66	7.47	6.46	7.31	29.89	29.98	16.65
6300	12.75	10.95	6.73	6.72	6.67	7.47	6.46	7.32	29.90	29.98	16.65
10	12.76	10.96	6.73	6.72	6.67	7.47	6.47	7.32	29.90	29.98	16.65
20	12.76	10.96	6.73	6.72	6.67	7.47	6.47	7.32	29.90	29.98	16.65
30	12.76	10.97	6.74	6.73	6.67	7.48	6.48	7.33	29.90	29.98	16.66
40	12.76	10.97	6.74	6.73	6.67	7.48	6.48	7.33	29.91	29.98	16.66
50	12.77	10.98	6.74	6.73	6.68	7.48	6.48	7.34	29.91	29.98	16.67
60	12.77	10.98	6.74	6.73	6.68	7.48	6.48	7.34	29.91	29.98	16.67
70	12.77	10.99	6.74	6.73	6.68	7.49	6.49	7.35	29.91	29.98	16.67
80	12.78	10.99	6.74	6.73	6.68	7.49	6.49	7.35	29.91	29.98	16.67
90	12.78	11.00	6.74	6.73	6.69	7.49	6.50	7.35	29.92	29.98	16.68
6400	12.78	11.00	6.74	6.73	6.69	7.49	6.50	7.35	29.92	29.98	16.68
10	12.79	11.01	6.75	6.73	6.69	7.49	6.50	7.36	29.92	29.99	16.68
20	12.79	11.01	6.75	6.73	6.69	7.49	6.50	7.36	29.92	29.99	16.69
30	12.79	11.01	6.75	6.74	6.70	7.50	6.51	7.37	29.92	29.99	16.69
40	12.80	11.02	6.75	6.74	6.70	7.50	6.51	7.37	29.93	29.99	16.70
50	12.80	11.02	6.75	6.74	6.70	7.50	6.51	7.38	29.93	29.99	16.70
60	12.80	11.03	6.75	6.74	6.70	7.50	6.52	7.38	29.93	29.99	16.70
70	12.80	11.03	6.75	6.74	6.70	7.50	6.52	7.39	29.93	29.99	16.71
80	12.81	11.03	6.75	6.74	6.70	7.50	6.52	7.39	29.93	29.99	16.71
90	12.81	11.04	6.75	6.74	6.70	7.50	6.52	7.39	29.93	29.99	16.71
6500	12.82	11.04	6.75	6.74	6.71	7.51	6.53	7.40	29.94	30.00	16.72
10	12.82	11.05	6.75	6.75	6.71	7.51	6.53	7.40	29.94	30.00	16.72
20	12.82	11.05	6.76	6.75	6.71	7.51	6.53	7.40	29.94	30.00	16.72
30	12.82	11.06	6.76	6.75	6.71	7.52	6.54	7.41	29.94	30.00	16.72
40	12.83	11.06	6.76	6.75	6.71	7.52	6.54	7.41	29.95	30.00	16.73
50	12.83	11.07	6.76	6.75	6.72	7.52	6.54	7.42	29.95	30.00	16.73
60	12.83	11.07	6.76	6.75	6.72	7.52	6.55	7.42	29.95	30.00	16.74
70	12.84	11.07	6.76	6.75	6.72	7.52	6.55	7.43	29.95	30.00	16.74
80	12.84	11.08	6.76	6.75	6.72	7.52	6.55	7.43	29.95	30.00	16.74
90	12.84	11.08	6.76	6.75	6.72	7.53	6.56	7.43	29.95	30.00	16.74

Table 149 (continued)
Average C_p Over Range from 298 °K to T
(caloria/mole/°K)

T, °K	CO ₂	H ₂ O	CO	N ₂	H ₂	O ₂	C(s)	HCN	Al ₂ O ₃	B ₂ O ₃	MgO
6500	12.84	11.09	6.77	6.76	6.73	7.53	6.56	7.43	29.96	30.00	16.74
10	12.85	11.09	6.77	6.76	6.73	7.53	6.56	7.43	29.96	30.00	16.75
20	12.85	11.10	6.77	6.76	6.73	7.54	6.56	7.44	29.96	30.00	16.75
30	12.85	11.10	6.77	6.76	6.73	7.54	6.57	7.44	29.96	30.00	16.76
40	12.86	11.10	6.77	6.76	6.74	7.54	6.57	7.44	29.96	30.00	16.76
50	12.86	11.11	6.77	6.76	6.74	7.54	6.57	7.45	29.97	30.01	16.77
60	12.86	11.11	6.77	6.76	6.74	7.54	6.57	7.45	29.97	30.01	16.77
70	12.86	11.12	6.77	6.76	6.74	7.55	6.58	7.46	29.97	30.01	16.77
80	12.87	11.12	6.77	6.77	6.74	7.55	6.58	7.46	29.97	30.01	16.77
90	12.87	11.12	6.77	6.77	6.75	7.55	6.58	7.46	29.97	30.01	16.78
6700	12.88	11.13	6.77	6.77	6.75	7.55	6.58	7.47	29.98	30.01	16.78
10	12.88	11.13	6.78	6.77	6.75	7.56	6.58	7.47	29.98	30.01	16.78
20	12.88	11.14	6.78	6.77	6.75	7.56	6.59	7.47	29.98	30.02	16.79
30	12.88	11.14	6.78	6.77	6.75	7.56	6.59	7.48	29.98	30.02	16.79
40	12.89	11.15	6.78	6.77	6.76	7.56	6.60	7.48	29.98	30.02	16.79
50	12.89	11.15	6.78	6.77	6.76	7.56	6.60	7.48	29.99	30.02	16.80
60	12.89	11.16	6.78	6.77	6.76	7.56	6.60	7.49	29.99	30.02	16.80
70	12.90	11.16	6.78	6.77	6.76	7.56	6.60	7.49	29.99	30.02	16.80
80	12.90	11.16	6.78	6.77	6.76	7.57	6.61	7.50	29.99	30.02	16.80
90	12.90	11.17	6.78	6.77	6.77	7.57	6.61	7.50	29.99	30.02	16.81
6800	12.91	11.17	6.78	6.78	6.77	7.57	6.61	7.50	30.00	30.02	16.81
10	12.91	11.18	6.78	6.78	6.77	7.57	6.62	7.51	30.00	30.02	16.81
20	12.91	11.18	6.78	6.78	6.77	7.57	6.62	7.51	30.00	30.02	16.82
30	12.92	11.19	6.79	6.78	6.77	7.58	6.62	7.52	30.00	30.02	16.82
40	12.92	11.19	6.79	6.78	6.78	7.58	6.62	7.52	30.00	30.02	16.82
50	12.92	11.20	6.79	6.79	6.78	7.58	6.63	7.52	30.01	30.03	16.82
60	12.92	11.20	6.79	6.79	6.78	7.58	6.63	7.53	30.01	30.03	16.83
70	12.93	11.20	6.79	6.79	6.78	7.58	6.63	7.53	30.01	30.03	16.83
80	12.93	11.21	6.79	6.79	6.79	7.59	6.64	7.53	30.01	30.03	16.83
90	12.93	11.21	6.79	6.79	6.79	7.59	6.64	7.54	30.01	30.03	16.84
6900	12.94	11.22	6.79	6.79	6.79	7.59	6.64	7.54	30.02	30.03	16.84
10	12.94	11.22	6.80	6.79	6.79	7.59	6.64	7.54	30.02	30.03	16.84
20	12.94	11.23	6.80	6.80	6.79	7.60	6.65	7.55	30.02	30.03	16.84
30	12.95	11.23	6.80	6.80	6.79	7.60	6.65	7.55	30.02	30.03	16.85
40	12.95	11.24	6.80	6.80	6.80	7.60	6.65	7.56	30.02	30.03	16.85
50	12.95	11.24	6.80	6.80	6.80	7.60	6.66	7.56	30.03	30.04	16.86
60	12.96	11.24	6.80	6.80	6.80	7.60	6.66	7.56	30.03	30.04	16.86
70	12.96	11.25	6.80	6.80	6.80	7.61	6.66	7.57	30.03	30.04	16.86
80	12.96	11.25	6.80	6.80	6.80	7.61	6.67	7.57	30.03	30.04	16.86
90	12.96	11.26	6.80	6.80	6.80	7.61	6.67	7.57	30.04	30.04	16.87

CONFIDENTIAL
SENSITIVE INFORMATION

ratio, $\frac{a}{b}$, is obtained. The molecular weight of the mixture may be calculated from the equation

$$MW_{\text{mixture}} = \frac{100}{\frac{a}{MW_1} + \frac{b}{MW_2}} \quad (3)$$

where a and b are the weight per cents of the components and MW_1 and MW_2 their respective molecular weights. The molar ratios are then multiplied by the MW_{mixture} to convert to the basis of one mole of mixtures as shown.

The total number of carbon, hydrogen, nitrogen and oxygen atoms are added in the form provided on the reverse side and the detonation equation is written according to the rules set forth on page 580. The heat of combustion at constant volume (H_2O gas) is calculated as the sum of the heat of combustion of each component times its molar quantity. The heat of explosion, flame temperature, number of moles, n , and final power are then calculated in the same manner as that described for a pure compound.

Figures 90 and 91 represent a similar calculation for a metallized mixture, Torpex, illustrating Rule 4, page 580. This calculation shows the effect of considering the Al_2O_3 as solid and gaseous.

E. Conclusions and Recommendations

The application of this system to the calculation of some two hundred high explosives (pure compounds and mixtures) for which ballistic mortar values have been determined shows a reasonably good correlation between observed and calculated power values as expressed in per cent TNT.

This method of calculation has two major uses: (1) the preliminary evaluation of new compounds and mixtures without the necessity for making and testing them, and (2) the checking of observed data. These uses have been illustrated in the discussion.

The future extension of this system depends upon the availability of additional thermodynamic data, upon further studies of the reaction mechanisms involved in the explosive mixtures particularly those containing metals, and upon the retesting of those explosives for which the correlation between measured and calculated power is unsatisfactory.

The somewhat less satisfactory agreement achieved for the metallized mixtures (Table 115) leads to the conclusion that the observed values bear re-determination either in the ballistic mortar or the new-type spherical lead block. Rather than merely repeating the measurements already made, it is recommended that a program be laid out to include the investigation of

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

1. The optimum amount of aluminum for any one mixture;
2. The relative contribution to the power of high explosives of a number of metals, including among others aluminum, boron, beryllium, magnesium and lithium and possibly some of their hydrides;
3. The effect of the addition of high-nitrogen or other high energy compounds to metallized explosives; and
4. The relationship between the various test procedures including ballistic mortar, lead block, closed-blast and open-air blast.

The details of such a program must await the completion of a study on metallized explosives which is now underway.

In Table 146 there are listed pure compounds calculated to have powers in excess of 100% TNT, the highest so far measured or calculated for a known pure compound, MEDINA. It is recommended that if feasible, one or more of these compounds be synthesized and measured in the ballistic mortar and spherical lead block.

The large discrepancies existing between observed and calculated power for compounds of large positive oxygen balance, numbers 136, 240, 327 and 337 (Table 146) should probably be investigated further by a re-measurement of compounds 136 and 327 and any others of high positive oxygen balance which can be conveniently obtained.

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

F. References

1. Aerojet Engineering Corp., Report No. 512, Contract N7 onr-46208 by M. H. Gold and A. O. Dekker (14 June 1951). CONFIDENTIAL
2. J. S. Arthur, J. App. Phys., 21, 732 (1950). "The specific heats of MgO , TiO_2 and ZrO_2 at high temperatures".
3. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 (2 January 1947). "Study of pure explosive compounds. Part I. Correlation of organic structure with explosive properties from existing data". CONFIDENTIAL
4. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 (2 April 1947). "Study of pure explosive compounds. Part II. Correlation of thermal quantities with explosive properties". CONFIDENTIAL
5. Arthur D. Little, Inc., Contract W-19-020-ORD-12 (1 May 1950). "Study of pure explosive compounds. Part III. Correlation of composition of mixtures with performance". CONFIDENTIAL
6. Arthur D. Little, Inc., Contract W-19-020-ORD-6436 and DA-19-020-ORD-12 (1 March 1951). "Second report on synthesis and testing of high explosives". pp. 367-371. CONFIDENTIAL See also Arthur D. Little, Inc., "Fundamental research on high explosives. Abstract of work performed under contract DA-19-020-ORD-12 with Office of the Chief of Ordnance". (11 October 1950) CONFIDENTIAL
7. National Bureau of Standards, "Selected values of chemical thermodynamic properties. Series I and II". U. S. Dept. of Commerce, Washington, D. C. (30 June 1947).
8. Naval Ordnance Laboratory, "Report on the program to develop an improved HMX-type explosive". NavOrd Report 1502, 26 July 1950. CONFIDENTIAL
9. W. Nernst and K. Wohl, Zeitschr. f. techn. physik. 608-614 (1929). "Specific heats at high temperature".
10. ONRD 547. J. O. Hirschfelder, F. T. McClure, C. F. Curties, and D. W. Osborne, "Thermodynamic properties of propellant gases". (23 November 1942) RESTRICTED
11. J. C. Southard, J. Am. Chem. Soc., 63, 3147 (1941). "The thermal properties of crystalline and glassy boron trioxide".
12. A. Thuret, J. Soc. Glass Tech., 20, 680-84 (1936). "Calculation of the specific heats of vitreous silica and components of glasses as functions of the temperature".

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

INITIAL DISTRIBUTION LIST
OF
"FUNDAMENTAL STUDY OF HIGH EXPLOSIVES"

PART IV

Copy No's.

No. of copies

1-6	Chief, Bureau of Ordnance, Department of the Navy, Washington 25, D. C.	
	Technical Library, Ad3	1
	Chief, High Explosives and Amphibious Munitions, Re2c	2
	Chief, Propellants, Re2d	1
	Chief, Guided Missiles Jet Propulsion and Counter- measures, Re9	1
	U. S. Naval Attache, Technical Section, London, England	1
7,8	Commander, Naval Ordnance Laboratory, White Oak, Silver Spring 19, Md.	
9,10	Commander, Naval Ordnance Test Station, China Lake, Inyokern, Calif.	
11	Supt. U. S. Naval Postgraduate School, Monterey, Calif.	
12	Commander, Naval Powder Factory, Indian Head, Md.	
13	Commander, Naval Proving Ground, Dahlgren, Va.	
14,15	Chief of Naval Research, Department of the Navy, Washington 25, D. C.	
16	Director, Naval Research Laboratory, Bellevue, Washington 25, D. C.	
17	Chief of Naval Research, Technical Section, Navy Dept., Washington 25, D. C.	
18	Chief, Bureau of Aeronautics, Department of Navy, Washington 25, D. C.	
19	Chief, Bureau of Ships, Department of Navy, Washington, 25, D. C.	
20	Commandant, U. S. Marine Corps, Washington 25, D. C.	
21	Aerojet Engineering Corp., Azusa, Calif. Attn: Dr. H. H. Gold	
22	George Washington University, Dept. of Chemistry, Washington, D. C. Attn: Dr. John Farago	
23,24	Director, Applied Physics Laboratory, Johns Hopkins University, Silver Spring, Md.	
25	National Fireworks, Inc., West Hanover, Mass. Attn: J. J. Porter	
26	Naugatuck Chemical, Naugatuck, Conn. Attn: Mr. F. J. Foster	
27	Dr. Ralph Conner, Rohm and Haas Co., 5000 Richmond St., Philadelphia 37, Pa.	
28	U. S. Rubber Co., General Laboratories, Passaic, N. J. Attn: Dr. P. O. Towney	

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Copy No's.

No. of Copies

29	University of Louisville, Dept. of Chemistry, Louisville, Ky. Attn: Prof. R. H. Wiley	
30	University of Maryland, Dept. of Chemistry, College Park, Md. Attn: Dr. M. L. Drake	
31	Dr. J. C. Holte, Bureau of Mines, 4800 Forbes St., Pittsburgh, Pa.	
32	Dr. Bernard Lewis, Bureau of Mines, 4800 Forbes St., Pittsburgh, Pa.	
33-37	Office, Chief of Chemical Corps, Res. and Dev. Div., Washington 25, D. C.	
38	National Bureau of Standards, Ord. Dev. Div., Washington 25, D. C. Attn: Mr. M. Lipnick	
39, 40	Director, Research and Development, GSUSA, Washington 25, D. C.	
41	War Dept. Library, Cataloguing and Accessions, Pentagon, Washington 25, D. C. Attn: V. A. Schaefer	
42	OSD, Armed Services Explosive Safety Board, Washington 25, D. C.	
43	Atomic Energy Commission, 1901 Constitution Ave., Washington 25, D. C. Attn: DMA	
44	Atomic Energy Commission, Santa Fe Operations Office, P.O. Box 5400, Albuquerque, N. M.	
45-49	Armed Services Tech Info Agency, Document Service Center, U. B. Bldg., Dayton 2, Ohio Attn: DSC-SD	
50	Commanding General, U. S. Air Force, Washington 25, D. C. Attn: AFIRD-AR, ED'Ippolito	
51	Office, Chief of Engineers, Gravelly Point, Washington, D.C. Attn: ENCHP, Mr. H. Lieske	
52	Engineer Research and Development Laboratories, Fort Belvoir, Va. Attn: R. L. Thornton	
53	Commanding General, Army Field Forces, Fort Monroe, Va. Attn: Asst. Chief for R and D	
54-58	Commanding General, Aberdeen Proving Ground, Maryland Attn: Col. A. P. Taber Dr. W. E. Sterne Mr. R. Kent Ordnance Board Ordnance School	1 1 1 1 1
59	Commanding Officer, Frankford Arsenal, Philadelphia 37, Pa.	
60, 61	Commanding Officer, Picatinny Arsenal, Dover, N. J. Attn: Tech. Div.	

CONFIDENTIAL

CONFIDENTIAL
SECURITY INFORMATION

Copy No's.

No. of copies

62	Commanding Officer, Redstone Arsenal, Huntsville, Ala.	
	Attn: Tech Library, ORDDWR	
63	Rohm and Haas Co., Redstone Arsenal, Huntsville, Ala.	
64	Dr. Duncan McDougall, Los Alamos Scientific Laboratory, Los Alamos, N. M.	
65	Professor of Ordnance and Gunnery, U. S. Military Academy, West Point, N. Y.	
66	Office of Ordnance Research, 2127 Myrtle Drive, Duke University, Durham, N. C.	
67	Atlas Powder Company, Reynolds Exp. Lab., Tamaqua, Pa.	
	Attn: Dr. W. J. Taylor, Jr.	
68	Dr. E. M. Pugh, Carnegie Institute of Technology, Pittsburgh 13, Pa.	
69	Dr. R. L. Evans, Evans Res. and Dev. Corp., 250 East 43rd St., New York, N. Y.	
70	Dr. G. B. Kistlikowsky, Harvard University Dept. of Chemistry, Cambridge, Mass.	
71	Dr. A. M. Ball, Hercules Powder Co., Wilmington 99, Del.	
72	Office, Chief of Ordnance, Washington 25, D. C., Attn: ORDTM-Dr. C. M. Salib	
73	Office, Chief of Ordnance, Washington 25, D. C., Attn: ORDTM-Mr. G. Statson	
74	Office, Chief of Ordnance, Washington 25, D. C., Attn: ORDTX-AR, Mrs. O. R. Myers	
75	Office, Chief of Ordnance, Washington 25, D. C., Attn: ORDDG-CM Col. C. S. Reed	
76-102	OGD, Chief, Ammunition Br, ORDTA, Res. and Dev. Div., Washington 25, D. C.	
	Dr. L. R. Littleton	2
	Military Attache, London, England	1
	British Joint Services Mission, Technical Service, 1800 K St., N.W., Washington, D. C.	
	Attn: Miss Mary G. Scott	5
	British Joint Services Mission, Naval Staff, Box 165, Benjamin Franklin Station, Washington, D. C., Attn: Com. Carew Hunt	2
	British Ministry of Supply, ARE, Main Bldg., Royal Arsenal, Woolich, SE18, England	
	Attn: Dr. H. J. Poole	4
	British Ministry of Supply, Shell-Mex House, Strand, London WC2, England	
	Attn: DRGRD, Mr. C. S. Bryant	1
	Dr. W. B. Shringall	1
	Director, Nat'l Physics Laboratory, Engineering Section, Teddington, Middlesex, England	1

CONFIDENTIAL

NOTIFICATION OF MISSING PAGES

INSTRUCTIONS: THIS FORM IS INSERTED INTO ASTIA CATALOGED DOCUMENTS TO DENOTE MISSING PAGES.

DOCUMENT	CLASSIFICATION (CHECK ONE)		
	UNCLASSIFIED	CONFIDENTIAL	SECRET
AD 302 890		✓	
ATI			

THE PAGES, FIGURES, CHARTS, PHOTOGRAPHS, ETC., MISSING FROM THIS DOCUMENT ARE: BLANK

DO NOT REMOVE